

5以内的乘法填数•多品强化训练



$5 \times () + 7 = 32$	$2 \times () - 2 = 2$	$() \times 2 + 5 = 9$	$2 \times 3 + () = 10$
$2 \times 5 - () = 1$	$5 \times 5 + () = 27$	$4 \times 1 - () = 4$	$3 \times 4 + () = 17$
$() \times 5 + 8 = 33$	$2 \times 4 + () = 11$	$3 \times () + 9 = 21$	$() \times 1 + 2 = 5$
$5 \times 3 + () = 21$	$() \times 4 - 8 = 12$	$3 \times 4 + () = 19$	$2 \times () - 2 = 6$
$2 \times 5 + () = 19$	$2 \times 3 - () = 5$	$4 \times () - 8 = 12$	$4 \times () - 2 = 10$
$2 \times 3 - () = 6$	$1 \times () + 6 = 9$	$2 \times 5 - () = 5$	$2 \times 2 - () = 1$
$5 \times 2 - () = 1$	$() \times 1 + 5 = 7$	$() \times 3 + 7 = 16$	$5 \times 5 + () = 34$
$3 \times 5 + () = 17$	$2 \times () + 9 = 13$	$2 \times () - 2 = 4$	$() \times 4 - 9 = 3$
$3 \times 5 + () = 20$	$1 \times () + 2 = 5$	$1 \times () + 2 = 6$	$() \times 5 + 5 = 15$
$() \times 4 - 8 = 4$	$3 \times () + 3 = 15$	$() \times 1 + 4 = 6$	$3 \times 3 + () = 17$
$4 \times () - 3 = 17$	$3 \times () - 4 = 8$	$2 \times () - 3 = 1$	$() \times 5 + 6 = 21$
$2 \times () - 1 = 3$	$2 \times 5 - () = 3$	$3 \times 4 + () = 21$	$3 \times () + 4 = 13$
$() \times 2 + 4 = 14$	$() \times 4 - 9 = 11$	$() \times 2 + 6 = 16$	$() \times 1 + 3 = 7$
$() \times 1 - 3 = 2$	$4 \times 5 + () = 28$	$5 \times () + 9 = 34$	$() \times 3 - 2 = 4$
$4 \times 3 - () = 7$	$() \times 4 - 6 = 10$	$() \times 4 + 4 = 16$	$5 \times 2 + () = 16$
$() \times 4 - 5 = 3$	$3 \times () + 3 = 15$	$5 \times () - 7 = 3$	$3 \times 5 + () = 17$
$1 \times 2 + () = 10$	$() \times 4 + 3 = 15$	$5 \times () - 9 = 16$	$() \times 3 - 5 = 7$
$3 \times 4 + () = 20$	$() \times 2 - 8 = 2$	$4 \times () - 9 = 7$	$() \times 4 + 5 = 25$
$5 \times 2 - () = 1$	$1 \times () - 4 = 0$	$() \times 4 - 4 = 16$	$4 \times 5 - () = 14$
$4 \times () + 8 = 28$	$5 \times 4 - () = 17$	$() \times 5 - 4 = 21$	$() \times 3 - 1 = 8$

完成时间:_____

5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $() \times 1 - 2 = 1$ | $() \times 5 - 5 = 10$ | $() \times 3 + 3 = 9$ | $1 \times 5 + () = 12$ |
| $() \times 1 + 6 = 10$ | $2 \times () + 9 = 19$ | $() \times 4 - 1 = 7$ | $2 \times 3 + () = 9$ |
| $() \times 2 - 1 = 3$ | $() \times 3 - 4 = 11$ | $() \times 5 + 5 = 15$ | $5 \times () + 9 = 24$ |
| $2 \times 3 + () = 12$ | $4 \times 3 - () = 4$ | $2 \times 2 + () = 8$ | $() \times 4 + 9 = 29$ |
| $5 \times () + 7 = 27$ | $1 \times () + 5 = 8$ | $1 \times () + 8 = 12$ | $5 \times 5 - () = 18$ |
| $() \times 3 - 3 = 6$ | $() \times 5 - 4 = 6$ | $4 \times 1 - () = 3$ | $2 \times () + 8 = 12$ |
| $3 \times 2 + () = 9$ | $2 \times 3 - () = 4$ | $() \times 1 + 2 = 7$ | $() \times 1 + 2 = 6$ |
| $4 \times () + 2 = 22$ | $() \times 2 + 9 = 13$ | $4 \times 3 + () = 19$ | $() \times 4 - 5 = 11$ |
| $2 \times () - 4 = 6$ | $2 \times 3 - () = 4$ | $2 \times () + 7 = 15$ | $4 \times () + 8 = 16$ |
| $3 \times 5 - () = 10$ | $2 \times 2 + () = 13$ | $() \times 4 - 9 = 7$ | $() \times 3 + 2 = 11$ |
| $() \times 4 + 3 = 23$ | $() \times 3 + 3 = 9$ | $3 \times 5 - () = 10$ | $5 \times () - 2 = 23$ |
| $3 \times 2 + () = 9$ | $2 \times 4 + () = 15$ | $1 \times 5 + () = 9$ | $2 \times () + 6 = 12$ |
| $3 \times 5 + () = 24$ | $5 \times () + 5 = 30$ | $5 \times () + 8 = 28$ | $() \times 2 - 4 = 2$ |
| $4 \times 3 - () = 4$ | $() \times 4 - 2 = 14$ | $() \times 4 + 9 = 21$ | $3 \times 3 + () = 13$ |
| $() \times 2 - 5 = 5$ | $4 \times 5 + () = 24$ | $2 \times () - 2 = 2$ | $() \times 5 - 7 = 18$ |
| $() \times 3 - 4 = 2$ | $3 \times () + 9 = 21$ | $3 \times 3 + () = 17$ | $() \times 3 - 6 = 0$ |
| $() \times 3 - 9 = 3$ | $() \times 4 + 3 = 15$ | $() \times 3 + 9 = 24$ | $2 \times () + 4 = 14$ |
| $5 \times 5 - () = 18$ | $() \times 3 - 6 = 3$ | $() \times 3 + 4 = 16$ | $1 \times 2 + () = 9$ |
| $4 \times () - 8 = 4$ | $4 \times 5 - () = 16$ | $2 \times () + 9 = 19$ | $() \times 3 + 8 = 14$ |
| $() \times 4 + 6 = 22$ | $() \times 5 - 6 = 14$ | $() \times 2 + 7 = 11$ | $() \times 2 + 7 = 11$ |

完成时间:_____

5以内的乘法填数•多品强化训练



$1 \times () + 2 = 6$	$1 \times 5 + () = 11$	$1 \times () + 4 = 7$	$3 \times () - 8 = 7$
$() \times 3 - 6 = 9$	$4 \times () + 5 = 17$	$5 \times 4 + () = 22$	$2 \times () - 4 = 2$
$() \times 2 - 6 = 4$	$() \times 1 - 4 = 0$	$3 \times 5 - () = 8$	$2 \times 1 - () = 1$
$() \times 1 - 3 = 2$	$() \times 3 + 7 = 13$	$3 \times () - 8 = 7$	$() \times 1 - 1 = 1$
$3 \times 4 - () = 7$	$() \times 5 + 8 = 33$	$3 \times () - 7 = 8$	$() \times 1 - 1 = 1$
$5 \times 2 - () = 1$	$() \times 1 + 7 = 12$	$4 \times () - 7 = 13$	$2 \times () - 6 = 4$
$() \times 1 + 3 = 7$	$4 \times () - 6 = 2$	$5 \times () - 9 = 1$	$5 \times 3 - () = 8$
$() \times 1 - 2 = 0$	$() \times 1 - 1 = 1$	$5 \times 5 - () = 16$	$4 \times () + 2 = 14$
$() \times 2 - 2 = 8$	$4 \times 5 + () = 27$	$() \times 3 - 2 = 13$	$3 \times () - 8 = 7$
$4 \times 5 - () = 14$	$5 \times 5 + () = 29$	$() \times 1 + 4 = 7$	$() \times 1 - 1 = 2$
$2 \times () - 4 = 4$	$5 \times 5 + () = 28$	$() \times 3 - 2 = 7$	$4 \times () - 6 = 2$
$1 \times () + 5 = 8$	$() \times 5 + 5 = 20$	$2 \times 3 - () = 3$	$5 \times 5 + () = 33$
$5 \times () - 8 = 7$	$() \times 3 + 5 = 11$	$3 \times 1 - () = 3$	$5 \times () - 7 = 3$
$() \times 1 + 2 = 6$	$() \times 5 + 2 = 27$	$4 \times 1 - () = 4$	$() \times 3 - 6 = 3$
$() \times 2 + 7 = 13$	$() \times 1 - 4 = 1$	$5 \times () - 6 = 14$	$5 \times () - 7 = 13$
$() \times 5 + 3 = 13$	$() \times 2 + 2 = 8$	$2 \times () + 4 = 8$	$() \times 5 + 5 = 20$
$2 \times () + 8 = 12$	$() \times 3 - 3 = 3$	$2 \times 4 + () = 17$	$1 \times () + 3 = 6$
$5 \times 5 + () = 27$	$4 \times 5 - () = 14$	$2 \times 2 - () = 3$	$() \times 4 + 7 = 19$
$() \times 1 + 4 = 9$	$() \times 2 + 6 = 16$	$() \times 4 + 4 = 24$	$3 \times 1 - () = 2$
$5 \times () - 2 = 18$	$5 \times () + 5 = 30$	$2 \times () - 6 = 4$	$1 \times () - 1 = 3$

完成时间:_____

5以内的乘法填数•多品强化训练



$() \times 5 + 2 = 17$	$() \times 1 - 1 = 2$	$1 \times () + 4 = 6$	$5 \times () - 3 = 17$
$() \times 2 - 3 = 1$	$5 \times 2 + () = 16$	$2 \times () + 4 = 10$	$5 \times () - 6 = 19$
$5 \times () + 8 = 28$	$1 \times () + 6 = 10$	$() \times 1 + 9 = 11$	$1 \times 2 + () = 10$
$() \times 2 + 9 = 13$	$2 \times 3 + () = 8$	$4 \times () - 4 = 8$	$4 \times 5 - () = 15$
$5 \times 1 - () = 3$	$1 \times () + 3 = 5$	$2 \times 4 - () = 6$	$5 \times () + 2 = 22$
$5 \times 3 + () = 18$	$4 \times 5 + () = 27$	$4 \times 2 - () = 4$	$3 \times () - 8 = 4$
$3 \times () - 1 = 5$	$1 \times 4 + () = 7$	$() \times 5 - 3 = 22$	$5 \times () - 3 = 17$
$1 \times () + 6 = 10$	$5 \times () + 4 = 24$	$2 \times () - 2 = 8$	$() \times 4 + 7 = 27$
$1 \times 2 + () = 10$	$4 \times 3 - () = 3$	$1 \times 5 + () = 14$	$4 \times () - 2 = 14$
$3 \times 4 + () = 19$	$2 \times 4 - () = 1$	$4 \times 5 + () = 28$	$1 \times () - 2 = 2$
$1 \times () - 2 = 1$	$2 \times () - 4 = 0$	$() \times 2 - 1 = 7$	$2 \times 1 - () = 2$
$4 \times 1 - () = 4$	$1 \times 3 + () = 11$	$5 \times 5 - () = 17$	$() \times 5 + 7 = 17$
$4 \times 5 - () = 14$	$5 \times 5 - () = 21$	$() \times 1 + 7 = 10$	$5 \times 4 + () = 28$
$() \times 4 - 7 = 5$	$2 \times 4 - () = 1$	$1 \times () - 3 = 1$	$3 \times () - 2 = 4$
$() \times 1 - 4 = 0$	$() \times 4 + 3 = 11$	$4 \times () + 4 = 20$	$() \times 1 + 4 = 8$
$2 \times 3 + () = 8$	$() \times 1 - 2 = 0$	$2 \times () - 2 = 2$	$2 \times () - 4 = 2$
$4 \times 5 - () = 15$	$3 \times 4 + () = 18$	$3 \times 3 + () = 17$	$3 \times () + 5 = 20$
$() \times 1 - 3 = 2$	$3 \times () - 7 = 5$	$() \times 5 + 5 = 25$	$2 \times () + 3 = 9$
$2 \times () + 3 = 11$	$5 \times 1 - () = 1$	$5 \times () - 7 = 13$	$2 \times 1 - () = 2$
$() \times 2 + 9 = 17$	$() \times 4 + 6 = 14$	$3 \times 3 + () = 17$	$() \times 4 + 3 = 11$

完成时间:_____

5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $2 \times 2 - () = 2$ | $2 \times () - 7 = 3$ | $4 \times () + 9 = 29$ | $5 \times 2 - () = 1$ |
| $5 \times 2 + () = 13$ | $() \times 3 - 8 = 7$ | $() \times 4 + 4 = 16$ | $4 \times 3 + () = 21$ |
| $5 \times () + 5 = 20$ | $() \times 3 + 9 = 21$ | $5 \times () - 9 = 11$ | $4 \times 2 - () = 1$ |
| $4 \times 3 - () = 3$ | $() \times 3 - 3 = 12$ | $3 \times 2 + () = 15$ | $2 \times () + 5 = 9$ |
| $() \times 5 + 3 = 23$ | $4 \times 2 + () = 12$ | $() \times 4 - 5 = 15$ | $() \times 5 - 3 = 12$ |
| $5 \times () + 4 = 24$ | $1 \times 4 + () = 9$ | $2 \times 3 - () = 2$ | $() \times 5 + 2 = 27$ |
| $4 \times 5 + () = 28$ | $4 \times 1 - () = 3$ | $1 \times () - 3 = 2$ | $5 \times () + 3 = 13$ |
| $2 \times 3 - () = 1$ | $2 \times () - 6 = 0$ | $4 \times () - 2 = 14$ | $3 \times 1 - () = 3$ |
| $5 \times () - 4 = 11$ | $5 \times () - 3 = 17$ | $1 \times () + 4 = 9$ | $2 \times 2 - () = 1$ |
| $3 \times 2 + () = 11$ | $() \times 2 - 8 = 2$ | $() \times 4 - 3 = 13$ | $3 \times 4 - () = 7$ |
| $1 \times () - 3 = 1$ | $3 \times () - 3 = 6$ | $4 \times 3 + () = 14$ | $2 \times 3 + () = 9$ |
| $3 \times 2 - () = 4$ | $5 \times 2 + () = 15$ | $1 \times () - 4 = 0$ | $2 \times 3 - () = 4$ |
| $() \times 2 - 7 = 1$ | $() \times 3 + 5 = 17$ | $1 \times () + 3 = 5$ | $2 \times 3 - () = 1$ |
| $5 \times () + 3 = 13$ | $1 \times 4 + () = 10$ | $() \times 2 - 6 = 4$ | $() \times 2 - 2 = 8$ |
| $2 \times 1 - () = 1$ | $2 \times () - 5 = 1$ | $5 \times () + 7 = 27$ | $() \times 2 + 6 = 10$ |
| $2 \times () + 5 = 9$ | $4 \times 1 - () = 2$ | $5 \times () + 8 = 33$ | $3 \times () - 5 = 1$ |
| $3 \times 2 - () = 2$ | $5 \times 4 - () = 12$ | $4 \times 2 + () = 13$ | $() \times 5 + 6 = 26$ |
| $() \times 4 - 4 = 8$ | $2 \times 3 - () = 1$ | $5 \times 4 - () = 14$ | $3 \times 5 - () = 11$ |
| $2 \times 4 + () = 10$ | $1 \times 2 + () = 10$ | $() \times 5 - 9 = 6$ | $4 \times 3 + () = 17$ |
| $() \times 1 - 2 = 2$ | $1 \times () - 2 = 0$ | $5 \times () + 3 = 28$ | $() \times 5 - 9 = 1$ |

完成时间:_____

5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $2 \times 3 + () = 14$ | $() \times 5 - 2 = 18$ | $2 \times 2 + () = 8$ | $2 \times () + 3 = 9$ |
| $3 \times 5 + () = 18$ | $3 \times 1 - () = 2$ | $1 \times () - 5 = 0$ | $() \times 1 - 3 = 1$ |
| $() \times 3 + 9 = 15$ | $5 \times () + 4 = 24$ | $2 \times () - 4 = 0$ | $() \times 1 + 3 = 5$ |
| $() \times 3 - 4 = 5$ | $4 \times () + 3 = 11$ | $3 \times () + 5 = 11$ | $() \times 2 + 9 = 19$ |
| $() \times 4 - 5 = 15$ | $1 \times () + 6 = 9$ | $4 \times 5 + () = 22$ | $() \times 5 + 7 = 22$ |
| $() \times 3 + 3 = 12$ | $() \times 2 + 9 = 13$ | $() \times 5 + 7 = 32$ | $1 \times () - 1 = 4$ |
| $3 \times () - 6 = 6$ | $() \times 3 - 5 = 10$ | $3 \times () - 7 = 2$ | $2 \times 5 - () = 5$ |
| $() \times 2 + 9 = 13$ | $4 \times 5 - () = 15$ | $4 \times 2 - () = 7$ | $2 \times 4 - () = 2$ |
| $() \times 3 - 6 = 6$ | $3 \times () + 8 = 20$ | $() \times 2 - 1 = 3$ | $() \times 3 - 6 = 0$ |
| $1 \times () - 2 = 2$ | $() \times 5 + 8 = 18$ | $3 \times 5 - () = 11$ | $2 \times () - 5 = 1$ |
| $1 \times () - 1 = 1$ | $5 \times 5 + () = 34$ | $() \times 2 + 6 = 10$ | $() \times 5 - 5 = 20$ |
| $5 \times () + 9 = 24$ | $() \times 1 - 4 = 0$ | $4 \times () + 8 = 20$ | $() \times 5 + 2 = 27$ |
| $() \times 4 - 3 = 13$ | $1 \times () + 9 = 13$ | $4 \times 5 - () = 14$ | $5 \times () - 7 = 3$ |
| $5 \times 2 + () = 17$ | $() \times 1 + 5 = 7$ | $4 \times () + 4 = 24$ | $() \times 2 - 3 = 7$ |
| $5 \times 4 + () = 23$ | $5 \times () - 8 = 12$ | $3 \times 5 + () = 24$ | $2 \times 5 - () = 2$ |
| $() \times 1 - 3 = 0$ | $() \times 2 - 6 = 0$ | $3 \times 4 + () = 21$ | $5 \times () - 5 = 15$ |
| $2 \times 4 - () = 7$ | $4 \times 4 + () = 23$ | $() \times 2 + 7 = 13$ | $5 \times 1 - () = 3$ |
| $2 \times 5 - () = 7$ | $2 \times () + 5 = 11$ | $() \times 4 - 3 = 5$ | $3 \times () + 2 = 11$ |
| $() \times 5 - 7 = 3$ | $4 \times () - 8 = 0$ | $() \times 3 + 8 = 14$ | $4 \times () - 3 = 9$ |
| $() \times 1 + 6 = 9$ | $5 \times 2 - () = 7$ | $5 \times () + 7 = 27$ | $() \times 3 - 2 = 13$ |

完成时间:_____

5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $1 \times () + 2 = 4$ | $3 \times 3 - () = 7$ | $2 \times () + 3 = 11$ | $3 \times 3 - () = 2$ |
| $() \times 4 - 8 = 8$ | $3 \times () + 6 = 18$ | $() \times 3 + 7 = 22$ | $() \times 1 + 9 = 14$ |
| $() \times 5 - 2 = 18$ | $2 \times () + 5 = 9$ | $3 \times () + 5 = 20$ | $5 \times () + 9 = 19$ |
| $3 \times 1 - () = 3$ | $() \times 3 - 8 = 1$ | $3 \times 5 - () = 7$ | $() \times 5 - 3 = 7$ |
| $2 \times () - 2 = 2$ | $() \times 1 + 6 = 10$ | $() \times 4 + 3 = 19$ | $3 \times 3 - () = 5$ |
| $2 \times 4 - () = 7$ | $() \times 5 + 4 = 19$ | $1 \times () + 4 = 6$ | $4 \times () + 7 = 23$ |
| $() \times 5 + 8 = 28$ | $5 \times () - 5 = 20$ | $() \times 1 + 7 = 10$ | $3 \times () + 7 = 19$ |
| $4 \times 5 + () = 25$ | $5 \times () - 2 = 13$ | $() \times 1 + 6 = 8$ | $() \times 3 - 5 = 7$ |
| $4 \times () + 9 = 21$ | $1 \times 3 + () = 9$ | $4 \times 3 - () = 5$ | $() \times 1 + 8 = 13$ |
| $4 \times 1 - () = 1$ | $4 \times () + 9 = 25$ | $4 \times 2 - () = 5$ | $() \times 2 + 8 = 12$ |
| $() \times 2 - 1 = 3$ | $() \times 3 - 5 = 1$ | $3 \times () + 6 = 21$ | $2 \times () - 3 = 5$ |
| $2 \times () - 3 = 7$ | $4 \times 5 - () = 11$ | $() \times 3 + 7 = 13$ | $3 \times () - 7 = 2$ |
| $() \times 3 - 9 = 3$ | $() \times 2 - 4 = 0$ | $4 \times 4 + () = 21$ | $() \times 3 - 2 = 7$ |
| $4 \times () - 1 = 7$ | $2 \times () - 5 = 5$ | $() \times 2 + 6 = 14$ | $() \times 4 + 2 = 22$ |
| $4 \times () + 7 = 15$ | $() \times 2 + 8 = 12$ | $5 \times () + 5 = 30$ | $4 \times 5 - () = 16$ |
| $() \times 5 + 8 = 28$ | $4 \times 1 - () = 3$ | $4 \times 4 - () = 8$ | $5 \times 2 - () = 2$ |
| $() \times 5 - 5 = 10$ | $3 \times () - 8 = 7$ | $3 \times 2 + () = 13$ | $() \times 3 + 2 = 8$ |
| $3 \times 2 - () = 4$ | $2 \times 4 - () = 2$ | $4 \times () + 5 = 13$ | $() \times 1 + 6 = 11$ |
| $2 \times 5 - () = 4$ | $1 \times () + 9 = 12$ | $4 \times 2 - () = 1$ | $() \times 4 + 5 = 13$ |
| $() \times 5 - 6 = 19$ | $3 \times () - 6 = 6$ | $() \times 4 - 5 = 15$ | $() \times 1 + 8 = 13$ |

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5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $5 \times 3 + () = 17$ | $() \times 1 - 1 = 1$ | $2 \times () - 9 = 1$ | $4 \times 3 + () = 14$ |
| $() \times 3 - 3 = 6$ | $3 \times 2 + () = 15$ | $3 \times () - 8 = 1$ | $5 \times 1 - () = 3$ |
| $() \times 2 - 5 = 5$ | $4 \times () + 9 = 25$ | $2 \times () + 4 = 14$ | $4 \times () + 6 = 14$ |
| $5 \times 4 + () = 24$ | $3 \times () + 3 = 12$ | $5 \times 4 + () = 29$ | $3 \times 2 + () = 12$ |
| $() \times 2 - 1 = 5$ | $() \times 4 + 7 = 27$ | $5 \times 5 - () = 21$ | $3 \times 3 + () = 15$ |
| $2 \times 5 + () = 18$ | $() \times 2 - 3 = 1$ | $5 \times 4 - () = 11$ | $() \times 1 - 3 = 2$ |
| $() \times 1 - 2 = 3$ | $5 \times 1 - () = 1$ | $() \times 3 - 8 = 1$ | $2 \times 5 - () = 6$ |
| $() \times 1 + 8 = 13$ | $() \times 3 - 2 = 13$ | $3 \times () + 5 = 14$ | $1 \times () + 2 = 4$ |
| $2 \times () - 3 = 1$ | $2 \times 4 - () = 6$ | $5 \times 3 + () = 17$ | $() \times 5 - 4 = 21$ |
| $4 \times 4 + () = 21$ | $() \times 1 - 3 = 0$ | $() \times 2 + 9 = 15$ | $4 \times () + 4 = 12$ |
| $2 \times 3 - () = 3$ | $() \times 3 + 5 = 17$ | $5 \times 1 - () = 2$ | $5 \times () + 3 = 18$ |
| $3 \times 3 + () = 18$ | $() \times 5 - 3 = 17$ | $2 \times () + 6 = 14$ | $() \times 1 + 8 = 13$ |
| $5 \times 4 + () = 22$ | $4 \times () + 7 = 19$ | $() \times 2 + 8 = 16$ | $2 \times () + 9 = 15$ |
| $() \times 2 + 9 = 19$ | $2 \times () - 1 = 3$ | $() \times 4 + 2 = 14$ | $2 \times () + 7 = 17$ |
| $1 \times () + 7 = 9$ | $1 \times () - 1 = 2$ | $4 \times 4 + () = 25$ | $() \times 3 + 5 = 20$ |
| $() \times 1 - 1 = 2$ | $3 \times 4 - () = 7$ | $2 \times 3 - () = 2$ | $() \times 2 + 8 = 14$ |
| $() \times 1 + 6 = 8$ | $2 \times 4 + () = 14$ | $() \times 4 + 7 = 19$ | $2 \times () - 2 = 8$ |
| $3 \times () - 3 = 9$ | $() \times 3 + 6 = 21$ | $() \times 3 + 7 = 16$ | $2 \times 1 - () = 1$ |
| $3 \times () - 4 = 5$ | $5 \times 4 + () = 24$ | $5 \times () + 9 = 19$ | $2 \times 5 - () = 7$ |
| $5 \times () - 3 = 7$ | $() \times 4 + 9 = 17$ | $4 \times () - 1 = 7$ | $2 \times () + 9 = 19$ |

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5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $5 \times () + 3 = 13$ | $1 \times () - 3 = 2$ | $3 \times () - 9 = 6$ | $4 \times () - 5 = 3$ |
| $() \times 5 + 9 = 24$ | $3 \times 5 - () = 7$ | $3 \times 4 + () = 21$ | $3 \times 4 + () = 16$ |
| $4 \times 5 + () = 24$ | $4 \times () - 3 = 17$ | $() \times 1 + 9 = 14$ | $4 \times 3 - () = 8$ |
| $5 \times 2 + () = 16$ | $2 \times 2 + () = 11$ | $5 \times 1 - () = 5$ | $1 \times () + 5 = 9$ |
| $() \times 4 - 4 = 4$ | $5 \times 3 + () = 18$ | $4 \times 2 + () = 10$ | $() \times 1 - 2 = 1$ |
| $() \times 4 - 7 = 13$ | $3 \times () + 3 = 12$ | $() \times 2 + 4 = 8$ | $2 \times 5 - () = 4$ |
| $4 \times () - 6 = 2$ | $() \times 5 + 5 = 20$ | $1 \times () - 2 = 1$ | $() \times 5 - 6 = 4$ |
| $3 \times 4 - () = 9$ | $1 \times () + 7 = 10$ | $5 \times () + 2 = 12$ | $2 \times () - 4 = 0$ |
| $() \times 4 - 9 = 7$ | $() \times 1 - 2 = 1$ | $() \times 5 - 7 = 18$ | $4 \times 1 - () = 3$ |
| $4 \times () - 8 = 12$ | $4 \times () + 4 = 20$ | $2 \times () + 4 = 14$ | $3 \times () + 5 = 11$ |
| $4 \times 4 - () = 8$ | $1 \times 2 + () = 11$ | $2 \times 1 - () = 1$ | $() \times 4 - 6 = 2$ |
| $4 \times 1 - () = 4$ | $() \times 2 + 4 = 14$ | $3 \times () - 8 = 4$ | $() \times 4 - 4 = 16$ |
| $5 \times () - 7 = 18$ | $2 \times () + 6 = 14$ | $5 \times 1 - () = 4$ | $3 \times () + 7 = 22$ |
| $2 \times () - 2 = 2$ | $3 \times 2 - () = 6$ | $1 \times 3 + () = 11$ | $4 \times () + 7 = 27$ |
| $4 \times () + 3 = 23$ | $3 \times () + 5 = 11$ | $1 \times 3 + () = 10$ | $4 \times 5 - () = 16$ |
| $4 \times () - 4 = 8$ | $() \times 3 - 3 = 3$ | $4 \times 4 + () = 20$ | $() \times 3 - 5 = 10$ |
| $() \times 3 - 2 = 10$ | $() \times 3 + 4 = 10$ | $5 \times () + 7 = 17$ | $2 \times () + 9 = 15$ |
| $() \times 2 + 6 = 10$ | $2 \times () - 7 = 3$ | $3 \times 2 + () = 12$ | $5 \times () - 2 = 23$ |
| $3 \times () + 6 = 12$ | $() \times 4 - 2 = 14$ | $5 \times 4 - () = 11$ | $2 \times 5 - () = 1$ |
| $() \times 5 - 5 = 15$ | $1 \times () + 5 = 7$ | $() \times 3 + 6 = 21$ | $() \times 2 + 5 = 9$ |

完成时间:_____

5以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $() \times 4 + 5 = 17$ | $() \times 2 + 4 = 14$ | $2 \times () + 8 = 18$ | $() \times 4 + 9 = 17$ |
| $4 \times () - 6 = 10$ | $() \times 5 - 6 = 14$ | $1 \times () - 4 = 0$ | $() \times 3 + 4 = 16$ |
| $5 \times 5 + () = 30$ | $1 \times () + 2 = 6$ | $5 \times 4 - () = 15$ | $2 \times 2 - () = 1$ |
| $2 \times () + 9 = 13$ | $5 \times 2 + () = 13$ | $3 \times () - 3 = 6$ | $4 \times () + 2 = 22$ |
| $3 \times () - 4 = 8$ | $() \times 4 + 9 = 29$ | $2 \times 3 + () = 11$ | $() \times 3 + 9 = 15$ |
| $2 \times 1 - () = 1$ | $2 \times () - 6 = 0$ | $4 \times () + 7 = 19$ | $3 \times () - 5 = 1$ |
| $() \times 3 - 7 = 8$ | $3 \times () - 9 = 6$ | $4 \times () + 8 = 20$ | $2 \times () - 1 = 7$ |
| $3 \times 4 - () = 7$ | $() \times 2 - 3 = 1$ | $1 \times () - 2 = 1$ | $3 \times 3 + () = 17$ |
| $3 \times () - 2 = 7$ | $3 \times 3 + () = 17$ | $() \times 5 - 6 = 4$ | $5 \times () + 6 = 26$ |
| $() \times 3 + 6 = 18$ | $4 \times 2 - () = 7$ | $3 \times () + 9 = 21$ | $1 \times () - 5 = 0$ |
| $3 \times 3 - () = 7$ | $5 \times 1 - () = 3$ | $2 \times () + 3 = 11$ | $() \times 3 - 5 = 4$ |
| $() \times 2 + 9 = 15$ | $5 \times 3 + () = 19$ | $1 \times () - 1 = 1$ | $5 \times 2 - () = 8$ |
| $2 \times 3 + () = 9$ | $2 \times 4 - () = 4$ | $3 \times () + 5 = 11$ | $() \times 3 - 3 = 3$ |
| $5 \times () + 3 = 23$ | $1 \times 5 + () = 9$ | $2 \times () + 9 = 17$ | $4 \times () - 4 = 16$ |
| $5 \times 3 + () = 18$ | $1 \times () + 7 = 10$ | $3 \times 3 - () = 1$ | $() \times 5 - 5 = 10$ |
| $5 \times () + 6 = 16$ | $4 \times () + 2 = 10$ | $5 \times () - 8 = 17$ | $() \times 3 + 3 = 9$ |
| $3 \times () - 6 = 3$ | $4 \times 5 - () = 16$ | $3 \times 5 + () = 21$ | $4 \times 2 - () = 4$ |
| $() \times 2 + 4 = 12$ | $3 \times 4 - () = 8$ | $3 \times 5 - () = 7$ | $1 \times () - 1 = 4$ |
| $2 \times () + 8 = 14$ | $4 \times () + 2 = 14$ | $4 \times () + 4 = 24$ | $2 \times 3 - () = 5$ |
| $2 \times () - 5 = 3$ | $1 \times 4 + () = 11$ | $() \times 5 + 3 = 18$ | $() \times 3 + 7 = 19$ |

完成时间:_____