

9以内乘法填数•多品强化训练



$9 \times () = 27$	$8 \times () = 56$	$8 \times () = 16$	$() \times 9 = 27$
$3 \times () = 24$	$6 \times () = 12$	$() \times 5 = 10$	$() \times 6 = 18$
$8 \times () = 16$	$() \times 1 = 8$	$7 \times () = 56$	$8 \times () = 40$
$9 \times () = 54$	$8 \times () = 48$	$() \times 3 = 21$	$() \times 7 = 28$
$8 \times () = 8$	$9 \times () = 72$	$8 \times () = 72$	$9 \times () = 45$
$2 \times () = 10$	$() \times 9 = 54$	$() \times 4 = 28$	$() \times 7 = 14$
$8 \times () = 64$	$7 \times () = 42$	$4 \times () = 4$	$5 \times () = 20$
$9 \times () = 54$	$() \times 5 = 10$	$3 \times () = 15$	$3 \times () = 21$
$3 \times () = 21$	$7 \times () = 28$	$() \times 7 = 21$	$8 \times () = 8$
$7 \times () = 35$	$() \times 6 = 18$	$() \times 4 = 16$	$() \times 6 = 48$
$() \times 2 = 10$	$() \times 3 = 12$	$() \times 2 = 14$	$9 \times () = 18$
$5 \times () = 10$	$9 \times () = 36$	$2 \times () = 4$	$() \times 3 = 18$
$5 \times () = 5$	$4 \times () = 36$	$9 \times () = 72$	$8 \times () = 72$
$4 \times () = 4$	$2 \times () = 2$	$() \times 1 = 2$	$6 \times () = 24$
$() \times 3 = 9$	$() \times 6 = 48$	$6 \times () = 36$	$() \times 8 = 56$
$() \times 5 = 15$	$8 \times () = 32$	$7 \times () = 21$	$2 \times () = 10$
$3 \times () = 9$	$() \times 8 = 32$	$() \times 8 = 48$	$() \times 3 = 9$
$4 \times () = 24$	$6 \times () = 24$	$3 \times () = 27$	$() \times 3 = 6$
$() \times 5 = 25$	$2 \times () = 4$	$9 \times () = 63$	$9 \times () = 81$
$9 \times () = 9$	$() \times 1 = 3$	$() \times 1 = 7$	$5 \times () = 15$

完成时间:_____

9以内乘法填数•多品强化训练



$7 \times () = 49$	$() \times 8 = 48$	$() \times 5 = 30$	$() \times 4 = 12$
$() \times 9 = 72$	$9 \times () = 54$	$5 \times () = 30$	$7 \times () = 35$
$() \times 9 = 81$	$() \times 7 = 14$	$9 \times () = 45$	$() \times 7 = 14$
$9 \times () = 45$	$() \times 8 = 56$	$9 \times () = 27$	$2 \times () = 14$
$() \times 6 = 12$	$2 \times () = 16$	$7 \times () = 63$	$() \times 9 = 72$
$() \times 5 = 20$	$3 \times () = 6$	$() \times 4 = 28$	$() \times 3 = 21$
$() \times 8 = 64$	$2 \times () = 4$	$6 \times () = 24$	$() \times 5 = 10$
$() \times 8 = 32$	$() \times 2 = 18$	$4 \times () = 8$	$5 \times () = 25$
$() \times 7 = 35$	$2 \times () = 16$	$() \times 3 = 21$	$7 \times () = 35$
$() \times 4 = 12$	$() \times 3 = 27$	$() \times 9 = 18$	$3 \times () = 21$
$() \times 3 = 12$	$3 \times () = 12$	$9 \times () = 72$	$() \times 3 = 21$
$() \times 8 = 24$	$5 \times () = 25$	$() \times 8 = 72$	$3 \times () = 24$
$4 \times () = 24$	$4 \times () = 24$	$() \times 7 = 35$	$() \times 5 = 25$
$() \times 4 = 12$	$6 \times () = 54$	$3 \times () = 3$	$2 \times () = 2$
$9 \times () = 72$	$() \times 5 = 40$	$5 \times () = 25$	$() \times 7 = 63$
$9 \times () = 54$	$() \times 7 = 14$	$4 \times () = 12$	$() \times 1 = 7$
$7 \times () = 49$	$8 \times () = 16$	$() \times 6 = 30$	$9 \times () = 9$
$() \times 3 = 6$	$() \times 8 = 64$	$7 \times () = 28$	$() \times 6 = 30$
$() \times 6 = 48$	$() \times 8 = 56$	$() \times 5 = 30$	$8 \times () = 8$
$7 \times () = 56$	$() \times 3 = 27$	$4 \times () = 4$	$() \times 2 = 16$

完成时间:_____

9以内乘法填数•多品强化训练



$() \times 7 = 49$	$5 \times () = 20$	$9 \times () = 45$	$() \times 2 = 16$
$() \times 6 = 24$	$2 \times () = 12$	$3 \times () = 24$	$() \times 8 = 48$
$7 \times () = 7$	$5 \times () = 45$	$() \times 9 = 54$	$() \times 7 = 42$
$() \times 3 = 27$	$4 \times () = 20$	$() \times 4 = 12$	$3 \times () = 3$
$9 \times () = 36$	$() \times 2 = 18$	$5 \times () = 10$	$2 \times () = 14$
$() \times 9 = 81$	$() \times 5 = 45$	$() \times 7 = 56$	$5 \times () = 25$
$3 \times () = 18$	$9 \times () = 27$	$8 \times () = 56$	$() \times 2 = 8$
$8 \times () = 56$	$() \times 1 = 9$	$() \times 6 = 12$	$() \times 5 = 25$
$() \times 9 = 18$	$() \times 7 = 49$	$() \times 7 = 42$	$() \times 5 = 15$
$3 \times () = 27$	$5 \times () = 25$	$() \times 4 = 28$	$() \times 9 = 27$
$3 \times () = 18$	$() \times 1 = 8$	$() \times 6 = 30$	$() \times 9 = 27$
$6 \times () = 48$	$() \times 3 = 18$	$3 \times () = 18$	$() \times 4 = 28$
$8 \times () = 24$	$5 \times () = 20$	$() \times 8 = 64$	$4 \times () = 28$
$6 \times () = 30$	$() \times 8 = 24$	$() \times 9 = 72$	$() \times 7 = 42$
$() \times 6 = 24$	$3 \times () = 3$	$() \times 7 = 49$	$() \times 7 = 56$
$() \times 8 = 48$	$() \times 1 = 3$	$9 \times () = 18$	$() \times 6 = 54$
$6 \times () = 18$	$() \times 1 = 3$	$() \times 7 = 14$	$4 \times () = 12$
$3 \times () = 3$	$8 \times () = 32$	$() \times 8 = 32$	$4 \times () = 20$
$() \times 2 = 18$	$() \times 6 = 48$	$() \times 2 = 4$	$7 \times () = 49$
$4 \times () = 8$	$4 \times () = 20$	$6 \times () = 48$	$() \times 9 = 81$

完成时间:_____

9以内乘法填数•多品强化训练



$6 \times () = 54$	$() \times 1 = 3$	$() \times 4 = 24$	$6 \times () = 6$
$6 \times () = 12$	$() \times 8 = 56$	$() \times 2 = 10$	$() \times 5 = 40$
$() \times 7 = 21$	$() \times 9 = 63$	$() \times 5 = 40$	$6 \times () = 36$
$() \times 6 = 30$	$() \times 6 = 30$	$() \times 1 = 9$	$() \times 3 = 27$
$8 \times () = 56$	$3 \times () = 3$	$3 \times () = 3$	$() \times 9 = 18$
$() \times 7 = 28$	$() \times 4 = 20$	$3 \times () = 9$	$() \times 2 = 18$
$() \times 5 = 10$	$() \times 3 = 12$	$() \times 1 = 2$	$5 \times () = 30$
$5 \times () = 40$	$() \times 6 = 18$	$8 \times () = 32$	$8 \times () = 8$
$3 \times () = 9$	$8 \times () = 72$	$() \times 4 = 24$	$5 \times () = 5$
$() \times 9 = 63$	$() \times 3 = 21$	$() \times 6 = 54$	$8 \times () = 8$
$() \times 4 = 28$	$4 \times () = 8$	$() \times 4 = 8$	$3 \times () = 15$
$() \times 9 = 63$	$7 \times () = 7$	$4 \times () = 16$	$() \times 7 = 42$
$9 \times () = 72$	$() \times 7 = 63$	$7 \times () = 35$	$3 \times () = 27$
$() \times 5 = 20$	$() \times 6 = 24$	$() \times 9 = 45$	$() \times 8 = 24$
$3 \times () = 24$	$() \times 4 = 28$	$() \times 6 = 24$	$() \times 1 = 9$
$7 \times () = 35$	$() \times 5 = 35$	$() \times 5 = 25$	$6 \times () = 12$
$3 \times () = 3$	$3 \times () = 12$	$2 \times () = 4$	$3 \times () = 21$
$5 \times () = 35$	$3 \times () = 15$	$3 \times () = 12$	$() \times 6 = 48$
$() \times 9 = 54$	$3 \times () = 27$	$() \times 5 = 15$	$() \times 1 = 4$
$8 \times () = 24$	$() \times 4 = 28$	$9 \times () = 81$	$() \times 7 = 35$

完成时间:_____

9以内乘法填数•多品强化训练



$3 \times () = 15$	$3 \times () = 24$	$() \times 6 = 12$	$2 \times () = 10$
$() \times 1 = 4$	$() \times 4 = 32$	$() \times 4 = 12$	$() \times 1 = 2$
$5 \times () = 5$	$7 \times () = 7$	$5 \times () = 45$	$9 \times () = 81$
$9 \times () = 54$	$6 \times () = 48$	$() \times 2 = 16$	$2 \times () = 12$
$3 \times () = 9$	$2 \times () = 6$	$() \times 2 = 16$	$() \times 9 = 45$
$() \times 7 = 63$	$6 \times () = 12$	$6 \times () = 6$	$4 \times () = 32$
$() \times 4 = 28$	$() \times 5 = 25$	$() \times 8 = 24$	$() \times 8 = 64$
$() \times 3 = 12$	$() \times 4 = 8$	$() \times 4 = 20$	$4 \times () = 8$
$() \times 8 = 24$	$3 \times () = 12$	$() \times 4 = 36$	$5 \times () = 35$
$() \times 9 = 72$	$4 \times () = 20$	$8 \times () = 40$	$9 \times () = 27$
$4 \times () = 32$	$9 \times () = 72$	$7 \times () = 7$	$() \times 2 = 6$
$2 \times () = 12$	$() \times 6 = 42$	$4 \times () = 24$	$9 \times () = 18$
$9 \times () = 45$	$7 \times () = 21$	$6 \times () = 18$	$() \times 5 = 15$
$5 \times () = 20$	$() \times 5 = 35$	$7 \times () = 49$	$() \times 4 = 24$
$4 \times () = 20$	$() \times 8 = 32$	$() \times 4 = 28$	$() \times 4 = 12$
$7 \times () = 28$	$8 \times () = 72$	$2 \times () = 12$	$() \times 7 = 21$
$5 \times () = 20$	$4 \times () = 16$	$() \times 3 = 18$	$6 \times () = 54$
$8 \times () = 56$	$() \times 4 = 24$	$4 \times () = 16$	$() \times 2 = 18$
$() \times 6 = 24$	$5 \times () = 10$	$() \times 8 = 40$	$4 \times () = 8$
$8 \times () = 64$	$2 \times () = 12$	$() \times 9 = 54$	$7 \times () = 28$

完成时间:_____

9以内乘法填数•多品强化训练



$() \times 5 = 15$	$2 \times () = 14$	$() \times 1 = 7$	$() \times 1 = 8$
$3 \times () = 21$	$9 \times () = 72$	$() \times 1 = 8$	$4 \times () = 32$
$5 \times () = 15$	$4 \times () = 16$	$2 \times () = 10$	$9 \times () = 63$
$9 \times () = 9$	$() \times 6 = 42$	$() \times 7 = 49$	$6 \times () = 24$
$7 \times () = 56$	$() \times 2 = 18$	$() \times 1 = 3$	$5 \times () = 10$
$() \times 5 = 35$	$5 \times () = 5$	$9 \times () = 63$	$4 \times () = 12$
$() \times 8 = 56$	$2 \times () = 16$	$2 \times () = 16$	$4 \times () = 4$
$() \times 5 = 10$	$2 \times () = 12$	$2 \times () = 4$	$3 \times () = 15$
$() \times 2 = 12$	$() \times 6 = 30$	$6 \times () = 42$	$2 \times () = 14$
$4 \times () = 24$	$4 \times () = 4$	$() \times 6 = 42$	$() \times 2 = 18$
$() \times 8 = 56$	$() \times 2 = 10$	$() \times 4 = 20$	$2 \times () = 4$
$() \times 8 = 40$	$3 \times () = 3$	$9 \times () = 63$	$() \times 1 = 7$
$9 \times () = 18$	$() \times 5 = 45$	$3 \times () = 12$	$() \times 4 = 32$
$5 \times () = 15$	$5 \times () = 15$	$3 \times () = 6$	$() \times 1 = 5$
$() \times 3 = 21$	$() \times 5 = 25$	$7 \times () = 49$	$6 \times () = 12$
$() \times 8 = 16$	$() \times 9 = 45$	$6 \times () = 18$	$() \times 4 = 16$
$7 \times () = 63$	$5 \times () = 5$	$4 \times () = 4$	$() \times 5 = 30$
$() \times 3 = 15$	$() \times 8 = 40$	$8 \times () = 32$	$3 \times () = 15$
$2 \times () = 8$	$() \times 1 = 7$	$3 \times () = 21$	$() \times 6 = 24$
$() \times 1 = 6$	$() \times 6 = 36$	$() \times 4 = 16$	$5 \times () = 35$

完成时间:_____

9以内乘法填数•多品强化训练



- | | | | |
|---------------------|---------------------|---------------------|---------------------|
| $() \times 5 = 30$ | $3 \times () = 21$ | $5 \times () = 5$ | $5 \times () = 20$ |
| $4 \times () = 16$ | $3 \times () = 27$ | $7 \times () = 28$ | $() \times 2 = 4$ |
| $7 \times () = 14$ | $2 \times () = 18$ | $() \times 3 = 24$ | $5 \times () = 25$ |
| $() \times 8 = 40$ | $6 \times () = 54$ | $5 \times () = 25$ | $8 \times () = 16$ |
| $9 \times () = 54$ | $() \times 7 = 21$ | $4 \times () = 4$ | $2 \times () = 4$ |
| $3 \times () = 27$ | $6 \times () = 36$ | $() \times 5 = 30$ | $() \times 8 = 32$ |
| $9 \times () = 54$ | $() \times 5 = 10$ | $4 \times () = 16$ | $() \times 5 = 40$ |
| $() \times 2 = 18$ | $8 \times () = 56$ | $6 \times () = 6$ | $6 \times () = 48$ |
| $() \times 7 = 28$ | $() \times 7 = 21$ | $() \times 7 = 63$ | $5 \times () = 40$ |
| $5 \times () = 40$ | $() \times 5 = 20$ | $() \times 9 = 18$ | $() \times 6 = 18$ |
| $9 \times () = 63$ | $() \times 5 = 40$ | $8 \times () = 24$ | $4 \times () = 28$ |
| $4 \times () = 24$ | $6 \times () = 30$ | $() \times 8 = 40$ | $2 \times () = 14$ |
| $2 \times () = 8$ | $6 \times () = 36$ | $3 \times () = 6$ | $() \times 8 = 56$ |
| $4 \times () = 36$ | $6 \times () = 54$ | $() \times 2 = 8$ | $5 \times () = 10$ |
| $() \times 5 = 25$ | $() \times 3 = 21$ | $() \times 7 = 63$ | $7 \times () = 7$ |
| $() \times 7 = 49$ | $() \times 2 = 18$ | $() \times 4 = 36$ | $4 \times () = 8$ |
| $() \times 9 = 63$ | $() \times 8 = 16$ | $() \times 8 = 56$ | $8 \times () = 48$ |
| $9 \times () = 27$ | $9 \times () = 54$ | $() \times 3 = 24$ | $() \times 9 = 72$ |
| $2 \times () = 16$ | $4 \times () = 36$ | $3 \times () = 18$ | $() \times 6 = 42$ |
| $9 \times () = 54$ | $() \times 6 = 42$ | $() \times 1 = 3$ | $() \times 1 = 5$ |

完成时间:_____

9以内乘法填数•多品强化训练



$() \times 3 = 6$	$() \times 7 = 42$	$() \times 2 = 8$	$() \times 9 = 72$
$4 \times () = 28$	$7 \times () = 42$	$6 \times () = 24$	$7 \times () = 56$
$() \times 9 = 63$	$4 \times () = 20$	$() \times 2 = 18$	$() \times 2 = 10$
$() \times 5 = 15$	$2 \times () = 14$	$9 \times () = 81$	$() \times 7 = 56$
$() \times 3 = 15$	$() \times 9 = 63$	$4 \times () = 24$	$7 \times () = 56$
$() \times 4 = 24$	$7 \times () = 63$	$9 \times () = 36$	$() \times 6 = 36$
$() \times 3 = 12$	$4 \times () = 8$	$() \times 6 = 48$	$5 \times () = 25$
$7 \times () = 14$	$3 \times () = 27$	$() \times 3 = 24$	$7 \times () = 21$
$() \times 4 = 16$	$() \times 3 = 9$	$() \times 8 = 56$	$2 \times () = 6$
$() \times 6 = 18$	$5 \times () = 20$	$4 \times () = 24$	$5 \times () = 10$
$() \times 3 = 15$	$() \times 2 = 12$	$8 \times () = 56$	$() \times 1 = 4$
$() \times 9 = 45$	$9 \times () = 18$	$() \times 3 = 18$	$9 \times () = 54$
$() \times 1 = 8$	$2 \times () = 8$	$() \times 3 = 27$	$() \times 5 = 35$
$9 \times () = 18$	$2 \times () = 2$	$2 \times () = 6$	$() \times 9 = 45$
$() \times 2 = 12$	$() \times 2 = 6$	$4 \times () = 12$	$9 \times () = 36$
$() \times 5 = 10$	$5 \times () = 15$	$4 \times () = 24$	$() \times 9 = 72$
$4 \times () = 16$	$4 \times () = 16$	$6 \times () = 18$	$3 \times () = 3$
$4 \times () = 8$	$9 \times () = 36$	$3 \times () = 24$	$2 \times () = 6$
$7 \times () = 21$	$6 \times () = 42$	$5 \times () = 35$	$4 \times () = 24$
$() \times 2 = 18$	$5 \times () = 15$	$() \times 1 = 5$	$6 \times () = 12$

完成时间:_____

9以内乘法填数•多品强化训练



- | | | | |
|---------------------|---------------------|---------------------|---------------------|
| $2 \times () = 16$ | $() \times 8 = 32$ | $() \times 1 = 7$ | $() \times 9 = 72$ |
| $9 \times () = 9$ | $() \times 4 = 24$ | $() \times 2 = 16$ | $() \times 1 = 6$ |
| $6 \times () = 12$ | $7 \times () = 56$ | $2 \times () = 12$ | $() \times 5 = 25$ |
| $() \times 9 = 54$ | $() \times 6 = 48$ | $6 \times () = 30$ | $4 \times () = 20$ |
| $9 \times () = 81$ | $() \times 3 = 18$ | $() \times 6 = 24$ | $() \times 7 = 56$ |
| $() \times 9 = 45$ | $() \times 1 = 2$ | $7 \times () = 14$ | $() \times 1 = 5$ |
| $() \times 8 = 40$ | $() \times 4 = 16$ | $() \times 3 = 15$ | $() \times 3 = 27$ |
| $() \times 9 = 54$ | $() \times 5 = 25$ | $() \times 6 = 30$ | $() \times 5 = 25$ |
| $() \times 1 = 4$ | $3 \times () = 9$ | $6 \times () = 30$ | $3 \times () = 27$ |
| $6 \times () = 6$ | $() \times 5 = 10$ | $7 \times () = 42$ | $() \times 5 = 15$ |
| $4 \times () = 24$ | $9 \times () = 63$ | $6 \times () = 42$ | $8 \times () = 48$ |
| $2 \times () = 8$ | $() \times 7 = 42$ | $() \times 7 = 28$ | $7 \times () = 35$ |
| $4 \times () = 20$ | $2 \times () = 12$ | $() \times 7 = 49$ | $() \times 3 = 6$ |
| $4 \times () = 28$ | $() \times 8 = 40$ | $() \times 9 = 63$ | $() \times 8 = 56$ |
| $6 \times () = 24$ | $7 \times () = 56$ | $() \times 4 = 8$ | $() \times 8 = 64$ |
| $() \times 1 = 6$ | $2 \times () = 16$ | $() \times 5 = 20$ | $3 \times () = 6$ |
| $() \times 8 = 72$ | $2 \times () = 16$ | $3 \times () = 15$ | $() \times 1 = 8$ |
| $() \times 9 = 27$ | $9 \times () = 81$ | $() \times 1 = 4$ | $() \times 7 = 63$ |
| $() \times 3 = 21$ | $() \times 4 = 16$ | $4 \times () = 8$ | $6 \times () = 30$ |
| $() \times 5 = 20$ | $() \times 1 = 5$ | $2 \times () = 12$ | $() \times 9 = 45$ |

完成时间:_____

9以内乘法填数•多品强化训练



$6 \times () = 48$	$() \times 8 = 16$	$8 \times () = 8$	$2 \times () = 6$
$4 \times () = 24$	$() \times 1 = 6$	$3 \times () = 21$	$() \times 7 = 21$
$8 \times () = 16$	$() \times 2 = 6$	$2 \times () = 8$	$9 \times () = 27$
$() \times 9 = 18$	$() \times 4 = 12$	$4 \times () = 28$	$() \times 8 = 40$
$() \times 9 = 81$	$4 \times () = 8$	$4 \times () = 16$	$4 \times () = 8$
$() \times 2 = 18$	$() \times 7 = 49$	$2 \times () = 2$	$() \times 2 = 8$
$() \times 6 = 12$	$7 \times () = 56$	$2 \times () = 12$	$5 \times () = 35$
$2 \times () = 12$	$4 \times () = 28$	$4 \times () = 24$	$4 \times () = 20$
$9 \times () = 63$	$() \times 3 = 27$	$7 \times () = 14$	$() \times 7 = 63$
$() \times 9 = 54$	$() \times 2 = 10$	$3 \times () = 15$	$() \times 1 = 3$
$9 \times () = 27$	$() \times 5 = 30$	$() \times 7 = 56$	$() \times 5 = 40$
$() \times 5 = 20$	$() \times 9 = 54$	$3 \times () = 6$	$8 \times () = 64$
$7 \times () = 56$	$() \times 4 = 32$	$2 \times () = 8$	$() \times 1 = 3$
$5 \times () = 20$	$7 \times () = 35$	$7 \times () = 35$	$5 \times () = 15$
$8 \times () = 16$	$7 \times () = 63$	$7 \times () = 28$	$() \times 2 = 18$
$() \times 7 = 21$	$() \times 8 = 64$	$() \times 4 = 28$	$() \times 2 = 18$
$() \times 3 = 27$	$() \times 6 = 36$	$6 \times () = 54$	$() \times 2 = 14$
$() \times 3 = 18$	$9 \times () = 72$	$5 \times () = 35$	$6 \times () = 54$
$8 \times () = 40$	$4 \times () = 36$	$() \times 4 = 36$	$8 \times () = 40$
$() \times 7 = 28$	$5 \times () = 5$	$8 \times () = 16$	$() \times 1 = 2$

完成时间:_____