

## 8以内乘加乘减•多品强化训练



|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $4 \times 7 + 3 =$ | $6 \times 4 - 2 =$ | $5 \times 3 - 3 =$ | $4 \times 6 - 7 =$ | $5 \times 6 + 8 =$ |
| $4 \times 3 - 6 =$ | $6 \times 8 + 2 =$ | $6 \times 5 - 7 =$ | $6 \times 4 - 7 =$ | $8 \times 6 - 9 =$ |
| $4 \times 8 - 9 =$ | $7 \times 3 - 3 =$ | $2 \times 4 - 6 =$ | $4 \times 1 + 7 =$ | $6 \times 5 - 8 =$ |
| $5 \times 6 + 3 =$ | $6 \times 2 + 9 =$ | $3 \times 8 - 5 =$ | $1 \times 2 - 2 =$ | $5 \times 2 - 5 =$ |
| $4 \times 5 - 4 =$ | $1 \times 3 - 1 =$ | $3 \times 7 + 5 =$ | $1 \times 2 - 2 =$ | $5 \times 5 - 4 =$ |
| $2 \times 6 - 3 =$ | $8 \times 3 - 2 =$ | $8 \times 6 + 6 =$ | $2 \times 2 + 4 =$ | $3 \times 5 - 7 =$ |
| $6 \times 3 - 2 =$ | $2 \times 8 + 8 =$ | $6 \times 5 - 6 =$ | $4 \times 8 - 2 =$ | $8 \times 4 + 5 =$ |
| $5 \times 4 + 7 =$ | $4 \times 7 + 3 =$ | $3 \times 7 + 9 =$ | $2 \times 6 + 3 =$ | $8 \times 5 + 8 =$ |
| $2 \times 7 + 7 =$ | $8 \times 6 + 7 =$ | $7 \times 6 - 6 =$ | $6 \times 3 + 4 =$ | $8 \times 8 - 5 =$ |
| $1 \times 3 - 1 =$ | $1 \times 2 - 2 =$ | $3 \times 2 - 4 =$ | $6 \times 2 + 5 =$ | $5 \times 2 + 6 =$ |
| $5 \times 5 + 2 =$ | $6 \times 5 - 7 =$ | $4 \times 7 - 4 =$ | $5 \times 2 - 6 =$ | $2 \times 5 + 9 =$ |
| $6 \times 3 - 6 =$ | $2 \times 2 + 5 =$ | $3 \times 8 - 9 =$ | $6 \times 2 + 6 =$ | $7 \times 1 + 7 =$ |
| $7 \times 3 + 3 =$ | $4 \times 4 + 6 =$ | $4 \times 4 + 8 =$ | $3 \times 5 + 6 =$ | $7 \times 1 + 6 =$ |
| $7 \times 5 + 3 =$ | $5 \times 2 + 8 =$ | $6 \times 5 + 8 =$ | $7 \times 7 - 9 =$ | $6 \times 2 + 5 =$ |
| $4 \times 4 - 3 =$ | $2 \times 4 - 8 =$ | $3 \times 1 + 3 =$ | $5 \times 4 - 5 =$ | $4 \times 6 - 4 =$ |
| $6 \times 2 - 6 =$ | $6 \times 1 + 6 =$ | $5 \times 1 + 7 =$ | $5 \times 2 + 2 =$ | $5 \times 7 - 8 =$ |
| $1 \times 6 - 4 =$ | $6 \times 2 + 7 =$ | $7 \times 6 + 5 =$ | $4 \times 5 + 5 =$ | $1 \times 2 - 1 =$ |
| $8 \times 2 - 5 =$ | $7 \times 3 - 9 =$ | $7 \times 7 + 5 =$ | $8 \times 8 + 7 =$ | $4 \times 6 - 2 =$ |
| $4 \times 6 - 2 =$ | $4 \times 7 - 9 =$ | $2 \times 7 + 2 =$ | $2 \times 3 + 3 =$ | $3 \times 2 + 5 =$ |
| $2 \times 8 + 3 =$ | $2 \times 8 - 3 =$ | $5 \times 6 - 9 =$ | $5 \times 3 - 8 =$ | $4 \times 7 - 6 =$ |

完成时间:\_\_\_\_\_

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|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $5 \times 3 - 2 =$ | $7 \times 6 + 2 =$ | $8 \times 1 + 6 =$ | $4 \times 5 - 7 =$ | $6 \times 7 - 4 =$ |
| $5 \times 3 - 4 =$ | $4 \times 3 + 3 =$ | $2 \times 6 - 5 =$ | $2 \times 2 - 3 =$ | $1 \times 7 - 2 =$ |
| $3 \times 8 + 3 =$ | $3 \times 8 - 3 =$ | $7 \times 3 - 7 =$ | $6 \times 6 - 7 =$ | $4 \times 3 + 8 =$ |
| $8 \times 8 + 6 =$ | $2 \times 3 - 2 =$ | $6 \times 1 + 9 =$ | $5 \times 8 - 3 =$ | $8 \times 7 - 6 =$ |
| $7 \times 8 - 5 =$ | $4 \times 5 + 8 =$ | $1 \times 6 - 3 =$ | $3 \times 4 + 2 =$ | $6 \times 8 - 5 =$ |
| $1 \times 2 - 2 =$ | $4 \times 4 + 9 =$ | $3 \times 6 + 5 =$ | $6 \times 1 + 6 =$ | $8 \times 6 - 5 =$ |
| $2 \times 2 - 1 =$ | $8 \times 6 + 2 =$ | $6 \times 8 - 6 =$ | $1 \times 3 - 1 =$ | $5 \times 4 + 5 =$ |
| $5 \times 5 - 6 =$ | $7 \times 1 + 4 =$ | $3 \times 6 + 6 =$ | $2 \times 5 + 5 =$ | $6 \times 5 - 5 =$ |
| $2 \times 5 + 5 =$ | $2 \times 6 + 6 =$ | $4 \times 8 - 5 =$ | $4 \times 4 + 5 =$ | $6 \times 2 - 9 =$ |
| $3 \times 5 - 7 =$ | $5 \times 8 + 7 =$ | $3 \times 6 - 8 =$ | $3 \times 7 - 5 =$ | $5 \times 5 + 3 =$ |
| $8 \times 4 - 8 =$ | $2 \times 5 + 3 =$ | $3 \times 8 - 3 =$ | $2 \times 4 + 6 =$ | $7 \times 6 - 3 =$ |
| $7 \times 1 + 2 =$ | $2 \times 3 - 4 =$ | $4 \times 8 + 9 =$ | $2 \times 8 + 7 =$ | $1 \times 4 - 3 =$ |
| $2 \times 4 - 5 =$ | $1 \times 8 - 5 =$ | $4 \times 7 - 2 =$ | $5 \times 5 - 5 =$ | $7 \times 6 + 9 =$ |
| $2 \times 3 + 5 =$ | $5 \times 5 + 5 =$ | $3 \times 2 + 3 =$ | $6 \times 1 + 7 =$ | $4 \times 5 - 2 =$ |
| $3 \times 7 + 4 =$ | $3 \times 5 - 9 =$ | $5 \times 8 - 2 =$ | $8 \times 3 - 4 =$ | $5 \times 6 + 9 =$ |
| $3 \times 4 + 9 =$ | $3 \times 3 + 7 =$ | $4 \times 6 + 7 =$ | $8 \times 3 + 2 =$ | $1 \times 8 - 3 =$ |
| $4 \times 8 - 5 =$ | $6 \times 5 + 8 =$ | $4 \times 3 - 6 =$ | $6 \times 6 - 3 =$ | $6 \times 4 - 4 =$ |
| $2 \times 6 + 3 =$ | $4 \times 3 - 5 =$ | $7 \times 2 - 7 =$ | $5 \times 4 + 8 =$ | $8 \times 7 + 7 =$ |
| $3 \times 6 + 7 =$ | $2 \times 3 + 2 =$ | $6 \times 6 + 7 =$ | $2 \times 8 - 2 =$ | $1 \times 8 - 1 =$ |
| $3 \times 4 - 4 =$ | $7 \times 3 - 8 =$ | $4 \times 7 - 6 =$ | $6 \times 7 - 4 =$ | $8 \times 4 - 8 =$ |

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|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $4 \times 4 - 5 =$ | $6 \times 3 - 3 =$ | $7 \times 2 - 6 =$ | $4 \times 1 + 7 =$ | $1 \times 7 - 6 =$ |
| $8 \times 3 - 5 =$ | $5 \times 8 - 6 =$ | $8 \times 6 - 3 =$ | $5 \times 4 - 8 =$ | $4 \times 2 + 4 =$ |
| $6 \times 7 + 2 =$ | $5 \times 3 + 2 =$ | $6 \times 4 - 6 =$ | $2 \times 2 + 3 =$ | $2 \times 3 + 8 =$ |
| $3 \times 4 + 8 =$ | $1 \times 2 - 2 =$ | $4 \times 6 - 7 =$ | $1 \times 8 - 6 =$ | $3 \times 7 - 5 =$ |
| $3 \times 3 - 8 =$ | $8 \times 7 + 8 =$ | $6 \times 4 + 5 =$ | $3 \times 5 - 6 =$ | $7 \times 1 + 7 =$ |
| $5 \times 8 - 7 =$ | $3 \times 8 + 3 =$ | $7 \times 5 - 2 =$ | $7 \times 7 - 3 =$ | $3 \times 8 + 2 =$ |
| $8 \times 6 - 4 =$ | $8 \times 7 - 3 =$ | $2 \times 4 + 6 =$ | $5 \times 4 - 9 =$ | $2 \times 5 - 7 =$ |
| $8 \times 3 + 5 =$ | $4 \times 4 - 4 =$ | $5 \times 2 + 5 =$ | $7 \times 7 - 2 =$ | $4 \times 4 + 4 =$ |
| $3 \times 4 - 5 =$ | $7 \times 5 + 6 =$ | $2 \times 5 - 2 =$ | $5 \times 2 + 9 =$ | $3 \times 1 + 8 =$ |
| $8 \times 8 + 6 =$ | $5 \times 6 + 7 =$ | $3 \times 5 - 2 =$ | $1 \times 8 - 7 =$ | $2 \times 3 + 7 =$ |
| $2 \times 7 + 4 =$ | $8 \times 2 + 6 =$ | $6 \times 6 + 8 =$ | $7 \times 4 - 3 =$ | $2 \times 6 + 8 =$ |
| $4 \times 3 + 4 =$ | $5 \times 1 + 6 =$ | $6 \times 8 - 9 =$ | $7 \times 4 - 5 =$ | $5 \times 2 - 6 =$ |
| $6 \times 2 + 5 =$ | $7 \times 8 + 2 =$ | $4 \times 8 - 2 =$ | $4 \times 2 - 4 =$ | $3 \times 5 - 8 =$ |
| $4 \times 1 + 9 =$ | $3 \times 3 + 2 =$ | $7 \times 7 + 7 =$ | $3 \times 6 + 9 =$ | $6 \times 7 + 8 =$ |
| $8 \times 3 + 6 =$ | $4 \times 2 - 3 =$ | $8 \times 5 - 8 =$ | $3 \times 1 + 8 =$ | $3 \times 8 - 6 =$ |
| $8 \times 6 + 2 =$ | $2 \times 5 + 2 =$ | $5 \times 1 + 7 =$ | $8 \times 1 + 6 =$ | $1 \times 4 - 4 =$ |
| $7 \times 7 - 4 =$ | $7 \times 2 - 3 =$ | $2 \times 3 + 5 =$ | $8 \times 6 - 8 =$ | $4 \times 4 - 2 =$ |
| $8 \times 6 + 6 =$ | $6 \times 3 - 6 =$ | $7 \times 7 + 8 =$ | $5 \times 8 - 9 =$ | $8 \times 1 + 4 =$ |
| $4 \times 5 - 5 =$ | $2 \times 6 + 3 =$ | $8 \times 3 + 6 =$ | $5 \times 7 - 2 =$ | $4 \times 5 + 3 =$ |
| $4 \times 2 - 3 =$ | $6 \times 6 - 4 =$ | $8 \times 6 - 8 =$ | $3 \times 2 - 5 =$ | $5 \times 5 + 5 =$ |

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|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $3 \times 8 + 2 =$ | $6 \times 2 + 4 =$ | $4 \times 6 + 3 =$ | $1 \times 8 - 4 =$ | $2 \times 7 - 8 =$ |
| $7 \times 7 + 2 =$ | $5 \times 5 + 4 =$ | $6 \times 5 - 5 =$ | $5 \times 4 + 5 =$ | $1 \times 3 - 2 =$ |
| $3 \times 5 - 3 =$ | $7 \times 8 + 5 =$ | $4 \times 4 - 3 =$ | $3 \times 2 - 6 =$ | $2 \times 4 + 6 =$ |
| $8 \times 7 - 4 =$ | $2 \times 2 + 8 =$ | $4 \times 7 + 5 =$ | $7 \times 7 + 8 =$ | $8 \times 2 + 3 =$ |
| $3 \times 8 - 4 =$ | $1 \times 7 - 1 =$ | $5 \times 5 + 2 =$ | $2 \times 6 - 9 =$ | $6 \times 7 + 8 =$ |
| $3 \times 8 + 8 =$ | $6 \times 3 + 2 =$ | $2 \times 7 + 9 =$ | $5 \times 4 - 8 =$ | $8 \times 5 + 8 =$ |
| $7 \times 2 + 9 =$ | $2 \times 4 + 9 =$ | $3 \times 3 - 8 =$ | $1 \times 6 - 2 =$ | $6 \times 3 - 5 =$ |
| $3 \times 5 + 7 =$ | $6 \times 8 - 7 =$ | $8 \times 4 + 8 =$ | $6 \times 4 + 6 =$ | $4 \times 6 - 9 =$ |
| $5 \times 2 + 4 =$ | $8 \times 2 - 5 =$ | $6 \times 1 + 2 =$ | $8 \times 5 - 8 =$ | $1 \times 3 - 2 =$ |
| $5 \times 1 + 5 =$ | $8 \times 2 + 9 =$ | $8 \times 4 + 8 =$ | $4 \times 2 - 4 =$ | $5 \times 5 - 4 =$ |
| $8 \times 8 + 3 =$ | $6 \times 2 - 4 =$ | $3 \times 7 + 8 =$ | $5 \times 8 + 7 =$ | $3 \times 2 + 7 =$ |
| $8 \times 2 + 9 =$ | $6 \times 7 + 5 =$ | $4 \times 6 - 3 =$ | $2 \times 5 - 9 =$ | $3 \times 1 + 9 =$ |
| $8 \times 6 - 4 =$ | $3 \times 4 - 8 =$ | $5 \times 6 - 5 =$ | $8 \times 6 - 5 =$ | $6 \times 3 + 3 =$ |
| $7 \times 5 - 2 =$ | $5 \times 6 + 9 =$ | $5 \times 8 + 3 =$ | $8 \times 3 + 7 =$ | $1 \times 7 - 5 =$ |
| $5 \times 5 - 5 =$ | $6 \times 4 - 4 =$ | $8 \times 4 - 9 =$ | $6 \times 6 - 5 =$ | $2 \times 5 - 3 =$ |
| $5 \times 4 - 6 =$ | $3 \times 2 - 5 =$ | $5 \times 6 + 2 =$ | $2 \times 2 - 1 =$ | $5 \times 4 - 4 =$ |
| $5 \times 6 + 5 =$ | $3 \times 1 + 5 =$ | $2 \times 5 - 5 =$ | $3 \times 7 + 3 =$ | $8 \times 6 + 3 =$ |
| $1 \times 4 - 3 =$ | $5 \times 7 + 5 =$ | $5 \times 4 - 2 =$ | $5 \times 8 - 5 =$ | $8 \times 6 - 6 =$ |
| $8 \times 8 - 7 =$ | $2 \times 3 - 5 =$ | $7 \times 8 + 2 =$ | $8 \times 5 - 5 =$ | $6 \times 3 + 7 =$ |
| $5 \times 3 + 5 =$ | $1 \times 8 - 2 =$ | $4 \times 5 - 4 =$ | $5 \times 3 - 4 =$ | $5 \times 4 + 3 =$ |

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|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $8 \times 5 - 7 =$ | $5 \times 4 - 3 =$ | $3 \times 7 - 9 =$ | $5 \times 5 + 6 =$ | $6 \times 5 + 2 =$ |
| $7 \times 2 + 9 =$ | $6 \times 3 - 3 =$ | $7 \times 7 - 8 =$ | $2 \times 5 + 9 =$ | $4 \times 7 - 3 =$ |
| $2 \times 3 - 3 =$ | $8 \times 8 + 8 =$ | $8 \times 7 + 4 =$ | $6 \times 8 + 6 =$ | $5 \times 3 + 5 =$ |
| $7 \times 6 + 3 =$ | $1 \times 7 - 5 =$ | $7 \times 4 - 3 =$ | $4 \times 3 + 2 =$ | $3 \times 5 - 9 =$ |
| $4 \times 5 - 7 =$ | $6 \times 7 + 8 =$ | $4 \times 2 - 3 =$ | $4 \times 2 + 3 =$ | $2 \times 4 + 9 =$ |
| $1 \times 6 - 6 =$ | $6 \times 5 - 5 =$ | $6 \times 8 - 8 =$ | $8 \times 4 + 3 =$ | $4 \times 2 - 1 =$ |
| $8 \times 7 + 8 =$ | $4 \times 6 - 7 =$ | $6 \times 3 - 4 =$ | $5 \times 5 - 7 =$ | $4 \times 4 - 7 =$ |
| $8 \times 3 - 8 =$ | $4 \times 7 + 9 =$ | $4 \times 4 - 2 =$ | $5 \times 6 + 5 =$ | $3 \times 6 + 5 =$ |
| $4 \times 7 + 2 =$ | $7 \times 6 + 5 =$ | $2 \times 3 + 3 =$ | $4 \times 8 - 9 =$ | $3 \times 7 + 7 =$ |
| $5 \times 6 - 3 =$ | $6 \times 3 + 3 =$ | $8 \times 5 - 6 =$ | $6 \times 3 + 9 =$ | $6 \times 2 - 4 =$ |
| $7 \times 3 - 7 =$ | $7 \times 4 - 8 =$ | $1 \times 7 - 4 =$ | $6 \times 3 + 2 =$ | $6 \times 4 - 3 =$ |
| $8 \times 4 + 4 =$ | $2 \times 6 - 9 =$ | $7 \times 4 + 5 =$ | $1 \times 6 - 6 =$ | $1 \times 7 - 6 =$ |
| $2 \times 8 - 4 =$ | $6 \times 5 + 8 =$ | $5 \times 7 - 7 =$ | $7 \times 6 + 8 =$ | $7 \times 8 - 3 =$ |
| $6 \times 4 + 2 =$ | $7 \times 5 + 4 =$ | $6 \times 3 - 4 =$ | $4 \times 2 - 3 =$ | $5 \times 8 + 4 =$ |
| $7 \times 7 + 9 =$ | $5 \times 7 - 3 =$ | $5 \times 6 - 3 =$ | $8 \times 1 + 6 =$ | $1 \times 4 - 4 =$ |
| $7 \times 8 + 2 =$ | $5 \times 5 + 7 =$ | $7 \times 2 + 3 =$ | $2 \times 7 - 2 =$ | $2 \times 5 - 8 =$ |
| $8 \times 7 - 5 =$ | $5 \times 7 + 7 =$ | $7 \times 3 + 2 =$ | $2 \times 5 - 8 =$ | $4 \times 2 - 3 =$ |
| $7 \times 3 - 4 =$ | $5 \times 8 - 8 =$ | $6 \times 2 - 9 =$ | $5 \times 5 + 6 =$ | $7 \times 5 + 8 =$ |
| $2 \times 3 - 1 =$ | $1 \times 5 - 4 =$ | $5 \times 5 - 6 =$ | $4 \times 8 - 3 =$ | $2 \times 7 + 3 =$ |
| $8 \times 8 - 2 =$ | $7 \times 5 - 6 =$ | $2 \times 7 + 6 =$ | $3 \times 7 - 3 =$ | $5 \times 2 - 8 =$ |

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# 8以内乘加乘减•多品强化训练



|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $3 \times 6 - 9 =$ | $7 \times 6 + 3 =$ | $6 \times 1 + 4 =$ | $8 \times 3 - 2 =$ | $8 \times 2 - 2 =$ |
| $8 \times 4 - 8 =$ | $4 \times 8 + 4 =$ | $4 \times 7 - 8 =$ | $7 \times 1 + 8 =$ | $6 \times 3 - 8 =$ |
| $4 \times 7 + 3 =$ | $7 \times 2 + 5 =$ | $3 \times 7 - 5 =$ | $3 \times 8 + 4 =$ | $6 \times 5 + 6 =$ |
| $2 \times 3 - 2 =$ | $6 \times 5 + 2 =$ | $8 \times 2 + 7 =$ | $8 \times 3 - 2 =$ | $8 \times 5 - 2 =$ |
| $7 \times 4 - 5 =$ | $8 \times 8 - 4 =$ | $3 \times 8 - 8 =$ | $4 \times 5 + 3 =$ | $4 \times 7 + 9 =$ |
| $7 \times 6 + 4 =$ | $6 \times 6 + 3 =$ | $1 \times 7 - 5 =$ | $3 \times 4 - 2 =$ | $2 \times 8 + 3 =$ |
| $3 \times 5 + 4 =$ | $7 \times 6 + 3 =$ | $7 \times 6 + 2 =$ | $8 \times 2 - 9 =$ | $2 \times 8 + 6 =$ |
| $8 \times 4 - 3 =$ | $3 \times 3 + 3 =$ | $2 \times 2 + 6 =$ | $8 \times 4 - 6 =$ | $6 \times 2 - 4 =$ |
| $2 \times 2 - 3 =$ | $7 \times 6 + 7 =$ | $7 \times 1 + 6 =$ | $5 \times 7 + 7 =$ | $2 \times 2 - 2 =$ |
| $4 \times 6 - 6 =$ | $3 \times 3 - 9 =$ | $4 \times 3 - 7 =$ | $3 \times 7 + 7 =$ | $1 \times 2 - 2 =$ |
| $5 \times 5 - 2 =$ | $4 \times 5 + 7 =$ | $6 \times 4 - 7 =$ | $7 \times 4 + 3 =$ | $7 \times 8 - 6 =$ |
| $7 \times 8 - 9 =$ | $5 \times 3 + 8 =$ | $5 \times 8 - 8 =$ | $1 \times 6 - 6 =$ | $3 \times 5 - 6 =$ |
| $1 \times 7 - 7 =$ | $6 \times 7 + 6 =$ | $4 \times 6 - 5 =$ | $5 \times 4 + 7 =$ | $4 \times 3 + 9 =$ |
| $2 \times 4 - 4 =$ | $5 \times 4 + 8 =$ | $4 \times 2 - 2 =$ | $8 \times 6 - 9 =$ | $7 \times 8 + 8 =$ |
| $5 \times 8 - 8 =$ | $5 \times 4 + 3 =$ | $8 \times 5 - 7 =$ | $4 \times 5 + 8 =$ | $6 \times 7 + 5 =$ |
| $8 \times 1 + 2 =$ | $5 \times 2 - 9 =$ | $8 \times 2 + 5 =$ | $2 \times 6 - 9 =$ | $6 \times 8 - 6 =$ |
| $4 \times 3 - 4 =$ | $7 \times 8 - 2 =$ | $2 \times 2 + 2 =$ | $4 \times 5 + 3 =$ | $5 \times 3 - 5 =$ |
| $2 \times 8 - 2 =$ | $3 \times 2 - 5 =$ | $6 \times 8 + 8 =$ | $3 \times 8 + 9 =$ | $7 \times 6 + 7 =$ |
| $8 \times 1 + 7 =$ | $5 \times 4 - 4 =$ | $5 \times 3 - 4 =$ | $7 \times 5 - 9 =$ | $4 \times 7 + 5 =$ |
| $3 \times 7 - 8 =$ | $8 \times 3 + 5 =$ | $3 \times 5 - 9 =$ | $6 \times 1 + 8 =$ | $3 \times 7 - 5 =$ |

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|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $8 \times 2 - 4 =$ | $3 \times 7 + 8 =$ | $3 \times 4 - 4 =$ | $7 \times 3 - 6 =$ | $1 \times 3 - 1 =$ |
| $3 \times 2 - 5 =$ | $3 \times 6 + 7 =$ | $7 \times 4 - 8 =$ | $3 \times 1 + 7 =$ | $5 \times 5 - 4 =$ |
| $4 \times 7 - 6 =$ | $8 \times 8 - 4 =$ | $3 \times 6 + 6 =$ | $3 \times 7 + 4 =$ | $6 \times 2 - 4 =$ |
| $8 \times 6 - 6 =$ | $7 \times 5 - 5 =$ | $5 \times 4 + 6 =$ | $2 \times 6 - 7 =$ | $2 \times 2 + 7 =$ |
| $3 \times 2 + 4 =$ | $6 \times 7 - 2 =$ | $7 \times 6 + 5 =$ | $7 \times 6 - 2 =$ | $6 \times 8 - 6 =$ |
| $3 \times 8 + 2 =$ | $8 \times 3 + 6 =$ | $3 \times 8 - 8 =$ | $3 \times 6 + 8 =$ | $5 \times 1 + 5 =$ |
| $3 \times 3 - 5 =$ | $2 \times 5 - 2 =$ | $3 \times 3 + 8 =$ | $2 \times 7 - 5 =$ | $3 \times 8 + 5 =$ |
| $3 \times 5 - 8 =$ | $7 \times 5 + 5 =$ | $5 \times 8 - 6 =$ | $5 \times 5 - 6 =$ | $4 \times 3 - 5 =$ |
| $4 \times 7 - 4 =$ | $5 \times 6 + 8 =$ | $2 \times 4 - 5 =$ | $1 \times 6 - 5 =$ | $7 \times 7 - 5 =$ |
| $6 \times 2 + 9 =$ | $6 \times 4 - 8 =$ | $7 \times 2 + 7 =$ | $2 \times 8 + 6 =$ | $8 \times 6 + 2 =$ |
| $5 \times 2 + 5 =$ | $5 \times 2 - 7 =$ | $2 \times 2 - 2 =$ | $5 \times 2 + 4 =$ | $2 \times 3 + 6 =$ |
| $8 \times 2 + 3 =$ | $2 \times 4 + 2 =$ | $2 \times 3 + 3 =$ | $6 \times 2 + 3 =$ | $3 \times 4 - 2 =$ |
| $6 \times 7 + 2 =$ | $5 \times 5 + 3 =$ | $6 \times 4 + 9 =$ | $3 \times 8 + 3 =$ | $5 \times 8 + 6 =$ |
| $5 \times 4 + 5 =$ | $6 \times 7 - 8 =$ | $8 \times 2 + 5 =$ | $2 \times 8 + 8 =$ | $8 \times 7 - 5 =$ |
| $6 \times 7 + 4 =$ | $3 \times 8 - 5 =$ | $7 \times 4 + 4 =$ | $6 \times 8 + 4 =$ | $4 \times 7 + 5 =$ |
| $3 \times 3 + 8 =$ | $2 \times 4 + 6 =$ | $2 \times 5 - 7 =$ | $7 \times 3 - 9 =$ | $1 \times 8 - 7 =$ |
| $3 \times 2 + 2 =$ | $5 \times 3 - 9 =$ | $2 \times 1 + 6 =$ | $2 \times 5 - 3 =$ | $3 \times 5 - 5 =$ |
| $6 \times 5 - 6 =$ | $3 \times 2 + 4 =$ | $2 \times 3 - 2 =$ | $4 \times 1 + 5 =$ | $4 \times 8 + 4 =$ |
| $7 \times 1 + 3 =$ | $4 \times 7 + 4 =$ | $7 \times 4 - 9 =$ | $5 \times 5 - 7 =$ | $6 \times 4 - 9 =$ |
| $5 \times 4 - 3 =$ | $2 \times 2 + 3 =$ | $5 \times 4 - 2 =$ | $3 \times 1 + 3 =$ | $5 \times 4 - 2 =$ |

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|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $6 \times 2 - 9 =$ | $4 \times 7 + 5 =$ | $6 \times 6 + 6 =$ | $8 \times 6 + 8 =$ | $4 \times 6 + 5 =$ |
| $6 \times 7 - 7 =$ | $2 \times 6 - 6 =$ | $8 \times 7 + 6 =$ | $4 \times 6 + 2 =$ | $6 \times 8 + 9 =$ |
| $2 \times 2 + 3 =$ | $7 \times 3 + 7 =$ | $3 \times 8 + 6 =$ | $3 \times 8 + 6 =$ | $5 \times 3 - 3 =$ |
| $2 \times 3 - 4 =$ | $3 \times 6 - 9 =$ | $6 \times 5 - 7 =$ | $6 \times 1 + 3 =$ | $6 \times 8 - 3 =$ |
| $3 \times 2 + 9 =$ | $7 \times 3 - 4 =$ | $4 \times 3 + 3 =$ | $7 \times 3 - 5 =$ | $2 \times 4 - 1 =$ |
| $5 \times 7 + 9 =$ | $8 \times 2 + 2 =$ | $5 \times 2 + 9 =$ | $3 \times 5 + 4 =$ | $2 \times 4 - 6 =$ |
| $4 \times 4 + 2 =$ | $6 \times 7 + 6 =$ | $8 \times 6 - 3 =$ | $2 \times 2 - 1 =$ | $8 \times 8 + 5 =$ |
| $3 \times 3 + 8 =$ | $6 \times 5 - 7 =$ | $4 \times 6 + 5 =$ | $5 \times 5 - 6 =$ | $7 \times 2 + 2 =$ |
| $4 \times 6 - 3 =$ | $7 \times 4 - 8 =$ | $3 \times 8 + 6 =$ | $8 \times 3 + 5 =$ | $8 \times 5 - 7 =$ |
| $7 \times 8 - 3 =$ | $4 \times 7 + 5 =$ | $5 \times 5 - 7 =$ | $6 \times 6 + 2 =$ | $4 \times 7 + 9 =$ |
| $1 \times 6 - 3 =$ | $2 \times 7 - 9 =$ | $8 \times 2 + 4 =$ | $3 \times 3 - 8 =$ | $5 \times 8 - 8 =$ |
| $4 \times 8 + 9 =$ | $6 \times 7 + 6 =$ | $4 \times 7 + 6 =$ | $8 \times 5 + 5 =$ | $7 \times 4 + 6 =$ |
| $7 \times 2 + 6 =$ | $4 \times 6 + 9 =$ | $5 \times 4 + 9 =$ | $2 \times 3 - 5 =$ | $5 \times 4 + 7 =$ |
| $2 \times 2 - 2 =$ | $4 \times 8 - 7 =$ | $2 \times 3 + 3 =$ | $8 \times 2 + 5 =$ | $1 \times 4 - 3 =$ |
| $2 \times 2 - 3 =$ | $7 \times 3 + 7 =$ | $2 \times 6 + 3 =$ | $7 \times 5 + 2 =$ | $2 \times 4 - 3 =$ |
| $6 \times 8 - 6 =$ | $4 \times 8 - 6 =$ | $8 \times 4 + 4 =$ | $8 \times 4 + 4 =$ | $8 \times 8 - 3 =$ |
| $6 \times 6 - 3 =$ | $2 \times 6 + 2 =$ | $4 \times 1 + 9 =$ | $3 \times 2 - 2 =$ | $4 \times 8 - 7 =$ |
| $2 \times 8 + 7 =$ | $4 \times 5 + 9 =$ | $3 \times 6 + 2 =$ | $8 \times 1 + 6 =$ | $1 \times 3 - 3 =$ |
| $2 \times 8 + 7 =$ | $4 \times 6 - 3 =$ | $1 \times 2 - 2 =$ | $6 \times 5 - 6 =$ | $2 \times 7 - 7 =$ |
| $2 \times 2 - 2 =$ | $4 \times 2 - 6 =$ | $7 \times 3 + 9 =$ | $2 \times 8 + 6 =$ | $5 \times 2 + 3 =$ |

完成时间:\_\_\_\_\_

# 8以内乘加乘减•多品强化训练



|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $3 \times 7 - 5 =$ | $2 \times 4 + 8 =$ | $8 \times 6 - 2 =$ | $7 \times 5 + 5 =$ | $2 \times 1 + 2 =$ |
| $5 \times 6 + 3 =$ | $1 \times 7 - 1 =$ | $5 \times 8 + 8 =$ | $7 \times 8 - 6 =$ | $5 \times 7 + 2 =$ |
| $2 \times 8 - 2 =$ | $7 \times 6 + 9 =$ | $1 \times 5 - 2 =$ | $8 \times 2 + 2 =$ | $8 \times 4 + 2 =$ |
| $8 \times 5 + 6 =$ | $8 \times 2 - 8 =$ | $2 \times 7 + 9 =$ | $7 \times 6 - 9 =$ | $4 \times 2 + 6 =$ |
| $7 \times 8 + 6 =$ | $8 \times 3 - 8 =$ | $2 \times 4 - 7 =$ | $3 \times 4 - 9 =$ | $8 \times 3 - 3 =$ |
| $8 \times 8 + 7 =$ | $5 \times 5 - 8 =$ | $1 \times 8 - 6 =$ | $1 \times 4 - 2 =$ | $3 \times 7 + 8 =$ |
| $7 \times 4 + 4 =$ | $8 \times 6 + 3 =$ | $7 \times 2 - 9 =$ | $8 \times 3 + 9 =$ | $5 \times 6 + 2 =$ |
| $2 \times 6 + 8 =$ | $2 \times 7 + 2 =$ | $1 \times 6 - 3 =$ | $8 \times 2 - 7 =$ | $7 \times 2 + 4 =$ |
| $3 \times 4 - 9 =$ | $4 \times 5 - 8 =$ | $2 \times 2 + 3 =$ | $1 \times 8 - 2 =$ | $4 \times 3 - 3 =$ |
| $6 \times 4 - 4 =$ | $6 \times 5 - 3 =$ | $2 \times 8 - 7 =$ | $4 \times 7 - 4 =$ | $7 \times 8 - 9 =$ |
| $6 \times 1 + 7 =$ | $7 \times 2 + 9 =$ | $8 \times 5 - 7 =$ | $7 \times 7 - 4 =$ | $5 \times 2 - 9 =$ |
| $6 \times 4 - 5 =$ | $4 \times 7 + 4 =$ | $3 \times 8 + 6 =$ | $6 \times 5 + 9 =$ | $2 \times 2 - 1 =$ |
| $5 \times 8 - 2 =$ | $6 \times 5 - 8 =$ | $8 \times 6 - 3 =$ | $8 \times 7 + 5 =$ | $2 \times 4 + 5 =$ |
| $7 \times 5 - 3 =$ | $4 \times 5 + 8 =$ | $8 \times 6 + 6 =$ | $2 \times 5 + 7 =$ | $7 \times 7 + 8 =$ |
| $6 \times 2 + 5 =$ | $7 \times 2 + 3 =$ | $7 \times 8 + 8 =$ | $3 \times 6 + 4 =$ | $7 \times 4 - 5 =$ |
| $5 \times 7 + 8 =$ | $5 \times 3 + 7 =$ | $6 \times 3 - 2 =$ | $3 \times 6 - 6 =$ | $3 \times 7 - 7 =$ |
| $2 \times 4 - 2 =$ | $7 \times 6 - 9 =$ | $2 \times 3 - 2 =$ | $2 \times 6 + 9 =$ | $7 \times 1 + 2 =$ |
| $4 \times 6 + 3 =$ | $7 \times 5 - 9 =$ | $3 \times 7 - 4 =$ | $6 \times 5 + 2 =$ | $8 \times 3 + 2 =$ |
| $1 \times 3 - 2 =$ | $7 \times 4 - 7 =$ | $2 \times 8 - 5 =$ | $6 \times 2 + 4 =$ | $6 \times 1 + 8 =$ |
| $2 \times 8 - 3 =$ | $2 \times 5 + 7 =$ | $7 \times 4 - 5 =$ | $4 \times 1 + 7 =$ | $4 \times 5 + 2 =$ |

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# 8以内乘加乘减•多品强化训练



|                    |                    |                    |                    |                    |
|--------------------|--------------------|--------------------|--------------------|--------------------|
| $1 \times 7 - 1 =$ | $6 \times 3 - 5 =$ | $5 \times 2 + 9 =$ | $1 \times 3 - 3 =$ | $4 \times 3 + 8 =$ |
| $6 \times 4 - 6 =$ | $3 \times 8 + 6 =$ | $8 \times 2 + 7 =$ | $3 \times 3 + 8 =$ | $4 \times 2 + 6 =$ |
| $6 \times 7 - 7 =$ | $4 \times 8 - 3 =$ | $6 \times 8 - 5 =$ | $7 \times 6 + 4 =$ | $3 \times 6 + 2 =$ |
| $2 \times 7 + 2 =$ | $7 \times 4 + 2 =$ | $3 \times 7 + 5 =$ | $5 \times 3 + 9 =$ | $1 \times 3 - 2 =$ |
| $4 \times 5 - 6 =$ | $6 \times 6 - 7 =$ | $6 \times 3 - 2 =$ | $8 \times 8 + 8 =$ | $1 \times 7 - 5 =$ |
| $2 \times 8 + 3 =$ | $7 \times 4 - 3 =$ | $4 \times 5 + 8 =$ | $1 \times 6 - 6 =$ | $2 \times 5 + 9 =$ |
| $4 \times 6 - 3 =$ | $6 \times 4 - 7 =$ | $8 \times 7 + 7 =$ | $8 \times 2 - 6 =$ | $7 \times 4 - 3 =$ |
| $6 \times 6 - 3 =$ | $8 \times 3 - 8 =$ | $2 \times 6 - 8 =$ | $3 \times 6 - 3 =$ | $7 \times 4 - 7 =$ |
| $2 \times 1 + 4 =$ | $4 \times 2 + 2 =$ | $4 \times 6 - 8 =$ | $8 \times 8 - 6 =$ | $8 \times 2 + 7 =$ |
| $5 \times 2 + 7 =$ | $3 \times 5 - 7 =$ | $7 \times 8 + 7 =$ | $4 \times 8 - 6 =$ | $7 \times 6 - 4 =$ |
| $5 \times 8 - 2 =$ | $1 \times 7 - 6 =$ | $8 \times 7 + 7 =$ | $5 \times 2 - 5 =$ | $4 \times 1 + 7 =$ |
| $5 \times 3 + 8 =$ | $8 \times 3 + 9 =$ | $7 \times 3 - 6 =$ | $7 \times 6 - 9 =$ | $4 \times 4 - 2 =$ |
| $2 \times 1 + 6 =$ | $5 \times 3 + 9 =$ | $3 \times 8 + 7 =$ | $4 \times 8 - 5 =$ | $7 \times 7 - 7 =$ |
| $4 \times 5 + 4 =$ | $2 \times 6 - 8 =$ | $4 \times 6 - 5 =$ | $3 \times 7 + 3 =$ | $6 \times 3 - 2 =$ |
| $7 \times 2 - 9 =$ | $1 \times 7 - 4 =$ | $2 \times 7 + 5 =$ | $3 \times 8 - 2 =$ | $8 \times 1 + 9 =$ |
| $2 \times 2 - 4 =$ | $4 \times 7 + 2 =$ | $7 \times 8 + 9 =$ | $3 \times 6 - 6 =$ | $4 \times 6 - 9 =$ |
| $4 \times 2 - 1 =$ | $5 \times 3 + 9 =$ | $5 \times 8 - 8 =$ | $1 \times 3 - 3 =$ | $3 \times 6 - 3 =$ |
| $7 \times 8 + 5 =$ | $3 \times 4 - 9 =$ | $4 \times 7 - 4 =$ | $5 \times 6 - 5 =$ | $2 \times 6 - 4 =$ |
| $5 \times 3 + 7 =$ | $6 \times 3 + 6 =$ | $6 \times 8 - 8 =$ | $2 \times 8 - 8 =$ | $2 \times 6 - 8 =$ |
| $1 \times 8 - 8 =$ | $6 \times 4 - 7 =$ | $6 \times 8 - 8 =$ | $4 \times 5 + 9 =$ | $3 \times 2 + 6 =$ |

完成时间:\_\_\_\_\_