

20以内括号填数•多品强化训练



无退位（基础版）

$7 + () = 13$	$() - 13 = 2$	$() + 8 = 20$	$5 + () = 15$
$8 + () = 11$	$18 - () = 8$	$12 - () = 2$	$12 + () = 15$
$3 + () = 11$	$14 + () = 16$	$18 - () = 5$	$() + 6 = 13$
$() + 12 = 15$	$3 + () = 12$	$() + 5 = 15$	$14 + () = 14$
$8 + () = 16$	$() - 4 = 11$	$() + 9 = 15$	$() + 14 = 15$
$17 - () = 2$	$() - 15 = 4$	$14 - () = 13$	$15 - () = 4$
$() + 4 = 20$	$() + 9 = 15$	$17 - () = 14$	$17 - () = 14$
$() + 4 = 13$	$18 - () = 15$	$12 - () = 10$	$() - 4 = 15$
$() + 15 = 19$	$() - 11 = 4$	$() - 6 = 10$	$18 - () = 7$
$15 - () = 3$	$14 - () = 13$	$16 - () = 10$	$() - 8 = 11$
$8 + () = 17$	$() - 8 = 11$	$() + 13 = 16$	$14 - () = 3$
$() - 18 = 1$	$() - 7 = 10$	$() + 13 = 14$	$() + 6 = 13$
$14 - () = 1$	$12 - () = 2$	$14 + () = 19$	$11 - () = 1$
$12 - () = 1$	$11 - () = 10$	$() - 11 = 6$	$14 - () = 12$
$17 - () = 13$	$14 - () = 1$	$13 + () = 13$	$9 + () = 13$
$() - 14 = 5$	$4 + () = 17$	$() + 9 = 12$	$() - 10 = 4$
$() - 12 = 3$	$() - 16 = 2$	$13 + () = 14$	$7 + () = 13$
$10 + () = 11$	$17 - () = 6$	$18 - () = 6$	$4 + () = 16$
$4 + () = 15$	$14 - () = 12$	$() - 15 = 1$	$8 + () = 12$
$11 - () = 1$	$10 + () = 19$	$() + 14 = 14$	$10 + () = 14$

完成时间：_____

20以内括号填数•多品强化训练



无退位（基础版）

$15 + () = 20$	$16 - () = 6$	$15 - () = 1$	$17 - () = 6$
$() + 7 = 13$	$13 - () = 3$	$() - 11 = 8$	$14 - () = 13$
$12 + () = 17$	$19 + () = 20$	$16 - () = 1$	$3 + () = 11$
$11 + () = 18$	$() + 3 = 17$	$15 - () = 1$	$() + 6 = 16$
$() + 8 = 14$	$10 + () = 18$	$9 + () = 14$	$() - 4 = 11$
$18 - () = 15$	$17 + () = 17$	$() - 4 = 10$	$15 + () = 16$
$() - 7 = 10$	$() + 7 = 20$	$11 - () = 10$	$() - 17 = 1$
$() + 3 = 18$	$() + 13 = 16$	$14 + () = 15$	$() + 11 = 14$
$() + 9 = 19$	$5 + () = 11$	$12 + () = 13$	$5 + () = 19$
$9 + () = 16$	$() + 3 = 20$	$18 + () = 18$	$17 + () = 18$
$() - 15 = 1$	$() + 18 = 19$	$() + 6 = 19$	$() + 4 = 15$
$18 - () = 4$	$11 - () = 1$	$18 - () = 14$	$12 - () = 2$
$() + 4 = 14$	$17 - () = 3$	$5 + () = 12$	$() + 4 = 14$
$11 - () = 10$	$15 - () = 11$	$4 + () = 12$	$() + 4 = 14$
$() - 10 = 9$	$15 - () = 5$	$5 + () = 11$	$20 + () = 20$
$() + 7 = 12$	$14 - () = 11$	$14 + () = 19$	$6 + () = 11$
$() + 3 = 18$	$() + 9 = 15$	$() + 6 = 15$	$() + 7 = 15$
$9 + () = 13$	$() - 18 = 1$	$16 - () = 1$	$() + 16 = 16$
$() - 13 = 1$	$() + 3 = 18$	$13 - () = 12$	$13 - () = 12$
$() + 5 = 15$	$17 - () = 13$	$() + 15 = 18$	$() + 12 = 20$

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$12 - () = 11$	$14 - () = 13$	$17 + () = 17$	$() - 10 = 3$
$() + 12 = 14$	$() + 11 = 15$	$() - 10 = 1$	$11 - () = 1$
$() - 15 = 3$	$() + 5 = 18$	$() - 11 = 8$	$() - 6 = 12$
$15 + () = 17$	$11 - () = 1$	$14 - () = 10$	$8 + () = 13$
$18 - () = 11$	$17 - () = 5$	$13 - () = 2$	$() - 6 = 11$
$() + 11 = 13$	$13 + () = 14$	$() - 4 = 12$	$() + 11 = 16$
$() - 14 = 2$	$6 + () = 13$	$() + 15 = 19$	$() - 8 = 10$
$() + 14 = 14$	$14 - () = 2$	$() - 3 = 13$	$6 + () = 13$
$18 + () = 18$	$() - 10 = 2$	$4 + () = 15$	$13 + () = 13$
$15 - () = 3$	$() - 6 = 13$	$10 + () = 17$	$6 + () = 16$
$() - 10 = 6$	$8 + () = 19$	$9 + () = 19$	$() - 9 = 10$
$17 - () = 11$	$() + 17 = 18$	$() + 16 = 20$	$8 + () = 13$
$() + 6 = 14$	$() - 12 = 6$	$() + 15 = 17$	$17 - () = 3$
$16 + () = 18$	$15 + () = 15$	$3 + () = 11$	$() + 5 = 20$
$15 - () = 10$	$() - 11 = 2$	$() + 12 = 12$	$() - 10 = 8$
$() - 6 = 12$	$() + 5 = 11$	$14 - () = 10$	$() + 12 = 14$
$13 - () = 1$	$() - 11 = 4$	$() + 9 = 19$	$() + 11 = 11$
$19 + () = 20$	$() - 11 = 8$	$13 + () = 19$	$() + 10 = 16$
$14 - () = 13$	$() + 11 = 11$	$14 - () = 10$	$12 + () = 14$
$14 - () = 11$	$7 + () = 13$	$() - 6 = 11$	$17 - () = 14$

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20以内括号填数•多品强化训练



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|-----------------|-----------------|-----------------|-----------------|
| $() - 11 = 8$ | $() - 7 = 12$ | $14 + () = 14$ | $() + 9 = 11$ |
| $17 - () = 12$ | $() - 17 = 1$ | $() + 11 = 17$ | $() + 11 = 20$ |
| $11 + () = 14$ | $10 + () = 12$ | $() - 3 = 11$ | $15 - () = 5$ |
| $8 + () = 16$ | $() + 9 = 16$ | $() - 11 = 4$ | $3 + () = 17$ |
| $() - 14 = 2$ | $() - 7 = 10$ | $13 - () = 12$ | $9 + () = 15$ |
| $() + 12 = 17$ | $5 + () = 12$ | $15 - () = 12$ | $13 - () = 10$ |
| $12 - () = 2$ | $() + 11 = 19$ | $() + 12 = 15$ | $6 + () = 13$ |
| $() - 12 = 7$ | $7 + () = 20$ | $16 - () = 14$ | $() - 14 = 3$ |
| $() + 12 = 16$ | $() + 14 = 19$ | $13 + () = 14$ | $17 - () = 16$ |
| $14 + () = 19$ | $15 - () = 11$ | $12 - () = 1$ | $() + 11 = 11$ |
| $6 + () = 11$ | $() + 4 = 15$ | $() + 9 = 19$ | $16 + () = 16$ |
| $() + 9 = 16$ | $18 - () = 14$ | $14 - () = 1$ | $() + 7 = 12$ |
| $16 - () = 15$ | $() + 5 = 20$ | $() + 3 = 13$ | $() + 3 = 12$ |
| $16 - () = 14$ | $8 + () = 13$ | $11 - () = 10$ | $14 - () = 3$ |
| $12 - () = 10$ | $4 + () = 14$ | $11 - () = 1$ | $13 + () = 20$ |
| $14 + () = 15$ | $11 + () = 16$ | $8 + () = 13$ | $15 - () = 4$ |
| $() - 2 = 13$ | $13 + () = 13$ | $() + 8 = 20$ | $16 - () = 13$ |
| $17 - () = 11$ | $17 - () = 7$ | $12 + () = 20$ | $18 - () = 10$ |
| $11 - () = 10$ | $3 + () = 14$ | $() - 7 = 10$ | $() - 5 = 11$ |
| $16 + () = 20$ | $() - 12 = 7$ | $16 - () = 5$ | $() + 7 = 15$ |

完成时间：_____

20以内括号填数•多品强化训练



无退位（基础版）

$8 + () = 12$	$() - 13 = 4$	$() - 4 = 12$	$18 - () = 6$
$() + 11 = 11$	$11 - () = 1$	$() + 9 = 16$	$() - 18 = 1$
$12 - () = 1$	$() + 9 = 16$	$() + 5 = 11$	$() - 8 = 10$
$12 + () = 12$	$() + 14 = 16$	$() + 14 = 17$	$() + 4 = 16$
$3 + () = 11$	$() + 13 = 20$	$() - 9 = 10$	$() - 16 = 1$
$9 + () = 18$	$() - 16 = 1$	$15 + () = 17$	$10 + () = 18$
$() - 4 = 13$	$() - 8 = 11$	$13 - () = 2$	$10 + () = 20$
$() - 4 = 15$	$13 + () = 15$	$4 + () = 12$	$() - 4 = 10$
$20 + () = 20$	$() - 6 = 12$	$() - 11 = 6$	$11 - () = 10$
$17 - () = 15$	$14 - () = 12$	$16 + () = 20$	$17 - () = 14$
$10 + () = 20$	$() - 4 = 13$	$9 + () = 13$	$3 + () = 15$
$7 + () = 16$	$() - 2 = 17$	$11 + () = 16$	$14 - () = 1$
$15 + () = 19$	$() - 15 = 1$	$() - 4 = 13$	$17 - () = 7$
$() + 15 = 15$	$() + 6 = 13$	$() - 5 = 13$	$12 - () = 2$
$() - 13 = 4$	$() - 11 = 5$	$10 + () = 11$	$() + 8 = 16$
$12 - () = 2$	$17 + () = 17$	$() - 6 = 12$	$15 - () = 3$
$12 - () = 2$	$() - 5 = 14$	$5 + () = 19$	$16 - () = 13$
$() - 11 = 1$	$() + 3 = 12$	$15 - () = 1$	$() + 12 = 18$
$5 + () = 14$	$18 - () = 1$	$() + 3 = 15$	$() - 5 = 14$
$11 + () = 14$	$14 - () = 4$	$19 + () = 19$	$14 - () = 10$

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20以内括号填数•多品强化训练



无退位（基础版）

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|-----------------|-----------------|-----------------|-----------------|
| $14 - () = 11$ | $17 - () = 6$ | $13 + () = 18$ | $() - 6 = 11$ |
| $13 - () = 1$ | $17 - () = 10$ | $16 + () = 19$ | $18 + () = 20$ |
| $17 - () = 2$ | $() + 14 = 19$ | $() + 5 = 13$ | $11 + () = 15$ |
| $17 - () = 11$ | $() - 7 = 12$ | $() + 8 = 12$ | $12 + () = 12$ |
| $7 + () = 18$ | $() + 10 = 14$ | $3 + () = 12$ | $11 + () = 11$ |
| $12 + () = 19$ | $() + 3 = 12$ | $15 - () = 11$ | $() - 5 = 14$ |
| $() - 17 = 1$ | $() - 8 = 11$ | $12 - () = 10$ | $13 - () = 3$ |
| $() - 16 = 3$ | $() - 12 = 5$ | $() - 9 = 10$ | $7 + () = 14$ |
| $13 - () = 11$ | $13 - () = 3$ | $7 + () = 17$ | $() - 6 = 11$ |
| $3 + () = 16$ | $7 + () = 20$ | $() - 6 = 11$ | $() + 8 = 19$ |
| $() + 11 = 11$ | $() + 4 = 14$ | $13 - () = 1$ | $4 + () = 15$ |
| $13 - () = 10$ | $17 - () = 2$ | $() + 9 = 18$ | $18 - () = 8$ |
| $() + 5 = 11$ | $16 - () = 11$ | $10 + () = 13$ | $7 + () = 11$ |
| $() + 15 = 20$ | $() + 7 = 13$ | $() - 2 = 17$ | $() + 3 = 12$ |
| $() + 4 = 16$ | $9 + () = 15$ | $17 - () = 2$ | $18 - () = 7$ |
| $() - 17 = 2$ | $() + 6 = 20$ | $() - 6 = 13$ | $10 + () = 14$ |
| $() - 11 = 6$ | $12 - () = 11$ | $6 + () = 11$ | $10 + () = 16$ |
| $() - 5 = 13$ | $7 + () = 20$ | $() + 10 = 16$ | $() - 12 = 3$ |
| $18 - () = 10$ | $() + 6 = 12$ | $() + 12 = 15$ | $12 + () = 12$ |
| $() - 9 = 10$ | $17 - () = 15$ | $16 - () = 10$ | $() + 9 = 20$ |

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无退位（基础版）

- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| $() + 9 = 12$ | $() - 2 = 16$ | $11 - () = 10$ | $15 - () = 3$ |
| $13 - () = 3$ | $9 + () = 12$ | $3 + () = 17$ | $() + 3 = 19$ |
| $() - 8 = 11$ | $12 + () = 15$ | $14 - () = 1$ | $4 + () = 12$ |
| $12 - () = 1$ | $() + 10 = 14$ | $() + 11 = 14$ | $() - 9 = 10$ |
| $() + 3 = 14$ | $() - 5 = 13$ | $3 + () = 20$ | $() - 13 = 3$ |
| $() - 11 = 1$ | $9 + () = 12$ | $() - 6 = 11$ | $() - 10 = 7$ |
| $() + 15 = 19$ | $12 - () = 10$ | $() - 12 = 3$ | $16 + () = 19$ |
| $() - 2 = 11$ | $10 + () = 12$ | $() + 7 = 16$ | $() - 10 = 9$ |
| $() + 9 = 17$ | $() + 8 = 19$ | $() - 14 = 4$ | $8 + () = 14$ |
| $9 + () = 19$ | $10 + () = 12$ | $() - 3 = 16$ | $() + 6 = 15$ |
| $() + 3 = 13$ | $12 + () = 14$ | $() - 2 = 11$ | $14 + () = 18$ |
| $() + 7 = 18$ | $() + 9 = 14$ | $15 - () = 2$ | $() + 14 = 17$ |
| $15 - () = 1$ | $() - 15 = 2$ | $() + 12 = 13$ | $12 + () = 12$ |
| $() + 5 = 18$ | $() + 8 = 16$ | $8 + () = 17$ | $() + 7 = 15$ |
| $() + 4 = 11$ | $() - 12 = 6$ | $12 - () = 1$ | $11 - () = 10$ |
| $() + 6 = 17$ | $10 + () = 11$ | $14 + () = 19$ | $17 - () = 12$ |
| $4 + () = 11$ | $() - 17 = 2$ | $() - 8 = 11$ | $() - 15 = 3$ |
| $10 + () = 12$ | $() + 9 = 18$ | $10 + () = 12$ | $5 + () = 11$ |
| $() - 15 = 2$ | $() - 16 = 2$ | $13 - () = 2$ | $10 + () = 12$ |
| $17 - () = 14$ | $() - 8 = 11$ | $14 - () = 11$ | $() + 13 = 18$ |

完成时间：_____

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无退位（基础版）

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|-----------------|-----------------|-----------------|-----------------|
| $11 + () = 17$ | $() + 4 = 14$ | $() - 17 = 2$ | $7 + () = 15$ |
| $() - 4 = 15$ | $() - 14 = 2$ | $() - 17 = 2$ | $() - 7 = 11$ |
| $13 - () = 1$ | $() - 10 = 3$ | $() - 17 = 1$ | $() + 6 = 18$ |
| $() - 13 = 4$ | $17 - () = 1$ | $11 - () = 1$ | $() + 4 = 17$ |
| $9 + () = 11$ | $12 - () = 10$ | $15 - () = 13$ | $() - 7 = 12$ |
| $() + 3 = 18$ | $12 - () = 11$ | $4 + () = 11$ | $() - 7 = 10$ |
| $6 + () = 14$ | $13 - () = 11$ | $() - 17 = 2$ | $() + 15 = 19$ |
| $() - 14 = 1$ | $9 + () = 12$ | $() + 5 = 12$ | $10 + () = 13$ |
| $13 - () = 2$ | $() - 3 = 10$ | $5 + () = 12$ | $() - 2 = 16$ |
| $() - 13 = 5$ | $15 + () = 19$ | $11 - () = 10$ | $15 - () = 4$ |
| $9 + () = 15$ | $13 - () = 1$ | $18 - () = 8$ | $() - 7 = 12$ |
| $14 - () = 11$ | $() - 3 = 12$ | $11 + () = 20$ | $5 + () = 16$ |
| $18 - () = 10$ | $() - 17 = 1$ | $() - 2 = 12$ | $15 - () = 4$ |
| $() + 11 = 20$ | $11 - () = 1$ | $() + 8 = 14$ | $14 - () = 4$ |
| $() - 12 = 6$ | $4 + () = 13$ | $12 - () = 1$ | $17 - () = 12$ |
| $5 + () = 15$ | $14 - () = 12$ | $() - 17 = 2$ | $5 + () = 17$ |
| $16 - () = 11$ | $() - 14 = 5$ | $() - 8 = 11$ | $11 - () = 1$ |
| $() + 6 = 13$ | $() + 13 = 14$ | $14 - () = 1$ | $() - 4 = 14$ |
| $() - 13 = 3$ | $() + 13 = 14$ | $12 - () = 11$ | $() - 2 = 10$ |
| $() + 18 = 19$ | $() - 5 = 11$ | $18 + () = 20$ | $() + 3 = 18$ |

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无退位（基础版）

$() + 7 = 11$	$() + 7 = 12$	$17 - () = 10$	$11 + () = 19$
$() + 8 = 13$	$3 + () = 13$	$15 - () = 3$	$8 + () = 17$
$() - 14 = 4$	$() - 7 = 11$	$() + 8 = 20$	$() - 8 = 10$
$17 - () = 10$	$11 + () = 13$	$() + 9 = 12$	$10 + () = 18$
$15 + () = 19$	$() - 4 = 12$	$10 + () = 19$	$3 + () = 13$
$() + 11 = 13$	$() - 4 = 13$	$() - 13 = 1$	$10 + () = 20$
$() + 10 = 13$	$() + 10 = 11$	$9 + () = 13$	$() + 13 = 20$
$() - 17 = 2$	$15 - () = 3$	$() - 13 = 1$	$() + 4 = 20$
$17 + () = 20$	$() + 6 = 16$	$() + 13 = 13$	$() - 3 = 10$
$13 - () = 11$	$() + 4 = 13$	$13 - () = 10$	$() - 10 = 1$
$17 - () = 11$	$() - 15 = 4$	$10 + () = 14$	$14 - () = 3$
$18 - () = 4$	$16 - () = 15$	$7 + () = 14$	$12 - () = 10$
$13 - () = 11$	$() + 9 = 18$	$6 + () = 17$	$4 + () = 20$
$() - 12 = 1$	$() + 11 = 16$	$18 - () = 16$	$11 - () = 10$
$18 - () = 11$	$() - 4 = 14$	$14 + () = 17$	$8 + () = 11$
$() - 7 = 11$	$() + 7 = 19$	$() - 18 = 1$	$12 - () = 2$
$17 + () = 18$	$12 - () = 1$	$() - 13 = 2$	$11 + () = 11$
$13 + () = 17$	$13 - () = 3$	$14 + () = 14$	$() - 6 = 13$
$() - 8 = 11$	$6 + () = 13$	$() + 5 = 15$	$() - 15 = 3$
$6 + () = 18$	$12 - () = 1$	$() - 8 = 11$	$() + 12 = 20$

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无退位（基础版）

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|-----------------|-----------------|-----------------|-----------------|
| $() + 3 = 13$ | $4 + () = 17$ | $12 + () = 15$ | $5 + () = 15$ |
| $() - 6 = 11$ | $() - 16 = 3$ | $() - 2 = 17$ | $13 - () = 3$ |
| $() + 12 = 16$ | $() + 12 = 15$ | $() + 11 = 17$ | $15 - () = 10$ |
| $() - 2 = 17$ | $15 - () = 12$ | $13 - () = 1$ | $() - 16 = 1$ |
| $() + 3 = 11$ | $12 - () = 10$ | $() - 5 = 11$ | $15 - () = 3$ |
| $() + 5 = 12$ | $() - 2 = 10$ | $() - 3 = 11$ | $() - 2 = 16$ |
| $() + 5 = 11$ | $() + 8 = 14$ | $8 + () = 13$ | $() - 2 = 15$ |
| $4 + () = 12$ | $() - 12 = 3$ | $10 + () = 13$ | $() + 13 = 17$ |
| $() + 14 = 20$ | $() + 7 = 18$ | $18 + () = 18$ | $() + 16 = 20$ |
| $3 + () = 14$ | $14 - () = 3$ | $16 + () = 19$ | $() - 18 = 1$ |
| $11 + () = 15$ | $13 - () = 10$ | $() + 11 = 18$ | $() - 12 = 3$ |
| $() - 7 = 10$ | $11 - () = 1$ | $() + 4 = 17$ | $() + 12 = 18$ |
| $() - 4 = 14$ | $4 + () = 16$ | $3 + () = 17$ | $() - 14 = 1$ |
| $() - 8 = 10$ | $() + 3 = 15$ | $() + 6 = 15$ | $() + 10 = 12$ |
| $3 + () = 14$ | $10 + () = 18$ | $() - 3 = 15$ | $() - 8 = 10$ |
| $9 + () = 14$ | $() + 5 = 15$ | $11 - () = 10$ | $6 + () = 16$ |
| $() - 4 = 11$ | $() + 13 = 15$ | $14 + () = 14$ | $13 - () = 11$ |
| $() - 3 = 11$ | $11 - () = 1$ | $13 - () = 1$ | $() + 5 = 15$ |
| $() + 9 = 12$ | $13 - () = 3$ | $13 - () = 11$ | $() + 18 = 18$ |
| $() - 12 = 7$ | $() + 4 = 14$ | $() + 4 = 14$ | $() - 12 = 2$ |

完成时间：_____