20以内加减法口算练习题（一）

班级\_\_\_\_\_\_\_\_\_\_ 姓名\_\_\_\_\_\_\_\_\_ 用时（ 分 秒） 对\_\_\_题

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 18-10= 17-1= 17-8= 12-3= 17-4= | 16－9= 11－8= 13－7= 15－6= 12－5= | 3+7= 6+8= 9+6= 2+8= 6+9= | 6+9= 8+4= 9+8= 8+5= 9+11= | 19-8= 8+5= 9+5= 8+6= 7+12= |
| 18-10= 17-1= 17-8= 12-3= 17-4= | 9+8= 4+6= 5+3= 6+8= 17-5= | 14-6= 5+7= 4+7= 7+9= 15-8= | 20-10= 2+13=  4+14= 2+15= 12+6= | 8+2= 4+7= 3+9= 12-8= 5+8=  |
| ● | ● | ● | ● | ● |
| 3+5= 13-6= 6+9= 9+5= 13-8= | 12-9= 9-3= 8+3= 5+7=  5+6= | 10+6= 9+5= 10+4=  6+10= 8+5= | 8+5=  3+6= 8+5=  7+9=  5+7= | 6+5=  4+9=  5+7= 7+7=  8+4= |
| 17-10= 16-1= 16-2= 16-3= 16-4= | 6+8=  9+2= 7+4= 5+5=  4+9= | 14-6= 7+2=  6+5= 6+8= 9+6= | 6+8=  4+7=  5+9=  9+4= 7+8= | 5+3=  2+7=  6+4= 7+4= 3+6= |

20以内加减法口算练习题（二）

班级\_\_\_\_\_\_\_\_\_\_ 姓名\_\_\_\_\_\_\_\_\_ 用时（ 分 秒） 对\_\_\_题

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 10+6= 9+5= 10+4=  6+10= 8+5= | 9＋4= 7＋8= 7＋7= 6＋5= 5＋7= | 9＋6= 8＋8= 7＋6= 6＋8= 5＋8= | 9＋8=  5＋8= 7＋4=  6＋9= 5＋9= | 9＋3= 9＋8= 7＋8= 6＋7=  4＋9= |
| 15－9= 14－8= 12－7= 11－6= 13－5= | 12－9= 16－8= 15－7= 14－6=  11－5= | 16－9= 11－8= 13－7= 15－6= 12－5= | 13－9= 13－8= 14－7= 12－6= 14－5=  | 11－9= 12－8= 16－7= 13－6=  15－5= |
| ● | ● | ● | ● | ● |
| 14－9= 15－8= 17－10= 12－3=  11－4= | 14＋8= 5＋7=  2＋9=  7＋5=  8＋6= | 7＋7= 9＋9= 9＋6= 8＋5=  8＋9= | 4＋7= 6＋6= 8＋8= 9＋3= 7＋7= | 9＋9=  7＋5=  8＋6= 5＋9= 13－8= |
| 11－3= 12－4= 13－4=  11－2= 14－10= | 14－6= 12－5= 11－5= 13－8 15－6= | 11－5= 12－6= 14－9= 16－9= 15－8= | 14－8= 15－6= 16－9= 17－8= 18－9= | 17-10= 16-1= 16-2= 16-3= 16-4= |

20以内加减法口算练习题（三）

班级\_\_\_\_\_\_\_\_ 姓名\_\_\_\_\_\_\_\_\_ 用时（ 分 秒） 对\_\_\_题

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 19-10= 18-1= 18-10= 11-3= 18-4= | 12+7= 12-8= 15-9= 2+10=  8+11= | 16－9= 11－8= 13－7= 15－6= 12－5= | 20-10= 2+13=  4+14= 2+15= 12+6= | 13-10= 12-1= 12-2= 12-4= 12-5= |
| 3+16= 3+17= 4+4= 4+8=  4+6=  | 15-10= 14-1= 14-8= 15-3= 11-4= | 9＋8=  5＋8= 7＋4=  6＋9= 5＋9= | 15-5= 14-6= 18-7= 15-8= 17-9= | 4+12= 4+13= 13-4= 4+15= 4+16= |
| ● | ● | ● | ● | ● |
| 14-6= 7+2=  6+5=  6+8= 9+6= | 9+8= 4+6= 5+3= 6+8= 17-5= | 16－9= 11－8= 13－7= 15－6=  12－5= | 18-10= 17-1= 17-8= 12-3= 17-4= | 9＋9-7= 7＋5-8= 8-6+7= 5-4＋9= 13－8+6= |
| 16-10= 15-1= 12-5= 15-8= 13-4= | 9＋6=  8＋8=  7＋6= 6＋8= 5＋8= | 9＋6= 8＋8= 7＋6= 6＋8= 5＋8= | 2+17= 2+18= 13-3= 13-4= 15+5= | 17-10-5= 16-1-8= 16-2+5= 16-3-5= 16-4+3= |