



练习1 不进位加(一)

用时: ____ 分 ____ 秒 错误: ____ 个

A组 常规口算题

$71 - 2 =$

$67 + 4 =$

$98 - 7 =$

$29 + 9 =$

$36 + 5 =$

$90 - 40 =$

$43 + 23 =$

$67 - 3 =$

$47 - 4 =$

$51 + 37 =$

$51 - 4 =$

$92 - 6 =$

$38 + 7 =$

$31 - 3 =$

$79 - 8 =$

$58 - 50 =$

$62 - 3 =$

$69 - 50 =$

$82 - 9 =$

$79 + 2 =$

$53 + 36 =$

$5 + 85 =$

$20 + 70 =$

$41 - 5 =$

$53 - 7 =$

$53 + 24 =$

$33 - 9 =$

$13 + 85 =$

$33 + 20 =$

$72 - 4 =$

$9 + 78 =$

$44 - 5 =$

$54 - 6 =$

$48 + 40 =$

$50 + 39 =$

$70 - 30 =$

$17 + 32 =$

$38 + 4 =$

$64 + 33 =$

$22 + 16 =$

$94 - 40 =$

$23 - 8 =$

$75 - 8 =$

$32 + 4 =$

$38 + 5 =$

$4 + 34 =$

$64 - 40 =$

$75 + 9 =$

$85 - 9 =$

$64 - 7 =$

$16 + 8 =$

$96 - 7 =$

$50 + 20 =$

$89 + 4 =$

$90 - 6 =$

$20 + 76 =$

$49 + 6 =$

$85 - 4 =$

$5 + 64 =$

$7 + 47 =$

$76 - 4 =$

$26 - 8 =$

$16 + 6 =$

$37 - 9 =$

B组 变式口算题

1.

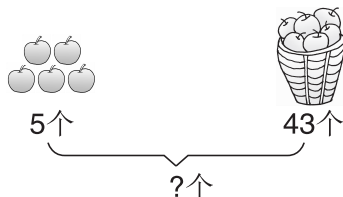
$$\begin{array}{r} 5 \quad 3 \\ + \quad 4 \\ \hline \square \quad \square \end{array}$$

$$\begin{array}{r} \quad 6 \\ + \quad 8 \quad 2 \\ \hline \square \quad \square \end{array}$$

$$\begin{array}{r} 6 \quad 1 \\ + \quad 5 \\ \hline \square \quad \square \end{array}$$

$$\begin{array}{r} \quad 4 \\ + \quad 3 \quad 4 \\ \hline \square \quad \square \end{array}$$

2.



$$\begin{array}{r} 5 \\ + \square \quad \square \\ \hline \square \quad \square \end{array}$$



练习2 不进位加(二)

用时: ___分___秒 错误: ___个

A组 常规口算题

$36 + 6 =$

$55 + 8 =$

$37 + 7 =$

$58 + 6 =$

$21 - 2 =$

$62 - 7 =$

$68 + 4 =$

$51 - 5 =$

$52 + 9 =$

$7 + 45 =$

$6 + 94 =$

$29 + 3 =$

$72 - 6 =$

$31 - 3 =$

$4 + 37 =$

$92 - 9 =$

$57 - 6 =$

$73 + 8 =$

$41 - 4 =$

$65 + 6 =$

$44 + 9 =$

$78 - 4 =$

$3 + 56 =$

$74 - 7 =$

$73 - 30 =$

$23 - 5 =$

$82 - 8 =$

$72 + 24 =$

$93 - 4 =$

$95 - 40 =$

$66 + 21 =$

$35 - 7 =$

$40 + 30 =$

$76 + 7 =$

$33 - 6 =$

$80 + 19 =$

$84 - 8 =$

$70 - 50 =$

$36 + 43 =$

$48 + 8 =$

$51 + 16 =$

$74 - 9 =$

$45 - 6 =$

$35 + 54 =$

$49 + 9 =$

$42 + 36 =$

$27 + 12 =$

$40 - 4 =$

$24 + 45 =$

$96 - 9 =$

$47 - 8 =$

$83 + 5 =$

$66 - 8 =$

$54 + 45 =$

$32 + 40 =$

$77 + 8 =$

$53 + 34 =$

$21 + 38 =$

$69 + 7 =$

$28 - 9 =$

$9 + 75 =$

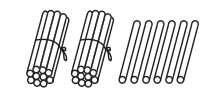
$31 + 62 =$

$46 + 9 =$

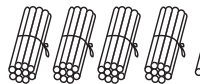
$53 + 30 =$

B组 变式口算题

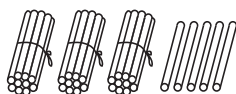
1. 摆一摆,算一算。



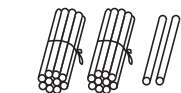
$$\begin{array}{|c|c|} \hline \square & \square \\ \hline + & \\ \hline \square & \square \\ \hline \square & \square \\ \hline \end{array}$$



$$\begin{array}{|c|c|} \hline \square & \square \\ \hline + & \\ \hline \square & \square \\ \hline \square & \square \\ \hline \end{array}$$



$$\begin{array}{|c|c|} \hline \square & \square \\ \hline + & \\ \hline \square & \square \\ \hline \square & \square \\ \hline \end{array}$$



2.

$$\begin{array}{|c|c|} \hline 5 & 3 \\ \hline + & 2 & 6 \\ \hline \square & \square \\ \hline \end{array}$$

$$\begin{array}{|c|c|} \hline 4 & 1 \\ \hline + & 1 & 7 \\ \hline \square & \square \\ \hline \end{array}$$

$$\begin{array}{|c|c|} \hline 2 & 5 \\ \hline + & 4 & 4 \\ \hline \square & \square \\ \hline \end{array}$$

$$\begin{array}{|c|c|} \hline 6 & 2 \\ \hline + & 2 & 3 \\ \hline \square & \square \\ \hline \end{array}$$



练习3 进位加

用时: ____ 分 ____ 秒 错误: ____ 个

A组 常规口算题

$40 + 50 =$

$38 + 8 =$

$58 + 7 =$

$9 + 79 =$

$71 - 6 =$

$80 - 40 =$

$19 + 4 =$

$31 - 9 =$

$79 - 40 =$

$64 + 3 =$

$81 - 8 =$

$25 + 9 =$

$83 + 6 =$

$58 - 50 =$

$53 + 30 =$

$22 - 6 =$

$77 + 9 =$

$28 + 5 =$

$69 + 8 =$

$56 + 4 =$

$63 + 24 =$

$41 - 7 =$

$39 - 3 =$

$45 - 4 =$

$42 - 3 =$

$51 + 16 =$

$82 - 5 =$

$40 + 37 =$

$44 + 53 =$

$62 - 4 =$

$72 + 25 =$

$64 - 5 =$

$93 - 7 =$

$23 + 31 =$

$43 - 9 =$

$51 + 27 =$

$24 + 71 =$

$73 - 8 =$

$35 + 42 =$

$49 + 6 =$

$76 - 7 =$

$64 + 22 =$

$46 - 8 =$

$13 + 56 =$

$36 + 5 =$

$67 - 8 =$

$53 + 34 =$

$95 - 9 =$

$34 - 6 =$

$57 + 4 =$

$70 - 3 =$

$45 + 23 =$

$83 + 9 =$

$74 - 7 =$

$48 + 3 =$

$79 + 2 =$

$16 + 8 =$

$64 + 8 =$

$85 - 8 =$

$38 - 9 =$

$37 + 6 =$

$37 + 7 =$

$45 + 7 =$

$66 + 6 =$

B组 变式口算题

$1. 48 + 37 = (\quad) \quad 57 + 23 = (\quad) \quad 65 + 6 = (\quad)$

$$\begin{array}{r} 4 \quad 8 \\ + \quad 3 \quad 7 \\ \hline \square \quad \square \end{array}$$

$$\begin{array}{r} 5 \quad 7 \\ + \quad 2 \quad 3 \\ \hline \square \quad \square \end{array}$$

$$\begin{array}{r} \square \quad \square \\ + \square \quad \square \\ \hline \square \quad \square \end{array}$$

2. 学校美术小组有 46 人,音乐小组有 29 人,舞蹈小组有 34 人。美术小组和音乐小组共有()人,舞蹈小组和美术小组共有()人。



练习5 不退位减

用时: ____分 ____秒 错误: ____个

A组 常规口算题

$26 + 5 =$

$67 - 8 =$

$24 - 7 =$

$32 + 6 =$

$38 - 9 =$

$45 - 7 =$

$36 - 9 =$

$57 - 5 =$

$20 + 40 =$

$84 - 6 =$

$38 + 3 =$

$4 + 32 =$

$73 - 60 =$

$87 + 4 =$

$20 + 27 =$

$68 - 3 =$

$38 + 2 =$

$70 - 50 =$

$84 - 40 =$

$69 + 2 =$

$3 + 46 =$

$24 + 30 =$

$51 + 7 =$

$67 - 21 =$

$73 - 52 =$

$86 - 4 =$

$60 - 7 =$

$36 + 6 =$

$53 + 9 =$

$44 + 8 =$

$65 + 7 =$

$88 - 46 =$

$46 - 24 =$

$89 - 6 =$

$64 - 52 =$

$25 + 9 =$

$77 + 6 =$

$38 + 5 =$

$49 + 4 =$

$69 + 6 =$

$54 - 5 =$

$86 - 75 =$

$69 - 25 =$

$56 - 8 =$

$36 + 8 =$

$57 + 7 =$

$78 + 7 =$

$8 + 49 =$

$63 - 8 =$

$53 - 21 =$

$39 + 7 =$

$43 - 7 =$

$87 + 9 =$

$68 + 8 =$

$75 - 9 =$

$41 - 3 =$

$21 - 4 =$

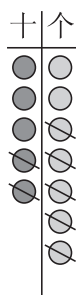
$73 - 9 =$

$31 - 2 =$

$85 - 8 =$

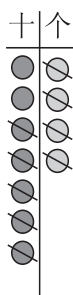
B组 变式口算题

1. $57 - () = ()$



-	

$() - () = ()$



-	

2. $99 - 49 = ()$ $68 - 62 = ()$ $87 - 56 = ()$ $46 - 35 = ()$

-	

-	

-	

-	



练习6 退位减

用时: ____ 分 ____ 秒 错误: ____ 个

A组 常规口算题

$27 + 9 =$

$47 - 8 =$

$39 + 4 =$

$76 - 7 =$

$38 - 9 =$

$37 + 7 =$

$56 - 8 =$

$49 + 8 =$

$6 + 78 =$

$45 - 8 =$

$48 + 7 =$

$44 - 8 =$

$35 - 9 =$

$78 + 5 =$

$24 - 9 =$

$69 + 6 =$

$47 + 6 =$

$42 - 6 =$

$68 + 8 =$

$83 - 6 =$

$73 + 9 =$

$64 + 8 =$

$35 + 7 =$

$85 + 9 =$

$56 - 15 =$

$43 - 31 =$

$86 - 23 =$

$75 - 35 =$

$39 + 2 =$

$53 - 4 =$

$73 - 5 =$

$46 + 5 =$

$49 - 26 =$

$38 - 21 =$

$94 - 83 =$

$69 - 43 =$

$64 - 7 =$

$48 + 3 =$

$57 + 4 =$

$66 + 6 =$

$67 - 24 =$

$86 - 52 =$

$53 - 41 =$

$76 - 53 =$

$62 - 7 =$

$92 - 9 =$

$71 - 4 =$

$98 + 2 =$

$76 - 5 =$

$90 - 80 =$

$72 + 4 =$

$67 - 5 =$

$40 + 10 =$

$6 + 63 =$

$60 - 5 =$

$30 + 41 =$

$73 - 20 =$

$39 - 3 =$

$63 + 20 =$

$82 - 8 =$

$7 + 58 =$

$31 - 8 =$

$9 + 43 =$

$83 - 30 =$

B组 变式口算题

1.	$\begin{array}{r} 7 \quad 2 \\ - 4 \quad 5 \\ \hline \square \quad \square \end{array}$	$\begin{array}{r} 3 \quad 4 \\ - \quad 7 \\ \hline \square \quad \square \end{array}$	$\begin{array}{r} 6 \quad 0 \\ - 4 \quad 3 \\ \hline \square \quad \square \end{array}$	$\begin{array}{r} 9 \quad 0 \\ - \quad 6 \\ \hline \square \quad \square \end{array}$
----	---	---	---	---

2. 二(1)班同学们举行1分钟跳绳比赛,李丽跳了53下,韩雪跳了60下,张萍跳了35下。韩雪比李丽多跳()下,张萍比李丽少跳()下。

3. 三年级同学收集矿泉水瓶,三(1)班同学收集了94个,三(2)班同学收集了86个,三(2)班比三(1)班少收集了()个。



练习8 解决问题

用时: ___分___秒 错误: ___个

A组 常规口算题

$46 + 5 =$

$62 - 3 =$

$53 - 9 =$

$79 + 2 =$

$71 - 2 =$

$54 + 8 =$

$28 + 3 =$

$92 - 6 =$

$33 + 9 =$

$43 - 8 =$

$72 - 5 =$

$25 - 8 =$

$52 - 4 =$

$7 + 86 =$

$45 + 7 =$

$76 + 6 =$

$77 + 7 =$

$61 - 3 =$

$74 - 7 =$

$38 - 9 =$

$83 - 7 =$

$49 + 6 =$

$38 + 5 =$

$29 + 4 =$

$38 + 7 =$

$44 - 6 =$

$41 - 4 =$

$61 - 5 =$

$34 - 5 =$

$28 + 9 =$

$25 + 9 =$

$6 + 38 =$

$49 + 9 =$

$37 + 4 =$

$66 - 8 =$

$27 - 9 =$

$45 - 9 =$

$72 + 8 =$

$9 + 47 =$

$58 + 8 =$

$45 + 2 =$

$46 - 7 =$

$80 - 7 =$

$87 - 6 =$

$70 - 10 =$

$40 + 40 =$

$27 + 20 =$

$65 - 50 =$

$25 + 52 =$

$68 - 26 =$

$48 + 31 =$

$30 + 45 =$

$74 - 51 =$

$51 + 27 =$

$75 - 34 =$

$48 - 33 =$

$32 + 43 =$

$57 - 26 =$

$32 + 47 =$

$62 + 24 =$

$46 - 40 =$

$73 + 6 =$

$56 - 6 =$

$64 - 34 =$

B组 变式口算题

1. 王奶奶家养了一些鸡、鸭、鹅。



比鸭多

34 只 比鸭少 18 只

29 只

(1) 王奶奶家养了()只鸡。

(2) 王奶奶家养了()只鹅。

2. 二(1)班图书角有故事书 47 本,

科技书比故事书少 8 本,漫画书

比故事书多 15 本。

(1) 图书角有科技书()本。

(2) 图书角有漫画书()本。



练习 10 连加连减

用时: ____ 分 ____ 秒 错误: ____ 个

A 组 常规口算题

$31 - 9 =$

$75 + 7 =$

$9 + 23 =$

$64 + 20 + 7 =$

$34 + 35 =$

$51 - 3 =$

$71 - 7 =$

$38 + 9 + 40 =$

$41 - 5 =$

$52 + 27 =$

$46 + 6 =$

$96 - 30 - 6 =$

$29 + 9 =$

$62 - 3 =$

$42 - 8 =$

$82 - 8 - 7 =$

$47 - 15 =$

$48 + 9 =$

$36 + 63 =$

$45 - 6 - 20 =$

$67 + 8 =$

$75 - 24 =$

$39 + 6 =$

$57 + 6 + 9 =$

$85 + 9 =$

$32 - 5 =$

$83 - 41 =$

$42 - 5 - 6 =$

$62 + 23 =$

$76 + 8 =$

$38 + 8 =$

$78 + 20 + 2 =$

$43 - 5 =$

$24 + 32 =$

$65 - 23 =$

$64 - 5 - 50 =$

$84 - 7 =$

$63 - 4 =$

$37 + 7 =$

$76 - 40 - 7 =$

$67 + 6 =$

$58 + 9 =$

$52 - 6 =$

$42 + 20 + 6 =$

$56 - 8 =$

$64 - 8 =$

$6 + 23 =$

$7 + 36 + 30 =$

$24 + 8 =$

$56 - 40 =$

$53 - 6 =$

$92 - 8 - 60 =$

$37 + 30 =$

$42 + 6 =$

$29 + 4 =$

$53 - 4 - 8 =$

$40 - 6 =$

$60 - 50 =$

$58 - 7 =$

$25 + 40 + 4 =$

$50 + 20 =$

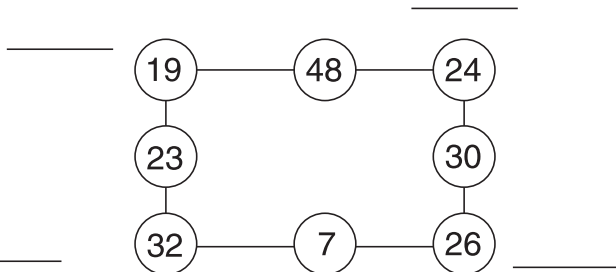
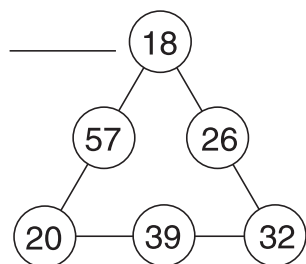
$78 + 5 =$

$20 + 74 =$

$64 - 6 - 40 =$

B 组 变式口算题

1. 把在同一条线上的 3 个数加起来。



2. 明星小学二(1)班有 35 人,二(2)班有 28 人,二(3)班有 30 人,这三个班共有()人。



练习11 加减混合和带小括号的运算

用时: ____分 ____秒 错误: ____个

A组 常规口算题

$87+7=$

$8+48=$

$41-9=$

$35+30-8=$

$61-2=$

$52-9=$

$8+49=$

$43+20-9=$

$46+6=$

$9+74=$

$72-4=$

$91+7-70=$

$81-4=$

$31-3=$

$68+5=$

$56-4+8=$

$9+73=$

$46+5=$

$32-6=$

$78-(8+32)=$

$22-5=$

$73-8=$

$7+35=$

$65-(70-5)=$

$54+7=$

$8+27=$

$38+3=$

$38-6+9=$

$63-4=$

$64+8=$

$27+52=$

$92-8+7=$

$34+62=$

$89-56=$

$58-43=$

$63+21-5=$

$79-53=$

$64-32=$

$27+61=$

$83-7+6=$

$62+24=$

$35+41=$

$56+4=$

$36-(12+24)=$

$70-3=$

$49-8=$

$84-30=$

$47-(8+32)=$

$57+30=$

$72+4=$

$7+62=$

$26-(42-31)=$

$38-6=$

$90-70=$

$75-50=$

$70+6-60=$

$30+20=$

$39+9=$

$62+9=$

$35+30-9=$

$64-6=$

$20+74=$

$25-7=$

$82-4+7=$

B组 变式口算题

$52-27+39=$

$46+26-35=$

$63-(18+26)=$

$$\begin{array}{r} 5 \quad 2 \\ - 2 \quad 7 \\ \hline \end{array}$$

$$\begin{array}{r} 4 \quad 6 \\ + 2 \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 1 \quad 8 \\ + 2 \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 6 \quad 3 \\ - \quad \quad \\ \hline \end{array}$$

$$\begin{array}{r} + 3 \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r} - 3 \quad 5 \\ \hline \end{array}$$

$$\begin{array}{r} \square \quad \square \\ \hline \end{array}$$

$$\begin{array}{r} \square \quad \square \\ \hline \end{array}$$



练习 13 解决问题

用时: ___ 分 ___ 秒 错误: ___ 个

A 组 常规口算题

$27 + 9 + 8 =$

$62 - (14 - 8) =$

$35 - (40 - 5) =$

$28 + 30 - 7 =$

$36 + 20 - 8 =$

$76 - (13 - 8) =$

$52 + 20 + 9 =$

$45 + 6 + 9 =$

$43 + 30 - 7 =$

$67 - 40 + 6 =$

$58 - 30 + 8 =$

$36 - 8 - 10 =$

$44 + 6 + 50 =$

$33 + 30 + 7 =$

$38 + 7 + 4 =$

$27 - 3 + 8 =$

$58 - 6 + 9 =$

$43 - 20 + 9 =$

$8 + 32 + 57 =$

$35 + 8 + 20 =$

$56 + 8 + 20 =$

$37 + 4 - 20 =$

$48 - 7 - 30 =$

$73 - 5 + 4 =$

$81 - 7 - 5 =$

$9 + 36 + 10 =$

$25 + 4 + 40 =$

$53 - (8 + 32) =$

$53 + 8 - 40 =$

$67 + 7 - 60 =$

$93 - 40 - 6 =$

$62 - 4 - 9 =$

$40 + 7 + 7 =$

$69 - (47 - 40) =$

$57 - (37 + 3) =$

$76 - 5 - 3 =$

$48 - 8 - 2 =$

$85 - 50 - 7 =$

$73 - 5 - 6 =$

$36 + (13 - 7) =$

$62 + (64 - 60) =$

$56 - (6 + 44) =$

$52 - 6 - 30 =$

$53 - 4 - 8 =$

$42 - 20 - 4 =$

$53 - (38 - 8) =$

$75 - (24 + 51) =$

$57 + (45 - 40) =$

B 组 变式口算题

- 学校篮球小组有 25 名男生, 18 名女生, 学校篮球小组共有()名同学。学校田径小组的人数比篮球小组的人数多 19 人, 学校田径小组有()人。
- 二年级同学参加植树活动, 二(1)班植树 44 棵, 二(2)班植树棵数比二(1)班少 7 棵, 二(2)班植树()棵。两个班共植树()棵。
- 一条 40 米长的彩带, 第一次包装礼盒用去了 9 米, 第二次用去了 17 米, 两次一共用去了()米。第三次还需要 15 米长的彩带, 剩下的彩带()(填“够”或“不够”)。

第 2 单元

练习 1

A 组

69	71	91	38
41	50	66	64
43	88	47	86
45	28	71	8
59	19	73	81
89	90	90	36
46	77	24	98
53	68	87	39
48	88	89	40
49	42	97	38
54	15	67	36
43	38	24	84

76	57	24	89
70	93	84	96
55	81	69	54
72	18	22	28

B 组

1. 57 88 66 38

$$\begin{array}{r} 5 \\ 2. \quad + \quad 4 \quad 3 \\ \hline \quad \quad 4 \quad 8 \end{array}$$

练习 2

A 组

42 63 44 64

19 55 72 46

61 52 100 32

66 28 41 83

51 81 37 71

53 74 59 67

43 18 74 96

89 55 87 28

70 83 27 99

76 20 79 56

67 65 39 89

58 78 39 36

69 87 39 88

58 99 72 85

87 59 76 19

84 93 55 83

B 组

	2	6		3	5	
1.	+	4	2	+	2	2
		6	8		5	7

2. 79 69 58 85

练习 3

A 组

90	46	65	88
65	40	23	22
39	67	73	34
89	8	83	16
86	33	77	60
87	34	36	41
39	67	77	77
97	58	97	59
86	54	34	78
95	65	77	55
69	86	38	69
41	59	87	86
28	61	67	68
92	67	51	81
24	72	77	29
43	44	52	72

B 组

1. 85 80 71

$$\begin{array}{r}
 85 \quad 80 \\
 \quad \quad \quad \begin{array}{r}
 6 \quad 5 \\
 + \quad 6 \\
 \hline
 7 \quad 1
 \end{array}
 \end{array}$$

2. 75 80

练习 5

A 组

31	59	17	38
29	38	27	52
60	78	41	36
13	91	47	65
40	20	44	71
49	54	58	46
21	82	53	42
62	52	72	42
22	83	12	34
83	43	53	75
49	11	44	48
44	64	85	57
55	32	46	36
96	76	66	38
17	64	29	77

B 组

$$1. \begin{array}{r} 25 \\ 32 \\ 74 \\ 54 \\ 20 \end{array}$$

$$\begin{array}{r} 57 \\ - 25 \\ \hline 32 \end{array}$$

$$\begin{array}{r} 74 \\ - 54 \\ \hline 20 \end{array}$$

$$2. \begin{array}{r} 50 \\ 6 \\ 31 \\ 11 \end{array}$$

$$\begin{array}{r} 99 \\ - 49 \\ \hline 50 \end{array}$$

$$\begin{array}{r} 68 \\ - 62 \\ \hline 6 \end{array}$$

$$\begin{array}{r} 87 \\ - 56 \\ \hline 31 \end{array}$$

$$\begin{array}{r} 46 \\ - 35 \\ \hline 11 \end{array}$$

练习 6

A 组

36	39	43	69
29	44	48	57
84	37	55	36
26	83	15	75
53	36	76	77
82	72	42	94
41	12	63	40
41	49	68	51

23	17	11	26
57	51	61	72
43	34	12	23
55	83	67	100
71	10	76	62
50	69	55	71
53	36	83	74
65	23	52	53

B 组

1. 27	27	17	84
2. 7	18		
3. 8			

练习 8

A 组

51	59	44	81
69	62	31	86
42	35	67	17
48	93	52	82
84	58	67	29
76	55	43	33
45	38	37	56
29	37	34	44
58	41	58	18
36	80	56	66
47	39	73	81
60	80	47	15
77	42	79	75
23	78	41	15
75	31	79	86
6	79	50	30

B 组

1. (1)63 (2)16

2. (1)39 (2)62

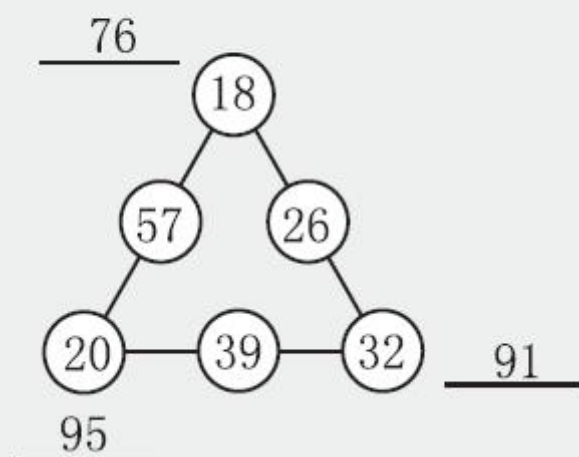
练习 10

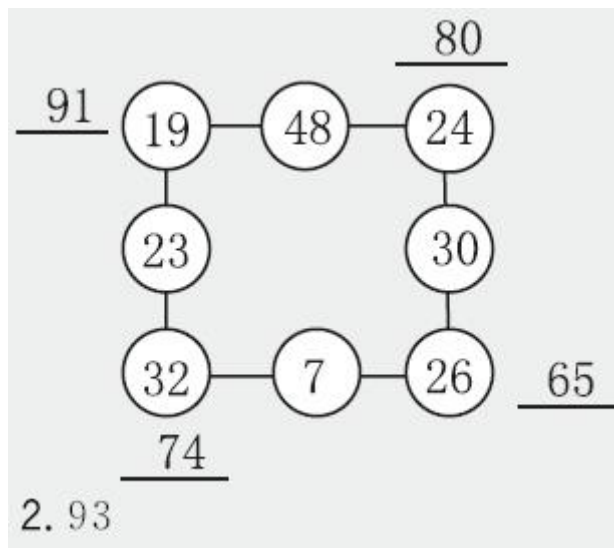
A 组

22	82	32	91
69	48	64	87
36	79	52	60
38	59	34	67
32	57	99	19
75	51	45	72
94	27	42	31
85	84	46	100
38	56	42	9
77	59	44	29
73	67	46	68
48	56	29	73
32	16	47	24
67	48	33	41
34	10	51	69
70	83	94	18

B 组

1.





练习 11

A 组

94	56	32	57
59	43	57	54
52	83	68	28
77	28	73	60
82	51	26	38
17	65	42	0
61	35	41	41
59	72	79	91
96	33	15	79
26	32	88	82
86	76	60	0
67	41	54	7
87	76	69	15
32	20	25	16
50	48	71	56
58	94	18	85

B 组

$$52 - 27 + 39 = 64 \quad 46 + 26 - 35 = 19$$

$$\begin{array}{r} 52 \\ - 27 \\ \hline 25 \\ + 39 \\ \hline 64 \end{array}$$

$$\begin{array}{r} 46 \\ + 26 \\ \hline 72 \\ - 35 \\ \hline 37 \end{array}$$

$$63 - (18 + 36) = 19$$

$$\begin{array}{r} 18 \\ + 26 \\ \hline 44 \end{array} \quad \begin{array}{r} 63 \\ - 44 \\ \hline 19 \end{array}$$

练习 13

A 组

44	56	0
51	48	71
81	60	66
33	36	18
100	70	49
32	61	32
97	63	84
21	11	72
69	55	69
13	21	14
47	49	54
62	17	68
38	28	62
42	66	6
16	41	18
23	0	62

B 组

- | | |
|-------|----|
| 1. 43 | 62 |
| 2. 37 | 81 |
| 3. 26 | 不够 |