

20以内数的减法•多品强化训练

不退位版



$19 - 8 =$	$19 - 6 =$	$17 - 6 =$	$16 - 15 =$	$18 - 7 =$
$19 - 14 =$	$18 - 6 =$	$18 - 16 =$	$11 - 1 =$	$18 - 3 =$
$15 - 13 =$	$17 - 16 =$	$18 - 3 =$	$19 - 19 =$	$18 - 5 =$
$16 - 5 =$	$17 - 17 =$	$19 - 2 =$	$13 - 11 =$	$17 - 7 =$
$15 - 3 =$	$16 - 4 =$	$19 - 19 =$	$13 - 13 =$	$19 - 18 =$
$15 - 3 =$	$17 - 6 =$	$15 - 11 =$	$18 - 17 =$	$16 - 16 =$
$14 - 4 =$	$15 - 15 =$	$16 - 16 =$	$18 - 8 =$	$15 - 15 =$
$14 - 13 =$	$12 - 11 =$	$16 - 6 =$	$17 - 12 =$	$15 - 2 =$
$15 - 5 =$	$14 - 1 =$	$16 - 6 =$	$17 - 13 =$	$14 - 12 =$
$16 - 2 =$	$17 - 14 =$	$16 - 13 =$	$16 - 4 =$	$12 - 12 =$
$17 - 2 =$	$17 - 16 =$	$19 - 4 =$	$18 - 14 =$	$18 - 17 =$
$11 - 11 =$	$19 - 8 =$	$12 - 2 =$	$17 - 16 =$	$19 - 15 =$
$18 - 16 =$	$19 - 8 =$	$16 - 16 =$	$16 - 2 =$	$18 - 18 =$
$19 - 8 =$	$17 - 2 =$	$18 - 18 =$	$16 - 13 =$	$18 - 16 =$
$15 - 12 =$	$18 - 16 =$	$18 - 11 =$	$18 - 3 =$	$18 - 8 =$
$13 - 3 =$	$17 - 1 =$	$18 - 12 =$	$18 - 8 =$	$18 - 7 =$
$17 - 4 =$	$19 - 13 =$	$16 - 12 =$	$14 - 14 =$	$17 - 7 =$
$19 - 3 =$	$12 - 12 =$	$17 - 6 =$	$14 - 13 =$	$15 - 15 =$
$13 - 13 =$	$15 - 1 =$	$14 - 3 =$	$15 - 15 =$	$19 - 19 =$
$15 - 5 =$	$18 - 5 =$	$14 - 2 =$	$18 - 16 =$	$17 - 4 =$

完成时间：_____

20以内数的减法•多品强化训练

不退位版



$17 - 7 =$	$15 - 15 =$	$13 - 11 =$	$18 - 5 =$	$19 - 15 =$
$17 - 12 =$	$17 - 7 =$	$19 - 9 =$	$18 - 5 =$	$18 - 8 =$
$18 - 8 =$	$18 - 17 =$	$17 - 11 =$	$17 - 6 =$	$16 - 16 =$
$16 - 16 =$	$19 - 5 =$	$18 - 4 =$	$18 - 8 =$	$18 - 14 =$
$14 - 4 =$	$17 - 16 =$	$17 - 2 =$	$17 - 7 =$	$15 - 4 =$
$17 - 4 =$	$18 - 6 =$	$19 - 7 =$	$13 - 1 =$	$12 - 1 =$
$18 - 16 =$	$15 - 4 =$	$18 - 17 =$	$17 - 16 =$	$13 - 3 =$
$14 - 14 =$	$13 - 13 =$	$17 - 14 =$	$17 - 2 =$	$19 - 8 =$
$19 - 8 =$	$19 - 17 =$	$19 - 19 =$	$18 - 15 =$	$13 - 11 =$
$17 - 15 =$	$14 - 14 =$	$11 - 1 =$	$18 - 2 =$	$17 - 7 =$
$15 - 4 =$	$17 - 16 =$	$18 - 15 =$	$18 - 14 =$	$19 - 17 =$
$19 - 9 =$	$17 - 15 =$	$12 - 1 =$	$15 - 4 =$	$13 - 3 =$
$14 - 14 =$	$11 - 1 =$	$18 - 1 =$	$16 - 16 =$	$18 - 5 =$
$17 - 5 =$	$13 - 13 =$	$19 - 7 =$	$14 - 11 =$	$11 - 1 =$
$15 - 14 =$	$17 - 16 =$	$15 - 3 =$	$12 - 11 =$	$17 - 4 =$
$18 - 16 =$	$15 - 13 =$	$14 - 11 =$	$12 - 2 =$	$15 - 13 =$
$11 - 1 =$	$17 - 7 =$	$12 - 12 =$	$15 - 5 =$	$18 - 2 =$
$18 - 8 =$	$14 - 4 =$	$18 - 18 =$	$15 - 14 =$	$14 - 3 =$
$16 - 4 =$	$18 - 18 =$	$18 - 14 =$	$13 - 12 =$	$14 - 4 =$
$18 - 1 =$	$17 - 4 =$	$19 - 13 =$	$14 - 1 =$	$14 - 12 =$

完成时间：_____

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$17 - 7 =$	$19 - 19 =$	$19 - 16 =$	$15 - 12 =$	$15 - 1 =$
$12 - 1 =$	$16 - 1 =$	$17 - 7 =$	$17 - 6 =$	$17 - 5 =$
$18 - 7 =$	$19 - 17 =$	$12 - 11 =$	$13 - 3 =$	$17 - 7 =$
$16 - 14 =$	$13 - 2 =$	$18 - 13 =$	$17 - 15 =$	$18 - 16 =$
$15 - 4 =$	$19 - 18 =$	$19 - 12 =$	$18 - 16 =$	$12 - 2 =$
$13 - 11 =$	$18 - 6 =$	$15 - 4 =$	$15 - 5 =$	$18 - 6 =$
$15 - 5 =$	$14 - 11 =$	$19 - 3 =$	$16 - 12 =$	$17 - 3 =$
$18 - 5 =$	$17 - 2 =$	$17 - 7 =$	$16 - 2 =$	$19 - 16 =$
$18 - 8 =$	$15 - 3 =$	$17 - 13 =$	$16 - 15 =$	$12 - 12 =$
$16 - 6 =$	$12 - 2 =$	$11 - 11 =$	$17 - 3 =$	$15 - 14 =$
$14 - 2 =$	$16 - 15 =$	$17 - 14 =$	$15 - 12 =$	$17 - 14 =$
$17 - 5 =$	$13 - 2 =$	$13 - 13 =$	$19 - 5 =$	$19 - 19 =$
$17 - 6 =$	$17 - 7 =$	$19 - 16 =$	$18 - 17 =$	$19 - 15 =$
$14 - 13 =$	$17 - 4 =$	$19 - 9 =$	$19 - 6 =$	$17 - 14 =$
$17 - 5 =$	$19 - 4 =$	$12 - 1 =$	$15 - 5 =$	$16 - 5 =$
$14 - 2 =$	$17 - 13 =$	$19 - 13 =$	$18 - 17 =$	$19 - 3 =$
$12 - 12 =$	$14 - 2 =$	$18 - 17 =$	$19 - 4 =$	$11 - 11 =$
$14 - 4 =$	$19 - 18 =$	$14 - 4 =$	$17 - 15 =$	$13 - 3 =$
$15 - 4 =$	$15 - 5 =$	$19 - 8 =$	$12 - 12 =$	$19 - 17 =$
$19 - 18 =$	$16 - 15 =$	$15 - 3 =$	$14 - 12 =$	$14 - 4 =$

完成时间：_____

20以内数的减法•多品强化训练

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$16 - 14 =$	$17 - 13 =$	$15 - 5 =$	$19 - 14 =$	$18 - 7 =$
$13 - 3 =$	$19 - 7 =$	$19 - 4 =$	$15 - 2 =$	$14 - 13 =$
$13 - 3 =$	$19 - 16 =$	$14 - 3 =$	$18 - 8 =$	$14 - 3 =$
$18 - 18 =$	$19 - 14 =$	$17 - 17 =$	$17 - 6 =$	$16 - 2 =$
$19 - 16 =$	$18 - 15 =$	$15 - 4 =$	$17 - 16 =$	$17 - 5 =$
$13 - 2 =$	$19 - 14 =$	$19 - 1 =$	$16 - 16 =$	$16 - 12 =$
$17 - 17 =$	$15 - 13 =$	$19 - 13 =$	$14 - 14 =$	$19 - 9 =$
$16 - 16 =$	$12 - 2 =$	$18 - 2 =$	$17 - 13 =$	$15 - 12 =$
$19 - 2 =$	$13 - 3 =$	$17 - 3 =$	$11 - 1 =$	$19 - 7 =$
$14 - 4 =$	$12 - 2 =$	$17 - 3 =$	$19 - 17 =$	$16 - 5 =$
$14 - 13 =$	$13 - 13 =$	$14 - 14 =$	$15 - 14 =$	$17 - 14 =$
$19 - 9 =$	$18 - 5 =$	$15 - 15 =$	$17 - 16 =$	$18 - 14 =$
$16 - 6 =$	$18 - 16 =$	$13 - 13 =$	$17 - 15 =$	$19 - 7 =$
$18 - 11 =$	$15 - 2 =$	$13 - 13 =$	$15 - 5 =$	$17 - 13 =$
$19 - 5 =$	$19 - 8 =$	$18 - 7 =$	$15 - 11 =$	$19 - 14 =$
$16 - 5 =$	$19 - 9 =$	$18 - 7 =$	$15 - 5 =$	$17 - 16 =$
$16 - 16 =$	$15 - 14 =$	$19 - 19 =$	$16 - 1 =$	$18 - 18 =$
$17 - 16 =$	$18 - 8 =$	$16 - 14 =$	$14 - 14 =$	$17 - 15 =$
$19 - 19 =$	$16 - 4 =$	$12 - 12 =$	$16 - 13 =$	$19 - 8 =$
$16 - 4 =$	$12 - 1 =$	$19 - 6 =$	$19 - 9 =$	$15 - 4 =$

完成时间：_____

20以内数的减法•多品强化训练

不退位版



$16 - 14 =$	$17 - 13 =$	$15 - 5 =$	$19 - 14 =$	$18 - 7 =$
$13 - 3 =$	$19 - 7 =$	$19 - 4 =$	$15 - 2 =$	$14 - 13 =$
$13 - 3 =$	$19 - 16 =$	$14 - 3 =$	$18 - 8 =$	$14 - 3 =$
$18 - 18 =$	$19 - 14 =$	$17 - 17 =$	$17 - 6 =$	$16 - 2 =$
$19 - 16 =$	$18 - 15 =$	$15 - 4 =$	$17 - 16 =$	$17 - 5 =$
$13 - 2 =$	$19 - 14 =$	$19 - 1 =$	$16 - 16 =$	$16 - 12 =$
$17 - 17 =$	$15 - 13 =$	$19 - 13 =$	$14 - 14 =$	$19 - 9 =$
$16 - 16 =$	$12 - 2 =$	$18 - 2 =$	$17 - 13 =$	$15 - 12 =$
$19 - 2 =$	$13 - 3 =$	$17 - 3 =$	$11 - 1 =$	$19 - 7 =$
$14 - 4 =$	$12 - 2 =$	$17 - 3 =$	$19 - 17 =$	$16 - 5 =$
$14 - 13 =$	$13 - 13 =$	$14 - 14 =$	$15 - 14 =$	$17 - 14 =$
$19 - 9 =$	$18 - 5 =$	$15 - 15 =$	$17 - 16 =$	$18 - 14 =$
$16 - 6 =$	$18 - 16 =$	$13 - 13 =$	$17 - 15 =$	$19 - 7 =$
$18 - 11 =$	$15 - 2 =$	$13 - 13 =$	$15 - 5 =$	$17 - 13 =$
$19 - 5 =$	$19 - 8 =$	$18 - 7 =$	$15 - 11 =$	$19 - 14 =$
$16 - 5 =$	$19 - 9 =$	$18 - 7 =$	$15 - 5 =$	$17 - 16 =$
$16 - 16 =$	$15 - 14 =$	$19 - 19 =$	$16 - 1 =$	$18 - 18 =$
$17 - 16 =$	$18 - 8 =$	$16 - 14 =$	$14 - 14 =$	$17 - 15 =$
$19 - 19 =$	$16 - 4 =$	$12 - 12 =$	$16 - 13 =$	$19 - 8 =$
$16 - 4 =$	$12 - 1 =$	$19 - 6 =$	$19 - 9 =$	$15 - 4 =$

完成时间：_____

20以内数的减法•多品强化训练

不退位版



$15 - 15 =$	$14 - 12 =$	$12 - 12 =$	$19 - 8 =$	$15 - 14 =$
$18 - 12 =$	$18 - 18 =$	$16 - 6 =$	$17 - 15 =$	$15 - 15 =$
$15 - 15 =$	$15 - 14 =$	$18 - 7 =$	$17 - 7 =$	$15 - 13 =$
$17 - 6 =$	$16 - 5 =$	$19 - 14 =$	$18 - 18 =$	$13 - 2 =$
$18 - 18 =$	$19 - 15 =$	$19 - 4 =$	$19 - 5 =$	$16 - 6 =$
$15 - 15 =$	$19 - 14 =$	$16 - 16 =$	$19 - 13 =$	$13 - 3 =$
$19 - 1 =$	$18 - 5 =$	$17 - 7 =$	$17 - 3 =$	$19 - 13 =$
$19 - 16 =$	$14 - 11 =$	$15 - 12 =$	$14 - 11 =$	$19 - 18 =$
$19 - 8 =$	$18 - 14 =$	$15 - 15 =$	$14 - 3 =$	$19 - 17 =$
$19 - 19 =$	$17 - 17 =$	$18 - 14 =$	$13 - 13 =$	$18 - 18 =$
$18 - 8 =$	$14 - 12 =$	$19 - 4 =$	$15 - 5 =$	$17 - 12 =$
$17 - 13 =$	$18 - 7 =$	$16 - 15 =$	$16 - 5 =$	$17 - 6 =$
$17 - 5 =$	$16 - 6 =$	$16 - 3 =$	$15 - 13 =$	$17 - 7 =$
$16 - 6 =$	$19 - 13 =$	$19 - 14 =$	$19 - 17 =$	$13 - 2 =$
$19 - 9 =$	$15 - 5 =$	$19 - 3 =$	$12 - 12 =$	$13 - 3 =$
$15 - 4 =$	$16 - 16 =$	$11 - 1 =$	$14 - 14 =$	$19 - 17 =$
$16 - 3 =$	$16 - 15 =$	$19 - 15 =$	$16 - 5 =$	$13 - 1 =$
$13 - 12 =$	$16 - 2 =$	$19 - 8 =$	$18 - 14 =$	$16 - 13 =$
$14 - 14 =$	$13 - 3 =$	$18 - 14 =$	$13 - 2 =$	$18 - 6 =$
$19 - 18 =$	$19 - 19 =$	$14 - 13 =$	$13 - 11 =$	$15 - 5 =$

完成时间：_____

20以内数的减法•多品强化训练

不退位版



$18 - 16 =$	$14 - 14 =$	$16 - 5 =$	$14 - 2 =$	$16 - 12 =$
$14 - 2 =$	$17 - 11 =$	$16 - 13 =$	$16 - 16 =$	$19 - 18 =$
$18 - 18 =$	$17 - 11 =$	$18 - 18 =$	$17 - 7 =$	$14 - 2 =$
$12 - 12 =$	$13 - 12 =$	$17 - 17 =$	$14 - 14 =$	$19 - 19 =$
$15 - 5 =$	$18 - 16 =$	$12 - 2 =$	$13 - 11 =$	$18 - 4 =$
$13 - 1 =$	$16 - 13 =$	$19 - 18 =$	$18 - 16 =$	$16 - 3 =$
$14 - 3 =$	$18 - 17 =$	$13 - 2 =$	$19 - 16 =$	$16 - 1 =$
$12 - 2 =$	$16 - 16 =$	$17 - 7 =$	$14 - 12 =$	$18 - 8 =$
$15 - 14 =$	$18 - 1 =$	$14 - 3 =$	$13 - 2 =$	$18 - 5 =$
$17 - 3 =$	$19 - 8 =$	$15 - 14 =$	$13 - 2 =$	$17 - 7 =$
$13 - 3 =$	$19 - 18 =$	$18 - 7 =$	$19 - 18 =$	$17 - 5 =$
$19 - 19 =$	$19 - 17 =$	$18 - 12 =$	$17 - 17 =$	$18 - 7 =$
$17 - 15 =$	$16 - 5 =$	$19 - 8 =$	$18 - 13 =$	$13 - 3 =$
$16 - 3 =$	$19 - 8 =$	$18 - 16 =$	$19 - 8 =$	$17 - 14 =$
$19 - 19 =$	$13 - 13 =$	$17 - 6 =$	$15 - 14 =$	$19 - 8 =$
$17 - 14 =$	$15 - 13 =$	$17 - 7 =$	$19 - 15 =$	$17 - 17 =$
$13 - 12 =$	$14 - 11 =$	$18 - 7 =$	$15 - 13 =$	$17 - 12 =$
$17 - 7 =$	$17 - 7 =$	$19 - 15 =$	$15 - 13 =$	$19 - 19 =$
$19 - 2 =$	$19 - 9 =$	$12 - 2 =$	$16 - 15 =$	$16 - 16 =$
$12 - 11 =$	$15 - 15 =$	$16 - 5 =$	$18 - 16 =$	$16 - 15 =$

完成时间：_____

20以内数的减法•多品强化训练

不退位版



$16 - 16 =$	$19 - 8 =$	$14 - 14 =$	$14 - 3 =$	$16 - 4 =$
$18 - 12 =$	$19 - 8 =$	$18 - 4 =$	$18 - 17 =$	$16 - 5 =$
$18 - 8 =$	$17 - 7 =$	$18 - 13 =$	$11 - 1 =$	$13 - 13 =$
$13 - 2 =$	$19 - 19 =$	$12 - 2 =$	$17 - 12 =$	$19 - 14 =$
$15 - 4 =$	$17 - 7 =$	$17 - 3 =$	$18 - 14 =$	$18 - 7 =$
$19 - 8 =$	$19 - 16 =$	$19 - 18 =$	$13 - 3 =$	$18 - 17 =$
$17 - 5 =$	$19 - 15 =$	$16 - 4 =$	$19 - 9 =$	$14 - 3 =$
$15 - 4 =$	$17 - 3 =$	$14 - 12 =$	$15 - 15 =$	$18 - 7 =$
$17 - 7 =$	$16 - 3 =$	$14 - 13 =$	$18 - 17 =$	$19 - 14 =$
$18 - 15 =$	$18 - 17 =$	$17 - 7 =$	$16 - 16 =$	$15 - 14 =$
$17 - 16 =$	$19 - 8 =$	$13 - 2 =$	$17 - 17 =$	$14 - 13 =$
$18 - 4 =$	$16 - 2 =$	$19 - 8 =$	$19 - 18 =$	$19 - 9 =$
$17 - 15 =$	$16 - 4 =$	$19 - 19 =$	$14 - 12 =$	$15 - 15 =$
$18 - 18 =$	$16 - 6 =$	$18 - 4 =$	$18 - 6 =$	$13 - 1 =$
$19 - 18 =$	$15 - 2 =$	$19 - 16 =$	$18 - 6 =$	$19 - 16 =$
$18 - 15 =$	$17 - 5 =$	$19 - 12 =$	$18 - 12 =$	$18 - 5 =$
$19 - 5 =$	$17 - 3 =$	$18 - 16 =$	$14 - 13 =$	$12 - 12 =$
$17 - 17 =$	$14 - 13 =$	$14 - 3 =$	$14 - 4 =$	$16 - 6 =$
$18 - 14 =$	$18 - 2 =$	$18 - 12 =$	$15 - 2 =$	$11 - 11 =$
$13 - 2 =$	$15 - 3 =$	$13 - 1 =$	$12 - 1 =$	$18 - 8 =$

完成时间：_____

20以内数的减法•多品强化训练

不退位版



$14 - 13 =$	$16 - 15 =$	$19 - 17 =$	$16 - 16 =$	$17 - 15 =$
$18 - 17 =$	$16 - 16 =$	$18 - 16 =$	$18 - 12 =$	$17 - 13 =$
$16 - 14 =$	$17 - 14 =$	$19 - 8 =$	$16 - 14 =$	$14 - 13 =$
$14 - 13 =$	$19 - 5 =$	$19 - 7 =$	$17 - 6 =$	$19 - 18 =$
$13 - 2 =$	$15 - 14 =$	$12 - 11 =$	$18 - 18 =$	$15 - 2 =$
$18 - 15 =$	$18 - 16 =$	$14 - 14 =$	$15 - 4 =$	$18 - 14 =$
$14 - 11 =$	$18 - 12 =$	$13 - 13 =$	$13 - 12 =$	$17 - 12 =$
$19 - 4 =$	$14 - 13 =$	$13 - 3 =$	$14 - 14 =$	$15 - 4 =$
$15 - 5 =$	$18 - 17 =$	$19 - 7 =$	$19 - 17 =$	$15 - 13 =$
$16 - 1 =$	$14 - 2 =$	$19 - 16 =$	$15 - 2 =$	$16 - 14 =$
$15 - 13 =$	$18 - 18 =$	$18 - 16 =$	$13 - 1 =$	$18 - 17 =$
$19 - 9 =$	$17 - 17 =$	$19 - 19 =$	$18 - 6 =$	$14 - 13 =$
$19 - 19 =$	$19 - 8 =$	$15 - 4 =$	$17 - 3 =$	$16 - 16 =$
$15 - 3 =$	$12 - 11 =$	$16 - 5 =$	$19 - 3 =$	$18 - 14 =$
$19 - 14 =$	$14 - 13 =$	$18 - 8 =$	$15 - 14 =$	$11 - 1 =$
$19 - 19 =$	$17 - 17 =$	$12 - 12 =$	$18 - 6 =$	$17 - 5 =$
$17 - 5 =$	$17 - 15 =$	$18 - 6 =$	$16 - 14 =$	$15 - 14 =$
$17 - 2 =$	$16 - 15 =$	$14 - 1 =$	$15 - 13 =$	$19 - 13 =$
$17 - 1 =$	$16 - 13 =$	$17 - 6 =$	$19 - 9 =$	$13 - 13 =$
$16 - 14 =$	$15 - 5 =$	$16 - 13 =$	$19 - 9 =$	$17 - 4 =$

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20以内数的减法•多品强化训练

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$15 - 15 =$	$12 - 12 =$	$12 - 12 =$	$19 - 14 =$	$19 - 19 =$
$18 - 6 =$	$19 - 8 =$	$14 - 13 =$	$13 - 3 =$	$16 - 15 =$
$19 - 19 =$	$15 - 15 =$	$19 - 12 =$	$17 - 5 =$	$15 - 3 =$
$12 - 11 =$	$14 - 4 =$	$15 - 4 =$	$18 - 5 =$	$17 - 17 =$
$13 - 2 =$	$13 - 11 =$	$11 - 1 =$	$17 - 14 =$	$17 - 15 =$
$19 - 17 =$	$18 - 15 =$	$19 - 9 =$	$16 - 3 =$	$18 - 3 =$
$14 - 2 =$	$14 - 4 =$	$17 - 17 =$	$14 - 14 =$	$15 - 4 =$
$19 - 14 =$	$13 - 13 =$	$19 - 8 =$	$17 - 14 =$	$19 - 9 =$
$16 - 14 =$	$19 - 13 =$	$12 - 2 =$	$17 - 6 =$	$19 - 3 =$
$17 - 6 =$	$13 - 2 =$	$17 - 15 =$	$13 - 3 =$	$14 - 4 =$
$15 - 3 =$	$16 - 13 =$	$19 - 14 =$	$18 - 4 =$	$13 - 3 =$
$16 - 15 =$	$17 - 4 =$	$19 - 15 =$	$19 - 9 =$	$17 - 7 =$
$14 - 14 =$	$17 - 15 =$	$17 - 15 =$	$13 - 2 =$	$18 - 17 =$
$14 - 2 =$	$18 - 4 =$	$18 - 15 =$	$17 - 16 =$	$12 - 12 =$
$19 - 13 =$	$19 - 5 =$	$16 - 13 =$	$13 - 3 =$	$19 - 19 =$
$19 - 7 =$	$13 - 2 =$	$14 - 14 =$	$16 - 12 =$	$19 - 16 =$
$12 - 2 =$	$19 - 9 =$	$18 - 15 =$	$14 - 4 =$	$18 - 15 =$
$18 - 8 =$	$14 - 1 =$	$19 - 18 =$	$14 - 12 =$	$18 - 6 =$
$18 - 5 =$	$15 - 14 =$	$12 - 2 =$	$18 - 18 =$	$16 - 6 =$
$19 - 3 =$	$17 - 15 =$	$18 - 18 =$	$13 - 3 =$	$19 - 11 =$

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