

100以内的减法•多品强化训练



$42 - 20 =$	$97 - 69 =$	$66 - 39 =$	$44 - 24 =$	$89 - 26 =$
$84 - 68 =$	$43 - 10 =$	$41 - 21 =$	$96 - 71 =$	$65 - 31 =$
$52 - 25 =$	$63 - 46 =$	$48 - 17 =$	$77 - 63 =$	$96 - 71 =$
$87 - 63 =$	$81 - 20 =$	$47 - 10 =$	$75 - 32 =$	$82 - 61 =$
$91 - 41 =$	$81 - 21 =$	$43 - 13 =$	$91 - 49 =$	$45 - 26 =$
$42 - 24 =$	$44 - 25 =$	$61 - 32 =$	$49 - 38 =$	$94 - 69 =$
$66 - 17 =$	$45 - 28 =$	$49 - 10 =$	$65 - 12 =$	$56 - 25 =$
$98 - 51 =$	$41 - 18 =$	$90 - 53 =$	$40 - 27 =$	$94 - 48 =$
$80 - 48 =$	$61 - 26 =$	$56 - 33 =$	$98 - 58 =$	$84 - 41 =$
$71 - 12 =$	$96 - 60 =$	$95 - 71 =$	$74 - 24 =$	$67 - 11 =$
$71 - 30 =$	$74 - 32 =$	$47 - 15 =$	$55 - 17 =$	$57 - 36 =$
$77 - 29 =$	$50 - 12 =$	$43 - 14 =$	$73 - 25 =$	$74 - 62 =$
$86 - 46 =$	$69 - 24 =$	$53 - 28 =$	$93 - 45 =$	$89 - 68 =$
$98 - 79 =$	$94 - 60 =$	$72 - 41 =$	$93 - 80 =$	$87 - 31 =$
$69 - 39 =$	$82 - 70 =$	$48 - 32 =$	$84 - 68 =$	$83 - 59 =$
$98 - 41 =$	$50 - 35 =$	$98 - 64 =$	$43 - 10 =$	$78 - 17 =$
$52 - 38 =$	$55 - 21 =$	$57 - 45 =$	$71 - 33 =$	$98 - 77 =$
$56 - 39 =$	$93 - 78 =$	$83 - 21 =$	$43 - 26 =$	$44 - 13 =$
$86 - 16 =$	$94 - 73 =$	$56 - 10 =$	$56 - 22 =$	$52 - 18 =$
$95 - 46 =$	$86 - 28 =$	$82 - 60 =$	$56 - 35 =$	$83 - 53 =$

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100以内的减法•多品强化训练



$63 - 44 =$	$60 - 15 =$	$76 - 59 =$	$99 - 68 =$	$87 - 65 =$
$82 - 39 =$	$99 - 65 =$	$89 - 76 =$	$69 - 10 =$	$92 - 78 =$
$75 - 46 =$	$90 - 55 =$	$71 - 32 =$	$51 - 10 =$	$43 - 11 =$
$55 - 37 =$	$71 - 60 =$	$53 - 24 =$	$99 - 40 =$	$47 - 15 =$
$92 - 68 =$	$83 - 14 =$	$71 - 56 =$	$40 - 28 =$	$62 - 42 =$
$42 - 22 =$	$90 - 42 =$	$83 - 68 =$	$40 - 12 =$	$44 - 28 =$
$63 - 36 =$	$88 - 56 =$	$82 - 56 =$	$94 - 13 =$	$65 - 54 =$
$55 - 17 =$	$63 - 48 =$	$48 - 26 =$	$88 - 64 =$	$87 - 75 =$
$71 - 38 =$	$54 - 41 =$	$86 - 46 =$	$41 - 29 =$	$44 - 15 =$
$50 - 38 =$	$49 - 18 =$	$56 - 42 =$	$65 - 12 =$	$73 - 32 =$
$44 - 26 =$	$95 - 65 =$	$74 - 33 =$	$67 - 34 =$	$69 - 20 =$
$41 - 13 =$	$92 - 27 =$	$85 - 30 =$	$48 - 27 =$	$60 - 19 =$
$51 - 18 =$	$80 - 63 =$	$70 - 16 =$	$75 - 10 =$	$99 - 26 =$
$96 - 68 =$	$69 - 49 =$	$57 - 41 =$	$87 - 61 =$	$90 - 56 =$
$68 - 33 =$	$61 - 21 =$	$69 - 57 =$	$42 - 17 =$	$74 - 13 =$
$99 - 20 =$	$63 - 16 =$	$87 - 12 =$	$72 - 49 =$	$94 - 19 =$
$66 - 48 =$	$74 - 26 =$	$98 - 75 =$	$46 - 10 =$	$90 - 39 =$
$61 - 16 =$	$86 - 17 =$	$40 - 19 =$	$66 - 31 =$	$40 - 18 =$
$48 - 31 =$	$79 - 49 =$	$87 - 65 =$	$41 - 24 =$	$94 - 70 =$
$49 - 28 =$	$70 - 42 =$	$43 - 32 =$	$72 - 35 =$	$53 - 24 =$

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$41 - 11 =$	$62 - 38 =$	$95 - 80 =$	$83 - 54 =$	$78 - 21 =$
$57 - 26 =$	$42 - 21 =$	$82 - 21 =$	$45 - 13 =$	$85 - 71 =$
$95 - 78 =$	$79 - 32 =$	$61 - 43 =$	$71 - 45 =$	$90 - 44 =$
$91 - 20 =$	$54 - 23 =$	$66 - 54 =$	$56 - 18 =$	$82 - 32 =$
$45 - 23 =$	$93 - 28 =$	$69 - 41 =$	$51 - 20 =$	$43 - 22 =$
$43 - 13 =$	$43 - 25 =$	$95 - 79 =$	$76 - 14 =$	$74 - 57 =$
$48 - 10 =$	$99 - 24 =$	$65 - 34 =$	$72 - 37 =$	$57 - 21 =$
$47 - 20 =$	$74 - 39 =$	$74 - 28 =$	$87 - 29 =$	$61 - 10 =$
$87 - 52 =$	$55 - 42 =$	$46 - 14 =$	$64 - 18 =$	$51 - 15 =$
$55 - 19 =$	$55 - 25 =$	$79 - 66 =$	$52 - 17 =$	$83 - 41 =$
$57 - 37 =$	$85 - 72 =$	$54 - 33 =$	$61 - 11 =$	$79 - 54 =$
$96 - 10 =$	$54 - 11 =$	$56 - 39 =$	$76 - 63 =$	$69 - 45 =$
$73 - 42 =$	$68 - 57 =$	$72 - 52 =$	$60 - 39 =$	$44 - 14 =$
$72 - 40 =$	$96 - 29 =$	$55 - 27 =$	$75 - 49 =$	$51 - 21 =$
$46 - 30 =$	$80 - 56 =$	$68 - 10 =$	$65 - 24 =$	$41 - 18 =$
$57 - 15 =$	$82 - 55 =$	$69 - 18 =$	$67 - 35 =$	$41 - 25 =$
$98 - 73 =$	$70 - 19 =$	$49 - 15 =$	$89 - 32 =$	$54 - 30 =$
$96 - 30 =$	$67 - 43 =$	$60 - 33 =$	$97 - 66 =$	$64 - 31 =$
$48 - 36 =$	$92 - 77 =$	$70 - 41 =$	$63 - 14 =$	$66 - 21 =$
$70 - 54 =$	$95 - 22 =$	$51 - 30 =$	$99 - 59 =$	$57 - 12 =$

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$73 - 12 =$	$86 - 69 =$	$42 - 13 =$	$78 - 60 =$	$47 - 23 =$
$64 - 41 =$	$64 - 26 =$	$73 - 11 =$	$76 - 15 =$	$89 - 63 =$
$40 - 27 =$	$47 - 33 =$	$97 - 37 =$	$63 - 12 =$	$53 - 17 =$
$99 - 56 =$	$44 - 25 =$	$73 - 60 =$	$93 - 47 =$	$51 - 34 =$
$93 - 78 =$	$58 - 11 =$	$98 - 18 =$	$49 - 16 =$	$63 - 44 =$
$60 - 13 =$	$47 - 15 =$	$85 - 19 =$	$43 - 29 =$	$43 - 32 =$
$45 - 30 =$	$47 - 27 =$	$55 - 15 =$	$87 - 11 =$	$95 - 20 =$
$54 - 11 =$	$41 - 13 =$	$98 - 74 =$	$75 - 57 =$	$78 - 65 =$
$75 - 33 =$	$44 - 31 =$	$68 - 31 =$	$93 - 36 =$	$91 - 62 =$
$59 - 25 =$	$99 - 77 =$	$67 - 19 =$	$90 - 10 =$	$67 - 53 =$
$65 - 25 =$	$44 - 10 =$	$84 - 22 =$	$47 - 31 =$	$91 - 19 =$
$50 - 13 =$	$95 - 33 =$	$62 - 41 =$	$42 - 20 =$	$40 - 10 =$
$77 - 61 =$	$60 - 29 =$	$69 - 31 =$	$44 - 14 =$	$73 - 52 =$
$44 - 14 =$	$94 - 17 =$	$66 - 19 =$	$94 - 73 =$	$96 - 67 =$
$59 - 40 =$	$66 - 32 =$	$54 - 15 =$	$75 - 18 =$	$78 - 59 =$
$63 - 18 =$	$78 - 27 =$	$61 - 37 =$	$79 - 27 =$	$70 - 33 =$
$89 - 32 =$	$81 - 41 =$	$90 - 45 =$	$96 - 27 =$	$86 - 47 =$
$63 - 23 =$	$41 - 27 =$	$77 - 14 =$	$71 - 15 =$	$71 - 38 =$
$91 - 16 =$	$42 - 16 =$	$86 - 46 =$	$42 - 31 =$	$52 - 18 =$
$90 - 47 =$	$52 - 11 =$	$97 - 36 =$	$70 - 29 =$	$94 - 25 =$

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$98 - 44 =$	$82 - 23 =$	$50 - 12 =$	$70 - 56 =$	$51 - 13 =$
$93 - 13 =$	$90 - 43 =$	$58 - 34 =$	$93 - 25 =$	$83 - 35 =$
$85 - 51 =$	$90 - 33 =$	$70 - 25 =$	$49 - 38 =$	$78 - 22 =$
$77 - 46 =$	$43 - 10 =$	$60 - 33 =$	$70 - 43 =$	$89 - 15 =$
$99 - 44 =$	$44 - 18 =$	$94 - 82 =$	$99 - 17 =$	$84 - 35 =$
$58 - 29 =$	$82 - 41 =$	$52 - 17 =$	$41 - 22 =$	$97 - 55 =$
$95 - 11 =$	$49 - 26 =$	$85 - 42 =$	$83 - 44 =$	$87 - 17 =$
$48 - 29 =$	$98 - 67 =$	$51 - 32 =$	$57 - 20 =$	$57 - 32 =$
$89 - 56 =$	$59 - 39 =$	$85 - 36 =$	$94 - 66 =$	$89 - 47 =$
$56 - 40 =$	$97 - 54 =$	$68 - 45 =$	$46 - 27 =$	$64 - 52 =$
$84 - 72 =$	$45 - 10 =$	$65 - 40 =$	$57 - 17 =$	$64 - 33 =$
$66 - 23 =$	$49 - 26 =$	$84 - 62 =$	$97 - 12 =$	$85 - 24 =$
$82 - 55 =$	$97 - 13 =$	$91 - 38 =$	$59 - 35 =$	$77 - 14 =$
$40 - 15 =$	$94 - 40 =$	$82 - 60 =$	$94 - 61 =$	$66 - 17 =$
$81 - 49 =$	$82 - 63 =$	$76 - 54 =$	$76 - 15 =$	$68 - 47 =$
$77 - 41 =$	$94 - 36 =$	$88 - 27 =$	$80 - 17 =$	$54 - 42 =$
$81 - 54 =$	$55 - 37 =$	$96 - 40 =$	$85 - 20 =$	$89 - 18 =$
$91 - 38 =$	$59 - 19 =$	$59 - 32 =$	$45 - 27 =$	$62 - 17 =$
$65 - 17 =$	$73 - 38 =$	$90 - 11 =$	$76 - 51 =$	$82 - 11 =$
$71 - 11 =$	$49 - 11 =$	$73 - 26 =$	$89 - 51 =$	$55 - 11 =$

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$87 - 46 =$	$48 - 33 =$	$74 - 12 =$	$63 - 19 =$	$51 - 11 =$
$92 - 10 =$	$52 - 24 =$	$42 - 15 =$	$91 - 36 =$	$74 - 46 =$
$82 - 24 =$	$88 - 21 =$	$93 - 46 =$	$79 - 42 =$	$67 - 20 =$
$54 - 13 =$	$71 - 58 =$	$57 - 11 =$	$85 - 69 =$	$90 - 68 =$
$44 - 26 =$	$99 - 85 =$	$84 - 58 =$	$93 - 12 =$	$60 - 46 =$
$68 - 31 =$	$52 - 10 =$	$51 - 31 =$	$79 - 48 =$	$88 - 43 =$
$78 - 32 =$	$84 - 66 =$	$94 - 78 =$	$83 - 15 =$	$75 - 27 =$
$72 - 61 =$	$52 - 11 =$	$44 - 27 =$	$73 - 61 =$	$43 - 15 =$
$61 - 43 =$	$58 - 16 =$	$65 - 48 =$	$84 - 70 =$	$93 - 51 =$
$73 - 60 =$	$44 - 22 =$	$84 - 62 =$	$58 - 47 =$	$45 - 28 =$
$99 - 40 =$	$99 - 46 =$	$88 - 51 =$	$81 - 34 =$	$69 - 14 =$
$80 - 30 =$	$77 - 62 =$	$54 - 36 =$	$47 - 27 =$	$74 - 56 =$
$98 - 35 =$	$76 - 33 =$	$64 - 50 =$	$82 - 20 =$	$96 - 18 =$
$78 - 42 =$	$47 - 15 =$	$47 - 17 =$	$93 - 13 =$	$41 - 18 =$
$88 - 73 =$	$91 - 27 =$	$75 - 32 =$	$67 - 35 =$	$78 - 11 =$
$95 - 72 =$	$60 - 47 =$	$96 - 84 =$	$41 - 14 =$	$53 - 16 =$
$57 - 46 =$	$81 - 60 =$	$61 - 46 =$	$84 - 34 =$	$71 - 31 =$
$61 - 21 =$	$61 - 26 =$	$43 - 26 =$	$51 - 28 =$	$94 - 73 =$
$84 - 33 =$	$84 - 12 =$	$83 - 15 =$	$65 - 17 =$	$93 - 73 =$
$96 - 52 =$	$70 - 37 =$	$40 - 12 =$	$81 - 52 =$	$61 - 33 =$

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$63 - 34 =$	$60 - 21 =$	$47 - 17 =$	$68 - 26 =$	$59 - 33 =$
$63 - 10 =$	$49 - 33 =$	$66 - 12 =$	$84 - 71 =$	$47 - 35 =$
$84 - 15 =$	$53 - 14 =$	$50 - 26 =$	$55 - 36 =$	$56 - 23 =$
$53 - 18 =$	$78 - 30 =$	$70 - 34 =$	$59 - 33 =$	$41 - 25 =$
$45 - 11 =$	$87 - 28 =$	$65 - 53 =$	$87 - 31 =$	$42 - 25 =$
$65 - 10 =$	$81 - 51 =$	$57 - 11 =$	$89 - 12 =$	$92 - 19 =$
$92 - 32 =$	$81 - 69 =$	$96 - 45 =$	$70 - 23 =$	$69 - 23 =$
$69 - 17 =$	$77 - 64 =$	$42 - 24 =$	$91 - 60 =$	$74 - 35 =$
$81 - 11 =$	$92 - 73 =$	$45 - 29 =$	$53 - 18 =$	$71 - 35 =$
$47 - 16 =$	$81 - 24 =$	$82 - 47 =$	$88 - 35 =$	$92 - 55 =$
$74 - 50 =$	$67 - 14 =$	$74 - 34 =$	$54 - 24 =$	$90 - 70 =$
$79 - 30 =$	$72 - 28 =$	$93 - 26 =$	$80 - 62 =$	$80 - 28 =$
$68 - 56 =$	$69 - 36 =$	$64 - 14 =$	$82 - 38 =$	$53 - 41 =$
$90 - 40 =$	$97 - 36 =$	$92 - 11 =$	$58 - 38 =$	$91 - 21 =$
$51 - 23 =$	$68 - 16 =$	$50 - 29 =$	$72 - 28 =$	$72 - 58 =$
$47 - 23 =$	$94 - 36 =$	$95 - 17 =$	$44 - 31 =$	$76 - 18 =$
$43 - 11 =$	$61 - 40 =$	$41 - 20 =$	$72 - 16 =$	$50 - 24 =$
$75 - 25 =$	$64 - 38 =$	$51 - 25 =$	$73 - 24 =$	$78 - 53 =$
$51 - 38 =$	$78 - 46 =$	$83 - 16 =$	$47 - 35 =$	$59 - 12 =$
$97 - 80 =$	$53 - 25 =$	$97 - 16 =$	$51 - 31 =$	$60 - 26 =$

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100以内的减法•多品强化训练



$41 - 14 =$	$66 - 19 =$	$78 - 31 =$	$99 - 52 =$	$86 - 10 =$
$83 - 72 =$	$82 - 29 =$	$59 - 37 =$	$66 - 38 =$	$86 - 31 =$
$84 - 55 =$	$54 - 27 =$	$75 - 16 =$	$85 - 52 =$	$96 - 49 =$
$51 - 32 =$	$55 - 26 =$	$86 - 45 =$	$80 - 39 =$	$46 - 29 =$
$47 - 30 =$	$48 - 19 =$	$94 - 21 =$	$56 - 26 =$	$95 - 83 =$
$72 - 29 =$	$91 - 13 =$	$93 - 55 =$	$95 - 34 =$	$74 - 19 =$
$56 - 12 =$	$88 - 14 =$	$85 - 37 =$	$59 - 32 =$	$68 - 17 =$
$89 - 19 =$	$43 - 19 =$	$52 - 20 =$	$96 - 20 =$	$42 - 11 =$
$92 - 69 =$	$69 - 18 =$	$53 - 25 =$	$99 - 88 =$	$83 - 62 =$
$44 - 29 =$	$78 - 41 =$	$79 - 13 =$	$93 - 19 =$	$72 - 38 =$
$69 - 19 =$	$81 - 68 =$	$45 - 22 =$	$52 - 12 =$	$68 - 47 =$
$78 - 13 =$	$61 - 48 =$	$44 - 11 =$	$99 - 46 =$	$44 - 15 =$
$99 - 53 =$	$95 - 24 =$	$93 - 44 =$	$65 - 39 =$	$58 - 40 =$
$76 - 28 =$	$64 - 37 =$	$51 - 21 =$	$97 - 51 =$	$70 - 36 =$
$51 - 30 =$	$71 - 10 =$	$50 - 31 =$	$50 - 39 =$	$66 - 54 =$
$53 - 14 =$	$94 - 67 =$	$60 - 39 =$	$88 - 29 =$	$69 - 13 =$
$51 - 25 =$	$57 - 36 =$	$44 - 14 =$	$61 - 31 =$	$87 - 11 =$
$49 - 27 =$	$95 - 54 =$	$94 - 43 =$	$64 - 12 =$	$51 - 19 =$
$83 - 13 =$	$58 - 39 =$	$73 - 40 =$	$69 - 48 =$	$89 - 45 =$
$87 - 13 =$	$92 - 21 =$	$98 - 73 =$	$98 - 71 =$	$60 - 28 =$

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$49 - 33 =$	$91 - 31 =$	$83 - 24 =$	$87 - 69 =$	$67 - 31 =$
$47 - 27 =$	$93 - 48 =$	$69 - 18 =$	$59 - 11 =$	$71 - 42 =$
$90 - 28 =$	$67 - 26 =$	$78 - 26 =$	$72 - 60 =$	$85 - 51 =$
$95 - 30 =$	$66 - 51 =$	$80 - 37 =$	$91 - 50 =$	$50 - 25 =$
$53 - 14 =$	$75 - 30 =$	$71 - 46 =$	$46 - 12 =$	$79 - 36 =$
$42 - 22 =$	$88 - 25 =$	$84 - 35 =$	$56 - 42 =$	$54 - 11 =$
$64 - 18 =$	$86 - 38 =$	$57 - 42 =$	$59 - 44 =$	$92 - 17 =$
$73 - 29 =$	$96 - 35 =$	$94 - 55 =$	$96 - 64 =$	$82 - 45 =$
$70 - 33 =$	$49 - 28 =$	$75 - 62 =$	$85 - 59 =$	$74 - 32 =$
$55 - 35 =$	$71 - 51 =$	$76 - 41 =$	$80 - 51 =$	$51 - 36 =$
$74 - 59 =$	$70 - 57 =$	$40 - 19 =$	$63 - 22 =$	$86 - 39 =$
$81 - 30 =$	$98 - 53 =$	$92 - 57 =$	$59 - 16 =$	$59 - 17 =$
$59 - 44 =$	$89 - 28 =$	$53 - 41 =$	$86 - 14 =$	$52 - 31 =$
$94 - 51 =$	$50 - 25 =$	$96 - 71 =$	$50 - 23 =$	$46 - 35 =$
$84 - 27 =$	$65 - 37 =$	$77 - 35 =$	$87 - 29 =$	$93 - 19 =$
$78 - 67 =$	$50 - 25 =$	$54 - 13 =$	$42 - 13 =$	$57 - 14 =$
$56 - 24 =$	$90 - 49 =$	$40 - 22 =$	$84 - 18 =$	$96 - 23 =$
$52 - 41 =$	$82 - 33 =$	$93 - 80 =$	$90 - 65 =$	$72 - 42 =$
$73 - 29 =$	$51 - 15 =$	$62 - 16 =$	$76 - 37 =$	$57 - 36 =$
$78 - 67 =$	$75 - 46 =$	$81 - 61 =$	$63 - 36 =$	$99 - 27 =$

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$46 - 23 =$	$92 - 69 =$	$58 - 17 =$	$59 - 38 =$	$51 - 29 =$
$87 - 14 =$	$62 - 16 =$	$44 - 19 =$	$81 - 16 =$	$54 - 37 =$
$63 - 24 =$	$52 - 32 =$	$71 - 37 =$	$92 - 66 =$	$84 - 36 =$
$59 - 43 =$	$43 - 14 =$	$69 - 18 =$	$46 - 19 =$	$56 - 41 =$
$94 - 75 =$	$82 - 25 =$	$54 - 34 =$	$72 - 34 =$	$74 - 41 =$
$73 - 46 =$	$93 - 51 =$	$54 - 18 =$	$65 - 25 =$	$56 - 44 =$
$73 - 38 =$	$50 - 13 =$	$85 - 31 =$	$46 - 13 =$	$64 - 49 =$
$86 - 62 =$	$58 - 30 =$	$89 - 17 =$	$65 - 50 =$	$44 - 17 =$
$74 - 11 =$	$82 - 19 =$	$94 - 72 =$	$73 - 58 =$	$86 - 21 =$
$83 - 65 =$	$41 - 21 =$	$94 - 66 =$	$66 - 38 =$	$47 - 33 =$
$85 - 57 =$	$41 - 16 =$	$75 - 64 =$	$73 - 54 =$	$93 - 30 =$
$62 - 23 =$	$86 - 49 =$	$40 - 12 =$	$99 - 36 =$	$67 - 29 =$
$98 - 29 =$	$85 - 72 =$	$62 - 36 =$	$89 - 27 =$	$99 - 29 =$
$44 - 10 =$	$59 - 10 =$	$80 - 13 =$	$64 - 46 =$	$47 - 33 =$
$52 - 36 =$	$56 - 43 =$	$93 - 60 =$	$92 - 52 =$	$73 - 26 =$
$72 - 18 =$	$43 - 26 =$	$64 - 33 =$	$88 - 19 =$	$50 - 32 =$
$62 - 32 =$	$54 - 11 =$	$47 - 29 =$	$69 - 25 =$	$48 - 36 =$
$60 - 12 =$	$62 - 32 =$	$64 - 44 =$	$77 - 20 =$	$53 - 29 =$
$69 - 23 =$	$54 - 28 =$	$81 - 15 =$	$57 - 23 =$	$40 - 18 =$
$46 - 32 =$	$99 - 32 =$	$42 - 15 =$	$64 - 33 =$	$95 - 15 =$

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