

20以内平衡填空•多品强化训练



$8 + () = 5 + 8$

$() + 8 = 19 - 8$

$15 - () = 15 - 10$

$12 - 4 = () - 4$

$18 - 1 = 9 + ()$

$() - 8 = 9 + 3$

$12 - () = 16 - 13$

$5 + 5 = () - 7$

$17 - () = 18 - 3$

$18 - () = 11 + 4$

$() - 3 = 13 - 6$

$20 - 2 = () + 2$

$() + 16 = 5 + 13$

$17 - 1 = 3 + ()$

$12 - 5 = () - 6$

$14 - 4 = () - 6$

$12 - 6 = () - 11$

$() - 2 = 17 - 2$

$4 + 2 = () + 3$

$8 - () = 15 - 11$

$() + 10 = 11 + 4$

$17 + 2 = 12 + ()$

$7 + 12 = () + 6$

$6 + () = 19 - 11$

$() - 4 = 4 + 1$

$10 + () = 15 - 1$

$8 + 4 = () + 6$

$9 + () = 15 + 1$

$13 + 3 = 14 + ()$

$4 + () = 14 - 3$

$() + 6 = 14 - 6$

$19 - 6 = () + 11$

$9 + () = 14 - 3$

$11 + 2 = 14 - ()$

$() + 2 = 3 + 1$

$13 - 10 = () - 11$

$5 + 3 = () - 9$

$9 + 1 = 18 - ()$

$6 + 14 = () + 9$

$12 - () = 7 + 3$

$8 + 12 = () + 14$

$13 - 3 = () - 1$

$12 - () = 16 - 9$

$() - 1 = 11 + 3$

$18 - () = 2 + 13$

$20 - 5 = () + 8$

$8 + 6 = () - 3$

$() + 4 = 14 - 4$

$() - 14 = 17 - 11$

$19 - () = 4 + 5$

$3 + 2 = 20 - ()$

$19 - () = 10 + 1$

$13 - 5 = () - 9$

$15 - () = 13 - 11$

$14 - 1 = 7 + ()$

$() + 9 = 8 + 2$

$17 - 6 = () + 10$

$3 + 10 = () - 6$

$7 + 9 = 9 + ()$

$14 - 1 = 10 + ()$

完成时间: _____

20以内平衡填空•多品强化训练



$12 - 10 = 17 - (\quad)$

$14 - (\quad) = 9 + 2$

$11 + 9 = 14 + (\quad)$

$17 + 2 = 7 + (\quad)$

$14 - 3 = 15 - (\quad)$

$16 - 3 = 5 + (\quad)$

$16 - 8 = (\quad) + 6$

$20 - (\quad) = 9 + 4$

$17 - (\quad) = 9 + 4$

$4 + 1 = 9 - (\quad)$

$17 + 2 = 3 + (\quad)$

$(\quad) + 6 = 15 - 7$

$(\quad) - 1 = 6 + 7$

$19 - 3 = 4 + (\quad)$

$13 - (\quad) = 4 + 5$

$8 + 6 = (\quad) + 5$

$18 - 17 = (\quad) - 9$

$15 + (\quad) = 18 + 2$

$10 + (\quad) = 19 - 7$

$7 + (\quad) = 3 + 9$

$2 + (\quad) = 2 + 8$

$(\quad) + 10 = 18 - 7$

$5 + 5 = 14 - (\quad)$

$18 - 12 = 19 - (\quad)$

$16 - 7 = 17 - (\quad)$

$(\quad) + 7 = 16 - 6$

$(\quad) - 3 = 2 + 2$

$18 - (\quad) = 9 + 6$

$9 + (\quad) = 18 - 5$

$12 - 7 = (\quad) - 7$

$12 + (\quad) = 18 - 2$

$3 + 5 = 15 - (\quad)$

$(\quad) - 6 = 5 + 7$

$12 - 9 = (\quad) - 6$

$10 + (\quad) = 2 + 13$

$(\quad) + 15 = 17 + 1$

$12 - 5 = 13 - (\quad)$

$10 + 4 = (\quad) - 5$

$14 + 4 = (\quad) + 3$

$(\quad) + 6 = 7 + 1$

$6 + (\quad) = 15 + 2$

$14 - 5 = 18 - (\quad)$

$(\quad) - 1 = 9 + 1$

$20 - 2 = (\quad) + 9$

$3 + 5 = 5 + (\quad)$

$(\quad) + 5 = 11 + 6$

$(\quad) - 16 = 17 - 16$

$8 + 10 = 13 + (\quad)$

$20 - (\quad) = 18 - 6$

$2 + 9 = (\quad) - 5$

$8 + 1 = (\quad) - 8$

$15 - (\quad) = 10 + 4$

$9 + 8 = 6 + (\quad)$

$(\quad) - 5 = 11 + 1$

$15 - 9 = (\quad) - 12$

$(\quad) + 12 = 9 + 8$

$(\quad) - 6 = 15 - 2$

$7 + 7 = 16 - (\quad)$

$(\quad) - 1 = 19 - 7$

$15 - (\quad) = 10 + 4$

完成时间：_____

20以内平衡填空•多品强化训练



$() - 6 = 9 + 5$	$() - 12 = 14 - 6$	$() + 6 = 20 - 12$
$2 + () = 11 + 2$	$6 + 1 = 4 + ()$	$14 - 6 = () + 7$
$5 + () = 17 - 5$	$7 + 5 = 17 - ()$	$18 - () = 18 - 6$
$() + 10 = 15 - 3$	$8 + () = 17 - 4$	$() + 5 = 15 - 1$
$3 + 2 = () - 13$	$() + 9 = 20 - 2$	$19 - 9 = 2 + ()$
$19 - 10 = () + 4$	$18 - 2 = () - 3$	$3 + () = 17 + 2$
$() + 3 = 14 + 3$	$4 + 6 = () - 9$	$11 - () = 2 + 2$
$13 - 2 = 13 - ()$	$15 - 9 = () - 2$	$18 - () = 10 + 3$
$20 - () = 19 - 16$	$20 - () = 7 + 7$	$() - 5 = 8 + 7$
$17 - () = 18 - 4$	$13 - 2 = () - 1$	$9 + () = 10 + 7$
$3 + 16 = 7 + ()$	$10 + () = 16 - 1$	$() - 4 = 9 + 5$
$14 - 3 = () - 5$	$3 + 6 = 2 + ()$	$7 + () = 19 + 1$
$19 - 16 = () - 7$	$17 - 9 = 5 + ()$	$() + 18 = 19 + 1$
$() + 14 = 15 + 2$	$19 - 11 = 7 + ()$	$() - 5 = 8 + 7$
$10 + 5 = 16 - ()$	$17 - 9 = 6 + ()$	$18 - 8 = 6 + ()$
$() + 3 = 19 - 10$	$() + 5 = 18 - 10$	$() + 5 = 5 + 3$
$10 + () = 15 - 2$	$() - 1 = 5 + 1$	$14 - 2 = 3 + ()$
$() + 12 = 14 + 2$	$20 - 8 = 8 + ()$	$() + 3 = 18 + 2$
$15 - 5 = 9 + ()$	$15 - 3 = 11 + ()$	$10 - () = 12 - 5$
$19 + 1 = 12 + ()$	$17 - 1 = 6 + ()$	$4 + () = 20 - 12$

完成时间：_____

20以内平衡填空•多品强化训练



$4 + 2 = 18 - (\quad)$	$7 + 6 = (\quad) - 3$	$3 + (\quad) = 3 + 6$
$(\quad) + 7 = 15 - 6$	$(\quad) + 8 = 5 + 12$	$19 - 8 = (\quad) + 8$
$16 - 7 = (\quad) + 2$	$5 + (\quad) = 7 + 6$	$3 + 10 = 4 + (\quad)$
$19 - 6 = (\quad) + 11$	$13 + 5 = 7 + (\quad)$	$4 + 3 = 9 - (\quad)$
$3 + (\quad) = 15 - 5$	$16 - 5 = (\quad) + 2$	$18 - 6 = 17 - (\quad)$
$19 - 4 = (\quad) + 6$	$17 - 16 = (\quad) - 12$	$(\quad) + 3 = 20 - 12$
$5 + (\quad) = 19 + 1$	$(\quad) + 3 = 16 + 4$	$7 + 11 = (\quad) + 9$
$18 + 1 = (\quad) + 13$	$9 + 6 = 20 - (\quad)$	$17 - 12 = (\quad) - 9$
$10 + (\quad) = 20 - 7$	$9 + (\quad) = 15 - 1$	$18 + 1 = (\quad) + 2$
$10 + (\quad) = 6 + 6$	$15 - 1 = 13 + (\quad)$	$20 - (\quad) = 7 + 1$
$(\quad) + 4 = 16 - 4$	$7 + 7 = (\quad) - 6$	$5 + 10 = (\quad) + 10$
$7 + 1 = (\quad) - 5$	$15 + 4 = (\quad) + 9$	$3 + 9 = 18 - (\quad)$
$10 + (\quad) = 20 - 5$	$(\quad) - 2 = 13 - 11$	$2 + 8 = 11 - (\quad)$
$(\quad) - 8 = 8 + 3$	$(\quad) + 2 = 12 + 1$	$12 - 2 = 17 - (\quad)$
$19 - (\quad) = 18 - 9$	$(\quad) + 3 = 16 - 2$	$6 + 14 = (\quad) + 3$
$14 - 6 = 9 - (\quad)$	$16 - 4 = (\quad) + 7$	$4 + (\quad) = 19 + 1$
$(\quad) + 6 = 7 + 9$	$(\quad) - 6 = 17 - 11$	$3 + 13 = 9 + (\quad)$
$(\quad) - 1 = 9 + 5$	$(\quad) - 1 = 19 - 5$	$14 + 5 = (\quad) + 16$
$4 + (\quad) = 19 - 9$	$6 + (\quad) = 8 + 4$	$16 - 11 = 10 - (\quad)$
$19 - 18 = 11 - (\quad)$	$8 + (\quad) = 18 - 5$	$18 - 1 = (\quad) + 16$

完成时间：_____

20以内平衡填空•多品强化训练



$8 + 2 = () + 4$	$() + 7 = 14 - 5$	$5 + () = 20 - 5$
$5 + 8 = 2 + ()$	$2 + 7 = () - 6$	$() - 4 = 12 - 5$
$8 + () = 17 - 5$	$12 + 8 = () + 9$	$17 - 5 = 3 + ()$
$() - 7 = 5 + 2$	$() - 4 = 9 + 5$	$18 - 3 = () + 2$
$18 - 3 = () + 11$	$() + 7 = 18 - 10$	$3 - () = 17 - 15$
$() + 8 = 5 + 13$	$8 + 3 = () - 8$	$16 - 3 = 9 + ()$
$() - 10 = 4 + 6$	$9 + () = 15 + 1$	$6 + () = 12 + 5$
$19 - () = 15 - 6$	$() + 6 = 15 - 1$	$() + 5 = 19 - 3$
$3 + 6 = () - 11$	$9 + () = 16 + 4$	$7 + () = 19 - 3$
$() + 5 = 18 - 8$	$18 - () = 9 + 6$	$() + 7 = 2 + 6$
$19 - 12 = 19 - ()$	$6 + 8 = 16 - ()$	$16 - () = 3 + 11$
$18 - 1 = 6 + ()$	$2 + 14 = 9 + ()$	$9 + 1 = 18 - ()$
$() + 9 = 13 + 3$	$12 - 11 = 14 - ()$	$() - 4 = 11 + 2$
$17 - 3 = () - 4$	$18 - () = 10 + 4$	$() - 5 = 10 + 3$
$17 - 2 = 13 + ()$	$15 - 6 = 2 + ()$	$10 + () = 19 - 8$
$14 - () = 8 + 4$	$() + 10 = 16 - 1$	$15 - 8 = 16 - ()$
$3 + () = 4 + 13$	$() - 2 = 15 - 12$	$13 + () = 15 - 1$
$() - 5 = 8 + 4$	$16 - 6 = () + 8$	$3 + 8 = 10 + ()$
$16 - 5 = () + 4$	$8 + () = 11 + 2$	$15 - () = 7 + 7$
$2 + () = 2 + 1$	$16 - () = 18 - 10$	$7 + 2 = 10 - ()$

完成时间：_____

20以内平衡填空•多品强化训练



$15 - 6 = () + 3$

$8 + 1 = 2 + ()$

$17 - () = 17 - 2$

$18 - () = 11 + 1$

$17 - 3 = 15 - ()$

$13 - () = 13 - 4$

$19 - () = 17 - 7$

$() + 10 = 14 + 4$

$7 + 6 = () - 7$

$14 - 4 = 17 - ()$

$8 + 5 = 17 - ()$

$10 + 5 = () - 1$

$16 - 1 = 4 + ()$

$19 - 6 = () + 8$

$18 - () = 5 + 5$

$18 + 1 = () + 2$

$3 + () = 17 + 2$

$19 - 9 = () + 2$

$16 - 7 = 2 + ()$

$() - 1 = 3 + 4$

$() + 8 = 13 + 3$

$19 - 16 = 19 - ()$

$9 + () = 18 - 7$

$12 + 8 = 6 + ()$

$9 + 5 = 5 + ()$

$4 + 5 = 14 - ()$

$19 - () = 17 - 3$

$7 + () = 14 - 3$

$13 - 10 = () - 2$

$7 + () = 9 + 7$

$() + 8 = 13 + 3$

$10 + 3 = () - 5$

$10 + () = 14 - 2$

$9 + () = 18 - 2$

$() + 2 = 14 + 6$

$13 - 4 = () - 6$

$7 + 4 = 17 - ()$

$15 - 3 = 4 + ()$

$4 + 5 = () + 4$

$3 + () = 15 + 1$

$6 + () = 8 + 10$

$20 - () = 4 + 9$

$2 + () = 7 + 2$

$6 + () = 14 - 4$

$9 + 5 = 17 - ()$

$() + 16 = 17 + 2$

$17 - 1 = 11 + ()$

$9 + 5 = () - 3$

$() + 5 = 16 + 4$

$() + 3 = 15 - 6$

$16 - 7 = 11 - ()$

$15 - 12 = () - 8$

$19 - 8 = 9 + ()$

$() + 10 = 11 + 4$

$16 - 12 = () - 1$

$() + 10 = 13 + 4$

$15 - () = 7 + 4$

$2 + () = 14 - 6$

$4 + 16 = () + 3$

$11 + 2 = () - 5$

完成时间: _____

20以内平衡填空•多品强化训练



$19 - () = 3 + 9$	$() + 5 = 13 + 5$	$10 + 1 = () - 7$
$20 - () = 9 + 5$	$14 - 10 = 14 - ()$	$() - 9 = 13 - 7$
$10 + 8 = () + 12$	$15 - () = 16 - 14$	$13 - 12 = () - 19$
$18 + 1 = 4 + ()$	$14 + 2 = () + 3$	$4 + () = 19 - 11$
$() - 2 = 19 - 4$	$() - 10 = 13 - 8$	$() - 12 = 17 - 16$
$13 - () = 3 + 9$	$14 - 4 = 3 + ()$	$19 - 11 = 4 + ()$
$16 - 7 = () + 7$	$() - 3 = 8 + 4$	$18 - () = 17 - 2$
$3 + () = 15 - 6$	$17 + 3 = 17 + ()$	$14 - 2 = () + 7$
$13 - () = 19 - 9$	$() + 10 = 4 + 7$	$() + 8 = 19 - 10$
$5 - () = 18 - 16$	$20 - 1 = () + 13$	$() + 4 = 16 - 1$
$3 + 9 = () - 3$	$13 + 6 = () + 12$	$19 + 1 = () + 8$
$3 + 10 = 11 + ()$	$() + 6 = 11 + 1$	$17 - 4 = () + 12$
$9 + 5 = () - 6$	$() - 6 = 11 + 1$	$14 - 2 = () + 9$
$14 + 4 = 13 + ()$	$14 + 5 = () + 4$	$20 - 9 = () + 10$
$18 - 7 = 2 + ()$	$4 + () = 18 - 6$	$19 - 2 = 16 + ()$
$18 - 6 = () - 5$	$() + 6 = 19 - 6$	$11 + () = 19 - 3$
$10 + 2 = () - 3$	$14 - () = 18 - 17$	$20 - () = 9 + 1$
$4 + 2 = () - 2$	$12 + 3 = 8 + ()$	$15 - 5 = () + 4$
$2 + 5 = 11 - ()$	$17 - () = 13 - 7$	$13 - 10 = 18 - ()$
$6 + () = 17 - 6$	$19 - () = 18 - 3$	$13 + 2 = 12 + ()$

完成时间：_____

20以内平衡填空•多品强化训练



$() - 1 = 3 + 10$	$15 - 2 = 17 - ()$	$6 + 9 = 18 - ()$
$() - 4 = 15 - 4$	$16 - () = 11 + 4$	$15 - () = 10 + 2$
$17 - 2 = 8 + ()$	$13 - () = 17 - 9$	$() - 11 = 19 - 12$
$14 - 12 = 5 - ()$	$3 + 8 = () + 10$	$() - 1 = 2 + 9$
$7 + () = 17 - 9$	$4 + 5 = 18 - ()$	$19 - 11 = 7 + ()$
$() + 2 = 2 + 10$	$2 + 1 = 4 - ()$	$3 + 12 = 20 - ()$
$() - 12 = 5 + 2$	$10 + () = 16 + 1$	$3 + () = 18 - 4$
$15 - 1 = 12 + ()$	$14 - 7 = 19 - ()$	$8 + 3 = () - 6$
$8 - () = 16 - 10$	$2 + 9 = 17 - ()$	$() - 6 = 17 - 4$
$15 - () = 9 + 4$	$() - 11 = 15 - 10$	$() + 12 = 18 - 1$
$16 - () = 10 + 5$	$13 + 1 = 2 + ()$	$4 + 14 = 17 + ()$
$() - 10 = 18 - 10$	$11 - () = 18 - 12$	$17 - () = 14 - 7$
$3 + () = 3 + 4$	$() - 9 = 13 - 6$	$20 - 2 = 7 + ()$
$10 + 1 = () + 4$	$9 + () = 10 + 10$	$6 + () = 18 - 6$
$() + 4 = 14 - 1$	$() + 5 = 17 - 2$	$() + 6 = 5 + 13$
$() + 9 = 2 + 16$	$2 + () = 7 + 3$	$11 + () = 5 + 8$
$() + 3 = 8 + 12$	$() + 13 = 20 - 4$	$3 + 7 = () - 9$
$20 - 6 = () + 5$	$18 - () = 15 - 11$	$16 - () = 5 + 9$
$() - 7 = 4 + 7$	$() + 4 = 4 + 1$	$9 + 6 = () - 4$
$13 + 4 = () + 12$	$5 + 6 = () - 7$	$() - 8 = 19 - 12$

完成时间：_____

20以内平衡填空•多品强化训练



$6 + 2 = 17 - (\quad)$	$9 + 5 = 5 + (\quad)$	$18 + 1 = 6 + (\quad)$
$3 + 8 = (\quad) - 3$	$6 + 1 = (\quad) - 5$	$(\quad) + 9 = 10 + 2$
$7 + (\quad) = 14 - 6$	$(\quad) - 8 = 18 - 8$	$(\quad) - 4 = 19 - 16$
$(\quad) - 8 = 12 - 2$	$16 - 1 = (\quad) + 9$	$6 + 14 = 7 + (\quad)$
$10 + 1 = (\quad) - 9$	$20 - (\quad) = 10 + 5$	$13 - 9 = 14 - (\quad)$
$2 + 5 = 11 - (\quad)$	$(\quad) + 9 = 18 - 1$	$4 - (\quad) = 12 - 11$
$4 + (\quad) = 17 - 6$	$20 - 4 = (\quad) + 15$	$(\quad) + 7 = 18 - 6$
$(\quad) + 11 = 15 - 2$	$5 + 10 = 19 - (\quad)$	$10 + 5 = 20 - (\quad)$
$19 - (\quad) = 10 + 3$	$9 + (\quad) = 19 - 7$	$18 - 1 = (\quad) + 4$
$5 + 9 = (\quad) - 3$	$14 + 3 = 13 + (\quad)$	$7 + 6 = 19 - (\quad)$
$7 + 6 = (\quad) - 7$	$5 + 9 = 15 - (\quad)$	$12 - (\quad) = 15 - 12$
$19 - (\quad) = 19 - 13$	$(\quad) - 12 = 14 - 7$	$6 + 8 = 17 - (\quad)$
$7 + (\quad) = 14 + 5$	$3 + (\quad) = 3 + 3$	$4 + 5 = 10 - (\quad)$
$15 - 1 = 6 + (\quad)$	$11 + 8 = 14 + (\quad)$	$16 - 5 = 4 + (\quad)$
$(\quad) + 14 = 19 - 1$	$5 + 3 = (\quad) + 3$	$7 + (\quad) = 19 - 11$
$10 + 10 = (\quad) + 2$	$18 + 2 = 9 + (\quad)$	$(\quad) + 6 = 19 - 9$
$11 + 3 = 4 + (\quad)$	$10 + 5 = (\quad) - 1$	$17 - (\quad) = 11 + 4$
$17 - (\quad) = 12 - 6$	$16 - 1 = (\quad) + 5$	$17 - 8 = 16 - (\quad)$
$11 + (\quad) = 19 - 5$	$(\quad) + 6 = 14 - 5$	$16 - 7 = 20 - (\quad)$
$5 + 1 = (\quad) - 14$	$14 - (\quad) = 13 - 3$	$8 + 7 = (\quad) - 3$

完成时间：_____

20以内平衡填空•多品强化训练



$10 + 3 = 16 - ()$	$() + 4 = 18 - 9$	$() - 4 = 9 + 2$
$5 + () = 16 - 4$	$3 + () = 19 - 1$	$17 - 8 = () + 5$
$10 + 1 = () - 2$	$() - 1 = 15 - 13$	$2 + () = 13 + 1$
$15 + 3 = () + 12$	$7 + 13 = 3 + ()$	$15 - 3 = () + 4$
$15 - () = 6 + 2$	$4 + () = 3 + 12$	$14 + 1 = () + 14$
$5 + () = 16 - 6$	$5 + () = 15 - 7$	$12 + 1 = 9 + ()$
$3 + 10 = 4 + ()$	$14 - 4 = 2 + ()$	$13 + () = 16 - 1$
$11 + () = 19 - 2$	$13 - 11 = () - 9$	$16 - 7 = 3 + ()$
$6 + () = 14 - 5$	$3 + 3 = 17 - ()$	$16 + 2 = 15 + ()$
$() + 4 = 18 - 6$	$17 - 3 = 3 + ()$	$16 - () = 4 + 9$
$9 + () = 16 - 6$	$16 + 1 = () + 9$	$() - 8 = 19 - 13$
$() + 17 = 19 + 1$	$7 + 7 = 15 - ()$	$8 + 12 = 15 + ()$
$16 + 4 = () + 2$	$9 + 4 = () - 4$	$6 + 4 = () - 9$
$16 - () = 7 + 5$	$12 + () = 6 + 8$	$3 + 5 = 20 - ()$
$2 + () = 4 + 4$	$9 + () = 16 - 4$	$3 + 8 = 12 - ()$
$12 - 3 = 18 - ()$	$9 + 1 = 11 - ()$	$4 + 2 = () - 5$
$16 - 15 = 2 - ()$	$19 - () = 15 - 3$	$15 - 10 = () - 6$
$10 - () = 12 - 9$	$19 - () = 13 - 3$	$19 + () = 19 + 1$
$16 - () = 14 - 6$	$16 - 1 = 6 + ()$	$() + 5 = 19 - 11$
$4 + 9 = () - 5$	$() + 8 = 20 - 9$	$19 - 14 = () - 2$

完成时间：_____