

20以内括号填数•多品强化训练



无退位（进阶版）

$1 + 2 + () = 19$	$() + 9 + 3 = 14$	$17 - 7 + () = 14$	$11 - 5 + () = 9$
$11 - 1 + () = 13$	$() - 9 - 2 = 3$	$11 - 2 + () = 19$	$15 - () - 3 = 9$
$() - 1 + 4 = 9$	$18 - 1 - () = 8$	$() + 7 + 10 = 19$	$3 + 5 + () = 20$
$() + 12 - 2 = 15$	$16 - 11 + () = 6$	$() + 15 - 6 = 15$	$() + 14 - 2 = 16$
$() + 15 + 3 = 19$	$() + 13 - 5 = 13$	$19 - 14 + () = 12$	$19 - () - 8 = 4$
$6 + () - 6 = 19$	$6 - () + 3 = 6$	$() - 4 - 7 = 7$	$12 + () - 3 = 18$
$18 - () - 5 = 2$	$() + 14 + 2 = 20$	$12 - () - 9 = 1$	$13 + () - 7 = 17$
$() + 7 + 7 = 19$	$12 + 3 + () = 19$	$19 - 5 + () = 20$	$() - 2 - 5 = 8$
$() - 6 - 1 = 4$	$15 - 4 - () = 7$	$() - 5 - 9 = 3$	$6 + 2 + () = 20$
$11 + () - 2 = 12$	$10 + 7 + () = 18$	$() - 1 - 1 = 15$	$11 - 9 + () = 15$
$12 - () - 8 = 1$	$13 - 1 - () = 6$	$14 - 5 + () = 14$	$14 - 1 - () = 12$
$() - 13 + 12 = 16$	$() + 13 + 2 = 19$	$10 + 10 - () = 20$	$5 - () + 3 = 5$
$16 - () - 3 = 12$	$15 - 3 - () = 7$	$15 + 1 + () = 17$	$16 - () + 9 = 12$
$() - 12 + 14 = 16$	$() + 11 - 7 = 13$	$() + 10 + 2 = 17$	$18 - 2 + () = 20$
$15 - () + 3 = 16$	$4 + 13 - () = 8$	$19 - 7 + () = 16$	$19 - 2 - () = 5$
$() - 1 + 11 = 19$	$18 - () - 5 = 7$	$11 + 3 - () = 2$	$5 - () + 14 = 15$
$5 + () + 2 = 19$	$1 + 3 + () = 19$	$18 - 3 - () = 7$	$() + 5 + 2 = 19$
$() - 6 - 7 = 5$	$19 - () - 2 = 11$	$16 + () - 9 = 14$	$3 + 13 - () = 2$
$() - 7 + 9 = 14$	$() - 3 + 16 = 20$	$2 + () + 3 = 18$	$16 - () - 4 = 7$
$17 - 9 + () = 16$	$() + 8 - 1 = 19$	$11 + () - 2 = 20$	$11 + 1 + () = 15$

完成时间：_____

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无退位（进阶版）



$() - 4 + 2 = 15$	$5 + 6 + () = 15$	$5 - () + 9 = 12$	$10 + () + 8 = 19$
$() - 13 + 2 = 4$	$9 - () + 13 = 14$	$5 + 1 + () = 20$	$15 - 13 + () = 19$
$() + 7 + 1 = 20$	$() + 8 + 3 = 12$	$() - 5 + 3 = 12$	$5 + () - 4 = 11$
$2 + 13 + () = 16$	$10 - () + 10 = 13$	$15 - 11 + () = 11$	$() - 4 + 4 = 18$
$14 - 2 + () = 14$	$() + 15 - 8 = 10$	$18 - () + 3 = 5$	$3 + () + 4 = 20$
$14 + 3 + () = 18$	$() - 3 - 8 = 7$	$() - 9 + 6 = 11$	$15 - () - 7 = 4$
$() - 2 + 8 = 11$	$16 - () - 7 = 5$	$() + 3 + 10 = 15$	$() + 8 + 10 = 19$
$() - 4 + 6 = 11$	$() - 7 + 6 = 8$	$2 + () + 14 = 19$	$13 - 2 - () = 1$
$11 - () + 1 = 10$	$16 + 4 - () = 10$	$13 - 5 + () = 20$	$10 + () - 1 = 18$
$6 - () + 15 = 17$	$12 - 1 + () = 14$	$15 - 2 - () = 1$	$6 + 10 - () = 8$
$5 - () + 15 = 18$	$11 + () - 6 = 16$	$10 - 1 + () = 13$	$18 - 12 + () = 19$
$13 + 5 + () = 20$	$13 + () + 2 = 17$	$15 + 2 - () = 14$	$15 + () + 1 = 17$
$() - 8 - 4 = 2$	$7 + () + 5 = 14$	$1 + 8 + () = 20$	$10 - 5 + () = 10$
$7 + 10 - () = 13$	$18 - 12 + () = 15$	$17 + 3 - () = 3$	$() - 2 - 2 = 9$
$() + 4 + 10 = 16$	$13 - 7 - () = 2$	$() + 10 - 1 = 17$	$11 + () + 4 = 16$
$() + 10 - 8 = 19$	$14 - 1 - () = 3$	$() + 11 - 8 = 14$	$16 - 7 - () = 5$
$16 - 10 + () = 15$	$13 - () - 4 = 7$	$4 + () + 14 = 19$	$() - 2 - 3 = 8$
$() - 7 + 7 = 11$	$5 - () + 3 = 7$	$() - 3 - 3 = 12$	$1 + () + 3 = 15$
$11 + () + 5 = 18$	$13 + () - 3 = 14$	$14 + 4 - () = 14$	$() - 1 + 8 = 14$
$18 - 7 - () = 6$	$18 - () - 9 = 9$	$() + 11 + 2 = 20$	$() + 9 - 7 = 17$

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无退位（进阶版）

$10+()+2=16$	$13+()+3=20$	$17-5-()=2$	$()-9-7=3$
$14-7-()=7$	$()+2+12=17$	$()+9+5=18$	$14-1+()=14$
$12+6+()=19$	$15+5-()=14$	$()-3-8=1$	$16+4-()=16$
$16-13+()=10$	$18-2-()=16$	$14-12+()=17$	$10-()+12=14$
$14+2-()=16$	$()+7+2=20$	$()-4-6=2$	$()-2+11=14$
$19-15+()=19$	$16-1-()=15$	$16+()-15=18$	$11+5-()=11$
$14+()-2=17$	$()+12-3=16$	$10-()+5=8$	$17-10+()=20$
$16-()+5=5$	$18-2+()=18$	$()+11-7=10$	$()-2+2=14$
$7-()+15=20$	$()-2+1=15$	$12+()-8=11$	$19-12+()=12$
$3+12+()=17$	$11+()-6=9$	$14-4+()=16$	$16+()-14=20$
$()+12-5=12$	$16+4-()=6$	$18-4+()=20$	$()-6-6=3$
$16-1-()=11$	$7+()-4=19$	$()+3+13=20$	$7+10-()=8$
$15+2-()=16$	$()+15-5=11$	$()-6+9=15$	$6+10-()=10$
$1+()+14=19$	$12-()+18=19$	$14+()+1=18$	$()-9-1=9$
$5+8+()=15$	$3+7+()=16$	$11-7+()=8$	$8+7+()=20$
$1+16+()=19$	$13+7-()=6$	$()+12-1=13$	$()-8-5=1$
$()+13+4=19$	$()-13+12=14$	$()-8+9=16$	$1+()+7=19$
$17-()-1=8$	$()-7-9=3$	$4+10-()=3$	$7+8+()=16$
$()-3+5=9$	$11+4+()=16$	$()-6-4=4$	$15-()-7=6$
$17-8+()=13$	$13-2-()=1$	$()-6+3=13$	$()-1+4=15$

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无退位（进阶版）

$(\quad) + 9 + 6 = 19$	$18 - 2 - (\quad) = 14$	$13 + (\quad) + 2 = 18$	$16 - 6 - (\quad) = 2$
$4 + 10 - (\quad) = 8$	$(\quad) - 7 + 16 = 20$	$6 + (\quad) - 4 = 17$	$15 + 5 - (\quad) = 15$
$(\quad) + 8 - 1 = 9$	$(\quad) - 5 + 10 = 18$	$1 + 15 + (\quad) = 19$	$(\quad) + 10 - 3 = 16$
$(\quad) + 7 + 1 = 20$	$18 + (\quad) - 6 = 13$	$6 - (\quad) + 10 = 13$	$15 - (\quad) + 12 = 19$
$16 - 10 + (\quad) = 9$	$(\quad) + 9 + 3 = 19$	$(\quad) + 14 + 3 = 19$	$9 + (\quad) - 9 = 18$
$(\quad) - 3 - 8 = 8$	$15 - 12 + (\quad) = 4$	$(\quad) - 10 + 13 = 19$	$5 + (\quad) + 10 = 17$
$9 + 3 + (\quad) = 20$	$16 - (\quad) + 6 = 12$	$(\quad) - 6 - 5 = 3$	$(\quad) + 11 - 7 = 16$
$17 - 11 + (\quad) = 20$	$11 - 9 + (\quad) = 6$	$13 - 5 + (\quad) = 11$	$19 - (\quad) - 6 = 11$
$(\quad) - 5 + 13 = 16$	$15 + 4 - (\quad) = 2$	$19 - 2 + (\quad) = 20$	$13 - 6 - (\quad) = 6$
$(\quad) + 4 + 11 = 20$	$(\quad) + 13 - 7 = 19$	$8 + (\quad) + 8 = 17$	$10 + 10 - (\quad) = 6$
$(\quad) + 16 - 2 = 17$	$13 + 6 - (\quad) = 3$	$(\quad) + 13 + 4 = 18$	$15 + (\quad) + 2 = 18$
$12 + (\quad) - 3 = 20$	$5 - (\quad) + 1 = 5$	$(\quad) - 3 - 3 = 13$	$7 - (\quad) + 1 = 1$
$(\quad) + 9 + 9 = 20$	$14 - (\quad) - 1 = 8$	$15 - 5 + (\quad) = 20$	$3 + (\quad) + 3 = 19$
$(\quad) + 6 + 8 = 20$	$4 + 4 + (\quad) = 19$	$(\quad) + 14 - 1 = 20$	$(\quad) + 12 - 8 = 8$
$(\quad) + 12 + 5 = 20$	$12 - (\quad) - 4 = 1$	$2 + (\quad) + 1 = 18$	$(\quad) - 1 - 2 = 8$
$11 + (\quad) + 7 = 19$	$15 - 6 + (\quad) = 16$	$12 + (\quad) + 6 = 20$	$18 - 7 - (\quad) = 6$
$(\quad) - 13 + 12 = 18$	$(\quad) + 8 - 7 = 19$	$12 - 3 - (\quad) = 1$	$(\quad) + 10 + 5 = 18$
$(\quad) - 7 + 7 = 13$	$13 + (\quad) - 10 = 20$	$13 + 4 - (\quad) = 4$	$15 - 3 - (\quad) = 9$
$7 + (\quad) + 10 = 18$	$(\quad) - 4 - 9 = 2$	$17 - 15 + (\quad) = 19$	$12 + 5 - (\quad) = 5$
$(\quad) + 14 - 3 = 12$	$14 - 4 - (\quad) = 3$	$5 + 13 + (\quad) = 19$	$2 + (\quad) + 11 = 16$

完成时间：_____

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无退位（进阶版）

$() - 2 - 6 = 7$	$19 - () + 2 = 16$	$8 - () + 17 = 17$	$15 + 2 - () = 14$
$8 + () - 3 = 17$	$17 + () - 11 = 13$	$16 - () - 5 = 3$	$() - 1 - 1 = 5$
$() + 8 - 7 = 7$	$() - 6 + 13 = 16$	$() - 2 + 3 = 19$	$() - 7 + 1 = 9$
$14 - 4 - () = 1$	$10 - 8 + () = 16$	$() - 8 - 8 = 1$	$() - 2 - 9 = 6$
$4 + () + 9 = 15$	$() - 8 - 3 = 6$	$7 + 11 + () = 20$	$15 - () - 2 = 13$
$4 + () + 10 = 17$	$15 - () - 4 = 4$	$6 + 13 - () = 13$	$() + 12 - 2 = 16$
$() - 4 + 13 = 16$	$12 + () - 7 = 18$	$() - 5 + 4 = 18$	$() + 14 - 8 = 11$
$7 + () - 6 = 7$	$5 - () + 9 = 13$	$() - 2 + 8 = 14$	$14 - () - 8 = 1$
$() - 1 + 11 = 20$	$() - 3 - 6 = 5$	$3 + () + 7 = 18$	$19 - () - 6 = 11$
$() - 3 + 11 = 13$	$7 + () + 2 = 20$	$11 + 3 + () = 17$	$18 - 1 - () = 1$
$6 + () + 1 = 20$	$() - 1 - 7 = 10$	$17 + 1 - () = 3$	$() - 6 - 8 = 5$
$() - 1 + 12 = 19$	$15 + 1 + () = 17$	$14 + 2 - () = 14$	$10 + 10 - () = 17$
$15 - 5 - () = 7$	$14 - 5 + () = 17$	$() - 7 - 7 = 3$	$() - 8 + 1 = 8$
$16 - () + 4 = 8$	$() + 12 - 2 = 15$	$12 - () + 5 = 15$	$3 + 12 - () = 4$
$() - 3 - 4 = 11$	$18 - 3 - () = 11$	$4 + 8 + () = 18$	$16 - 12 + () = 19$
$9 + () - 2 = 17$	$9 - () + 15 = 17$	$1 + () + 6 = 19$	$() - 7 - 3 = 6$
$() - 10 + 3 = 6$	$() + 15 - 7 = 14$	$() + 1 + 3 = 18$	$16 - 1 + () = 20$
$() + 4 + 14 = 20$	$() - 6 - 2 = 12$	$() + 5 + 5 = 15$	$17 - () - 8 = 3$
$13 - () - 6 = 2$	$15 + () - 10 = 15$	$() - 7 - 7 = 6$	$() + 12 - 4 = 14$
$17 - 6 - () = 1$	$17 + 2 - () = 12$	$() - 7 + 13 = 18$	$18 - () - 9 = 8$

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无退位（进阶版）

$13 - 9 + () = 10$	$6 - () + 11 = 16$	$13 - () - 3 = 10$	$14 - 3 + () = 15$
$14 + () - 14 = 13$	$16 - () - 9 = 6$	$14 + 2 + () = 17$	$11 + 7 + () = 20$
$12 + () - 5 = 8$	$16 + 1 - () = 2$	$13 - () + 20 = 20$	$() - 6 - 4 = 7$
$11 - () - 3 = 7$	$13 - 4 - () = 7$	$10 + () - 8 = 3$	$16 + () - 15 = 19$
$1 + 14 + () = 20$	$() - 7 + 3 = 11$	$() - 2 - 5 = 7$	$() + 1 + 4 = 19$
$() - 9 + 7 = 17$	$16 - 3 - () = 9$	$6 + 11 + () = 20$	$18 - 11 + () = 20$
$2 + 11 + () = 16$	$() - 9 + 18 = 20$	$() - 7 - 8 = 2$	$5 + () + 6 = 20$
$13 - 8 + () = 8$	$() + 8 + 10 = 20$	$15 - 5 - () = 3$	$() + 3 + 13 = 17$
$() - 9 - 3 = 4$	$10 - 3 + () = 17$	$() + 13 - 4 = 10$	$12 - 4 + () = 10$
$3 + 6 + () = 20$	$13 + 7 - () = 17$	$() + 13 - 3 = 14$	$10 + 4 + () = 20$
$() + 15 + 2 = 19$	$() - 9 - 6 = 4$	$19 - 1 - () = 10$	$() - 5 + 4 = 17$
$16 - () + 3 = 3$	$14 + () + 1 = 20$	$16 - () - 2 = 6$	$6 - () + 1 = 2$
$16 - () - 3 = 7$	$11 + 1 + () = 13$	$() + 14 + 3 = 19$	$13 - 1 - () = 2$
$11 + () + 5 = 17$	$19 - 3 - () = 8$	$19 - () - 4 = 15$	$() - 3 + 3 = 12$
$() - 9 - 4 = 4$	$() + 9 - 4 = 18$	$13 - 4 - () = 8$	$11 + () - 7 = 11$
$3 + () + 11 = 16$	$9 - () + 13 = 15$	$() + 14 - 3 = 18$	$14 + () - 6 = 13$
$9 + () + 5 = 17$	$() - 5 - 5 = 8$	$14 - () - 5 = 2$	$() - 9 - 7 = 1$
$17 - 5 - () = 8$	$6 - () + 18 = 18$	$() - 3 + 1 = 4$	$14 - 4 - () = 1$
$18 - 5 - () = 3$	$9 + () + 4 = 19$	$13 + 4 + () = 18$	$11 + () + 1 = 15$
$11 - () - 5 = 2$	$16 - 9 + () = 17$	$19 - 15 + () = 10$	$16 - () - 5 = 5$

完成时间：_____

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无退位（进阶版）

$() - 2 - 7 = 4$	$18 + () - 6 = 19$	$() - 10 + 4 = 6$	$10 - 7 + () = 5$
$13 + () + 2 = 18$	$() + 14 + 2 = 19$	$12 + 5 - () = 14$	$8 - () + 1 = 1$
$() - 1 - 7 = 3$	$() + 7 + 10 = 19$	$14 + 2 + () = 20$	$() + 7 + 7 = 17$
$17 - () - 2 = 7$	$10 + () + 7 = 20$	$() - 3 - 3 = 5$	$() - 2 - 9 = 3$
$9 + 4 + () = 15$	$10 - 1 + () = 18$	$19 - 4 - () = 12$	$() + 5 + 2 = 18$
$13 - () + 10 = 12$	$12 - () - 5 = 6$	$() + 14 + 4 = 20$	$() - 8 + 15 = 20$
$12 - 1 + () = 18$	$6 + () + 4 = 14$	$() + 7 + 2 = 20$	$() + 11 - 1 = 14$
$() - 11 + 17 = 20$	$18 + () - 18 = 2$	$16 - 2 - () = 3$	$7 + () - 4 = 14$
$17 + () - 10 = 13$	$12 - () - 6 = 5$	$() - 6 + 1 = 8$	$12 + 1 + () = 15$
$18 - 7 - () = 10$	$() - 9 - 1 = 3$	$() - 7 - 1 = 10$	$16 + () - 5 = 17$
$12 - () + 9 = 12$	$19 - () + 3 = 18$	$() - 8 + 2 = 6$	$15 - () - 9 = 3$
$() - 4 - 2 = 14$	$16 - () - 9 = 6$	$5 + 13 + () = 20$	$() + 12 - 2 = 20$
$13 - () - 7 = 4$	$14 + () + 4 = 20$	$() - 5 - 5 = 1$	$() + 16 - 4 = 16$
$() - 6 - 5 = 6$	$5 + () + 6 = 20$	$16 + 1 - () = 10$	$4 + () + 14 = 20$
$() + 11 - 3 = 11$	$4 + () + 2 = 18$	$17 - () + 6 = 14$	$3 + 8 + () = 13$
$() + 3 + 10 = 17$	$() + 4 + 10 = 20$	$6 + 2 + () = 20$	$() - 4 + 3 = 15$
$7 - () + 9 = 15$	$() + 6 + 5 = 17$	$6 - () + 8 = 10$	$1 + () + 6 = 19$
$() + 9 - 7 = 9$	$() + 10 - 3 = 15$	$8 - () + 10 = 16$	$() - 1 + 11 = 15$
$18 - () + 13 = 19$	$12 + 4 + () = 18$	$13 + 5 - () = 9$	$15 - () - 3 = 12$
$13 + () + 2 = 17$	$13 - 6 - () = 5$	$14 + 6 - () = 18$	$() - 4 + 10 = 13$

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无退位（进阶版）



$13 - 3 + () = 12$	$() - 13 + 12 = 16$	$9 - () + 11 = 15$	$8 + () - 3 = 19$
$() + 11 - 8 = 10$	$() - 1 - 4 = 8$	$15 - 2 - () = 12$	$16 + () - 11 = 10$
$15 - () - 4 = 1$	$12 + 2 - () = 13$	$3 + () + 2 = 19$	$16 - 4 - () = 6$
$13 + () + 2 = 20$	$3 + 4 + () = 20$	$6 - () + 18 = 19$	$4 + () + 10 = 20$
$() - 1 + 15 = 20$	$7 + 12 - () = 2$	$() - 6 - 9 = 4$	$15 - () + 2 = 10$
$() + 9 - 8 = 6$	$5 + 11 - () = 10$	$() + 1 + 2 = 19$	$11 + 5 + () = 17$
$15 + () + 3 = 19$	$() + 11 + 1 = 19$	$() - 2 + 5 = 10$	$15 + 2 + () = 18$
$13 + 3 - () = 8$	$11 + () - 2 = 13$	$() + 13 + 1 = 16$	$() + 8 + 1 = 20$
$19 - () - 9 = 8$	$13 - () - 3 = 9$	$10 - 2 + () = 18$	$() - 6 - 3 = 8$
$13 - 4 + () = 15$	$5 - () + 14 = 14$	$() - 8 - 1 = 2$	$15 - 6 - () = 2$
$19 - 6 - () = 13$	$8 + 10 + () = 19$	$19 - () - 9 = 8$	$13 - 5 - () = 2$
$() + 3 + 9 = 18$	$() - 12 + 13 = 15$	$19 - 12 + () = 8$	$1 + () + 7 = 20$
$() - 3 - 3 = 9$	$() - 4 - 6 = 3$	$11 - 7 + () = 16$	$18 - () + 6 = 17$
$8 + () + 4 = 14$	$8 + () + 5 = 14$	$10 + 2 + () = 19$	$() - 8 - 2 = 4$
$() - 5 - 3 = 12$	$6 + () - 2 = 13$	$14 + () - 14 = 16$	$15 - () - 1 = 10$
$12 + 5 + () = 19$	$15 - 5 - () = 4$	$15 + 1 + () = 19$	$11 + () + 4 = 16$
$15 + 2 + () = 18$	$10 + () + 1 = 17$	$16 - 11 + () = 6$	$7 - () + 9 = 13$
$15 - () - 2 = 5$	$16 - () - 3 = 9$	$14 - 3 + () = 16$	$() - 13 + 9 = 11$
$5 - () + 3 = 3$	$19 - () + 1 = 15$	$18 - () - 3 = 6$	$13 - 4 - () = 8$
$() + 3 + 13 = 18$	$14 + 4 + () = 19$	$() + 9 - 4 = 15$	$19 - 6 - () = 6$

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$12 + () + 3 = 17$	$() + 12 - 5 = 15$	$() + 12 + 1 = 19$	$() - 14 + 8 = 13$
$17 - 1 - () = 8$	$() - 8 + 15 = 20$	$14 + () - 5 = 18$	$() + 15 - 2 = 17$
$16 - 5 - () = 6$	$13 - 2 - () = 10$	$6 + 13 - () = 3$	$() + 13 - 2 = 15$
$() + 10 - 8 = 14$	$() - 4 - 5 = 1$	$12 - () - 4 = 7$	$() - 7 - 6 = 1$
$5 + () + 10 = 20$	$19 - 6 - () = 11$	$3 + 11 + () = 15$	$() - 6 - 3 = 8$
$() + 15 + 1 = 18$	$15 - 7 - () = 8$	$14 - () - 3 = 6$	$14 - () + 4 = 9$
$() + 16 - 4 = 17$	$() - 8 - 4 = 6$	$13 + () - 13 = 15$	$() - 5 + 2 = 13$
$15 - 2 + () = 17$	$17 - 3 + () = 19$	$() - 1 - 7 = 9$	$() + 6 + 11 = 18$
$() - 7 - 3 = 4$	$() + 16 - 2 = 20$	$() + 11 + 2 = 18$	$13 - 6 - () = 7$
$5 - () + 17 = 18$	$11 - () + 4 = 4$	$() + 5 + 7 = 19$	$5 + () + 3 = 19$
$13 - 7 - () = 3$	$() - 3 - 8 = 2$	$14 - () + 4 = 13$	$() - 2 + 10 = 19$
$() + 12 - 1 = 16$	$() + 3 + 10 = 16$	$11 - () - 1 = 6$	$10 + () + 6 = 17$
$() - 1 - 6 = 4$	$7 + 5 + () = 15$	$3 + 2 + () = 19$	$9 + 10 - () = 4$
$() - 5 + 3 = 10$	$() + 5 + 6 = 15$	$8 + 3 + () = 12$	$9 + () + 3 = 17$
$4 + 14 - () = 3$	$19 - () + 7 = 18$	$() - 6 - 2 = 1$	$10 + 8 + () = 20$
$5 + () + 4 = 20$	$13 - () + 1 = 3$	$2 + 12 + () = 18$	$13 - () + 7 = 17$
$18 - 7 - () = 7$	$18 - 4 - () = 9$	$10 - 7 + () = 17$	$() - 3 + 4 = 12$
$() - 14 + 8 = 12$	$8 + () + 1 = 20$	$() - 4 + 9 = 20$	$() - 6 + 9 = 15$
$12 + 4 + () = 20$	$() + 7 + 9 = 19$	$11 - 8 + () = 10$	$() + 8 + 3 = 16$
$() - 1 + 14 = 20$	$7 + 7 + () = 18$	$13 - 7 + () = 10$	$() + 8 + 4 = 20$

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无退位（进阶版）

$13 - 1 - () = 7$	$15 + () + 1 = 19$	$16 - () - 3 = 12$	$10 + 7 + () = 18$
$14 - 11 + () = 12$	$() + 9 + 1 = 17$	$12 - () - 3 = 4$	$() - 9 + 3 = 6$
$() + 8 - 7 = 7$	$17 - 2 - () = 15$	$5 + 10 - () = 7$	$11 - 5 + () = 16$
$() - 10 + 10 = 15$	$() + 13 + 2 = 16$	$() + 8 - 7 = 9$	$12 - () - 7 = 3$
$() - 1 + 1 = 11$	$12 - 3 - () = 8$	$() - 9 + 9 = 13$	$13 - 2 - () = 1$
$5 + 11 - () = 12$	$() - 4 + 10 = 14$	$3 + 9 + () = 19$	$11 + () + 6 = 19$
$11 + () + 4 = 19$	$() + 4 + 10 = 20$	$6 + () + 8 = 20$	$17 + () - 10 = 18$
$() + 5 + 13 = 19$	$19 - 7 - () = 7$	$4 + 5 + () = 20$	$15 - 4 - () = 6$
$13 + 6 - () = 4$	$11 + () + 1 = 13$	$() - 1 - 2 = 13$	$12 - 7 - () = 4$
$7 + 11 - () = 11$	$15 - 13 + () = 3$	$14 - 2 - () = 7$	$9 + () + 1 = 18$
$10 - () + 7 = 15$	$11 + 2 - () = 8$	$7 + () - 4 = 15$	$5 + 14 - () = 8$
$10 + () - 4 = 19$	$12 - () + 6 = 14$	$15 - 3 - () = 8$	$6 + 6 + () = 15$
$() - 5 - 4 = 11$	$() + 10 - 7 = 12$	$() + 15 + 3 = 20$	$6 + () - 1 = 10$
$15 + 1 - () = 8$	$() - 5 - 6 = 2$	$13 - () - 9 = 1$	$14 + () + 2 = 19$
$15 - () - 4 = 7$	$15 - () + 6 = 18$	$10 + () + 4 = 19$	$12 + () + 3 = 18$
$18 - 7 + () = 13$	$10 + 10 - () = 17$	$() - 13 + 1 = 6$	$17 + 2 - () = 11$
$16 - 1 - () = 5$	$8 + () + 1 = 20$	$() - 8 - 7 = 3$	$19 - 1 - () = 18$
$12 - () - 2 = 6$	$12 + 2 - () = 8$	$12 - () + 3 = 11$	$13 - () + 6 = 15$
$() - 13 + 8 = 10$	$11 - 7 + () = 13$	$5 + 12 - () = 9$	$() + 9 - 1 = 18$
$() + 1 + 9 = 13$	$10 - 1 + () = 10$	$() + 5 + 7 = 20$	$17 - () - 9 = 6$

完成时间：_____