

6以内乘加乘减•多品强化训练



$4 \times 2 + 7 =$	$5 \times 4 + 2 =$	$5 \times 3 + 9 =$	$2 \times 4 + 3 =$	$2 \times 2 - 3 =$
$2 \times 3 + 4 =$	$3 \times 3 + 8 =$	$6 \times 3 - 7 =$	$3 \times 2 + 6 =$	$2 \times 3 - 4 =$
$4 \times 1 - 4 =$	$2 \times 5 - 9 =$	$6 \times 2 - 8 =$	$6 \times 4 + 9 =$	$6 \times 1 - 4 =$
$6 \times 2 + 4 =$	$2 \times 4 - 8 =$	$3 \times 1 - 3 =$	$2 \times 3 + 3 =$	$6 \times 3 - 7 =$
$4 \times 4 - 3 =$	$3 \times 1 + 6 =$	$6 \times 1 + 6 =$	$2 \times 5 - 2 =$	$5 \times 3 + 8 =$
$3 \times 1 - 3 =$	$4 \times 2 + 9 =$	$2 \times 6 - 4 =$	$2 \times 4 + 2 =$	$3 \times 6 - 2 =$
$3 \times 1 + 8 =$	$4 \times 2 - 6 =$	$2 \times 3 - 3 =$	$2 \times 1 + 6 =$	$2 \times 3 + 3 =$
$2 \times 3 - 5 =$	$3 \times 4 - 7 =$	$5 \times 2 - 8 =$	$2 \times 4 - 5 =$	$3 \times 3 + 6 =$
$3 \times 4 - 2 =$	$3 \times 1 - 1 =$	$2 \times 1 + 4 =$	$5 \times 1 + 2 =$	$6 \times 5 - 6 =$
$3 \times 4 - 7 =$	$4 \times 2 + 3 =$	$5 \times 1 + 2 =$	$6 \times 1 + 5 =$	$3 \times 3 + 5 =$
$6 \times 1 - 4 =$	$4 \times 1 + 9 =$	$4 \times 4 + 6 =$	$4 \times 3 + 8 =$	$4 \times 4 - 8 =$
$4 \times 3 - 3 =$	$5 \times 3 + 7 =$	$5 \times 6 - 6 =$	$5 \times 5 - 7 =$	$6 \times 1 - 1 =$
$6 \times 4 + 8 =$	$2 \times 3 - 5 =$	$2 \times 6 - 6 =$	$4 \times 4 + 6 =$	$2 \times 2 - 1 =$
$5 \times 2 - 6 =$	$2 \times 4 + 5 =$	$5 \times 4 + 3 =$	$5 \times 1 - 1 =$	$2 \times 4 - 7 =$
$4 \times 4 + 9 =$	$5 \times 4 + 3 =$	$2 \times 1 + 4 =$	$3 \times 4 - 8 =$	$6 \times 3 + 9 =$
$3 \times 1 + 7 =$	$5 \times 1 - 1 =$	$3 \times 2 + 6 =$	$6 \times 2 - 4 =$	$2 \times 2 + 2 =$
$6 \times 4 + 9 =$	$4 \times 4 + 4 =$	$2 \times 3 - 4 =$	$3 \times 3 - 9 =$	$6 \times 5 - 4 =$
$5 \times 2 + 8 =$	$5 \times 1 - 2 =$	$2 \times 1 - 1 =$	$3 \times 4 + 9 =$	$2 \times 2 + 2 =$
$2 \times 3 + 8 =$	$4 \times 2 + 6 =$	$6 \times 1 - 1 =$	$6 \times 4 - 6 =$	$4 \times 2 + 4 =$
$3 \times 2 - 3 =$	$3 \times 4 - 6 =$	$4 \times 6 - 6 =$	$2 \times 2 - 3 =$	$6 \times 1 + 8 =$

完成时间:_____

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$6 \times 1 + 5 =$	$6 \times 2 + 6 =$	$5 \times 2 + 2 =$	$4 \times 3 - 4 =$	$6 \times 4 + 9 =$
$4 \times 2 - 4 =$	$6 \times 5 - 4 =$	$3 \times 1 - 2 =$	$4 \times 1 - 1 =$	$3 \times 3 + 9 =$
$6 \times 1 + 2 =$	$2 \times 4 + 6 =$	$5 \times 1 + 6 =$	$4 \times 3 + 4 =$	$3 \times 6 - 7 =$
$6 \times 1 + 9 =$	$6 \times 1 + 8 =$	$5 \times 6 - 5 =$	$6 \times 6 - 8 =$	$4 \times 2 + 3 =$
$5 \times 4 + 2 =$	$4 \times 4 - 6 =$	$6 \times 5 - 3 =$	$6 \times 1 + 5 =$	$3 \times 6 - 5 =$
$6 \times 1 - 3 =$	$2 \times 2 + 2 =$	$2 \times 6 - 7 =$	$6 \times 3 - 3 =$	$4 \times 1 - 1 =$
$3 \times 6 - 5 =$	$3 \times 2 + 2 =$	$6 \times 4 - 6 =$	$4 \times 5 - 2 =$	$6 \times 6 - 3 =$
$5 \times 1 - 1 =$	$4 \times 2 + 4 =$	$4 \times 1 - 2 =$	$6 \times 1 + 9 =$	$4 \times 2 - 1 =$
$3 \times 4 - 9 =$	$5 \times 4 + 3 =$	$2 \times 1 + 3 =$	$5 \times 5 - 8 =$	$6 \times 1 + 9 =$
$5 \times 1 + 3 =$	$6 \times 1 - 2 =$	$3 \times 6 - 6 =$	$3 \times 4 + 8 =$	$3 \times 2 + 4 =$
$3 \times 2 + 9 =$	$4 \times 2 - 2 =$	$3 \times 1 + 7 =$	$3 \times 1 + 4 =$	$4 \times 3 - 6 =$
$6 \times 6 - 4 =$	$5 \times 1 + 2 =$	$2 \times 2 + 8 =$	$4 \times 3 + 5 =$	$3 \times 1 - 1 =$
$2 \times 3 + 8 =$	$3 \times 3 - 4 =$	$6 \times 6 - 7 =$	$4 \times 6 - 3 =$	$5 \times 1 + 3 =$
$5 \times 2 - 6 =$	$4 \times 6 - 3 =$	$3 \times 4 + 5 =$	$2 \times 1 + 9 =$	$3 \times 4 + 2 =$
$5 \times 5 - 7 =$	$3 \times 2 + 4 =$	$3 \times 2 + 6 =$	$5 \times 1 + 4 =$	$6 \times 6 - 9 =$
$3 \times 1 - 1 =$	$3 \times 4 + 2 =$	$6 \times 1 + 2 =$	$5 \times 4 + 6 =$	$4 \times 4 + 2 =$
$4 \times 3 + 9 =$	$3 \times 3 - 7 =$	$3 \times 4 + 6 =$	$4 \times 3 - 9 =$	$3 \times 2 + 2 =$
$6 \times 3 + 7 =$	$4 \times 2 + 5 =$	$2 \times 3 - 3 =$	$4 \times 4 + 4 =$	$3 \times 3 - 5 =$
$6 \times 3 + 5 =$	$2 \times 5 - 7 =$	$6 \times 6 - 6 =$	$6 \times 5 - 4 =$	$6 \times 2 - 9 =$
$3 \times 1 + 2 =$	$3 \times 4 - 8 =$	$3 \times 3 + 3 =$	$2 \times 2 + 5 =$	$2 \times 1 - 1 =$

完成时间:_____

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$5 \times 1 - 3 =$	$3 \times 3 - 9 =$	$3 \times 4 + 7 =$	$4 \times 3 - 7 =$	$3 \times 5 - 2 =$
$2 \times 3 + 2 =$	$2 \times 6 - 8 =$	$5 \times 4 - 6 =$	$5 \times 4 - 5 =$	$2 \times 1 - 1 =$
$3 \times 2 - 6 =$	$3 \times 4 - 9 =$	$3 \times 2 + 2 =$	$4 \times 5 - 6 =$	$6 \times 3 + 4 =$
$4 \times 4 + 6 =$	$2 \times 2 + 8 =$	$2 \times 3 + 2 =$	$5 \times 6 - 5 =$	$2 \times 6 - 8 =$
$3 \times 1 + 9 =$	$6 \times 3 + 2 =$	$2 \times 3 - 4 =$	$6 \times 4 + 8 =$	$3 \times 4 - 5 =$
$2 \times 4 + 3 =$	$6 \times 2 - 9 =$	$5 \times 2 + 3 =$	$4 \times 6 - 6 =$	$3 \times 5 - 6 =$
$2 \times 1 - 1 =$	$3 \times 3 + 5 =$	$4 \times 2 + 8 =$	$5 \times 1 - 2 =$	$6 \times 2 - 2 =$
$4 \times 2 + 7 =$	$4 \times 2 - 4 =$	$6 \times 2 + 5 =$	$3 \times 2 + 9 =$	$3 \times 2 - 5 =$
$6 \times 1 + 5 =$	$6 \times 1 + 2 =$	$2 \times 4 + 2 =$	$2 \times 4 - 8 =$	$2 \times 3 - 6 =$
$5 \times 4 - 8 =$	$4 \times 2 - 3 =$	$5 \times 3 + 5 =$	$5 \times 1 - 4 =$	$6 \times 1 + 4 =$
$6 \times 4 - 2 =$	$2 \times 1 + 3 =$	$4 \times 4 + 8 =$	$5 \times 6 - 2 =$	$2 \times 1 + 7 =$
$4 \times 1 + 7 =$	$6 \times 4 - 7 =$	$3 \times 3 + 5 =$	$5 \times 4 - 8 =$	$5 \times 5 - 6 =$
$2 \times 1 - 1 =$	$4 \times 2 + 3 =$	$5 \times 2 - 3 =$	$6 \times 4 - 2 =$	$3 \times 3 - 5 =$
$5 \times 4 + 8 =$	$2 \times 2 + 7 =$	$2 \times 3 + 4 =$	$4 \times 3 + 9 =$	$4 \times 2 + 4 =$
$4 \times 1 - 1 =$	$3 \times 4 - 7 =$	$4 \times 2 + 7 =$	$6 \times 3 - 4 =$	$3 \times 4 + 3 =$
$3 \times 1 + 6 =$	$5 \times 3 + 3 =$	$5 \times 2 + 2 =$	$2 \times 2 + 9 =$	$4 \times 4 + 4 =$
$5 \times 4 - 6 =$	$5 \times 2 + 8 =$	$5 \times 2 + 6 =$	$4 \times 4 + 3 =$	$6 \times 1 + 9 =$
$4 \times 2 + 8 =$	$6 \times 2 - 7 =$	$2 \times 1 - 1 =$	$5 \times 3 - 8 =$	$3 \times 3 + 8 =$
$5 \times 2 + 9 =$	$3 \times 5 - 5 =$	$3 \times 2 + 7 =$	$2 \times 5 - 5 =$	$6 \times 2 + 8 =$
$5 \times 5 - 6 =$	$6 \times 2 - 4 =$	$3 \times 4 - 5 =$	$5 \times 4 + 6 =$	$4 \times 3 + 6 =$

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$3 \times 2 - 4 =$	$3 \times 1 + 2 =$	$2 \times 1 + 2 =$	$4 \times 1 + 4 =$	$5 \times 3 - 9 =$
$2 \times 5 - 9 =$	$6 \times 4 + 8 =$	$2 \times 5 - 4 =$	$6 \times 1 + 6 =$	$5 \times 5 - 8 =$
$6 \times 4 - 9 =$	$3 \times 1 + 2 =$	$2 \times 3 + 8 =$	$5 \times 6 - 3 =$	$4 \times 6 - 6 =$
$4 \times 1 + 9 =$	$2 \times 3 + 2 =$	$2 \times 5 - 3 =$	$2 \times 4 + 5 =$	$2 \times 1 - 1 =$
$2 \times 3 - 4 =$	$5 \times 4 - 6 =$	$3 \times 1 + 4 =$	$2 \times 1 - 2 =$	$3 \times 3 + 6 =$
$5 \times 6 - 9 =$	$4 \times 2 - 2 =$	$4 \times 3 - 9 =$	$3 \times 6 - 5 =$	$6 \times 4 + 9 =$
$3 \times 3 + 3 =$	$6 \times 4 + 8 =$	$5 \times 3 - 6 =$	$3 \times 3 + 4 =$	$3 \times 1 - 1 =$
$2 \times 4 + 7 =$	$2 \times 1 + 9 =$	$2 \times 5 - 8 =$	$2 \times 1 + 7 =$	$4 \times 1 + 9 =$
$3 \times 1 - 1 =$	$2 \times 4 + 6 =$	$5 \times 3 + 4 =$	$3 \times 2 + 3 =$	$2 \times 5 - 3 =$
$2 \times 4 + 5 =$	$3 \times 2 + 7 =$	$5 \times 2 + 7 =$	$5 \times 3 + 3 =$	$5 \times 1 - 1 =$
$6 \times 5 - 8 =$	$3 \times 4 - 7 =$	$3 \times 4 + 6 =$	$4 \times 3 + 8 =$	$3 \times 1 + 5 =$
$2 \times 5 - 8 =$	$5 \times 5 - 3 =$	$2 \times 4 - 5 =$	$4 \times 5 - 6 =$	$3 \times 4 + 8 =$
$3 \times 2 - 1 =$	$3 \times 4 - 3 =$	$4 \times 4 + 7 =$	$2 \times 1 - 2 =$	$3 \times 3 + 4 =$
$6 \times 4 - 9 =$	$2 \times 4 + 9 =$	$5 \times 5 - 3 =$	$4 \times 2 + 7 =$	$4 \times 1 - 2 =$
$3 \times 5 - 6 =$	$4 \times 1 - 4 =$	$3 \times 1 + 7 =$	$3 \times 1 + 4 =$	$6 \times 2 - 6 =$
$2 \times 4 - 2 =$	$2 \times 6 - 5 =$	$5 \times 1 + 9 =$	$5 \times 4 + 4 =$	$5 \times 2 - 2 =$
$3 \times 5 - 5 =$	$3 \times 4 - 5 =$	$6 \times 5 - 2 =$	$2 \times 5 - 3 =$	$2 \times 3 + 5 =$
$5 \times 5 - 8 =$	$6 \times 4 + 3 =$	$2 \times 4 - 1 =$	$4 \times 2 - 2 =$	$4 \times 5 - 7 =$
$4 \times 4 + 3 =$	$4 \times 2 + 4 =$	$5 \times 5 - 2 =$	$2 \times 4 - 3 =$	$3 \times 4 + 8 =$
$3 \times 4 + 2 =$	$5 \times 1 + 5 =$	$4 \times 2 + 2 =$	$2 \times 4 + 6 =$	$4 \times 3 + 6 =$

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$6 \times 5 - 4 =$	$4 \times 2 + 6 =$	$2 \times 2 + 3 =$	$5 \times 2 + 7 =$	$2 \times 2 + 9 =$
$6 \times 1 + 9 =$	$5 \times 2 - 6 =$	$6 \times 4 + 3 =$	$5 \times 6 - 3 =$	$3 \times 2 + 2 =$
$6 \times 1 + 6 =$	$5 \times 3 - 4 =$	$4 \times 6 - 5 =$	$4 \times 5 - 5 =$	$2 \times 1 + 5 =$
$3 \times 3 - 6 =$	$3 \times 2 + 8 =$	$3 \times 2 + 8 =$	$3 \times 1 + 5 =$	$2 \times 6 - 2 =$
$3 \times 1 - 1 =$	$5 \times 3 + 5 =$	$4 \times 1 - 2 =$	$5 \times 5 - 9 =$	$5 \times 3 - 7 =$
$4 \times 3 + 9 =$	$4 \times 6 - 3 =$	$6 \times 4 + 8 =$	$6 \times 3 + 7 =$	$2 \times 4 + 6 =$
$4 \times 1 + 6 =$	$2 \times 5 - 9 =$	$4 \times 2 - 5 =$	$2 \times 4 - 6 =$	$3 \times 1 - 2 =$
$5 \times 3 + 5 =$	$6 \times 3 + 2 =$	$3 \times 6 - 2 =$	$4 \times 5 - 4 =$	$6 \times 6 - 6 =$
$3 \times 1 + 8 =$	$4 \times 2 - 8 =$	$2 \times 2 + 2 =$	$4 \times 1 - 2 =$	$5 \times 4 - 4 =$
$4 \times 3 - 6 =$	$3 \times 4 - 5 =$	$4 \times 2 + 7 =$	$5 \times 1 + 7 =$	$3 \times 5 - 6 =$
$5 \times 1 - 3 =$	$4 \times 3 + 5 =$	$2 \times 2 + 5 =$	$2 \times 1 - 2 =$	$3 \times 2 + 2 =$
$2 \times 3 + 7 =$	$3 \times 1 + 3 =$	$4 \times 4 + 5 =$	$5 \times 2 - 7 =$	$3 \times 3 - 2 =$
$2 \times 6 - 6 =$	$3 \times 3 + 4 =$	$2 \times 2 + 8 =$	$6 \times 2 + 2 =$	$2 \times 1 + 2 =$
$4 \times 3 + 2 =$	$5 \times 4 - 5 =$	$4 \times 4 + 4 =$	$6 \times 1 + 6 =$	$5 \times 3 + 6 =$
$6 \times 1 - 5 =$	$5 \times 1 + 9 =$	$5 \times 1 + 8 =$	$2 \times 1 + 3 =$	$3 \times 3 + 6 =$
$3 \times 1 + 2 =$	$6 \times 4 + 2 =$	$5 \times 2 + 8 =$	$2 \times 1 + 7 =$	$6 \times 2 + 4 =$
$4 \times 3 + 8 =$	$5 \times 4 - 4 =$	$6 \times 2 - 8 =$	$2 \times 5 - 3 =$	$3 \times 6 - 4 =$
$6 \times 4 - 3 =$	$2 \times 1 + 4 =$	$4 \times 4 - 5 =$	$4 \times 1 + 6 =$	$6 \times 5 - 3 =$
$6 \times 6 - 6 =$	$6 \times 1 + 4 =$	$5 \times 3 - 8 =$	$3 \times 3 + 9 =$	$3 \times 2 - 2 =$
$2 \times 1 - 2 =$	$5 \times 1 + 7 =$	$2 \times 2 + 7 =$	$6 \times 6 - 6 =$	$3 \times 5 - 9 =$

完成时间:_____

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$5 \times 1 - 3 =$	$5 \times 2 - 7 =$	$6 \times 3 + 7 =$	$6 \times 5 - 2 =$	$5 \times 3 + 5 =$
$3 \times 4 + 8 =$	$2 \times 2 + 5 =$	$3 \times 1 + 7 =$	$2 \times 6 - 3 =$	$3 \times 3 + 6 =$
$3 \times 4 + 2 =$	$5 \times 3 - 9 =$	$5 \times 2 - 5 =$	$3 \times 3 + 4 =$	$2 \times 6 - 6 =$
$2 \times 1 + 8 =$	$6 \times 3 + 9 =$	$4 \times 2 - 5 =$	$5 \times 4 + 5 =$	$6 \times 1 + 4 =$
$2 \times 3 + 2 =$	$6 \times 2 - 6 =$	$3 \times 6 - 4 =$	$3 \times 3 + 9 =$	$2 \times 2 + 5 =$
$2 \times 2 + 9 =$	$6 \times 3 + 8 =$	$2 \times 4 - 4 =$	$3 \times 6 - 3 =$	$5 \times 3 + 5 =$
$3 \times 5 - 2 =$	$4 \times 4 - 9 =$	$5 \times 4 + 5 =$	$3 \times 1 + 5 =$	$5 \times 1 - 4 =$
$5 \times 5 - 6 =$	$3 \times 2 + 3 =$	$6 \times 4 - 8 =$	$5 \times 5 - 6 =$	$4 \times 5 - 6 =$
$5 \times 2 - 5 =$	$2 \times 3 + 5 =$	$4 \times 2 + 6 =$	$5 \times 2 - 6 =$	$2 \times 5 - 2 =$
$4 \times 1 + 9 =$	$5 \times 4 - 7 =$	$2 \times 2 + 8 =$	$6 \times 2 + 4 =$	$4 \times 2 + 9 =$
$6 \times 5 - 9 =$	$3 \times 1 - 3 =$	$3 \times 3 + 6 =$	$6 \times 1 + 7 =$	$3 \times 5 - 4 =$
$2 \times 3 + 3 =$	$3 \times 1 - 2 =$	$4 \times 3 - 2 =$	$4 \times 3 + 8 =$	$2 \times 2 - 1 =$
$2 \times 1 - 2 =$	$5 \times 2 - 9 =$	$2 \times 2 + 8 =$	$5 \times 4 + 4 =$	$2 \times 3 - 5 =$
$5 \times 1 - 3 =$	$5 \times 4 + 6 =$	$4 \times 2 + 7 =$	$5 \times 2 - 3 =$	$6 \times 4 + 3 =$
$5 \times 4 - 2 =$	$4 \times 1 + 6 =$	$6 \times 6 - 9 =$	$2 \times 5 - 6 =$	$4 \times 6 - 7 =$
$6 \times 4 + 9 =$	$4 \times 1 - 4 =$	$3 \times 5 - 2 =$	$6 \times 3 + 7 =$	$5 \times 1 + 4 =$
$4 \times 4 - 9 =$	$6 \times 4 + 6 =$	$6 \times 3 - 5 =$	$5 \times 4 + 5 =$	$6 \times 1 + 3 =$
$4 \times 3 + 9 =$	$4 \times 4 + 8 =$	$6 \times 2 + 5 =$	$2 \times 3 - 2 =$	$4 \times 2 + 2 =$
$3 \times 5 - 8 =$	$2 \times 4 + 8 =$	$3 \times 2 - 6 =$	$6 \times 1 - 3 =$	$3 \times 4 + 3 =$
$6 \times 3 - 2 =$	$4 \times 2 + 9 =$	$3 \times 6 - 6 =$	$6 \times 1 + 2 =$	$3 \times 4 + 9 =$

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$2 \times 5 - 5 =$	$4 \times 2 - 7 =$	$4 \times 4 - 3 =$	$3 \times 6 - 3 =$	$6 \times 2 + 8 =$
$3 \times 1 + 5 =$	$3 \times 2 + 8 =$	$3 \times 1 + 6 =$	$6 \times 3 + 5 =$	$3 \times 4 - 8 =$
$6 \times 2 - 4 =$	$5 \times 5 - 3 =$	$5 \times 1 + 8 =$	$2 \times 3 - 5 =$	$2 \times 3 + 6 =$
$5 \times 3 - 8 =$	$4 \times 5 - 8 =$	$5 \times 5 - 3 =$	$6 \times 4 + 9 =$	$5 \times 5 - 7 =$
$2 \times 6 - 3 =$	$5 \times 1 + 9 =$	$6 \times 4 - 4 =$	$3 \times 1 + 2 =$	$6 \times 6 - 2 =$
$4 \times 1 - 2 =$	$6 \times 1 - 5 =$	$4 \times 4 + 6 =$	$3 \times 4 + 8 =$	$4 \times 2 + 2 =$
$3 \times 2 - 1 =$	$3 \times 3 + 7 =$	$3 \times 4 + 3 =$	$6 \times 2 - 7 =$	$4 \times 1 + 7 =$
$6 \times 4 - 6 =$	$6 \times 4 - 3 =$	$6 \times 3 + 2 =$	$2 \times 1 + 8 =$	$4 \times 4 - 2 =$
$4 \times 4 + 8 =$	$3 \times 1 + 2 =$	$5 \times 6 - 7 =$	$2 \times 4 + 7 =$	$5 \times 3 - 4 =$
$6 \times 6 - 8 =$	$6 \times 2 - 9 =$	$6 \times 3 - 3 =$	$2 \times 1 + 6 =$	$3 \times 1 + 5 =$
$3 \times 2 - 1 =$	$5 \times 1 - 4 =$	$2 \times 2 + 7 =$	$5 \times 2 - 7 =$	$5 \times 1 + 8 =$
$5 \times 4 + 6 =$	$5 \times 6 - 8 =$	$3 \times 1 - 3 =$	$4 \times 2 + 3 =$	$5 \times 5 - 4 =$
$6 \times 2 + 3 =$	$6 \times 4 + 9 =$	$3 \times 2 - 1 =$	$4 \times 4 - 9 =$	$4 \times 5 - 8 =$
$5 \times 3 + 9 =$	$4 \times 4 + 3 =$	$5 \times 4 + 2 =$	$5 \times 1 + 4 =$	$6 \times 4 + 4 =$
$3 \times 6 - 5 =$	$5 \times 3 + 5 =$	$2 \times 5 - 5 =$	$4 \times 2 - 1 =$	$3 \times 1 + 4 =$
$5 \times 3 - 2 =$	$2 \times 4 + 8 =$	$6 \times 1 - 1 =$	$5 \times 2 + 2 =$	$2 \times 2 + 8 =$
$4 \times 4 + 5 =$	$4 \times 3 + 6 =$	$6 \times 3 + 3 =$	$6 \times 1 + 8 =$	$6 \times 1 - 5 =$
$3 \times 4 + 4 =$	$6 \times 2 - 9 =$	$2 \times 4 - 4 =$	$3 \times 6 - 8 =$	$2 \times 1 - 1 =$
$4 \times 1 - 3 =$	$6 \times 1 + 4 =$	$5 \times 4 + 8 =$	$3 \times 3 + 3 =$	$3 \times 2 - 2 =$
$5 \times 4 - 5 =$	$4 \times 1 - 4 =$	$5 \times 4 - 8 =$	$6 \times 4 + 5 =$	$4 \times 5 - 7 =$

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$6 \times 4 - 9 =$	$4 \times 2 + 7 =$	$2 \times 1 + 6 =$	$6 \times 6 - 3 =$	$2 \times 3 + 7 =$
$5 \times 1 + 2 =$	$3 \times 3 + 9 =$	$2 \times 3 - 2 =$	$3 \times 1 + 4 =$	$2 \times 3 + 5 =$
$4 \times 2 + 6 =$	$6 \times 3 - 9 =$	$3 \times 3 + 8 =$	$2 \times 5 - 5 =$	$5 \times 5 - 8 =$
$5 \times 4 - 2 =$	$6 \times 4 + 5 =$	$5 \times 4 - 8 =$	$4 \times 3 - 6 =$	$4 \times 1 + 3 =$
$3 \times 4 - 8 =$	$6 \times 3 + 6 =$	$2 \times 2 + 3 =$	$3 \times 3 + 7 =$	$3 \times 1 + 2 =$
$6 \times 4 - 5 =$	$3 \times 2 + 3 =$	$5 \times 1 + 6 =$	$2 \times 3 + 9 =$	$3 \times 1 + 9 =$
$3 \times 1 - 2 =$	$3 \times 5 - 9 =$	$3 \times 6 - 5 =$	$6 \times 4 + 6 =$	$6 \times 5 - 4 =$
$3 \times 1 + 2 =$	$5 \times 2 - 5 =$	$5 \times 5 - 8 =$	$6 \times 4 - 7 =$	$3 \times 4 + 8 =$
$6 \times 3 + 4 =$	$3 \times 3 + 6 =$	$3 \times 2 - 1 =$	$6 \times 6 - 3 =$	$4 \times 4 + 5 =$
$6 \times 3 - 4 =$	$5 \times 4 + 4 =$	$5 \times 2 + 9 =$	$4 \times 4 + 4 =$	$2 \times 3 + 3 =$
$5 \times 5 - 9 =$	$2 \times 5 - 6 =$	$3 \times 4 + 7 =$	$6 \times 2 - 8 =$	$2 \times 2 + 6 =$
$2 \times 3 + 6 =$	$3 \times 6 - 2 =$	$5 \times 2 - 3 =$	$4 \times 1 + 7 =$	$2 \times 3 + 2 =$
$3 \times 3 + 8 =$	$2 \times 6 - 7 =$	$4 \times 4 + 6 =$	$6 \times 3 + 6 =$	$3 \times 1 - 1 =$
$4 \times 2 + 7 =$	$6 \times 3 + 5 =$	$4 \times 3 - 3 =$	$5 \times 3 + 3 =$	$4 \times 1 + 6 =$
$2 \times 3 - 6 =$	$5 \times 5 - 7 =$	$3 \times 1 + 6 =$	$2 \times 2 - 3 =$	$4 \times 2 - 1 =$
$6 \times 1 - 2 =$	$4 \times 4 + 5 =$	$4 \times 2 - 6 =$	$5 \times 2 + 2 =$	$3 \times 1 + 7 =$
$3 \times 3 + 7 =$	$4 \times 2 + 8 =$	$6 \times 1 - 4 =$	$6 \times 1 - 5 =$	$4 \times 6 - 8 =$
$2 \times 5 - 3 =$	$4 \times 2 + 9 =$	$2 \times 6 - 6 =$	$3 \times 4 - 7 =$	$6 \times 2 + 5 =$
$4 \times 3 - 7 =$	$5 \times 4 + 5 =$	$6 \times 3 + 5 =$	$5 \times 3 - 2 =$	$5 \times 3 + 4 =$
$4 \times 2 - 8 =$	$3 \times 3 + 5 =$	$3 \times 4 + 7 =$	$4 \times 4 - 7 =$	$4 \times 1 + 4 =$

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6以内乘加乘减•多品强化训练



$2 \times 3 + 5 =$	$2 \times 2 + 5 =$	$3 \times 3 - 4 =$	$2 \times 1 - 2 =$	$4 \times 4 + 3 =$
$4 \times 1 + 7 =$	$6 \times 2 + 9 =$	$5 \times 6 - 3 =$	$5 \times 3 + 6 =$	$3 \times 1 - 1 =$
$5 \times 2 + 4 =$	$5 \times 6 - 8 =$	$6 \times 2 - 6 =$	$6 \times 1 - 4 =$	$4 \times 3 + 3 =$
$5 \times 1 + 7 =$	$3 \times 4 - 6 =$	$4 \times 4 + 9 =$	$4 \times 5 - 2 =$	$3 \times 2 + 3 =$
$2 \times 1 - 1 =$	$2 \times 3 + 4 =$	$3 \times 4 + 4 =$	$6 \times 1 + 6 =$	$3 \times 2 - 1 =$
$5 \times 6 - 7 =$	$6 \times 4 - 3 =$	$4 \times 2 + 3 =$	$2 \times 4 + 8 =$	$4 \times 6 - 3 =$
$5 \times 3 + 8 =$	$2 \times 3 + 7 =$	$3 \times 1 + 5 =$	$2 \times 4 - 1 =$	$2 \times 2 + 3 =$
$3 \times 4 - 2 =$	$4 \times 1 + 3 =$	$4 \times 3 + 7 =$	$5 \times 5 - 8 =$	$3 \times 5 - 5 =$
$6 \times 2 - 9 =$	$2 \times 5 - 7 =$	$5 \times 5 - 6 =$	$2 \times 1 + 6 =$	$5 \times 6 - 9 =$
$2 \times 3 - 3 =$	$4 \times 1 + 2 =$	$2 \times 3 + 2 =$	$6 \times 2 - 5 =$	$6 \times 4 + 3 =$
$4 \times 4 - 3 =$	$2 \times 2 + 2 =$	$2 \times 5 - 5 =$	$4 \times 1 + 8 =$	$6 \times 6 - 2 =$
$5 \times 3 + 5 =$	$3 \times 2 - 1 =$	$4 \times 2 - 8 =$	$4 \times 1 + 7 =$	$3 \times 2 + 9 =$
$5 \times 2 + 2 =$	$6 \times 1 + 9 =$	$3 \times 1 + 5 =$	$2 \times 4 + 7 =$	$4 \times 4 - 8 =$
$6 \times 3 + 2 =$	$6 \times 1 + 8 =$	$5 \times 1 - 2 =$	$5 \times 2 + 2 =$	$4 \times 5 - 7 =$
$2 \times 2 + 2 =$	$2 \times 1 + 8 =$	$4 \times 2 + 7 =$	$3 \times 6 - 7 =$	$2 \times 1 - 2 =$
$4 \times 1 + 5 =$	$6 \times 1 + 9 =$	$6 \times 3 - 8 =$	$4 \times 3 + 9 =$	$4 \times 3 + 2 =$
$5 \times 6 - 3 =$	$6 \times 2 - 6 =$	$4 \times 2 + 5 =$	$3 \times 2 + 2 =$	$5 \times 1 + 5 =$
$4 \times 6 - 8 =$	$5 \times 5 - 8 =$	$2 \times 1 - 2 =$	$6 \times 2 - 5 =$	$4 \times 1 + 5 =$
$4 \times 1 + 8 =$	$5 \times 5 - 6 =$	$3 \times 4 - 6 =$	$6 \times 4 - 8 =$	$5 \times 1 + 9 =$
$2 \times 2 - 4 =$	$4 \times 6 - 5 =$	$3 \times 4 + 9 =$	$5 \times 3 + 5 =$	$5 \times 2 - 4 =$

完成时间:_____

6以内乘加乘减•多品强化训练



$4 \times 4 + 8 =$	$3 \times 3 + 3 =$	$4 \times 4 - 4 =$	$5 \times 2 + 6 =$	$3 \times 4 + 7 =$
$5 \times 1 - 1 =$	$2 \times 6 - 9 =$	$6 \times 4 - 6 =$	$2 \times 4 - 6 =$	$4 \times 1 + 3 =$
$4 \times 2 + 2 =$	$2 \times 3 - 3 =$	$5 \times 4 - 6 =$	$2 \times 4 - 7 =$	$2 \times 4 - 7 =$
$2 \times 5 - 3 =$	$4 \times 4 - 8 =$	$6 \times 1 + 4 =$	$2 \times 1 + 8 =$	$3 \times 3 + 2 =$
$3 \times 3 + 5 =$	$5 \times 3 - 9 =$	$3 \times 3 + 6 =$	$5 \times 1 + 9 =$	$3 \times 1 + 2 =$
$5 \times 2 + 2 =$	$2 \times 3 - 2 =$	$4 \times 3 + 3 =$	$5 \times 3 - 7 =$	$3 \times 3 + 7 =$
$3 \times 5 - 7 =$	$3 \times 2 + 8 =$	$2 \times 5 - 2 =$	$6 \times 3 - 8 =$	$6 \times 5 - 8 =$
$4 \times 4 + 3 =$	$3 \times 6 - 2 =$	$4 \times 2 + 8 =$	$5 \times 2 + 5 =$	$4 \times 4 + 2 =$
$6 \times 2 + 6 =$	$3 \times 3 + 3 =$	$5 \times 2 + 3 =$	$5 \times 6 - 5 =$	$6 \times 6 - 6 =$
$5 \times 3 + 2 =$	$2 \times 6 - 3 =$	$3 \times 5 - 2 =$	$4 \times 6 - 9 =$	$6 \times 3 - 8 =$
$6 \times 2 - 6 =$	$2 \times 2 + 4 =$	$3 \times 2 + 3 =$	$4 \times 3 + 6 =$	$4 \times 6 - 2 =$
$3 \times 2 - 6 =$	$5 \times 6 - 7 =$	$2 \times 4 + 4 =$	$4 \times 3 + 4 =$	$4 \times 3 + 2 =$
$3 \times 2 - 2 =$	$4 \times 4 + 7 =$	$2 \times 3 - 1 =$	$3 \times 4 + 9 =$	$4 \times 5 - 5 =$
$5 \times 1 - 5 =$	$3 \times 4 + 7 =$	$6 \times 3 - 8 =$	$4 \times 6 - 4 =$	$6 \times 1 - 3 =$
$2 \times 3 - 1 =$	$4 \times 2 - 8 =$	$5 \times 4 + 2 =$	$3 \times 1 + 9 =$	$2 \times 1 + 8 =$
$5 \times 4 - 6 =$	$5 \times 3 + 4 =$	$6 \times 4 + 9 =$	$4 \times 4 + 6 =$	$2 \times 5 - 6 =$
$2 \times 3 - 1 =$	$3 \times 3 - 5 =$	$6 \times 5 - 6 =$	$5 \times 5 - 7 =$	$4 \times 4 - 7 =$
$5 \times 2 + 7 =$	$5 \times 5 - 8 =$	$2 \times 2 - 4 =$	$5 \times 3 - 6 =$	$3 \times 2 + 2 =$
$2 \times 2 - 2 =$	$2 \times 3 + 2 =$	$4 \times 3 + 5 =$	$6 \times 2 - 2 =$	$3 \times 2 + 7 =$
$4 \times 1 - 2 =$	$5 \times 4 - 6 =$	$2 \times 5 - 3 =$	$2 \times 2 - 1 =$	$2 \times 3 - 2 =$

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