

100以内的加法•多品强化训练



$88 + 11 =$	$63 + 11 =$	$78 + 21 =$	$45 + 23 =$
$15 + 38 =$	$57 + 11 =$	$56 + 40 =$	$53 + 39 =$
$32 + 31 =$	$80 + 16 =$	$11 + 22 =$	$36 + 42 =$
$42 + 47 =$	$58 + 23 =$	$41 + 46 =$	$45 + 38 =$
$57 + 22 =$	$89 + 11 =$	$31 + 49 =$	$14 + 65 =$
$29 + 44 =$	$27 + 35 =$	$75 + 23 =$	$69 + 28 =$
$31 + 68 =$	$40 + 42 =$	$17 + 78 =$	$72 + 21 =$
$88 + 10 =$	$35 + 15 =$	$58 + 37 =$	$10 + 87 =$
$75 + 22 =$	$26 + 19 =$	$77 + 22 =$	$71 + 19 =$
$61 + 10 =$	$41 + 11 =$	$38 + 38 =$	$13 + 11 =$
$20 + 70 =$	$88 + 12 =$	$65 + 35 =$	$72 + 27 =$
$58 + 37 =$	$44 + 19 =$	$53 + 19 =$	$76 + 10 =$
$51 + 31 =$	$52 + 15 =$	$38 + 49 =$	$51 + 24 =$
$65 + 10 =$	$41 + 41 =$	$72 + 15 =$	$36 + 47 =$
$27 + 58 =$	$50 + 31 =$	$64 + 17 =$	$50 + 20 =$
$57 + 17 =$	$61 + 16 =$	$40 + 17 =$	$77 + 12 =$
$16 + 28 =$	$68 + 31 =$	$58 + 18 =$	$64 + 27 =$
$68 + 24 =$	$74 + 11 =$	$72 + 24 =$	$83 + 17 =$
$78 + 21 =$	$82 + 14 =$	$37 + 60 =$	$16 + 66 =$
$13 + 24 =$	$27 + 42 =$	$76 + 17 =$	$10 + 20 =$

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$70 + 22 =$	$77 + 16 =$	$58 + 35 =$	$76 + 21 =$
$88 + 12 =$	$10 + 73 =$	$30 + 39 =$	$32 + 14 =$
$45 + 35 =$	$40 + 21 =$	$57 + 23 =$	$86 + 12 =$
$27 + 15 =$	$69 + 19 =$	$17 + 79 =$	$77 + 13 =$
$26 + 33 =$	$85 + 14 =$	$21 + 30 =$	$17 + 72 =$
$78 + 14 =$	$53 + 45 =$	$19 + 77 =$	$37 + 52 =$
$75 + 23 =$	$85 + 15 =$	$16 + 27 =$	$78 + 17 =$
$29 + 20 =$	$34 + 36 =$	$43 + 14 =$	$76 + 19 =$
$79 + 13 =$	$35 + 53 =$	$58 + 20 =$	$16 + 43 =$
$61 + 22 =$	$66 + 27 =$	$43 + 40 =$	$13 + 80 =$
$89 + 11 =$	$83 + 14 =$	$26 + 17 =$	$67 + 16 =$
$87 + 12 =$	$71 + 12 =$	$47 + 42 =$	$49 + 43 =$
$69 + 30 =$	$70 + 16 =$	$11 + 74 =$	$22 + 14 =$
$73 + 18 =$	$82 + 11 =$	$17 + 49 =$	$11 + 32 =$
$83 + 14 =$	$82 + 14 =$	$73 + 12 =$	$82 + 11 =$
$35 + 24 =$	$32 + 49 =$	$89 + 10 =$	$66 + 32 =$
$71 + 11 =$	$80 + 11 =$	$62 + 30 =$	$41 + 32 =$
$58 + 21 =$	$15 + 22 =$	$26 + 50 =$	$49 + 38 =$
$89 + 10 =$	$77 + 15 =$	$70 + 26 =$	$22 + 41 =$
$77 + 16 =$	$77 + 16 =$	$16 + 83 =$	$60 + 15 =$

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$38 + 10 =$	$23 + 15 =$	$55 + 26 =$	$79 + 19 =$
$58 + 11 =$	$33 + 20 =$	$67 + 16 =$	$48 + 24 =$
$42 + 28 =$	$43 + 47 =$	$53 + 15 =$	$38 + 23 =$
$45 + 32 =$	$12 + 28 =$	$58 + 29 =$	$55 + 30 =$
$67 + 11 =$	$49 + 20 =$	$82 + 12 =$	$80 + 13 =$
$84 + 12 =$	$85 + 12 =$	$12 + 85 =$	$34 + 16 =$
$75 + 20 =$	$81 + 14 =$	$29 + 31 =$	$32 + 48 =$
$11 + 37 =$	$86 + 11 =$	$62 + 15 =$	$40 + 22 =$
$57 + 32 =$	$68 + 26 =$	$53 + 29 =$	$69 + 22 =$
$39 + 35 =$	$68 + 22 =$	$65 + 23 =$	$80 + 12 =$
$83 + 17 =$	$16 + 43 =$	$74 + 20 =$	$29 + 25 =$
$43 + 39 =$	$88 + 12 =$	$62 + 17 =$	$33 + 45 =$
$17 + 24 =$	$14 + 73 =$	$47 + 51 =$	$66 + 14 =$
$28 + 49 =$	$41 + 39 =$	$65 + 33 =$	$85 + 14 =$
$14 + 83 =$	$35 + 28 =$	$86 + 10 =$	$28 + 25 =$
$24 + 67 =$	$48 + 37 =$	$62 + 23 =$	$29 + 32 =$
$31 + 56 =$	$85 + 11 =$	$35 + 17 =$	$28 + 58 =$
$69 + 22 =$	$88 + 11 =$	$33 + 34 =$	$72 + 20 =$
$67 + 15 =$	$23 + 71 =$	$63 + 27 =$	$72 + 14 =$
$68 + 30 =$	$67 + 29 =$	$60 + 19 =$	$33 + 37 =$

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$58 + 35 =$

$34 + 42 =$

$64 + 33 =$

$42 + 50 =$

$18 + 14 =$

$64 + 14 =$

$25 + 57 =$

$16 + 42 =$

$52 + 19 =$

$14 + 84 =$

$75 + 10 =$

$32 + 60 =$

$36 + 46 =$

$77 + 14 =$

$41 + 51 =$

$50 + 28 =$

$88 + 10 =$

$52 + 39 =$

$89 + 10 =$

$15 + 67 =$

$70 + 26 =$

$20 + 49 =$

$19 + 52 =$

$74 + 25 =$

$78 + 20 =$

$34 + 13 =$

$82 + 12 =$

$73 + 22 =$

$23 + 66 =$

$51 + 34 =$

$83 + 17 =$

$54 + 28 =$

$16 + 62 =$

$41 + 31 =$

$72 + 18 =$

$66 + 28 =$

$88 + 11 =$

$61 + 22 =$

$50 + 39 =$

$67 + 33 =$

$42 + 51 =$

$21 + 28 =$

$30 + 41 =$

$55 + 24 =$

$56 + 17 =$

$32 + 27 =$

$54 + 40 =$

$30 + 19 =$

$24 + 71 =$

$81 + 14 =$

$87 + 12 =$

$15 + 22 =$

$27 + 15 =$

$25 + 31 =$

$21 + 14 =$

$34 + 50 =$

$25 + 49 =$

$42 + 46 =$

$68 + 23 =$

$31 + 44 =$

$82 + 17 =$

$61 + 30 =$

$47 + 17 =$

$45 + 53 =$

$56 + 43 =$

$58 + 19 =$

$47 + 43 =$

$23 + 26 =$

$46 + 33 =$

$67 + 23 =$

$31 + 64 =$

$49 + 32 =$

$73 + 15 =$

$77 + 14 =$

$42 + 45 =$

$32 + 64 =$

$28 + 43 =$

$37 + 13 =$

$33 + 24 =$

$32 + 29 =$

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$37 + 42 =$	$11 + 87 =$	$17 + 77 =$	$62 + 21 =$
$55 + 38 =$	$32 + 40 =$	$66 + 13 =$	$49 + 44 =$
$76 + 11 =$	$86 + 13 =$	$29 + 40 =$	$65 + 12 =$
$70 + 16 =$	$13 + 44 =$	$79 + 21 =$	$54 + 14 =$
$65 + 15 =$	$11 + 16 =$	$57 + 24 =$	$29 + 11 =$
$78 + 17 =$	$36 + 14 =$	$28 + 46 =$	$42 + 23 =$
$84 + 15 =$	$74 + 24 =$	$21 + 48 =$	$87 + 10 =$
$40 + 52 =$	$22 + 20 =$	$33 + 42 =$	$10 + 61 =$
$22 + 45 =$	$66 + 13 =$	$19 + 12 =$	$83 + 16 =$
$63 + 31 =$	$68 + 32 =$	$66 + 22 =$	$40 + 17 =$
$83 + 12 =$	$50 + 28 =$	$66 + 16 =$	$17 + 65 =$
$51 + 10 =$	$54 + 42 =$	$64 + 27 =$	$41 + 30 =$
$22 + 29 =$	$41 + 25 =$	$71 + 29 =$	$30 + 24 =$
$51 + 12 =$	$71 + 19 =$	$48 + 23 =$	$48 + 40 =$
$12 + 82 =$	$25 + 68 =$	$59 + 14 =$	$55 + 30 =$
$43 + 57 =$	$48 + 18 =$	$66 + 15 =$	$45 + 48 =$
$62 + 13 =$	$87 + 12 =$	$83 + 11 =$	$75 + 23 =$
$30 + 57 =$	$64 + 33 =$	$36 + 55 =$	$17 + 55 =$
$82 + 14 =$	$17 + 41 =$	$44 + 20 =$	$28 + 68 =$
$32 + 61 =$	$87 + 12 =$	$33 + 61 =$	$21 + 66 =$

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$55 + 44 =$

$55 + 35 =$

$20 + 13 =$

$89 + 11 =$

$86 + 13 =$

$62 + 29 =$

$76 + 10 =$

$87 + 10 =$

$61 + 14 =$

$26 + 41 =$

$37 + 21 =$

$67 + 32 =$

$35 + 39 =$

$56 + 18 =$

$50 + 35 =$

$15 + 59 =$

$49 + 35 =$

$46 + 17 =$

$53 + 44 =$

$32 + 40 =$

$55 + 37 =$

$82 + 15 =$

$60 + 24 =$

$68 + 18 =$

$58 + 30 =$

$41 + 46 =$

$15 + 15 =$

$56 + 44 =$

$61 + 23 =$

$29 + 40 =$

$70 + 17 =$

$66 + 29 =$

$10 + 67 =$

$63 + 14 =$

$70 + 30 =$

$25 + 68 =$

$77 + 18 =$

$62 + 31 =$

$14 + 83 =$

$51 + 27 =$

$37 + 54 =$

$53 + 42 =$

$65 + 35 =$

$31 + 16 =$

$76 + 11 =$

$43 + 54 =$

$42 + 55 =$

$12 + 41 =$

$50 + 25 =$

$21 + 77 =$

$30 + 17 =$

$58 + 42 =$

$38 + 57 =$

$24 + 25 =$

$76 + 24 =$

$83 + 11 =$

$83 + 15 =$

$21 + 37 =$

$42 + 28 =$

$22 + 67 =$

$54 + 27 =$

$12 + 75 =$

$53 + 29 =$

$25 + 57 =$

$87 + 10 =$

$78 + 16 =$

$71 + 27 =$

$69 + 26 =$

$46 + 47 =$

$78 + 14 =$

$79 + 19 =$

$19 + 41 =$

$17 + 33 =$

$19 + 72 =$

$32 + 54 =$

$27 + 72 =$

$35 + 57 =$

$87 + 11 =$

$61 + 36 =$

$34 + 40 =$

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$81 + 17 =$	$62 + 11 =$	$82 + 15 =$	$67 + 23 =$
$11 + 58 =$	$30 + 32 =$	$45 + 17 =$	$38 + 36 =$
$45 + 50 =$	$77 + 10 =$	$51 + 31 =$	$54 + 23 =$
$32 + 52 =$	$37 + 22 =$	$55 + 43 =$	$80 + 12 =$
$29 + 70 =$	$39 + 28 =$	$69 + 27 =$	$33 + 17 =$
$17 + 12 =$	$79 + 11 =$	$37 + 35 =$	$41 + 56 =$
$48 + 16 =$	$25 + 17 =$	$86 + 12 =$	$63 + 26 =$
$68 + 31 =$	$89 + 11 =$	$62 + 33 =$	$17 + 12 =$
$85 + 12 =$	$11 + 22 =$	$78 + 15 =$	$10 + 33 =$
$71 + 19 =$	$13 + 25 =$	$74 + 21 =$	$41 + 30 =$
$58 + 20 =$	$10 + 64 =$	$41 + 10 =$	$63 + 31 =$
$23 + 12 =$	$89 + 11 =$	$52 + 47 =$	$14 + 36 =$
$14 + 22 =$	$39 + 21 =$	$68 + 15 =$	$35 + 22 =$
$54 + 43 =$	$76 + 18 =$	$37 + 44 =$	$63 + 30 =$
$74 + 10 =$	$55 + 30 =$	$79 + 18 =$	$48 + 25 =$
$85 + 10 =$	$63 + 17 =$	$86 + 11 =$	$44 + 16 =$
$43 + 33 =$	$32 + 27 =$	$26 + 67 =$	$29 + 23 =$
$54 + 38 =$	$61 + 28 =$	$71 + 10 =$	$62 + 32 =$
$81 + 15 =$	$29 + 11 =$	$62 + 15 =$	$32 + 48 =$
$16 + 22 =$	$82 + 18 =$	$22 + 19 =$	$27 + 64 =$

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$88 + 11 =$	$77 + 17 =$	$27 + 25 =$	$19 + 75 =$
$36 + 39 =$	$34 + 36 =$	$21 + 79 =$	$40 + 36 =$
$33 + 22 =$	$31 + 62 =$	$13 + 56 =$	$81 + 16 =$
$49 + 46 =$	$86 + 13 =$	$80 + 19 =$	$59 + 18 =$
$60 + 10 =$	$47 + 11 =$	$20 + 79 =$	$47 + 14 =$
$71 + 26 =$	$45 + 13 =$	$44 + 14 =$	$78 + 11 =$
$10 + 80 =$	$82 + 18 =$	$65 + 26 =$	$68 + 17 =$
$38 + 57 =$	$48 + 21 =$	$73 + 25 =$	$82 + 18 =$
$32 + 49 =$	$26 + 74 =$	$39 + 54 =$	$75 + 14 =$
$40 + 12 =$	$82 + 14 =$	$27 + 24 =$	$34 + 43 =$
$61 + 36 =$	$81 + 11 =$	$17 + 15 =$	$24 + 16 =$
$21 + 70 =$	$68 + 26 =$	$48 + 25 =$	$36 + 62 =$
$10 + 16 =$	$83 + 15 =$	$33 + 13 =$	$32 + 54 =$
$86 + 13 =$	$19 + 45 =$	$49 + 47 =$	$23 + 34 =$
$58 + 17 =$	$11 + 14 =$	$68 + 15 =$	$40 + 16 =$
$59 + 24 =$	$60 + 39 =$	$56 + 21 =$	$63 + 14 =$
$86 + 13 =$	$23 + 40 =$	$53 + 32 =$	$71 + 10 =$
$38 + 47 =$	$54 + 21 =$	$80 + 10 =$	$75 + 19 =$
$36 + 28 =$	$42 + 23 =$	$62 + 30 =$	$14 + 49 =$
$46 + 46 =$	$17 + 66 =$	$68 + 19 =$	$42 + 49 =$

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$17 + 11 =$	$12 + 23 =$	$14 + 58 =$	$33 + 60 =$
$74 + 25 =$	$82 + 18 =$	$64 + 14 =$	$32 + 57 =$
$11 + 81 =$	$67 + 24 =$	$78 + 20 =$	$57 + 10 =$
$43 + 48 =$	$26 + 67 =$	$54 + 14 =$	$26 + 53 =$
$52 + 18 =$	$75 + 14 =$	$61 + 30 =$	$51 + 22 =$
$11 + 89 =$	$40 + 45 =$	$43 + 10 =$	$88 + 10 =$
$49 + 21 =$	$23 + 76 =$	$68 + 11 =$	$48 + 29 =$
$24 + 53 =$	$50 + 48 =$	$26 + 66 =$	$57 + 27 =$
$43 + 40 =$	$48 + 48 =$	$57 + 20 =$	$11 + 80 =$
$38 + 23 =$	$42 + 46 =$	$29 + 69 =$	$23 + 10 =$
$40 + 26 =$	$22 + 64 =$	$55 + 22 =$	$76 + 24 =$
$87 + 10 =$	$63 + 25 =$	$38 + 56 =$	$71 + 20 =$
$54 + 18 =$	$11 + 65 =$	$56 + 44 =$	$82 + 11 =$
$19 + 67 =$	$67 + 11 =$	$37 + 18 =$	$57 + 40 =$
$12 + 55 =$	$53 + 39 =$	$46 + 47 =$	$76 + 17 =$
$59 + 18 =$	$18 + 43 =$	$30 + 10 =$	$24 + 49 =$
$66 + 11 =$	$72 + 15 =$	$11 + 86 =$	$57 + 27 =$
$74 + 19 =$	$49 + 21 =$	$46 + 36 =$	$41 + 35 =$
$84 + 16 =$	$29 + 65 =$	$83 + 17 =$	$53 + 44 =$
$34 + 28 =$	$41 + 35 =$	$29 + 57 =$	$28 + 11 =$

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$65 + 16 =$	$16 + 29 =$	$30 + 30 =$	$22 + 12 =$
$39 + 38 =$	$74 + 26 =$	$45 + 25 =$	$80 + 10 =$
$18 + 69 =$	$74 + 26 =$	$80 + 16 =$	$85 + 11 =$
$74 + 16 =$	$39 + 46 =$	$75 + 21 =$	$26 + 73 =$
$51 + 31 =$	$16 + 77 =$	$87 + 13 =$	$74 + 13 =$
$37 + 54 =$	$46 + 13 =$	$27 + 21 =$	$80 + 15 =$
$80 + 14 =$	$82 + 12 =$	$20 + 52 =$	$86 + 10 =$
$30 + 40 =$	$19 + 26 =$	$27 + 36 =$	$81 + 10 =$
$82 + 10 =$	$20 + 33 =$	$38 + 46 =$	$20 + 17 =$
$58 + 22 =$	$46 + 20 =$	$26 + 33 =$	$73 + 16 =$
$86 + 10 =$	$12 + 86 =$	$36 + 32 =$	$44 + 14 =$
$27 + 31 =$	$31 + 35 =$	$22 + 61 =$	$65 + 11 =$
$85 + 15 =$	$61 + 27 =$	$72 + 28 =$	$19 + 78 =$
$67 + 28 =$	$56 + 38 =$	$35 + 30 =$	$87 + 13 =$
$44 + 42 =$	$43 + 50 =$	$56 + 12 =$	$32 + 54 =$
$61 + 13 =$	$43 + 51 =$	$69 + 14 =$	$38 + 31 =$
$55 + 26 =$	$75 + 19 =$	$71 + 18 =$	$22 + 49 =$
$22 + 28 =$	$60 + 16 =$	$59 + 21 =$	$48 + 10 =$
$70 + 12 =$	$51 + 44 =$	$68 + 16 =$	$53 + 12 =$
$37 + 22 =$	$44 + 26 =$	$30 + 37 =$	$68 + 15 =$

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