

9以内乘加乘减•多品强化训练



$3 \times 7 + 3 =$	$4 \times 6 + 3 =$	$2 \times 8 - 7 =$	$2 \times 8 + 9 =$	$4 \times 6 + 8 =$
$6 \times 7 - 8 =$	$8 \times 9 - 2 =$	$7 \times 5 + 2 =$	$7 \times 4 - 3 =$	$6 \times 5 + 2 =$
$7 \times 2 + 4 =$	$7 \times 9 + 3 =$	$9 \times 5 + 3 =$	$9 \times 2 + 8 =$	$2 \times 4 - 3 =$
$7 \times 3 + 8 =$	$7 \times 9 + 2 =$	$4 \times 3 - 2 =$	$6 \times 3 - 7 =$	$4 \times 2 + 8 =$
$9 \times 2 + 9 =$	$3 \times 6 - 4 =$	$4 \times 7 + 8 =$	$9 \times 6 - 6 =$	$2 \times 8 + 6 =$
$5 \times 5 - 5 =$	$7 \times 1 + 7 =$	$8 \times 4 - 5 =$	$9 \times 7 + 4 =$	$7 \times 8 - 9 =$
$2 \times 3 + 3 =$	$6 \times 9 + 6 =$	$6 \times 7 - 2 =$	$6 \times 1 - 3 =$	$2 \times 5 - 2 =$
$9 \times 2 - 5 =$	$9 \times 8 + 6 =$	$2 \times 9 - 5 =$	$9 \times 9 + 2 =$	$7 \times 7 - 4 =$
$4 \times 6 + 3 =$	$5 \times 5 - 8 =$	$2 \times 4 + 6 =$	$4 \times 1 + 3 =$	$2 \times 9 + 5 =$
$2 \times 5 + 2 =$	$3 \times 1 - 3 =$	$6 \times 2 - 9 =$	$7 \times 7 - 9 =$	$8 \times 3 - 2 =$
$2 \times 6 + 3 =$	$5 \times 9 + 2 =$	$5 \times 3 - 5 =$	$6 \times 6 - 2 =$	$8 \times 8 + 9 =$
$7 \times 1 - 3 =$	$7 \times 9 + 6 =$	$4 \times 9 - 5 =$	$5 \times 8 + 5 =$	$3 \times 3 - 5 =$
$6 \times 7 - 6 =$	$6 \times 3 + 2 =$	$8 \times 3 + 7 =$	$2 \times 4 - 6 =$	$5 \times 7 + 2 =$
$8 \times 5 - 5 =$	$2 \times 4 - 7 =$	$4 \times 4 - 5 =$	$7 \times 1 - 1 =$	$5 \times 1 + 3 =$
$5 \times 6 + 5 =$	$5 \times 4 - 9 =$	$3 \times 7 + 5 =$	$9 \times 8 - 5 =$	$8 \times 8 + 9 =$
$3 \times 8 + 5 =$	$5 \times 8 - 7 =$	$7 \times 1 + 5 =$	$4 \times 1 + 9 =$	$5 \times 8 - 8 =$
$6 \times 5 + 9 =$	$4 \times 2 - 1 =$	$5 \times 7 - 4 =$	$4 \times 4 - 7 =$	$8 \times 1 + 7 =$
$4 \times 7 - 9 =$	$5 \times 3 - 8 =$	$7 \times 3 - 2 =$	$6 \times 7 - 7 =$	$5 \times 1 - 5 =$
$3 \times 5 + 7 =$	$9 \times 4 + 9 =$	$2 \times 6 + 7 =$	$4 \times 5 + 2 =$	$2 \times 3 + 4 =$
$2 \times 1 + 8 =$	$5 \times 8 - 4 =$	$3 \times 9 + 5 =$	$6 \times 4 - 6 =$	$3 \times 9 + 8 =$

完成时间:_____

9以内乘加乘减•多品强化训练



$3 \times 3 + 3 =$	$2 \times 1 - 2 =$	$2 \times 4 - 4 =$	$4 \times 4 + 5 =$	$3 \times 1 - 3 =$
$7 \times 6 + 9 =$	$4 \times 2 - 5 =$	$7 \times 8 - 3 =$	$5 \times 5 + 8 =$	$6 \times 7 - 9 =$
$9 \times 9 + 3 =$	$7 \times 7 + 5 =$	$7 \times 6 + 8 =$	$8 \times 5 - 7 =$	$2 \times 5 - 9 =$
$6 \times 3 + 7 =$	$5 \times 8 + 4 =$	$5 \times 3 + 4 =$	$5 \times 7 + 4 =$	$8 \times 5 + 4 =$
$9 \times 6 - 6 =$	$2 \times 8 - 8 =$	$4 \times 2 - 3 =$	$7 \times 1 - 7 =$	$8 \times 8 - 9 =$
$3 \times 8 + 8 =$	$5 \times 2 - 7 =$	$3 \times 5 + 4 =$	$2 \times 1 - 1 =$	$5 \times 2 + 6 =$
$9 \times 5 + 2 =$	$4 \times 3 - 7 =$	$7 \times 2 + 4 =$	$7 \times 4 - 9 =$	$4 \times 4 + 7 =$
$5 \times 6 - 9 =$	$7 \times 8 - 2 =$	$7 \times 8 + 5 =$	$2 \times 6 + 8 =$	$4 \times 2 + 4 =$
$6 \times 2 - 5 =$	$9 \times 9 + 5 =$	$7 \times 7 - 4 =$	$3 \times 7 - 2 =$	$3 \times 9 - 6 =$
$3 \times 3 - 9 =$	$7 \times 1 - 6 =$	$9 \times 6 - 8 =$	$4 \times 2 - 4 =$	$8 \times 4 + 5 =$
$7 \times 1 - 2 =$	$7 \times 6 - 9 =$	$7 \times 7 - 8 =$	$3 \times 2 + 3 =$	$9 \times 5 + 8 =$
$8 \times 7 + 7 =$	$7 \times 1 - 5 =$	$3 \times 5 + 7 =$	$3 \times 1 - 1 =$	$3 \times 6 + 4 =$
$3 \times 9 + 2 =$	$7 \times 8 + 7 =$	$3 \times 2 - 5 =$	$7 \times 9 + 3 =$	$5 \times 6 + 2 =$
$4 \times 7 + 7 =$	$7 \times 2 + 6 =$	$7 \times 2 + 2 =$	$4 \times 9 - 7 =$	$3 \times 3 - 9 =$
$6 \times 7 - 5 =$	$8 \times 7 - 7 =$	$5 \times 3 - 5 =$	$7 \times 5 - 8 =$	$4 \times 3 - 2 =$
$6 \times 2 - 5 =$	$4 \times 4 - 5 =$	$3 \times 1 - 1 =$	$5 \times 2 + 3 =$	$3 \times 9 + 6 =$
$6 \times 8 - 6 =$	$3 \times 4 + 4 =$	$8 \times 7 - 8 =$	$7 \times 1 - 1 =$	$7 \times 7 + 6 =$
$8 \times 1 - 8 =$	$7 \times 6 - 7 =$	$6 \times 3 + 8 =$	$3 \times 4 + 7 =$	$2 \times 7 + 5 =$
$7 \times 2 + 9 =$	$2 \times 5 - 6 =$	$9 \times 8 + 6 =$	$9 \times 4 - 8 =$	$9 \times 7 + 2 =$
$2 \times 5 - 6 =$	$9 \times 9 + 9 =$	$4 \times 8 + 8 =$	$6 \times 6 - 8 =$	$7 \times 4 + 7 =$

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9以内乘加乘减•多品强化训练



$2 \times 3 + 3 =$	$4 \times 9 - 5 =$	$2 \times 1 + 2 =$	$3 \times 3 + 9 =$	$7 \times 7 + 5 =$
$8 \times 6 + 4 =$	$2 \times 1 - 1 =$	$5 \times 6 + 8 =$	$2 \times 8 + 6 =$	$2 \times 7 + 5 =$
$9 \times 9 - 6 =$	$4 \times 1 - 3 =$	$2 \times 8 + 4 =$	$2 \times 6 + 3 =$	$3 \times 8 - 3 =$
$3 \times 5 - 5 =$	$6 \times 3 - 8 =$	$7 \times 8 - 9 =$	$4 \times 1 + 6 =$	$9 \times 2 + 2 =$
$7 \times 2 - 8 =$	$2 \times 8 + 2 =$	$6 \times 4 + 7 =$	$8 \times 5 - 4 =$	$8 \times 3 - 5 =$
$4 \times 6 - 4 =$	$6 \times 4 - 4 =$	$4 \times 8 - 7 =$	$6 \times 2 + 8 =$	$9 \times 8 + 4 =$
$2 \times 6 - 6 =$	$5 \times 4 - 8 =$	$8 \times 2 + 9 =$	$8 \times 9 - 5 =$	$9 \times 3 - 3 =$
$2 \times 3 + 5 =$	$8 \times 7 + 2 =$	$8 \times 5 - 8 =$	$4 \times 7 - 9 =$	$2 \times 4 + 7 =$
$9 \times 7 - 8 =$	$3 \times 4 + 6 =$	$4 \times 4 - 3 =$	$8 \times 5 + 2 =$	$6 \times 7 - 3 =$
$4 \times 2 - 2 =$	$6 \times 6 + 4 =$	$5 \times 5 + 7 =$	$8 \times 8 + 7 =$	$5 \times 4 - 4 =$
$3 \times 3 - 8 =$	$7 \times 9 - 3 =$	$5 \times 9 + 9 =$	$4 \times 4 + 5 =$	$3 \times 4 - 4 =$
$9 \times 7 - 6 =$	$3 \times 3 + 5 =$	$3 \times 6 + 4 =$	$5 \times 6 + 7 =$	$8 \times 2 - 5 =$
$4 \times 4 - 9 =$	$6 \times 1 - 3 =$	$7 \times 4 - 8 =$	$2 \times 1 - 2 =$	$2 \times 3 + 8 =$
$2 \times 1 + 9 =$	$3 \times 3 + 6 =$	$6 \times 4 + 7 =$	$3 \times 3 - 9 =$	$5 \times 1 + 6 =$
$7 \times 6 - 6 =$	$4 \times 6 - 5 =$	$2 \times 2 + 2 =$	$5 \times 7 - 6 =$	$3 \times 7 + 4 =$
$3 \times 8 - 5 =$	$3 \times 4 + 5 =$	$8 \times 8 + 2 =$	$5 \times 1 - 4 =$	$8 \times 1 - 2 =$
$7 \times 5 - 7 =$	$4 \times 8 - 8 =$	$5 \times 6 + 8 =$	$2 \times 1 - 2 =$	$3 \times 1 - 2 =$
$6 \times 6 - 8 =$	$2 \times 1 - 2 =$	$8 \times 7 + 9 =$	$5 \times 1 - 1 =$	$5 \times 6 + 9 =$
$8 \times 4 - 7 =$	$9 \times 5 + 3 =$	$6 \times 3 + 9 =$	$7 \times 5 + 3 =$	$7 \times 1 - 1 =$
$2 \times 2 + 5 =$	$4 \times 2 - 6 =$	$2 \times 8 + 6 =$	$9 \times 2 + 9 =$	$3 \times 3 + 4 =$

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9以内乘加乘减•多品强化训练



$9 \times 3 + 5 =$	$4 \times 8 - 2 =$	$4 \times 8 + 6 =$	$8 \times 2 - 9 =$	$8 \times 9 - 6 =$
$5 \times 7 + 6 =$	$4 \times 7 + 7 =$	$6 \times 5 - 8 =$	$6 \times 1 + 5 =$	$7 \times 9 - 3 =$
$6 \times 3 + 4 =$	$6 \times 2 + 8 =$	$8 \times 8 + 4 =$	$5 \times 5 + 6 =$	$5 \times 2 + 2 =$
$4 \times 9 - 2 =$	$5 \times 8 - 2 =$	$3 \times 2 + 5 =$	$7 \times 8 - 5 =$	$7 \times 1 + 8 =$
$9 \times 4 + 3 =$	$5 \times 6 + 6 =$	$4 \times 1 - 2 =$	$3 \times 1 + 9 =$	$4 \times 3 - 2 =$
$5 \times 6 + 6 =$	$7 \times 1 - 5 =$	$6 \times 3 - 5 =$	$7 \times 4 - 5 =$	$6 \times 8 + 3 =$
$5 \times 6 - 6 =$	$9 \times 9 - 9 =$	$8 \times 3 - 3 =$	$5 \times 2 - 3 =$	$9 \times 1 - 3 =$
$4 \times 8 + 3 =$	$6 \times 2 - 6 =$	$9 \times 4 + 4 =$	$3 \times 8 + 4 =$	$6 \times 6 - 3 =$
$8 \times 7 + 9 =$	$8 \times 6 + 4 =$	$8 \times 9 - 8 =$	$5 \times 6 - 6 =$	$6 \times 6 - 9 =$
$4 \times 3 + 5 =$	$7 \times 2 - 4 =$	$2 \times 7 - 5 =$	$7 \times 9 - 9 =$	$5 \times 1 + 4 =$
$2 \times 3 + 3 =$	$6 \times 4 - 8 =$	$9 \times 8 + 3 =$	$7 \times 9 + 4 =$	$4 \times 7 - 4 =$
$3 \times 1 + 7 =$	$3 \times 6 - 2 =$	$7 \times 5 - 8 =$	$7 \times 5 - 9 =$	$7 \times 7 + 5 =$
$9 \times 8 + 8 =$	$8 \times 7 - 8 =$	$2 \times 3 + 6 =$	$8 \times 8 + 7 =$	$3 \times 3 - 2 =$
$9 \times 8 - 2 =$	$5 \times 3 + 6 =$	$4 \times 3 + 5 =$	$5 \times 6 + 9 =$	$3 \times 5 + 4 =$
$3 \times 1 - 3 =$	$4 \times 1 + 2 =$	$8 \times 8 - 8 =$	$5 \times 8 + 2 =$	$8 \times 8 + 7 =$
$3 \times 7 - 7 =$	$6 \times 5 + 3 =$	$9 \times 9 + 9 =$	$6 \times 1 - 1 =$	$8 \times 6 - 6 =$
$4 \times 7 - 3 =$	$3 \times 3 - 7 =$	$8 \times 6 - 3 =$	$5 \times 8 + 8 =$	$8 \times 1 + 8 =$
$6 \times 7 + 6 =$	$9 \times 5 - 6 =$	$7 \times 5 - 2 =$	$3 \times 5 + 2 =$	$8 \times 5 - 3 =$
$5 \times 9 - 8 =$	$2 \times 7 + 8 =$	$8 \times 3 + 6 =$	$5 \times 4 - 7 =$	$6 \times 7 - 8 =$
$8 \times 1 + 7 =$	$5 \times 8 + 7 =$	$8 \times 3 + 3 =$	$2 \times 7 + 2 =$	$4 \times 5 + 4 =$

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9以内乘加乘减•多品强化训练



$7 \times 5 - 3 =$	$8 \times 9 + 4 =$	$5 \times 7 - 7 =$	$4 \times 1 - 2 =$	$2 \times 7 - 3 =$
$2 \times 8 + 9 =$	$2 \times 2 - 2 =$	$9 \times 7 + 7 =$	$4 \times 6 + 6 =$	$9 \times 8 + 9 =$
$9 \times 3 + 2 =$	$8 \times 9 + 7 =$	$6 \times 5 + 2 =$	$7 \times 7 + 2 =$	$4 \times 1 - 2 =$
$6 \times 4 + 6 =$	$2 \times 7 + 8 =$	$8 \times 5 - 9 =$	$5 \times 6 + 5 =$	$7 \times 3 + 4 =$
$8 \times 8 + 5 =$	$5 \times 5 + 3 =$	$4 \times 1 + 3 =$	$5 \times 1 + 2 =$	$3 \times 7 - 4 =$
$3 \times 6 - 7 =$	$8 \times 2 + 9 =$	$2 \times 4 + 2 =$	$4 \times 4 + 7 =$	$8 \times 7 + 3 =$
$7 \times 1 + 2 =$	$3 \times 3 + 5 =$	$5 \times 8 + 4 =$	$3 \times 1 - 3 =$	$3 \times 6 + 2 =$
$5 \times 2 - 6 =$	$4 \times 4 + 8 =$	$7 \times 2 - 7 =$	$8 \times 8 + 9 =$	$5 \times 4 - 6 =$
$5 \times 8 - 4 =$	$5 \times 7 - 5 =$	$5 \times 7 + 8 =$	$8 \times 9 - 8 =$	$9 \times 4 + 9 =$
$7 \times 7 - 4 =$	$2 \times 5 - 5 =$	$2 \times 8 - 7 =$	$6 \times 9 + 2 =$	$5 \times 1 - 3 =$
$7 \times 6 - 7 =$	$4 \times 5 + 6 =$	$4 \times 2 - 4 =$	$2 \times 7 - 8 =$	$4 \times 4 - 2 =$
$5 \times 2 + 5 =$	$4 \times 3 - 4 =$	$4 \times 7 + 3 =$	$8 \times 1 + 6 =$	$3 \times 5 - 2 =$
$2 \times 2 - 1 =$	$4 \times 2 - 2 =$	$8 \times 7 - 7 =$	$2 \times 3 - 6 =$	$2 \times 6 + 8 =$
$3 \times 6 + 2 =$	$4 \times 3 + 4 =$	$7 \times 7 + 9 =$	$9 \times 8 + 2 =$	$7 \times 9 - 6 =$
$4 \times 4 + 5 =$	$5 \times 7 - 4 =$	$4 \times 1 + 5 =$	$2 \times 5 + 5 =$	$6 \times 3 - 5 =$
$4 \times 7 - 5 =$	$5 \times 7 - 5 =$	$5 \times 2 + 5 =$	$9 \times 8 - 7 =$	$7 \times 5 + 2 =$
$6 \times 4 - 5 =$	$6 \times 8 + 3 =$	$9 \times 1 - 7 =$	$7 \times 7 - 3 =$	$3 \times 2 + 3 =$
$7 \times 8 + 4 =$	$3 \times 7 + 6 =$	$9 \times 6 - 7 =$	$5 \times 8 - 4 =$	$7 \times 9 - 4 =$
$4 \times 8 + 5 =$	$8 \times 3 + 3 =$	$4 \times 5 - 6 =$	$5 \times 9 - 5 =$	$3 \times 4 - 3 =$
$9 \times 9 + 8 =$	$4 \times 5 + 4 =$	$7 \times 3 + 8 =$	$6 \times 8 - 6 =$	$4 \times 1 - 4 =$

完成时间:_____

9以内乘加乘减•多品强化训练



$5 \times 1 - 5 =$	$7 \times 2 + 4 =$	$6 \times 7 + 3 =$	$3 \times 9 - 9 =$	$3 \times 5 - 7 =$
$2 \times 6 - 7 =$	$3 \times 4 + 9 =$	$2 \times 7 + 4 =$	$2 \times 7 + 6 =$	$8 \times 2 + 9 =$
$3 \times 1 - 2 =$	$5 \times 7 + 2 =$	$2 \times 8 + 8 =$	$4 \times 2 - 1 =$	$2 \times 9 - 3 =$
$8 \times 4 - 8 =$	$4 \times 9 + 7 =$	$6 \times 5 - 2 =$	$3 \times 3 + 3 =$	$4 \times 6 + 4 =$
$3 \times 2 - 5 =$	$6 \times 2 + 8 =$	$3 \times 8 + 6 =$	$5 \times 3 - 2 =$	$7 \times 2 + 5 =$
$9 \times 9 + 7 =$	$4 \times 5 - 4 =$	$3 \times 7 - 9 =$	$2 \times 4 - 6 =$	$8 \times 5 + 5 =$
$3 \times 7 - 4 =$	$7 \times 5 - 5 =$	$2 \times 4 - 1 =$	$4 \times 6 + 2 =$	$3 \times 5 - 7 =$
$7 \times 4 - 8 =$	$8 \times 8 + 3 =$	$9 \times 9 - 4 =$	$4 \times 7 + 2 =$	$6 \times 4 - 8 =$
$8 \times 2 - 4 =$	$7 \times 7 - 9 =$	$4 \times 1 - 1 =$	$5 \times 6 - 3 =$	$7 \times 7 - 6 =$
$6 \times 1 - 2 =$	$7 \times 4 - 7 =$	$3 \times 9 + 5 =$	$4 \times 5 - 2 =$	$8 \times 7 + 4 =$
$3 \times 3 - 2 =$	$4 \times 2 - 4 =$	$7 \times 9 + 4 =$	$4 \times 4 - 8 =$	$4 \times 5 - 3 =$
$5 \times 1 - 4 =$	$9 \times 3 - 5 =$	$6 \times 7 - 5 =$	$5 \times 4 - 8 =$	$8 \times 8 - 5 =$
$2 \times 1 + 8 =$	$9 \times 4 - 5 =$	$4 \times 9 - 4 =$	$4 \times 1 - 3 =$	$5 \times 3 - 8 =$
$3 \times 7 - 9 =$	$4 \times 1 + 3 =$	$9 \times 7 + 2 =$	$6 \times 9 - 4 =$	$5 \times 8 - 6 =$
$4 \times 7 + 9 =$	$8 \times 3 + 9 =$	$7 \times 9 - 2 =$	$9 \times 5 - 7 =$	$9 \times 1 - 9 =$
$6 \times 4 + 9 =$	$5 \times 1 + 8 =$	$2 \times 6 + 2 =$	$7 \times 1 - 1 =$	$3 \times 7 - 8 =$
$3 \times 4 - 6 =$	$8 \times 3 + 6 =$	$5 \times 5 + 7 =$	$4 \times 4 + 4 =$	$5 \times 5 + 7 =$
$9 \times 4 + 9 =$	$8 \times 9 + 5 =$	$6 \times 9 - 9 =$	$8 \times 1 - 6 =$	$4 \times 8 + 9 =$
$5 \times 8 + 5 =$	$7 \times 7 - 2 =$	$7 \times 1 - 7 =$	$2 \times 7 - 2 =$	$4 \times 7 - 2 =$
$2 \times 1 + 9 =$	$7 \times 4 + 3 =$	$4 \times 1 + 3 =$	$6 \times 7 + 7 =$	$9 \times 2 + 9 =$

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9以内乘加乘减•多品强化训练



$2 \times 4 - 7 =$	$7 \times 5 - 7 =$	$6 \times 4 - 6 =$	$3 \times 7 - 6 =$	$8 \times 5 + 7 =$
$5 \times 1 - 5 =$	$9 \times 9 + 2 =$	$2 \times 1 + 6 =$	$8 \times 1 - 4 =$	$6 \times 6 - 5 =$
$5 \times 9 - 2 =$	$5 \times 4 - 2 =$	$7 \times 8 + 4 =$	$8 \times 3 - 3 =$	$4 \times 5 + 5 =$
$7 \times 6 - 8 =$	$9 \times 8 - 6 =$	$7 \times 1 + 8 =$	$9 \times 1 + 3 =$	$8 \times 8 + 9 =$
$5 \times 5 + 3 =$	$7 \times 8 - 4 =$	$3 \times 7 + 9 =$	$6 \times 7 - 2 =$	$8 \times 3 - 8 =$
$7 \times 1 - 2 =$	$4 \times 7 + 9 =$	$2 \times 7 + 6 =$	$2 \times 2 - 1 =$	$6 \times 8 + 6 =$
$3 \times 5 + 2 =$	$2 \times 4 - 7 =$	$8 \times 3 - 5 =$	$6 \times 7 - 9 =$	$4 \times 2 - 3 =$
$8 \times 5 - 2 =$	$5 \times 1 - 3 =$	$9 \times 9 + 4 =$	$9 \times 2 - 8 =$	$8 \times 3 + 4 =$
$3 \times 9 - 9 =$	$6 \times 5 + 5 =$	$7 \times 7 - 9 =$	$5 \times 9 + 2 =$	$4 \times 5 + 7 =$
$6 \times 4 - 9 =$	$5 \times 3 - 8 =$	$5 \times 8 - 8 =$	$5 \times 2 - 2 =$	$9 \times 7 - 4 =$
$6 \times 6 - 2 =$	$6 \times 6 + 4 =$	$6 \times 7 - 8 =$	$8 \times 6 + 5 =$	$8 \times 7 - 7 =$
$9 \times 7 - 4 =$	$8 \times 5 - 6 =$	$7 \times 3 + 6 =$	$6 \times 8 + 8 =$	$3 \times 4 + 7 =$
$9 \times 1 - 4 =$	$2 \times 4 - 3 =$	$9 \times 6 - 3 =$	$8 \times 3 - 4 =$	$5 \times 1 - 3 =$
$5 \times 9 - 6 =$	$7 \times 4 - 4 =$	$3 \times 2 + 4 =$	$9 \times 9 - 6 =$	$8 \times 1 + 2 =$
$6 \times 5 + 3 =$	$4 \times 3 - 3 =$	$6 \times 6 - 7 =$	$6 \times 6 - 9 =$	$9 \times 3 - 9 =$
$4 \times 4 + 9 =$	$9 \times 8 + 9 =$	$4 \times 2 + 8 =$	$5 \times 2 - 9 =$	$6 \times 5 - 4 =$
$2 \times 4 + 5 =$	$2 \times 1 - 2 =$	$9 \times 3 + 8 =$	$3 \times 3 - 9 =$	$7 \times 4 + 9 =$
$8 \times 2 + 5 =$	$5 \times 9 + 5 =$	$3 \times 5 + 3 =$	$7 \times 1 - 3 =$	$2 \times 7 - 5 =$
$7 \times 1 - 3 =$	$9 \times 9 + 9 =$	$7 \times 9 - 7 =$	$2 \times 6 + 7 =$	$9 \times 8 - 8 =$
$7 \times 9 + 3 =$	$7 \times 8 + 8 =$	$8 \times 3 - 3 =$	$8 \times 9 - 7 =$	$4 \times 6 - 9 =$

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9以内乘加乘减•多品强化训练



$8 \times 5 - 7 =$	$8 \times 6 - 9 =$	$5 \times 7 - 8 =$	$5 \times 6 + 4 =$	$7 \times 7 - 9 =$
$6 \times 8 - 7 =$	$4 \times 8 - 3 =$	$4 \times 5 - 3 =$	$3 \times 2 + 3 =$	$6 \times 9 - 8 =$
$3 \times 5 - 4 =$	$9 \times 4 + 8 =$	$2 \times 1 + 7 =$	$6 \times 4 - 2 =$	$3 \times 8 + 8 =$
$8 \times 9 + 5 =$	$8 \times 1 - 6 =$	$6 \times 9 - 9 =$	$6 \times 7 + 6 =$	$8 \times 4 + 9 =$
$9 \times 7 + 2 =$	$3 \times 5 - 9 =$	$7 \times 4 + 2 =$	$7 \times 3 + 4 =$	$3 \times 6 - 8 =$
$8 \times 4 - 9 =$	$8 \times 2 + 6 =$	$6 \times 2 - 3 =$	$2 \times 5 - 5 =$	$8 \times 5 + 6 =$
$4 \times 7 - 6 =$	$4 \times 7 + 8 =$	$4 \times 1 - 4 =$	$8 \times 9 - 8 =$	$7 \times 8 - 6 =$
$3 \times 5 - 4 =$	$3 \times 2 + 3 =$	$2 \times 8 - 8 =$	$2 \times 3 - 6 =$	$6 \times 6 + 7 =$
$6 \times 8 + 6 =$	$4 \times 6 + 6 =$	$5 \times 6 - 9 =$	$4 \times 2 - 5 =$	$5 \times 5 + 9 =$
$3 \times 2 - 1 =$	$6 \times 3 + 7 =$	$6 \times 3 - 9 =$	$6 \times 6 - 9 =$	$9 \times 1 + 5 =$
$8 \times 7 - 2 =$	$4 \times 5 - 8 =$	$8 \times 9 + 6 =$	$2 \times 8 - 6 =$	$7 \times 5 + 4 =$
$3 \times 9 - 6 =$	$5 \times 9 + 3 =$	$2 \times 4 - 8 =$	$5 \times 7 - 8 =$	$9 \times 6 + 7 =$
$7 \times 2 + 7 =$	$8 \times 4 - 2 =$	$6 \times 1 - 2 =$	$6 \times 4 + 2 =$	$7 \times 1 - 3 =$
$6 \times 1 + 4 =$	$5 \times 7 - 9 =$	$3 \times 5 + 2 =$	$7 \times 4 + 4 =$	$3 \times 5 + 7 =$
$3 \times 2 - 2 =$	$2 \times 2 + 6 =$	$4 \times 9 - 2 =$	$3 \times 9 - 5 =$	$6 \times 9 - 3 =$
$3 \times 9 + 8 =$	$7 \times 6 + 5 =$	$9 \times 3 + 8 =$	$5 \times 9 - 6 =$	$5 \times 5 - 6 =$
$8 \times 3 - 6 =$	$8 \times 1 - 2 =$	$2 \times 3 + 4 =$	$2 \times 9 - 5 =$	$2 \times 2 + 7 =$
$9 \times 6 - 9 =$	$4 \times 9 + 3 =$	$8 \times 8 + 9 =$	$4 \times 2 - 4 =$	$2 \times 7 + 3 =$
$7 \times 4 - 5 =$	$9 \times 1 + 6 =$	$7 \times 4 + 9 =$	$4 \times 5 + 6 =$	$9 \times 2 + 4 =$
$6 \times 8 - 6 =$	$7 \times 2 - 9 =$	$3 \times 8 - 9 =$	$7 \times 8 + 9 =$	$9 \times 8 + 6 =$

完成时间:_____

9以内乘加乘减•多品强化训练



$2 \times 6 + 4 =$	$7 \times 7 + 8 =$	$6 \times 2 - 6 =$	$6 \times 7 - 9 =$	$7 \times 1 + 9 =$
$4 \times 4 + 3 =$	$6 \times 6 - 7 =$	$2 \times 9 + 5 =$	$4 \times 3 - 2 =$	$5 \times 8 + 5 =$
$9 \times 3 - 4 =$	$7 \times 5 - 3 =$	$6 \times 8 - 7 =$	$3 \times 8 + 3 =$	$5 \times 2 + 9 =$
$2 \times 1 - 1 =$	$5 \times 1 + 9 =$	$3 \times 9 - 8 =$	$6 \times 9 - 7 =$	$3 \times 6 + 9 =$
$4 \times 9 + 9 =$	$4 \times 8 - 5 =$	$2 \times 3 + 9 =$	$5 \times 6 + 4 =$	$2 \times 1 + 3 =$
$8 \times 9 + 9 =$	$2 \times 4 - 8 =$	$7 \times 8 - 5 =$	$9 \times 1 - 4 =$	$4 \times 5 - 8 =$
$8 \times 5 + 3 =$	$6 \times 5 - 4 =$	$2 \times 1 + 8 =$	$6 \times 7 + 7 =$	$4 \times 9 + 9 =$
$6 \times 9 + 4 =$	$2 \times 5 + 6 =$	$3 \times 9 - 5 =$	$5 \times 5 + 2 =$	$5 \times 9 + 9 =$
$7 \times 4 + 6 =$	$5 \times 2 + 2 =$	$4 \times 1 - 4 =$	$8 \times 4 - 7 =$	$3 \times 9 + 5 =$
$3 \times 6 + 6 =$	$8 \times 3 + 5 =$	$8 \times 5 - 8 =$	$5 \times 9 - 8 =$	$4 \times 5 + 9 =$
$6 \times 9 - 8 =$	$2 \times 2 - 1 =$	$4 \times 1 - 4 =$	$3 \times 3 + 9 =$	$8 \times 3 + 2 =$
$3 \times 1 + 6 =$	$5 \times 9 + 8 =$	$2 \times 9 - 5 =$	$4 \times 8 + 9 =$	$7 \times 5 - 5 =$
$6 \times 6 + 9 =$	$6 \times 6 - 8 =$	$9 \times 9 + 9 =$	$9 \times 2 + 7 =$	$6 \times 3 + 7 =$
$5 \times 5 + 3 =$	$2 \times 8 + 3 =$	$3 \times 2 + 9 =$	$9 \times 6 - 8 =$	$2 \times 9 + 7 =$
$6 \times 3 - 4 =$	$3 \times 7 + 2 =$	$9 \times 5 + 9 =$	$6 \times 1 + 8 =$	$4 \times 9 - 6 =$
$6 \times 1 - 6 =$	$4 \times 2 - 7 =$	$2 \times 2 - 2 =$	$3 \times 6 - 3 =$	$6 \times 1 - 4 =$
$2 \times 1 + 4 =$	$5 \times 5 - 5 =$	$6 \times 9 + 2 =$	$2 \times 3 + 9 =$	$4 \times 1 + 5 =$
$8 \times 3 + 5 =$	$8 \times 8 - 2 =$	$9 \times 3 - 4 =$	$9 \times 9 - 8 =$	$7 \times 9 + 2 =$
$6 \times 5 - 9 =$	$8 \times 1 + 2 =$	$3 \times 9 - 8 =$	$6 \times 7 + 9 =$	$5 \times 8 - 2 =$
$7 \times 1 + 9 =$	$2 \times 9 - 9 =$	$3 \times 1 - 3 =$	$6 \times 2 - 9 =$	$6 \times 9 + 7 =$

完成时间:_____

9以内乘加乘减•多品强化训练



$8 \times 7 - 9 =$	$9 \times 5 - 3 =$	$4 \times 7 - 7 =$	$9 \times 3 + 8 =$	$2 \times 6 + 2 =$
$8 \times 2 + 6 =$	$3 \times 9 - 5 =$	$3 \times 3 + 8 =$	$5 \times 1 + 2 =$	$4 \times 4 - 5 =$
$4 \times 1 + 4 =$	$6 \times 5 + 3 =$	$6 \times 6 + 6 =$	$9 \times 8 - 3 =$	$5 \times 8 + 9 =$
$4 \times 3 + 8 =$	$8 \times 2 + 8 =$	$3 \times 6 - 7 =$	$2 \times 3 + 4 =$	$4 \times 8 - 7 =$
$9 \times 7 + 7 =$	$2 \times 9 + 4 =$	$9 \times 9 + 9 =$	$8 \times 2 - 3 =$	$9 \times 9 - 7 =$
$8 \times 1 - 8 =$	$6 \times 9 - 6 =$	$6 \times 7 - 7 =$	$2 \times 6 - 7 =$	$8 \times 5 - 7 =$
$3 \times 5 - 2 =$	$6 \times 2 - 6 =$	$8 \times 4 - 5 =$	$6 \times 3 + 9 =$	$3 \times 8 - 2 =$
$4 \times 2 - 5 =$	$5 \times 1 + 6 =$	$5 \times 7 + 2 =$	$5 \times 7 - 7 =$	$8 \times 9 + 2 =$
$5 \times 9 - 2 =$	$9 \times 8 + 4 =$	$3 \times 9 - 5 =$	$3 \times 8 + 3 =$	$5 \times 9 + 9 =$
$8 \times 2 - 7 =$	$8 \times 6 - 4 =$	$5 \times 6 - 9 =$	$8 \times 6 - 9 =$	$8 \times 8 - 8 =$
$5 \times 4 - 2 =$	$3 \times 4 + 9 =$	$5 \times 4 + 2 =$	$6 \times 5 + 6 =$	$5 \times 9 - 5 =$
$6 \times 7 - 2 =$	$3 \times 3 - 5 =$	$9 \times 8 - 3 =$	$7 \times 6 + 7 =$	$8 \times 2 - 6 =$
$6 \times 4 - 8 =$	$2 \times 5 - 9 =$	$8 \times 1 - 2 =$	$2 \times 4 + 5 =$	$9 \times 5 - 8 =$
$6 \times 3 - 8 =$	$6 \times 6 + 2 =$	$5 \times 3 + 9 =$	$9 \times 7 - 3 =$	$2 \times 3 - 2 =$
$9 \times 6 - 5 =$	$8 \times 3 + 5 =$	$9 \times 7 - 6 =$	$4 \times 2 + 5 =$	$5 \times 3 + 8 =$
$4 \times 4 - 2 =$	$5 \times 2 + 7 =$	$7 \times 7 - 3 =$	$8 \times 8 - 9 =$	$2 \times 3 + 5 =$
$9 \times 7 + 9 =$	$9 \times 7 - 2 =$	$8 \times 1 - 1 =$	$2 \times 8 - 9 =$	$3 \times 8 + 5 =$
$4 \times 4 + 8 =$	$8 \times 9 - 7 =$	$9 \times 3 + 7 =$	$4 \times 8 + 5 =$	$5 \times 2 - 9 =$
$9 \times 7 - 7 =$	$6 \times 2 + 6 =$	$5 \times 8 + 9 =$	$3 \times 5 + 5 =$	$4 \times 9 - 4 =$
$7 \times 1 - 2 =$	$9 \times 9 + 6 =$	$4 \times 5 - 3 =$	$2 \times 8 + 8 =$	$4 \times 1 - 2 =$

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