

20以内加减混合•多品强化训练

不进位不退位版



$11 + 8 =$	$19 - 8 =$	$16 + 2 =$	$6 + 10 =$	$4 + 10 =$
$18 - 6 =$	$18 - 7 =$	$19 - 3 =$	$15 + 3 =$	$18 - 5 =$
$1 + 11 =$	$17 - 5 =$	$15 - 5 =$	$12 - 2 =$	$19 - 9 =$
$19 - 9 =$	$15 + 3 =$	$16 - 6 =$	$5 + 14 =$	$2 + 17 =$
$15 - 5 =$	$14 + 5 =$	$19 - 6 =$	$2 + 11 =$	$17 - 7 =$
$13 + 1 =$	$16 - 6 =$	$3 + 14 =$	$16 - 4 =$	$18 - 5 =$
$18 - 7 =$	$6 + 10 =$	$14 - 4 =$	$19 - 6 =$	$13 - 1 =$
$17 + 2 =$	$19 - 9 =$	$19 - 8 =$	$19 - 5 =$	$7 + 12 =$
$18 - 3 =$	$15 - 3 =$	$2 + 16 =$	$13 - 1 =$	$16 - 4 =$
$16 - 6 =$	$11 - 1 =$	$12 - 1 =$	$11 + 4 =$	$6 + 12 =$
$16 + 2 =$	$19 - 8 =$	$5 + 13 =$	$14 + 5 =$	$10 + 8 =$
$18 + 1 =$	$10 + 8 =$	$5 + 12 =$	$14 - 2 =$	$18 + 1 =$
$18 - 3 =$	$12 + 7 =$	$16 - 6 =$	$4 + 13 =$	$5 + 12 =$
$13 - 1 =$	$18 - 3 =$	$7 + 12 =$	$19 - 9 =$	$15 - 5 =$
$17 - 5 =$	$15 - 4 =$	$3 + 15 =$	$13 - 3 =$	$8 + 10 =$
$11 + 4 =$	$7 + 10 =$	$18 - 7 =$	$15 + 2 =$	$3 + 15 =$
$11 + 8 =$	$10 + 9 =$	$5 + 12 =$	$6 + 12 =$	$17 - 3 =$
$16 - 6 =$	$16 - 6 =$	$14 - 3 =$	$19 - 4 =$	$10 + 5 =$
$17 - 2 =$	$14 - 3 =$	$1 + 18 =$	$17 + 2 =$	$17 - 4 =$
$5 + 10 =$	$19 - 4 =$	$13 + 2 =$	$16 - 6 =$	$15 - 5 =$

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$11 + 6 =$	$4 + 14 =$	$11 + 2 =$	$16 + 3 =$	$17 - 2 =$
$16 - 5 =$	$18 + 1 =$	$15 - 4 =$	$17 - 7 =$	$15 + 4 =$
$14 - 3 =$	$5 + 12 =$	$13 + 3 =$	$5 + 13 =$	$1 + 18 =$
$5 + 14 =$	$8 + 11 =$	$11 + 6 =$	$18 - 7 =$	$16 + 1 =$
$7 + 12 =$	$14 + 5 =$	$6 + 13 =$	$14 - 4 =$	$16 - 5 =$
$1 + 12 =$	$16 + 1 =$	$11 + 5 =$	$3 + 11 =$	$18 - 6 =$
$18 - 8 =$	$16 - 4 =$	$15 - 3 =$	$5 + 13 =$	$1 + 14 =$
$16 - 3 =$	$10 + 7 =$	$14 + 5 =$	$15 - 4 =$	$3 + 16 =$
$14 + 3 =$	$16 - 6 =$	$6 + 11 =$	$18 - 6 =$	$5 + 12 =$
$15 + 4 =$	$17 - 7 =$	$19 - 6 =$	$14 - 3 =$	$7 + 11 =$
$18 - 6 =$	$16 - 4 =$	$3 + 16 =$	$2 + 13 =$	$13 + 3 =$
$13 - 2 =$	$17 - 5 =$	$17 - 6 =$	$17 + 2 =$	$18 - 6 =$
$17 - 5 =$	$2 + 12 =$	$13 + 5 =$	$15 + 4 =$	$18 - 4 =$
$2 + 16 =$	$14 - 1 =$	$12 + 7 =$	$12 - 1 =$	$14 - 4 =$
$5 + 12 =$	$16 + 2 =$	$15 - 5 =$	$8 + 11 =$	$18 - 3 =$
$3 + 16 =$	$12 + 4 =$	$13 + 6 =$	$3 + 11 =$	$15 - 5 =$
$13 - 1 =$	$17 - 6 =$	$17 - 3 =$	$19 - 2 =$	$6 + 10 =$
$18 - 8 =$	$14 - 3 =$	$12 + 5 =$	$18 - 7 =$	$18 - 6 =$
$4 + 14 =$	$7 + 10 =$	$18 - 8 =$	$18 - 4 =$	$19 - 3 =$
$11 + 6 =$	$10 + 8 =$	$13 - 3 =$	$17 - 1 =$	$11 + 6 =$

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$3 + 13 =$	$4 + 14 =$	$16 - 4 =$	$13 + 6 =$	$10 + 4 =$
$4 + 14 =$	$5 + 14 =$	$19 - 3 =$	$19 - 8 =$	$13 + 4 =$
$5 + 11 =$	$17 - 7 =$	$10 + 9 =$	$11 + 6 =$	$8 + 10 =$
$16 - 5 =$	$19 - 4 =$	$5 + 14 =$	$19 - 6 =$	$14 - 2 =$
$16 - 3 =$	$5 + 12 =$	$18 - 2 =$	$9 + 10 =$	$13 + 3 =$
$12 + 6 =$	$14 - 2 =$	$12 + 5 =$	$5 + 13 =$	$19 - 8 =$
$8 + 11 =$	$19 - 7 =$	$16 - 5 =$	$10 + 8 =$	$1 + 12 =$
$18 - 4 =$	$12 + 2 =$	$4 + 14 =$	$7 + 10 =$	$19 - 2 =$
$18 - 5 =$	$18 - 5 =$	$13 - 3 =$	$8 + 10 =$	$15 - 5 =$
$12 + 6 =$	$11 - 1 =$	$17 - 4 =$	$17 - 4 =$	$13 + 4 =$
$2 + 15 =$	$5 + 10 =$	$13 + 4 =$	$8 + 11 =$	$3 + 13 =$
$16 - 4 =$	$10 + 9 =$	$15 - 5 =$	$9 + 10 =$	$1 + 16 =$
$19 - 9 =$	$13 - 2 =$	$10 + 9 =$	$9 + 10 =$	$19 - 6 =$
$16 - 6 =$	$15 - 5 =$	$13 + 5 =$	$16 - 5 =$	$16 - 1 =$
$8 + 10 =$	$19 - 8 =$	$13 - 1 =$	$15 + 4 =$	$10 + 3 =$
$15 - 5 =$	$6 + 10 =$	$15 - 2 =$	$11 - 1 =$	$17 - 7 =$
$18 - 6 =$	$13 + 2 =$	$18 - 4 =$	$19 - 8 =$	$12 + 1 =$
$17 + 2 =$	$12 - 2 =$	$16 - 4 =$	$19 - 5 =$	$19 - 6 =$
$19 - 5 =$	$10 + 9 =$	$16 - 5 =$	$2 + 14 =$	$19 - 6 =$
$3 + 15 =$	$10 + 6 =$	$19 - 8 =$	$3 + 11 =$	$4 + 14 =$

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$15 - 1 =$	$3 + 10 =$	$11 + 7 =$	$11 - 1 =$	$14 - 4 =$
$16 - 1 =$	$17 - 6 =$	$15 - 2 =$	$8 + 11 =$	$10 + 6 =$
$18 - 5 =$	$12 + 5 =$	$17 - 7 =$	$9 + 10 =$	$4 + 15 =$
$5 + 12 =$	$3 + 10 =$	$3 + 13 =$	$15 - 5 =$	$10 + 3 =$
$3 + 15 =$	$17 - 7 =$	$17 - 5 =$	$1 + 14 =$	$7 + 11 =$
$16 - 6 =$	$13 - 3 =$	$12 + 3 =$	$17 - 4 =$	$18 - 8 =$
$14 + 3 =$	$17 - 7 =$	$7 + 12 =$	$15 - 2 =$	$11 + 5 =$
$18 - 3 =$	$3 + 15 =$	$18 - 7 =$	$16 - 3 =$	$5 + 12 =$
$18 - 8 =$	$7 + 11 =$	$14 - 4 =$	$16 + 3 =$	$10 + 8 =$
$5 + 14 =$	$15 + 4 =$	$18 - 6 =$	$17 - 7 =$	$13 + 2 =$
$16 - 5 =$	$15 - 4 =$	$19 - 7 =$	$15 - 1 =$	$15 - 1 =$
$5 + 12 =$	$7 + 11 =$	$14 - 4 =$	$5 + 14 =$	$17 - 6 =$
$4 + 12 =$	$18 - 7 =$	$16 + 2 =$	$7 + 10 =$	$16 + 3 =$
$17 - 4 =$	$4 + 14 =$	$18 - 5 =$	$17 - 5 =$	$2 + 17 =$
$15 - 3 =$	$16 - 5 =$	$6 + 13 =$	$13 - 3 =$	$10 + 6 =$
$5 + 12 =$	$18 - 5 =$	$17 - 4 =$	$3 + 13 =$	$18 + 1 =$
$4 + 13 =$	$10 + 7 =$	$5 + 13 =$	$18 - 8 =$	$1 + 18 =$
$16 - 4 =$	$14 - 4 =$	$11 + 2 =$	$10 + 9 =$	$19 - 5 =$
$12 + 5 =$	$17 + 2 =$	$5 + 12 =$	$15 - 5 =$	$12 - 1 =$
$1 + 16 =$	$3 + 14 =$	$3 + 16 =$	$14 + 5 =$	$17 - 4 =$

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$18 - 4 =$	$16 - 1 =$	$11 + 8 =$	$2 + 16 =$	$7 + 11 =$
$11 + 8 =$	$15 - 4 =$	$1 + 10 =$	$2 + 16 =$	$2 + 17 =$
$17 - 1 =$	$4 + 11 =$	$4 + 14 =$	$4 + 15 =$	$2 + 17 =$
$17 - 2 =$	$19 - 3 =$	$14 - 2 =$	$19 - 6 =$	$15 + 1 =$
$17 - 5 =$	$13 + 5 =$	$18 - 4 =$	$14 - 4 =$	$17 - 7 =$
$8 + 11 =$	$16 - 2 =$	$3 + 16 =$	$18 - 7 =$	$15 - 5 =$
$15 - 5 =$	$18 - 7 =$	$10 + 5 =$	$16 + 2 =$	$14 + 5 =$
$17 - 4 =$	$15 - 4 =$	$12 - 2 =$	$17 - 7 =$	$5 + 11 =$
$10 + 9 =$	$17 - 7 =$	$12 - 2 =$	$11 + 4 =$	$18 + 1 =$
$14 - 1 =$	$4 + 12 =$	$11 + 6 =$	$17 + 1 =$	$2 + 13 =$
$7 + 11 =$	$14 - 3 =$	$15 - 4 =$	$11 + 6 =$	$3 + 16 =$
$5 + 11 =$	$19 - 9 =$	$11 - 1 =$	$15 - 5 =$	$14 - 3 =$
$2 + 11 =$	$10 + 8 =$	$15 + 3 =$	$17 - 3 =$	$13 + 4 =$
$2 + 15 =$	$15 - 4 =$	$3 + 15 =$	$1 + 12 =$	$13 + 5 =$
$12 - 2 =$	$7 + 10 =$	$4 + 12 =$	$15 - 4 =$	$10 + 6 =$
$4 + 11 =$	$12 + 7 =$	$16 - 5 =$	$15 - 4 =$	$16 + 3 =$
$11 - 1 =$	$13 + 6 =$	$11 + 8 =$	$17 - 5 =$	$18 - 4 =$
$7 + 11 =$	$15 - 5 =$	$16 - 6 =$	$8 + 10 =$	$14 + 3 =$
$11 - 1 =$	$17 - 4 =$	$2 + 14 =$	$15 - 3 =$	$11 + 5 =$
$13 - 3 =$	$14 + 3 =$	$15 + 3 =$	$16 - 6 =$	$5 + 14 =$

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20以内加减混合•多品强化训练

不进位不退位版



$17 - 6 =$	$5 + 11 =$	$18 - 3 =$	$3 + 16 =$	$2 + 16 =$
$15 - 4 =$	$19 - 9 =$	$1 + 13 =$	$11 + 1 =$	$17 - 7 =$
$3 + 15 =$	$18 - 7 =$	$4 + 15 =$	$17 - 6 =$	$16 - 5 =$
$10 + 6 =$	$10 + 7 =$	$19 - 6 =$	$13 - 2 =$	$18 + 1 =$
$17 - 4 =$	$19 - 8 =$	$4 + 15 =$	$13 + 5 =$	$19 - 9 =$
$7 + 11 =$	$4 + 13 =$	$14 + 3 =$	$18 - 8 =$	$12 + 7 =$
$18 - 5 =$	$14 + 5 =$	$15 - 5 =$	$14 + 4 =$	$19 - 2 =$
$6 + 11 =$	$19 - 7 =$	$11 - 1 =$	$19 - 8 =$	$1 + 14 =$
$19 - 4 =$	$19 - 9 =$	$5 + 14 =$	$16 - 5 =$	$13 - 1 =$
$6 + 10 =$	$17 - 7 =$	$17 - 7 =$	$18 - 6 =$	$10 + 9 =$
$12 + 6 =$	$15 + 4 =$	$15 - 4 =$	$13 + 5 =$	$15 - 2 =$
$19 - 9 =$	$2 + 13 =$	$7 + 11 =$	$15 - 4 =$	$17 - 2 =$
$17 - 7 =$	$18 - 4 =$	$12 + 4 =$	$16 + 2 =$	$4 + 15 =$
$18 - 8 =$	$16 + 3 =$	$12 + 4 =$	$12 - 1 =$	$7 + 11 =$
$4 + 10 =$	$7 + 12 =$	$15 - 5 =$	$3 + 11 =$	$1 + 17 =$
$7 + 12 =$	$19 - 9 =$	$19 - 6 =$	$5 + 13 =$	$16 - 6 =$
$10 + 6 =$	$16 - 4 =$	$15 - 4 =$	$7 + 11 =$	$10 + 6 =$
$16 - 5 =$	$15 + 4 =$	$19 - 4 =$	$6 + 13 =$	$16 - 5 =$
$16 - 4 =$	$10 + 2 =$	$16 + 1 =$	$6 + 10 =$	$16 + 1 =$
$17 - 3 =$	$19 - 5 =$	$4 + 15 =$	$16 - 3 =$	$19 - 8 =$

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20以内加减混合•多品强化训练

不进位不退位版



$19 - 8 =$	$3 + 15 =$	$2 + 17 =$	$13 + 6 =$	$16 + 3 =$
$19 - 7 =$	$5 + 14 =$	$17 - 7 =$	$10 + 6 =$	$1 + 11 =$
$8 + 11 =$	$1 + 17 =$	$15 - 5 =$	$19 - 7 =$	$19 - 2 =$
$17 - 7 =$	$12 + 6 =$	$15 - 4 =$	$17 + 2 =$	$6 + 11 =$
$13 + 6 =$	$19 - 5 =$	$15 - 5 =$	$5 + 11 =$	$14 + 4 =$
$16 + 3 =$	$11 + 1 =$	$2 + 13 =$	$4 + 10 =$	$6 + 10 =$
$17 + 2 =$	$18 - 5 =$	$1 + 13 =$	$16 - 2 =$	$15 + 2 =$
$9 + 10 =$	$18 - 7 =$	$19 - 6 =$	$17 - 5 =$	$5 + 13 =$
$1 + 18 =$	$13 - 3 =$	$10 + 9 =$	$12 - 2 =$	$17 - 7 =$
$15 - 4 =$	$15 - 3 =$	$2 + 10 =$	$16 - 3 =$	$19 - 7 =$
$3 + 15 =$	$15 - 4 =$	$16 - 3 =$	$15 - 3 =$	$8 + 11 =$
$12 - 2 =$	$6 + 11 =$	$10 + 9 =$	$16 - 4 =$	$19 - 9 =$
$14 - 1 =$	$16 - 4 =$	$17 - 6 =$	$11 + 8 =$	$19 - 5 =$
$6 + 12 =$	$14 - 4 =$	$17 + 2 =$	$17 - 6 =$	$19 - 7 =$
$8 + 11 =$	$15 - 5 =$	$14 + 4 =$	$8 + 11 =$	$2 + 10 =$
$11 - 1 =$	$16 - 6 =$	$17 - 5 =$	$3 + 13 =$	$12 - 2 =$
$3 + 11 =$	$19 - 7 =$	$18 + 1 =$	$10 + 8 =$	$13 + 4 =$
$18 - 8 =$	$18 - 8 =$	$18 + 1 =$	$16 - 6 =$	$15 + 3 =$
$12 + 7 =$	$19 - 5 =$	$15 - 5 =$	$1 + 18 =$	$14 + 4 =$
$19 - 8 =$	$6 + 10 =$	$15 + 4 =$	$18 - 7 =$	$14 + 5 =$

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20以内加减混合•多品强化训练

不进位不退位版



$4 + 12 =$	$8 + 11 =$	$10 + 9 =$	$17 - 4 =$	$18 - 8 =$
$16 + 2 =$	$2 + 17 =$	$14 - 4 =$	$4 + 12 =$	$18 - 8 =$
$13 - 3 =$	$7 + 11 =$	$5 + 13 =$	$13 + 2 =$	$16 + 3 =$
$16 - 5 =$	$4 + 15 =$	$18 - 3 =$	$5 + 13 =$	$15 - 2 =$
$1 + 17 =$	$18 - 8 =$	$3 + 14 =$	$2 + 16 =$	$19 - 9 =$
$5 + 13 =$	$2 + 17 =$	$14 + 1 =$	$15 - 4 =$	$12 - 1 =$
$2 + 17 =$	$14 - 4 =$	$3 + 14 =$	$18 - 8 =$	$13 + 6 =$
$15 - 4 =$	$4 + 13 =$	$16 - 3 =$	$15 - 5 =$	$15 + 1 =$
$13 - 3 =$	$19 - 8 =$	$17 - 5 =$	$14 - 3 =$	$19 - 9 =$
$11 + 6 =$	$5 + 10 =$	$12 + 5 =$	$17 - 4 =$	$5 + 11 =$
$18 - 6 =$	$14 + 3 =$	$1 + 18 =$	$14 - 1 =$	$12 - 2 =$
$13 + 1 =$	$4 + 15 =$	$12 + 6 =$	$11 + 8 =$	$12 + 4 =$
$12 + 6 =$	$15 - 1 =$	$15 + 3 =$	$10 + 7 =$	$14 - 4 =$
$11 + 7 =$	$1 + 12 =$	$6 + 13 =$	$12 + 6 =$	$11 + 6 =$
$13 - 2 =$	$6 + 11 =$	$18 - 6 =$	$14 - 3 =$	$8 + 11 =$
$1 + 17 =$	$3 + 12 =$	$13 + 2 =$	$9 + 10 =$	$17 - 2 =$
$12 - 1 =$	$2 + 15 =$	$13 + 2 =$	$13 - 1 =$	$17 - 6 =$
$13 - 3 =$	$15 - 5 =$	$14 + 3 =$	$18 - 7 =$	$2 + 11 =$
$16 - 5 =$	$16 + 2 =$	$13 - 1 =$	$19 - 9 =$	$10 + 5 =$
$13 - 3 =$	$4 + 13 =$	$13 + 3 =$	$13 - 2 =$	$1 + 18 =$

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$7 + 10 =$	$14 + 3 =$	$16 + 3 =$	$19 - 8 =$	$14 + 5 =$
$4 + 13 =$	$3 + 13 =$	$18 - 6 =$	$2 + 13 =$	$4 + 15 =$
$17 - 6 =$	$19 - 6 =$	$17 + 2 =$	$10 + 9 =$	$19 - 9 =$
$17 - 5 =$	$14 - 4 =$	$12 + 3 =$	$4 + 14 =$	$10 + 4 =$
$13 + 5 =$	$16 - 4 =$	$13 - 3 =$	$14 - 4 =$	$16 - 3 =$
$12 + 5 =$	$16 - 5 =$	$2 + 17 =$	$6 + 12 =$	$18 - 8 =$
$13 - 1 =$	$19 - 4 =$	$3 + 14 =$	$14 + 2 =$	$6 + 10 =$
$17 - 2 =$	$11 - 1 =$	$4 + 13 =$	$17 - 4 =$	$16 - 6 =$
$6 + 10 =$	$18 - 3 =$	$14 - 3 =$	$1 + 18 =$	$10 + 3 =$
$5 + 14 =$	$2 + 16 =$	$11 + 7 =$	$3 + 13 =$	$13 - 1 =$
$11 + 6 =$	$18 - 3 =$	$15 - 3 =$	$8 + 10 =$	$8 + 11 =$
$10 + 8 =$	$18 - 6 =$	$19 - 8 =$	$17 - 3 =$	$12 - 2 =$
$14 + 5 =$	$4 + 14 =$	$19 - 5 =$	$10 + 6 =$	$13 - 2 =$
$15 - 5 =$	$17 - 4 =$	$12 - 2 =$	$10 + 8 =$	$19 - 7 =$
$18 - 7 =$	$15 + 4 =$	$8 + 11 =$	$6 + 13 =$	$17 - 4 =$
$18 - 3 =$	$11 + 7 =$	$12 + 7 =$	$15 - 5 =$	$12 + 4 =$
$13 - 2 =$	$4 + 14 =$	$19 - 4 =$	$5 + 10 =$	$13 + 3 =$
$18 - 8 =$	$18 - 6 =$	$17 - 6 =$	$16 - 3 =$	$17 - 6 =$
$2 + 17 =$	$17 - 2 =$	$16 - 5 =$	$15 - 5 =$	$19 - 6 =$
$10 + 3 =$	$11 + 6 =$	$8 + 10 =$	$15 + 3 =$	$16 + 2 =$

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$18 - 7 =$	$15 + 4 =$	$6 + 13 =$	$12 + 5 =$	$19 - 8 =$
$12 - 2 =$	$12 + 4 =$	$4 + 12 =$	$16 - 4 =$	$6 + 11 =$
$17 - 5 =$	$4 + 11 =$	$19 - 8 =$	$10 + 6 =$	$17 - 5 =$
$11 - 1 =$	$11 + 5 =$	$16 - 5 =$	$14 + 1 =$	$4 + 14 =$
$7 + 10 =$	$3 + 13 =$	$12 - 1 =$	$5 + 10 =$	$15 - 4 =$
$17 + 1 =$	$12 + 7 =$	$3 + 11 =$	$18 - 5 =$	$17 - 6 =$
$11 + 8 =$	$12 - 1 =$	$17 - 6 =$	$1 + 16 =$	$1 + 14 =$
$18 - 8 =$	$4 + 15 =$	$18 - 2 =$	$15 - 4 =$	$13 + 6 =$
$19 - 2 =$	$7 + 11 =$	$19 - 4 =$	$14 - 4 =$	$18 - 8 =$
$15 - 5 =$	$5 + 13 =$	$19 - 9 =$	$15 - 5 =$	$7 + 11 =$
$16 - 2 =$	$12 - 2 =$	$6 + 13 =$	$16 - 4 =$	$6 + 11 =$
$19 - 3 =$	$14 - 2 =$	$14 - 4 =$	$3 + 16 =$	$5 + 13 =$
$18 - 6 =$	$19 - 9 =$	$1 + 14 =$	$9 + 10 =$	$14 + 4 =$
$11 + 6 =$	$18 - 6 =$	$11 + 8 =$	$14 - 2 =$	$19 - 3 =$
$12 + 4 =$	$11 + 5 =$	$15 - 3 =$	$14 - 4 =$	$16 - 3 =$
$13 - 3 =$	$2 + 16 =$	$4 + 13 =$	$16 - 3 =$	$16 - 3 =$
$13 - 2 =$	$11 + 7 =$	$15 + 4 =$	$8 + 10 =$	$11 + 8 =$
$18 - 2 =$	$14 + 2 =$	$16 - 5 =$	$16 - 4 =$	$1 + 18 =$
$17 + 1 =$	$17 - 7 =$	$6 + 11 =$	$17 - 3 =$	$15 - 5 =$
$12 - 2 =$	$14 + 4 =$	$18 - 4 =$	$8 + 10 =$	$17 - 4 =$

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