

20以内连加減•多品强化训练

无退位版



$15-13-2=$	$3+3+9=$	$18-16+13=$	$10+5+3=$
$10+7-6=$	$16-14+16=$	$15-14+10=$	$14+2-1=$
$17-14-1=$	$5+11+4=$	$8+9-2=$	$5+2+5=$
$2+12-1=$	$18+2-3=$	$17-12-4=$	$15-12+8=$
$14-10+15=$	$13-10-1=$	$13+4-7=$	$4+14-7=$
$15-11+14=$	$16-10-1=$	$16+1+3=$	$17-14+15=$
$2+14+3=$	$7+8+2=$	$13+5+2=$	$7+3+9=$
$13+4+3=$	$14-10-4=$	$17-14+16=$	$18-13-4=$
$3+13-4=$	$6+13-9=$	$16-14-1=$	$12+3-5=$
$14+4-3=$	$3+12-5=$	$14-10+13=$	$13+6-4=$
$16-13-1=$	$18-14+12=$	$18-16+14=$	$16-13+14=$
$17-16+11=$	$15-13+9=$	$14+3+3=$	$14-11-2=$
$10+5+2=$	$17-11+12=$	$15+2-1=$	$13-10-2=$
$7+6+7=$	$9+2+3=$	$11+6+3=$	$13-11+9=$
$16+1+2=$	$4+7+3=$	$18-12-4=$	$15-10+13=$
$17-16+15=$	$14-11-1=$	$12+8-3=$	$4+4+3=$
$2+14-6=$	$10+4+5=$	$16-15-1=$	$9+3-2=$
$6+9+3=$	$15-10+13=$	$14+4-3=$	$16-10-2=$
$15-10-5=$	$11+2+3=$	$16+1+3=$	$13-12+12=$
$13-10-1=$	$14-12+18=$	$18-11+6=$	$17-12+14=$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$9 + 8 - 3 =$	$6 + 11 + 2 =$	$17 + 2 - 5 =$	$11 + 3 - 1 =$
$2 + 7 + 2 =$	$11 + 4 + 3 =$	$14 + 1 + 3 =$	$14 - 11 + 15 =$
$15 - 13 - 2 =$	$16 - 15 - 1 =$	$13 - 10 + 13 =$	$3 + 13 + 3 =$
$17 - 11 - 4 =$	$16 - 14 + 17 =$	$17 - 16 - 1 =$	$13 - 12 - 1 =$
$15 - 12 - 2 =$	$5 + 10 - 1 =$	$11 + 5 + 4 =$	$3 + 11 + 4 =$
$17 - 16 - 1 =$	$13 + 1 - 4 =$	$13 - 12 + 14 =$	$9 + 8 + 3 =$
$15 - 13 - 1 =$	$10 + 5 + 3 =$	$14 + 3 + 3 =$	$2 + 11 - 1 =$
$14 + 5 - 4 =$	$13 - 11 - 2 =$	$9 + 6 - 1 =$	$17 - 15 - 1 =$
$13 + 3 - 3 =$	$11 + 4 - 2 =$	$5 + 2 + 4 =$	$13 - 12 - 1 =$
$13 - 11 - 1 =$	$15 - 12 + 8 =$	$8 + 3 - 1 =$	$14 - 11 - 2 =$
$13 + 2 + 2 =$	$13 + 2 + 3 =$	$15 - 13 - 1 =$	$9 + 8 + 3 =$
$14 - 10 + 11 =$	$9 + 8 - 1 =$	$16 - 12 - 3 =$	$18 - 11 - 2 =$
$10 + 3 + 6 =$	$15 - 14 - 1 =$	$13 + 1 + 4 =$	$16 - 11 + 9 =$
$18 - 14 - 1 =$	$4 + 9 + 4 =$	$13 - 10 + 10 =$	$14 - 11 + 11 =$
$17 - 16 - 1 =$	$14 - 13 - 1 =$	$16 + 3 - 5 =$	$11 + 7 - 3 =$
$17 + 2 - 9 =$	$14 + 3 + 3 =$	$4 + 3 + 6 =$	$17 - 12 - 4 =$
$15 - 11 + 16 =$	$16 - 10 - 2 =$	$5 + 8 - 2 =$	$13 - 10 + 11 =$
$18 - 15 - 1 =$	$13 - 10 + 15 =$	$14 - 12 - 1 =$	$11 + 3 + 5 =$
$16 - 13 - 2 =$	$14 - 13 + 18 =$	$13 - 12 + 10 =$	$17 - 15 + 16 =$
$12 + 4 + 2 =$	$12 + 4 - 2 =$	$16 - 10 + 8 =$	$18 - 15 - 2 =$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$6 + 12 - 3 =$	$7 + 2 + 8 =$	$5 + 11 - 3 =$	$2 + 3 + 8 =$
$16 - 14 - 2 =$	$9 + 8 - 4 =$	$17 - 12 + 10 =$	$16 - 11 + 11 =$
$18 - 12 + 12 =$	$3 + 13 - 1 =$	$9 + 8 - 1 =$	$18 - 14 + 11 =$
$14 - 13 - 1 =$	$15 + 2 - 4 =$	$14 - 13 - 1 =$	$15 - 10 - 3 =$
$16 + 2 - 6 =$	$7 + 1 + 4 =$	$3 + 6 + 5 =$	$13 + 7 - 9 =$
$3 + 11 - 1 =$	$16 - 10 + 13 =$	$10 + 4 + 4 =$	$6 + 8 - 3 =$
$11 + 3 - 2 =$	$16 + 1 - 1 =$	$15 - 12 + 11 =$	$14 - 12 - 2 =$
$14 - 11 - 1 =$	$15 - 11 + 10 =$	$3 + 8 - 1 =$	$13 - 10 - 2 =$
$16 + 4 - 7 =$	$17 - 16 + 19 =$	$15 - 14 - 1 =$	$17 - 13 - 4 =$
$14 - 12 - 1 =$	$16 + 1 - 1 =$	$3 + 8 - 1 =$	$18 + 1 - 3 =$
$12 + 6 + 2 =$	$11 + 7 + 2 =$	$15 - 13 - 2 =$	$8 + 8 + 3 =$
$11 + 4 + 4 =$	$18 + 1 - 3 =$	$2 + 14 + 2 =$	$14 - 11 - 3 =$
$7 + 9 + 2 =$	$15 - 11 - 2 =$	$7 + 5 + 7 =$	$13 - 10 + 8 =$
$16 - 12 - 2 =$	$14 + 2 + 4 =$	$14 - 13 + 18 =$	$18 + 2 - 2 =$
$14 + 4 - 3 =$	$16 - 15 + 12 =$	$18 + 1 - 7 =$	$14 + 1 + 3 =$
$15 - 12 + 10 =$	$13 - 12 + 19 =$	$14 + 2 + 2 =$	$16 - 11 - 3 =$
$18 - 17 + 19 =$	$2 + 9 - 1 =$	$12 + 4 - 5 =$	$10 + 9 - 3 =$
$4 + 9 - 1 =$	$15 - 11 + 7 =$	$16 + 2 - 8 =$	$13 - 12 + 15 =$
$2 + 13 + 4 =$	$18 - 12 + 11 =$	$12 + 4 + 2 =$	$17 - 13 + 10 =$
$16 + 2 - 8 =$	$4 + 4 + 4 =$	$16 - 14 - 1 =$	$16 + 1 + 2 =$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$9 + 1 + 5 =$	$13 - 12 - 1 =$	$17 - 13 + 9 =$	$13 - 12 - 1 =$
$15 + 3 + 2 =$	$6 + 7 + 4 =$	$10 + 7 + 3 =$	$7 + 6 - 2 =$
$7 + 10 + 2 =$	$2 + 8 + 6 =$	$8 + 4 + 7 =$	$16 - 12 - 3 =$
$14 - 10 + 9 =$	$18 - 13 - 1 =$	$13 - 12 + 10 =$	$13 - 12 - 1 =$
$14 - 12 - 1 =$	$3 + 14 + 3 =$	$11 + 4 + 4 =$	$16 - 15 - 1 =$
$11 + 2 - 3 =$	$18 - 13 + 15 =$	$4 + 7 + 9 =$	$16 - 10 + 8 =$
$17 - 15 - 1 =$	$17 - 13 + 15 =$	$13 - 12 - 1 =$	$6 + 12 + 2 =$
$10 + 5 + 2 =$	$11 + 4 + 3 =$	$17 - 10 - 4 =$	$17 - 13 - 2 =$
$9 + 2 + 8 =$	$18 + 1 - 8 =$	$10 + 1 + 2 =$	$14 - 10 - 2 =$
$11 + 3 + 6 =$	$6 + 11 + 2 =$	$15 - 13 + 15 =$	$15 - 13 + 9 =$
$15 + 1 + 4 =$	$16 + 1 + 2 =$	$17 - 15 + 18 =$	$17 - 15 + 15 =$
$6 + 8 - 3 =$	$14 + 6 - 4 =$	$18 - 12 - 5 =$	$17 - 15 + 9 =$
$17 - 12 - 1 =$	$14 - 10 + 12 =$	$9 + 5 - 4 =$	$7 + 11 - 2 =$
$9 + 7 - 2 =$	$10 + 8 + 2 =$	$4 + 10 - 4 =$	$13 - 12 + 15 =$
$9 + 4 + 2 =$	$15 + 3 + 2 =$	$5 + 11 + 2 =$	$3 + 8 + 2 =$
$17 - 14 + 11 =$	$14 - 11 - 1 =$	$4 + 13 + 2 =$	$13 - 10 - 2 =$
$14 - 11 - 3 =$	$13 - 12 - 1 =$	$15 - 14 + 10 =$	$16 - 12 + 10 =$
$15 + 1 - 3 =$	$3 + 14 + 2 =$	$18 - 15 - 3 =$	$18 - 10 + 12 =$
$4 + 5 + 3 =$	$13 - 12 - 1 =$	$15 + 5 - 4 =$	$15 - 10 - 5 =$
$14 + 1 + 5 =$	$13 + 2 + 2 =$	$11 + 2 + 5 =$	$6 + 12 + 2 =$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$18-15-2=$	$16+2+2=$	$18-17+16=$	$5+15-1=$
$2+14-3=$	$13-11-2=$	$7+7-1=$	$8+4+8=$
$2+5+5=$	$16-10-6=$	$14-11-2=$	$10+3+7=$
$15-11+7=$	$13-12+17=$	$7+6+2=$	$15-14+11=$
$6+3+3=$	$6+12-5=$	$18-15+14=$	$16-10-5=$
$2+7+6=$	$16-15+18=$	$13-11+18=$	$13-11-1=$
$8+5+2=$	$14-11+10=$	$9+11-9=$	$15-12-1=$
$12+5-1=$	$6+13-4=$	$2+10-1=$	$17-15-1=$
$8+10+2=$	$8+4-1=$	$9+8+3=$	$13-11+9=$
$16-14-1=$	$15-13+9=$	$13+1-1=$	$13+3+2=$
$10+4+3=$	$15+2+2=$	$12+6+2=$	$9+2-1=$
$18-16-1=$	$9+10-2=$	$8+6+4=$	$15-12-2=$
$14-11-1=$	$16+2+2=$	$10+2+6=$	$15+3+2=$
$18-10-1=$	$14+3+2=$	$15-12+8=$	$14-10-4=$
$10+8+2=$	$12+6+2=$	$13-12-1=$	$9+4+5=$
$15-11+15=$	$17-12-3=$	$16+1+2=$	$15-14+16=$
$4+4+3=$	$7+8-4=$	$8+4+2=$	$14-11-2=$
$10+1+7=$	$15+4-1=$	$5+10-2=$	$9+3+5=$
$3+15+2=$	$13-12+17=$	$15-13-2=$	$3+11+6=$
$15-13-2=$	$18-10+8=$	$17-13+13=$	$3+8+8=$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$12 + 7 - 5 =$	$10 + 1 + 7 =$	$6 + 12 - 3 =$	$17 - 14 - 1 =$
$12 + 6 - 7 =$	$17 - 12 + 15 =$	$18 - 13 - 4 =$	$5 + 8 - 2 =$
$11 + 8 - 3 =$	$18 - 10 + 5 =$	$13 - 10 - 3 =$	$9 + 9 - 6 =$
$16 - 15 + 18 =$	$16 - 13 + 13 =$	$18 - 11 + 9 =$	$17 - 12 - 5 =$
$18 - 11 - 4 =$	$10 + 7 - 4 =$	$5 + 14 - 4 =$	$18 - 16 + 10 =$
$14 - 10 + 16 =$	$14 + 1 + 3 =$	$15 - 13 + 9 =$	$6 + 6 - 2 =$
$17 + 2 - 2 =$	$14 - 11 - 3 =$	$12 + 5 + 2 =$	$18 - 15 - 2 =$
$18 - 12 - 4 =$	$14 + 2 - 1 =$	$17 + 1 - 2 =$	$15 - 10 + 10 =$
$15 + 3 + 2 =$	$15 - 12 - 1 =$	$6 + 6 + 8 =$	$14 + 3 + 3 =$
$16 + 2 - 4 =$	$18 - 12 + 11 =$	$16 - 12 + 10 =$	$2 + 11 - 1 =$
$2 + 9 - 1 =$	$17 - 16 + 12 =$	$15 - 14 - 1 =$	$14 - 10 + 8 =$
$2 + 9 + 6 =$	$16 - 14 + 9 =$	$14 - 13 - 1 =$	$16 - 14 + 10 =$
$8 + 7 + 5 =$	$15 - 12 - 2 =$	$9 + 4 - 1 =$	$10 + 4 + 4 =$
$17 - 16 - 1 =$	$9 + 2 + 5 =$	$9 + 7 + 3 =$	$3 + 12 + 3 =$
$16 - 15 + 13 =$	$18 - 17 - 1 =$	$7 + 5 + 3 =$	$15 - 10 - 4 =$
$14 - 11 + 11 =$	$13 + 7 - 5 =$	$14 + 3 - 6 =$	$14 - 13 + 14 =$
$16 - 13 - 2 =$	$16 - 12 + 16 =$	$17 - 12 + 14 =$	$4 + 12 - 3 =$
$17 + 1 - 8 =$	$13 - 12 + 12 =$	$17 - 15 - 1 =$	$18 - 17 - 1 =$
$15 + 3 - 8 =$	$14 - 10 - 4 =$	$9 + 3 - 2 =$	$15 - 10 - 3 =$
$18 - 16 + 16 =$	$4 + 11 - 1 =$	$17 - 11 - 3 =$	$16 - 12 + 13 =$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$13 + 5 + 2 =$	$3 + 3 + 9 =$	$18 - 16 + 11 =$	$2 + 2 + 8 =$
$11 + 9 - 6 =$	$4 + 2 + 6 =$	$15 - 12 - 3 =$	$9 + 3 + 4 =$
$10 + 8 - 4 =$	$11 + 3 - 1 =$	$16 - 13 - 1 =$	$8 + 6 + 2 =$
$4 + 9 + 2 =$	$16 - 12 + 12 =$	$4 + 15 - 3 =$	$9 + 2 - 1 =$
$2 + 13 + 5 =$	$14 - 11 + 10 =$	$13 - 11 + 15 =$	$17 - 15 - 2 =$
$14 - 10 + 15 =$	$5 + 7 - 2 =$	$13 - 11 + 16 =$	$16 - 13 - 1 =$
$14 + 2 + 3 =$	$14 - 10 + 13 =$	$13 - 12 + 16 =$	$18 - 11 + 5 =$
$7 + 8 - 5 =$	$15 - 11 + 15 =$	$13 - 12 - 1 =$	$14 - 10 + 9 =$
$13 + 5 + 2 =$	$8 + 2 + 2 =$	$18 - 17 + 11 =$	$14 - 12 - 2 =$
$18 + 2 - 6 =$	$18 - 13 - 5 =$	$14 + 3 + 3 =$	$14 - 12 + 16 =$
$2 + 12 + 6 =$	$17 - 13 - 3 =$	$7 + 12 - 3 =$	$15 - 12 - 3 =$
$13 - 11 + 18 =$	$13 - 10 - 3 =$	$15 + 1 - 1 =$	$13 - 10 - 1 =$
$17 - 16 - 1 =$	$16 + 2 + 2 =$	$12 + 5 + 3 =$	$2 + 1 + 9 =$
$14 - 12 + 12 =$	$15 + 3 + 2 =$	$8 + 3 - 1 =$	$18 - 15 - 1 =$
$17 - 10 + 5 =$	$13 - 11 - 1 =$	$16 + 2 + 2 =$	$13 - 11 + 17 =$
$14 - 12 + 10 =$	$16 - 15 - 1 =$	$14 + 4 + 2 =$	$13 - 10 + 12 =$
$15 - 11 - 3 =$	$16 - 14 - 1 =$	$17 - 10 + 10 =$	$15 - 14 + 18 =$
$13 - 11 + 17 =$	$7 + 11 + 2 =$	$7 + 8 - 3 =$	$15 + 3 + 2 =$
$5 + 8 - 3 =$	$18 + 2 - 7 =$	$18 - 14 + 15 =$	$15 - 14 - 1 =$
$18 - 13 + 12 =$	$8 + 3 + 3 =$	$16 - 15 - 1 =$	$17 - 11 - 1 =$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$14-13-1=$	$16-15-1=$	$3+16-5=$	$3+13+4=$
$18-14+14=$	$14+6-9=$	$13-11+17=$	$3+13+4=$
$17+1-4=$	$6+3+4=$	$13-11-2=$	$14+3-7=$
$10+2+3=$	$16-13-3=$	$10+2+3=$	$8+7-4=$
$15-13-2=$	$15-13-1=$	$14+3+3=$	$6+2+5=$
$7+7+6=$	$16+2+2=$	$14-13+19=$	$13+5+2=$
$15+1+3=$	$17-16-1=$	$17+3-10=$	$11+9-6=$
$14-11-1=$	$16-10-3=$	$14-10+13=$	$15-14-1=$
$17-12-5=$	$13-11-1=$	$9+10-1=$	$12+3+5=$
$13-12+18=$	$3+11-3=$	$15+3+2=$	$13-12+16=$
$16+2-7=$	$2+14+4=$	$14-10-3=$	$15-14+14=$
$16-15+11=$	$15-14+15=$	$3+13-1=$	$17-11+9=$
$6+14-1=$	$2+17-7=$	$2+5+6=$	$13-10+9=$
$16-13-3=$	$11+5+2=$	$14+1-3=$	$3+14+2=$
$9+3-2=$	$8+4-2=$	$16-10-6=$	$17-13+7=$
$5+10-2=$	$17-12+12=$	$16-11-2=$	$14+3+2=$
$18-12+11=$	$18-10+5=$	$13+3-3=$	$16-10+9=$
$4+10+6=$	$10+4+6=$	$7+2+3=$	$17-11-4=$
$14+4-6=$	$13-10-1=$	$17-14+14=$	$14-11-3=$
$2+16-7=$	$14+2-4=$	$15-14+12=$	$6+9+3=$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$14 - 13 - 1 =$	$15 - 11 + 7 =$	$17 - 15 - 1 =$	$17 - 11 - 4 =$
$10 + 3 + 6 =$	$9 + 11 - 9 =$	$5 + 13 - 4 =$	$10 + 8 + 2 =$
$15 + 5 - 7 =$	$14 + 3 - 6 =$	$15 + 1 + 3 =$	$12 + 3 + 5 =$
$10 + 4 - 2 =$	$16 + 4 - 10 =$	$2 + 9 - 1 =$	$15 + 1 - 2 =$
$7 + 7 - 4 =$	$15 - 12 - 1 =$	$5 + 9 - 2 =$	$6 + 9 - 4 =$
$13 - 10 - 3 =$	$13 - 10 + 16 =$	$18 + 2 - 10 =$	$14 - 11 + 10 =$
$16 - 13 - 3 =$	$5 + 5 + 5 =$	$13 + 1 - 1 =$	$14 - 13 + 12 =$
$14 - 11 + 14 =$	$5 + 10 + 2 =$	$17 - 13 + 14 =$	$14 - 11 - 2 =$
$2 + 6 + 6 =$	$14 - 12 + 18 =$	$17 - 15 - 2 =$	$15 - 13 + 13 =$
$18 - 10 - 6 =$	$14 - 11 - 2 =$	$14 - 10 + 7 =$	$7 + 10 - 3 =$
$14 - 12 - 1 =$	$13 - 10 + 14 =$	$16 - 11 - 1 =$	$16 - 12 - 1 =$
$12 + 2 + 3 =$	$12 + 6 - 7 =$	$13 + 3 + 2 =$	$4 + 8 + 5 =$
$13 - 11 + 15 =$	$17 - 16 - 1 =$	$14 - 10 + 13 =$	$16 - 15 - 1 =$
$13 + 4 + 2 =$	$10 + 7 + 2 =$	$4 + 9 - 2 =$	$16 - 11 - 1 =$
$18 - 11 - 3 =$	$14 - 11 + 15 =$	$14 - 11 - 1 =$	$15 + 5 - 3 =$
$18 - 13 + 6 =$	$18 - 12 + 7 =$	$17 - 11 + 6 =$	$13 - 12 + 17 =$
$6 + 4 + 2 =$	$18 + 2 - 10 =$	$11 + 3 + 4 =$	$14 + 3 + 2 =$
$15 + 1 + 2 =$	$16 - 10 + 12 =$	$14 + 4 - 3 =$	$15 + 1 + 4 =$
$13 + 1 - 3 =$	$13 - 10 + 17 =$	$8 + 1 + 6 =$	$18 - 14 + 13 =$
$15 + 4 - 5 =$	$4 + 8 + 5 =$	$12 + 5 - 5 =$	$15 - 13 - 2 =$

完成时间: _____

20以内连加減•多品强化训练

无退位版



$8 + 10 + 2 =$	$8 + 11 - 6 =$	$12 + 1 + 2 =$	$8 + 3 + 3 =$
$15 + 2 + 2 =$	$4 + 7 + 5 =$	$16 - 12 - 1 =$	$17 - 13 - 3 =$
$18 - 11 - 3 =$	$16 - 12 - 2 =$	$13 - 12 + 10 =$	$16 - 13 + 11 =$
$3 + 11 + 2 =$	$10 + 5 + 4 =$	$9 + 3 + 6 =$	$5 + 7 + 7 =$
$18 - 13 - 5 =$	$5 + 10 - 2 =$	$4 + 15 - 7 =$	$4 + 10 + 2 =$
$15 - 11 + 12 =$	$8 + 10 + 2 =$	$18 - 11 - 3 =$	$9 + 3 + 4 =$
$16 - 10 + 13 =$	$7 + 6 - 2 =$	$5 + 15 - 7 =$	$14 - 10 + 14 =$
$14 - 13 - 1 =$	$15 + 1 - 1 =$	$18 - 15 + 8 =$	$17 - 15 + 15 =$
$15 - 11 - 3 =$	$13 + 4 - 1 =$	$15 - 13 - 1 =$	$14 - 12 - 1 =$
$18 - 15 - 2 =$	$14 - 10 - 2 =$	$8 + 9 - 7 =$	$3 + 12 + 4 =$
$15 - 11 + 15 =$	$14 - 13 - 1 =$	$3 + 6 + 8 =$	$10 + 5 - 1 =$
$16 + 2 + 2 =$	$16 - 10 + 8 =$	$3 + 13 + 3 =$	$17 - 15 - 1 =$
$17 - 13 + 7 =$	$17 - 10 + 9 =$	$8 + 8 + 4 =$	$7 + 9 - 2 =$
$16 - 14 - 2 =$	$16 - 15 - 1 =$	$14 - 13 + 11 =$	$15 - 13 + 10 =$
$17 - 10 + 7 =$	$18 - 16 - 2 =$	$16 - 12 + 11 =$	$7 + 7 - 3 =$
$14 - 13 - 1 =$	$2 + 17 - 1 =$	$16 - 10 - 3 =$	$14 - 13 - 1 =$
$18 - 16 + 10 =$	$10 + 10 - 2 =$	$3 + 9 + 6 =$	$16 - 11 - 2 =$
$14 - 13 + 19 =$	$18 - 12 + 7 =$	$10 + 1 + 7 =$	$13 - 10 - 2 =$
$15 - 13 + 15 =$	$10 + 5 - 3 =$	$13 - 12 - 1 =$	$12 + 4 + 3 =$
$18 + 2 - 1 =$	$15 - 14 + 16 =$	$14 - 13 - 1 =$	$18 - 10 - 5 =$

完成时间: _____