

7以内的乘法填数•多品强化训练



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|-------------------------|-------------------------|-------------------------|-------------------------|
| $4 \times () - 4 = 20$ | $3 \times () + 3 = 12$ | $() \times 5 - 8 = 17$ | $() \times 2 + 6 = 10$ |
| $6 \times 7 + () = 45$ | $() \times 1 + 5 = 9$ | $3 \times 4 - () = 9$ | $6 \times 3 - () = 14$ |
| $4 \times () - 6 = 22$ | $5 \times () + 9 = 34$ | $() \times 2 + 4 = 12$ | $4 \times 5 - () = 14$ |
| $() \times 6 - 3 = 15$ | $1 \times () - 6 = 0$ | $4 \times () - 7 = 9$ | $() \times 5 - 6 = 9$ |
| $3 \times () - 6 = 6$ | $2 \times 7 - () = 6$ | $6 \times 7 - () = 34$ | $5 \times 2 - () = 8$ |
| $3 \times () - 9 = 3$ | $2 \times () + 8 = 18$ | $7 \times 2 - () = 8$ | $1 \times () - 1 = 4$ |
| $() \times 6 + 2 = 44$ | $3 \times () + 8 = 20$ | $4 \times 4 - () = 14$ | $7 \times 5 - () = 26$ |
| $2 \times 1 - () = 2$ | $3 \times 6 - () = 15$ | $7 \times () + 4 = 39$ | $() \times 7 - 9 = 26$ |
| $2 \times () + 2 = 10$ | $5 \times () - 2 = 13$ | $() \times 4 - 6 = 2$ | $() \times 6 + 2 = 38$ |
| $() \times 6 - 6 = 36$ | $2 \times 6 + () = 18$ | $() \times 2 + 8 = 16$ | $() \times 2 - 4 = 2$ |
| $4 \times () - 3 = 5$ | $6 \times () - 3 = 21$ | $() \times 7 + 9 = 58$ | $() \times 7 + 4 = 46$ |
| $() \times 3 + 3 = 12$ | $() \times 1 - 1 = 4$ | $7 \times 5 - () = 33$ | $3 \times () + 7 = 19$ |
| $4 \times () + 6 = 22$ | $6 \times 2 - () = 8$ | $() \times 1 - 1 = 1$ | $2 \times () - 6 = 4$ |
| $4 \times () - 2 = 14$ | $() \times 7 - 7 = 42$ | $6 \times () - 3 = 9$ | $2 \times () + 7 = 15$ |
| $3 \times () - 7 = 8$ | $() \times 7 - 8 = 27$ | $2 \times () - 9 = 5$ | $5 \times 7 - () = 32$ |
| $3 \times 3 - () = 8$ | $4 \times () + 8 = 20$ | $7 \times () + 3 = 24$ | $() \times 2 - 6 = 4$ |
| $4 \times 6 - () = 21$ | $7 \times 3 + () = 27$ | $7 \times 3 + () = 26$ | $1 \times () + 3 = 8$ |
| $7 \times 1 - () = 4$ | $() \times 6 + 7 = 49$ | $() \times 2 - 1 = 5$ | $6 \times () - 4 = 38$ |
| $5 \times 3 + () = 24$ | $() \times 6 - 6 = 24$ | $6 \times 4 + () = 27$ | $() \times 5 + 9 = 29$ |
| $() \times 3 + 7 = 25$ | $7 \times 3 + () = 26$ | $() \times 7 - 7 = 28$ | $1 \times 3 + () = 11$ |

完成时间:_____

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|-------------------------|-------------------------|-------------------------|-------------------------|
| $() \times 7 + 5 = 33$ | $3 \times 2 + () = 14$ | $() \times 4 + 9 = 29$ | $1 \times () + 7 = 13$ |
| $5 \times () + 9 = 24$ | $1 \times () + 2 = 7$ | $2 \times () - 2 = 2$ | $() \times 6 - 8 = 34$ |
| $() \times 4 + 4 = 24$ | $() \times 5 - 3 = 7$ | $7 \times () - 6 = 36$ | $4 \times 1 - () = 3$ |
| $() \times 6 + 5 = 47$ | $2 \times 4 + () = 11$ | $2 \times 5 - () = 3$ | $() \times 1 - 3 = 3$ |
| $2 \times 6 + () = 15$ | $() \times 5 - 2 = 18$ | $() \times 2 - 1 = 3$ | $2 \times 2 + () = 8$ |
| $6 \times 4 - () = 17$ | $() \times 3 - 9 = 3$ | $7 \times 1 - () = 4$ | $2 \times () - 8 = 2$ |
| $4 \times () - 7 = 17$ | $2 \times 4 - () = 1$ | $6 \times () + 9 = 33$ | $2 \times () + 4 = 8$ |
| $5 \times 7 + () = 44$ | $3 \times 7 + () = 30$ | $6 \times () - 2 = 28$ | $6 \times 4 - () = 21$ |
| $7 \times 2 - () = 7$ | $6 \times 2 + () = 15$ | $4 \times () + 9 = 29$ | $6 \times 4 + () = 28$ |
| $() \times 1 + 9 = 14$ | $() \times 4 + 4 = 16$ | $() \times 2 - 8 = 2$ | $() \times 7 - 6 = 36$ |
| $3 \times () + 5 = 17$ | $1 \times 4 + () = 9$ | $() \times 5 + 6 = 36$ | $1 \times 3 + () = 7$ |
| $2 \times () - 4 = 10$ | $() \times 2 - 2 = 2$ | $() \times 5 + 6 = 26$ | $1 \times () + 4 = 6$ |
| $() \times 1 + 9 = 12$ | $() \times 5 + 7 = 37$ | $() \times 5 - 7 = 13$ | $() \times 3 - 5 = 16$ |
| $5 \times 1 - () = 1$ | $2 \times () - 5 = 1$ | $5 \times 5 - () = 18$ | $7 \times 7 - () = 43$ |
| $() \times 4 - 7 = 5$ | $() \times 4 - 9 = 15$ | $() \times 6 - 7 = 5$ | $() \times 5 - 5 = 10$ |
| $4 \times () - 3 = 21$ | $4 \times () + 2 = 26$ | $6 \times 3 - () = 14$ | $5 \times () - 4 = 31$ |
| $3 \times () - 1 = 8$ | $4 \times 1 - () = 3$ | $() \times 1 - 2 = 0$ | $() \times 6 - 6 = 30$ |
| $() \times 1 + 7 = 12$ | $3 \times () + 6 = 21$ | $1 \times 6 + () = 13$ | $6 \times 2 + () = 19$ |
| $2 \times () + 5 = 13$ | $5 \times 7 + () = 40$ | $() \times 3 - 8 = 10$ | $3 \times 6 - () = 15$ |
| $5 \times 5 - () = 17$ | $() \times 3 - 9 = 0$ | $() \times 6 + 2 = 32$ | $() \times 5 - 9 = 26$ |

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$6 \times 6 + () = 38$	$3 \times 5 - () = 13$	$6 \times () - 5 = 13$	$2 \times () - 5 = 7$
$4 \times () - 6 = 22$	$6 \times () - 5 = 37$	$() \times 3 - 6 = 9$	$2 \times 5 - () = 1$
$5 \times () + 7 = 37$	$() \times 3 + 2 = 8$	$() \times 1 - 2 = 0$	$7 \times () + 9 = 30$
$2 \times 3 + () = 15$	$5 \times 6 + () = 38$	$() \times 3 + 4 = 25$	$() \times 2 + 3 = 17$
$() \times 3 - 8 = 4$	$() \times 6 - 3 = 33$	$5 \times 3 - () = 13$	$1 \times 7 + () = 13$
$1 \times () + 3 = 7$	$1 \times () + 4 = 10$	$4 \times 3 + () = 19$	$3 \times () - 7 = 14$
$5 \times () - 7 = 18$	$6 \times () - 2 = 22$	$1 \times () + 8 = 12$	$7 \times () - 4 = 10$
$() \times 1 - 2 = 2$	$1 \times 7 + () = 15$	$() \times 3 + 3 = 15$	$3 \times () + 2 = 23$
$3 \times 2 - () = 6$	$2 \times () + 9 = 23$	$7 \times 7 + () = 56$	$3 \times 6 + () = 21$
$3 \times () + 7 = 13$	$1 \times () + 6 = 12$	$6 \times 4 + () = 27$	$() \times 2 - 4 = 6$
$() \times 4 - 5 = 3$	$4 \times () + 7 = 35$	$() \times 6 + 5 = 23$	$() \times 7 + 2 = 44$
$() \times 2 + 5 = 17$	$() \times 3 + 4 = 25$	$() \times 7 + 4 = 39$	$6 \times 6 + () = 38$
$3 \times () + 2 = 8$	$6 \times () + 8 = 32$	$6 \times () + 7 = 43$	$() \times 3 - 5 = 7$
$7 \times 1 - () = 4$	$1 \times 4 + () = 10$	$5 \times () - 2 = 8$	$() \times 7 - 6 = 43$
$5 \times () - 5 = 5$	$4 \times 6 + () = 26$	$7 \times 6 - () = 34$	$7 \times 4 + () = 33$
$() \times 2 - 5 = 1$	$() \times 6 - 8 = 34$	$() \times 7 - 2 = 33$	$2 \times () + 4 = 16$
$1 \times () + 9 = 16$	$4 \times 7 + () = 34$	$6 \times () - 2 = 28$	$5 \times 3 - () = 11$
$4 \times 7 - () = 23$	$6 \times () + 4 = 34$	$() \times 4 + 7 = 19$	$4 \times () - 2 = 18$
$7 \times () + 9 = 30$	$3 \times () + 7 = 25$	$4 \times 7 + () = 37$	$() \times 7 - 3 = 11$
$4 \times 6 + () = 28$	$2 \times 1 - () = 2$	$6 \times () + 9 = 39$	$() \times 3 - 3 = 3$

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|-------------------------|-------------------------|-------------------------|-------------------------|
| $3 \times 2 - () = 4$ | $6 \times 5 - () = 25$ | $4 \times () - 3 = 21$ | $5 \times () - 6 = 29$ |
| $3 \times 3 + () = 13$ | $4 \times () - 1 = 7$ | $() \times 7 + 9 = 23$ | $2 \times () - 2 = 8$ |
| $2 \times () - 7 = 3$ | $4 \times () - 3 = 21$ | $5 \times () + 9 = 29$ | $1 \times 7 + () = 10$ |
| $() \times 3 + 7 = 25$ | $5 \times () - 3 = 32$ | $4 \times 4 - () = 12$ | $3 \times () - 2 = 7$ |
| $() \times 1 - 4 = 1$ | $() \times 1 - 1 = 5$ | $1 \times () + 6 = 13$ | $6 \times () - 3 = 33$ |
| $6 \times () - 9 = 9$ | $2 \times () + 3 = 15$ | $4 \times () + 4 = 28$ | $5 \times () - 2 = 13$ |
| $5 \times () + 4 = 14$ | $() \times 7 + 4 = 32$ | $3 \times 7 - () = 15$ | $7 \times () + 2 = 44$ |
| $3 \times () + 4 = 19$ | $2 \times () + 9 = 21$ | $3 \times 3 + () = 11$ | $7 \times () - 6 = 15$ |
| $() \times 5 + 9 = 24$ | $() \times 3 - 8 = 4$ | $4 \times 4 - () = 10$ | $7 \times () + 2 = 37$ |
| $6 \times 6 - () = 31$ | $5 \times () - 4 = 26$ | $() \times 1 - 4 = 1$ | $6 \times 6 - () = 29$ |
| $6 \times 6 + () = 40$ | $() \times 2 - 6 = 4$ | $1 \times () + 8 = 13$ | $() \times 4 - 9 = 7$ |
| $() \times 2 + 2 = 16$ | $() \times 6 + 9 = 45$ | $7 \times 6 + () = 46$ | $() \times 2 + 8 = 22$ |
| $1 \times () + 9 = 14$ | $3 \times 1 - () = 3$ | $5 \times () + 8 = 38$ | $4 \times () + 6 = 14$ |
| $2 \times 2 - () = 1$ | $() \times 1 - 1 = 4$ | $() \times 4 + 9 = 25$ | $() \times 7 + 3 = 17$ |
| $5 \times 7 + () = 41$ | $() \times 4 - 2 = 26$ | $5 \times 5 + () = 27$ | $() \times 6 + 9 = 39$ |
| $3 \times 6 - () = 15$ | $4 \times () + 4 = 20$ | $7 \times () + 7 = 21$ | $() \times 2 + 6 = 18$ |
| $() \times 3 - 6 = 0$ | $4 \times () - 7 = 9$ | $() \times 7 - 9 = 12$ | $6 \times 4 - () = 16$ |
| $() \times 7 + 8 = 50$ | $1 \times 6 + () = 9$ | $() \times 3 + 3 = 12$ | $3 \times () + 8 = 20$ |
| $6 \times () + 6 = 24$ | $() \times 5 + 3 = 28$ | $5 \times 3 + () = 22$ | $5 \times () - 6 = 9$ |
| $() \times 3 + 8 = 14$ | $() \times 6 - 5 = 19$ | $() \times 3 - 5 = 10$ | $7 \times () - 4 = 17$ |

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$6 \times () - 8 = 22$	$4 \times 1 - () = 3$	$4 \times () + 9 = 37$	$6 \times () + 6 = 30$
$5 \times 6 + () = 35$	$3 \times () - 5 = 10$	$5 \times 6 - () = 23$	$6 \times () + 6 = 30$
$5 \times () - 8 = 12$	$4 \times 4 + () = 22$	$4 \times 4 + () = 23$	$() \times 2 + 6 = 20$
$() \times 2 + 2 = 10$	$6 \times 7 + () = 47$	$() \times 1 - 6 = 0$	$2 \times () - 4 = 2$
$() \times 1 - 3 = 4$	$() \times 3 - 3 = 18$	$5 \times () - 3 = 17$	$4 \times () - 8 = 4$
$6 \times 6 + () = 45$	$5 \times 6 - () = 25$	$3 \times () - 8 = 1$	$2 \times () - 7 = 7$
$() \times 7 + 2 = 16$	$2 \times () - 6 = 2$	$() \times 7 - 7 = 7$	$2 \times 3 - () = 3$
$7 \times 2 + () = 19$	$() \times 1 + 7 = 13$	$() \times 3 - 2 = 16$	$() \times 5 - 6 = 9$
$2 \times 7 + () = 18$	$() \times 4 - 4 = 20$	$2 \times () - 8 = 2$	$() \times 6 + 7 = 43$
$3 \times () + 6 = 24$	$7 \times 1 - () = 6$	$5 \times () - 2 = 13$	$() \times 3 + 6 = 24$
$2 \times () + 3 = 17$	$() \times 7 - 5 = 37$	$2 \times () + 7 = 15$	$5 \times () + 8 = 38$
$7 \times () - 9 = 12$	$4 \times () + 5 = 33$	$() \times 5 + 5 = 20$	$() \times 2 + 6 = 18$
$4 \times () + 8 = 36$	$() \times 1 - 6 = 1$	$() \times 3 + 8 = 14$	$6 \times 3 + () = 26$
$5 \times () - 2 = 23$	$4 \times 4 - () = 10$	$() \times 4 + 3 = 23$	$7 \times () - 4 = 17$
$() \times 5 - 3 = 17$	$3 \times 1 - () = 3$	$() \times 4 - 7 = 13$	$7 \times 6 + () = 46$
$4 \times 1 - () = 1$	$7 \times 2 + () = 20$	$6 \times 1 - () = 5$	$2 \times () - 2 = 10$
$5 \times () - 9 = 26$	$6 \times () - 4 = 26$	$() \times 5 + 2 = 17$	$5 \times () - 8 = 12$
$6 \times () + 7 = 49$	$() \times 5 - 2 = 8$	$7 \times () + 6 = 20$	$() \times 3 + 6 = 18$
$() \times 4 + 8 = 28$	$() \times 6 + 7 = 31$	$2 \times 5 - () = 7$	$2 \times () + 3 = 9$
$5 \times () + 5 = 35$	$4 \times () - 7 = 5$	$6 \times () - 3 = 39$	$7 \times () - 5 = 23$

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|-------------------------|-------------------------|-------------------------|-------------------------|
| $5 \times 6 + () = 36$ | $2 \times () - 2 = 12$ | $6 \times () - 6 = 30$ | $4 \times 2 + () = 17$ |
| $2 \times () + 3 = 13$ | $1 \times 3 + () = 8$ | $4 \times 3 + () = 19$ | $3 \times 3 + () = 15$ |
| $() \times 3 - 4 = 11$ | $5 \times 7 - () = 33$ | $4 \times 4 - () = 8$ | $3 \times () - 4 = 5$ |
| $4 \times 3 - () = 10$ | $4 \times 6 + () = 29$ | $4 \times 7 + () = 30$ | $6 \times () - 9 = 21$ |
| $3 \times 5 - () = 11$ | $4 \times () - 4 = 16$ | $4 \times 4 + () = 21$ | $() \times 5 - 8 = 12$ |
| $2 \times 6 - () = 10$ | $5 \times 4 + () = 26$ | $6 \times 1 - () = 4$ | $7 \times 6 - () = 35$ |
| $3 \times () - 8 = 7$ | $2 \times 6 - () = 6$ | $7 \times () - 5 = 30$ | $5 \times 2 - () = 7$ |
| $() \times 6 + 4 = 34$ | $4 \times 3 + () = 14$ | $() \times 4 - 3 = 9$ | $() \times 2 - 4 = 0$ |
| $5 \times () + 4 = 39$ | $() \times 1 - 4 = 0$ | $1 \times () - 2 = 3$ | $5 \times 4 + () = 22$ |
| $() \times 1 - 4 = 0$ | $() \times 2 - 1 = 7$ | $() \times 5 - 6 = 4$ | $3 \times () - 9 = 3$ |
| $3 \times 5 + () = 21$ | $7 \times 3 - () = 12$ | $7 \times () - 5 = 16$ | $() \times 7 - 8 = 41$ |
| $1 \times () + 4 = 6$ | $5 \times 1 - () = 4$ | $() \times 2 - 4 = 6$ | $5 \times 4 - () = 13$ |
| $() \times 1 - 5 = 2$ | $5 \times 7 + () = 42$ | $() \times 6 + 7 = 31$ | $5 \times () + 8 = 18$ |
| $2 \times () + 5 = 17$ | $4 \times () - 9 = 3$ | $() \times 6 + 9 = 51$ | $() \times 2 + 4 = 8$ |
| $3 \times () - 2 = 16$ | $() \times 3 + 4 = 13$ | $() \times 7 - 3 = 32$ | $5 \times () + 9 = 29$ |
| $4 \times () + 6 = 14$ | $4 \times 7 - () = 22$ | $() \times 1 + 4 = 11$ | $5 \times 5 + () = 30$ |
| $() \times 1 + 8 = 12$ | $7 \times 3 - () = 12$ | $7 \times 6 + () = 48$ | $3 \times 4 + () = 18$ |
| $() \times 6 - 4 = 14$ | $7 \times 5 + () = 40$ | $6 \times 6 - () = 31$ | $() \times 2 + 3 = 7$ |
| $() \times 2 + 7 = 13$ | $3 \times 4 + () = 15$ | $() \times 4 + 4 = 20$ | $() \times 6 + 4 = 34$ |
| $() \times 2 + 9 = 21$ | $6 \times () - 4 = 26$ | $6 \times 7 - () = 40$ | $3 \times () + 2 = 14$ |

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$5 \times () + 8 = 23$	$() \times 7 + 9 = 30$	$2 \times () + 5 = 11$	$() \times 1 - 2 = 2$
$4 \times 5 + () = 23$	$() \times 7 + 9 = 44$	$2 \times 7 + () = 16$	$() \times 5 - 2 = 13$
$7 \times 5 - () = 31$	$() \times 2 - 6 = 6$	$4 \times () - 9 = 11$	$() \times 6 + 4 = 34$
$() \times 4 - 8 = 20$	$2 \times 6 - () = 6$	$4 \times () - 4 = 16$	$() \times 1 - 2 = 0$
$1 \times () - 2 = 1$	$2 \times 4 - () = 2$	$4 \times 6 - () = 21$	$7 \times 5 - () = 30$
$() \times 5 - 9 = 1$	$1 \times 6 + () = 9$	$3 \times 6 + () = 22$	$6 \times 4 + () = 27$
$6 \times () - 7 = 11$	$2 \times 4 + () = 13$	$7 \times () + 3 = 45$	$7 \times 7 - () = 41$
$2 \times () + 9 = 19$	$() \times 6 + 8 = 44$	$7 \times 4 - () = 24$	$7 \times 5 - () = 33$
$4 \times 4 - () = 9$	$5 \times 3 + () = 21$	$3 \times () + 6 = 21$	$3 \times 7 - () = 13$
$() \times 4 - 6 = 22$	$1 \times 2 + () = 5$	$5 \times () + 3 = 28$	$2 \times 4 + () = 12$
$2 \times 6 - () = 10$	$3 \times 6 + () = 27$	$2 \times () + 6 = 14$	$5 \times 4 + () = 23$
$3 \times () + 7 = 28$	$3 \times () - 6 = 12$	$() \times 3 + 3 = 24$	$7 \times () + 8 = 50$
$7 \times () + 9 = 44$	$() \times 6 + 7 = 31$	$() \times 3 + 8 = 14$	$2 \times () - 2 = 8$
$() \times 5 - 7 = 8$	$7 \times 4 - () = 24$	$2 \times () - 7 = 1$	$() \times 6 - 7 = 5$
$5 \times 7 - () = 29$	$3 \times 4 - () = 10$	$() \times 4 - 7 = 1$	$2 \times 1 - () = 1$
$3 \times 5 + () = 18$	$3 \times 5 - () = 11$	$4 \times () - 7 = 9$	$2 \times 7 - () = 11$
$6 \times 1 - () = 3$	$() \times 7 + 7 = 56$	$7 \times () - 2 = 26$	$5 \times () - 6 = 24$
$4 \times 7 - () = 20$	$2 \times () - 6 = 0$	$6 \times 7 + () = 47$	$6 \times () - 9 = 33$
$4 \times () - 3 = 25$	$() \times 7 + 2 = 16$	$() \times 4 - 7 = 9$	$2 \times 4 - () = 2$
$5 \times 6 + () = 34$	$() \times 6 - 4 = 14$	$5 \times 5 + () = 31$	$() \times 6 - 3 = 9$

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$() \times 5 + 7 = 27$	$7 \times 5 + () = 40$	$4 \times () - 6 = 10$	$() \times 1 + 9 = 13$
$5 \times () + 4 = 19$	$() \times 7 + 8 = 29$	$6 \times 7 + () = 50$	$4 \times () - 4 = 20$
$5 \times 2 + () = 18$	$2 \times 2 - () = 2$	$() \times 2 - 1 = 3$	$3 \times () + 4 = 13$
$7 \times 1 - () = 7$	$5 \times () - 5 = 15$	$4 \times () + 5 = 21$	$() \times 4 - 8 = 12$
$() \times 2 - 9 = 1$	$() \times 1 + 4 = 10$	$() \times 4 - 2 = 22$	$4 \times () + 6 = 22$
$3 \times 7 - () = 15$	$3 \times () + 8 = 14$	$() \times 7 - 8 = 27$	$() \times 7 + 4 = 53$
$() \times 5 - 3 = 27$	$4 \times () + 2 = 30$	$2 \times 5 - () = 5$	$() \times 1 + 8 = 10$
$5 \times 3 + () = 21$	$2 \times () + 4 = 10$	$6 \times 7 + () = 51$	$6 \times () + 7 = 31$
$2 \times () - 8 = 4$	$4 \times 1 - () = 2$	$7 \times 5 + () = 37$	$7 \times 6 - () = 40$
$7 \times 1 - () = 2$	$() \times 6 - 3 = 33$	$() \times 5 + 8 = 18$	$7 \times () + 5 = 47$
$2 \times () - 8 = 6$	$7 \times () + 4 = 18$	$1 \times 3 + () = 7$	$() \times 7 + 8 = 57$
$() \times 5 - 9 = 26$	$() \times 1 + 6 = 9$	$() \times 4 + 2 = 10$	$6 \times () - 5 = 19$
$2 \times () + 5 = 13$	$() \times 5 - 2 = 18$	$() \times 7 + 6 = 48$	$1 \times () + 7 = 10$
$() \times 6 + 2 = 38$	$7 \times 4 - () = 22$	$3 \times 7 - () = 12$	$7 \times () - 3 = 39$
$4 \times 7 + () = 36$	$6 \times 5 + () = 35$	$5 \times () + 8 = 33$	$3 \times () - 9 = 0$
$5 \times 7 + () = 43$	$() \times 2 - 3 = 1$	$() \times 2 - 4 = 10$	$5 \times 3 + () = 23$
$() \times 1 + 6 = 9$	$4 \times 7 + () = 37$	$6 \times () - 4 = 8$	$() \times 5 + 4 = 39$
$4 \times 6 - () = 15$	$() \times 6 - 4 = 20$	$2 \times 2 + () = 11$	$4 \times 7 - () = 23$
$4 \times 3 + () = 17$	$2 \times 7 + () = 21$	$() \times 2 + 6 = 18$	$4 \times 6 + () = 33$
$1 \times () - 3 = 3$	$6 \times () + 4 = 40$	$1 \times () - 1 = 3$	$() \times 6 - 4 = 32$

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$1 \times () - 3 = 1$	$4 \times () + 6 = 18$	$() \times 1 + 3 = 10$	$() \times 2 - 8 = 2$
$5 \times 4 + () = 25$	$5 \times () + 3 = 38$	$() \times 3 + 8 = 20$	$() \times 1 - 2 = 0$
$() \times 7 - 5 = 23$	$() \times 5 - 2 = 23$	$1 \times () + 5 = 11$	$2 \times () - 4 = 0$
$2 \times 3 - () = 2$	$4 \times () - 5 = 19$	$() \times 3 - 9 = 3$	$() \times 4 + 2 = 10$
$6 \times () - 4 = 20$	$() \times 6 - 3 = 21$	$() \times 7 - 2 = 33$	$2 \times 7 - () = 5$
$6 \times 3 - () = 12$	$2 \times 5 - () = 7$	$6 \times () + 5 = 23$	$3 \times 7 - () = 14$
$() \times 7 + 9 = 44$	$2 \times () - 2 = 6$	$5 \times 4 + () = 26$	$4 \times () + 9 = 29$
$() \times 6 + 5 = 41$	$3 \times 5 - () = 11$	$3 \times () + 9 = 30$	$5 \times 7 - () = 26$
$6 \times () + 7 = 31$	$() \times 2 - 5 = 5$	$() \times 7 - 9 = 40$	$2 \times 2 + () = 12$
$7 \times 3 - () = 14$	$1 \times 2 + () = 7$	$1 \times 4 + () = 11$	$() \times 5 + 2 = 37$
$7 \times 7 + () = 52$	$() \times 5 + 8 = 23$	$() \times 7 + 2 = 30$	$() \times 5 - 2 = 18$
$6 \times () - 8 = 22$	$3 \times () + 6 = 12$	$2 \times 7 - () = 6$	$() \times 6 + 3 = 15$
$7 \times 2 - () = 8$	$6 \times 5 + () = 35$	$() \times 6 + 6 = 18$	$6 \times 3 - () = 9$
$2 \times 2 - () = 2$	$7 \times () + 9 = 51$	$6 \times 3 - () = 12$	$1 \times () - 2 = 0$
$3 \times () - 4 = 11$	$1 \times () + 9 = 13$	$7 \times 3 - () = 16$	$2 \times 6 + () = 19$
$7 \times 7 - () = 43$	$() \times 3 - 7 = 11$	$1 \times () - 5 = 0$	$3 \times 4 + () = 19$
$() \times 2 - 4 = 4$	$5 \times () - 6 = 24$	$2 \times 1 - () = 2$	$7 \times 7 - () = 43$
$() \times 7 + 9 = 58$	$6 \times () + 4 = 34$	$() \times 2 + 5 = 9$	$6 \times 7 + () = 44$
$() \times 4 - 9 = 7$	$2 \times 1 - () = 2$	$7 \times () + 6 = 55$	$3 \times () - 3 = 12$
$1 \times () - 3 = 2$	$3 \times () - 6 = 3$	$() \times 5 - 4 = 16$	$3 \times () + 2 = 20$

完成时间:_____

7以内的乘法填数•多品强化训练



$2 \times () - 2 = 10$	$() \times 4 + 4 = 20$	$() \times 6 + 2 = 26$	$6 \times 4 - () = 17$
$() \times 4 + 6 = 22$	$1 \times () + 9 = 12$	$7 \times 4 - () = 20$	$3 \times () + 2 = 20$
$7 \times () + 3 = 31$	$() \times 6 + 2 = 14$	$() \times 3 + 7 = 19$	$1 \times 6 + () = 12$
$2 \times 1 - () = 2$	$7 \times () + 3 = 52$	$5 \times () - 5 = 25$	$4 \times 2 + () = 11$
$() \times 2 - 3 = 11$	$4 \times () + 9 = 17$	$4 \times 5 + () = 27$	$() \times 7 - 9 = 26$
$2 \times 6 - () = 7$	$4 \times () - 2 = 6$	$5 \times () - 5 = 15$	$() \times 2 - 4 = 2$
$5 \times () - 4 = 6$	$7 \times () + 5 = 54$	$() \times 4 - 7 = 13$	$4 \times () + 6 = 22$
$() \times 1 - 1 = 2$	$3 \times () + 8 = 29$	$3 \times () - 3 = 3$	$() \times 3 - 2 = 19$
$() \times 3 - 8 = 7$	$6 \times 3 - () = 13$	$7 \times 5 + () = 44$	$4 \times 6 + () = 26$
$4 \times () - 5 = 11$	$3 \times 2 - () = 5$	$4 \times () - 7 = 9$	$() \times 1 + 9 = 16$
$() \times 7 - 5 = 16$	$4 \times 6 + () = 31$	$7 \times () + 5 = 54$	$5 \times () + 9 = 24$
$() \times 5 + 3 = 18$	$5 \times () - 3 = 17$	$2 \times 4 - () = 5$	$7 \times 4 - () = 26$
$1 \times () - 4 = 2$	$() \times 1 - 1 = 4$	$() \times 4 - 9 = 15$	$() \times 4 - 9 = 11$
$() \times 5 + 7 = 22$	$1 \times 3 + () = 10$	$1 \times () + 6 = 12$	$() \times 5 - 6 = 14$
$() \times 5 + 4 = 29$	$() \times 3 + 3 = 15$	$4 \times 6 - () = 16$	$4 \times 5 + () = 22$
$2 \times 5 + () = 12$	$4 \times 3 + () = 21$	$() \times 2 - 7 = 1$	$3 \times 5 + () = 18$
$3 \times () + 4 = 10$	$3 \times 6 + () = 27$	$7 \times () + 6 = 34$	$3 \times 5 + () = 21$
$() \times 4 - 2 = 10$	$3 \times 7 + () = 29$	$7 \times () + 6 = 34$	$5 \times () + 4 = 19$
$5 \times 2 + () = 13$	$7 \times 3 - () = 13$	$2 \times () - 6 = 4$	$7 \times () - 4 = 31$
$6 \times 6 + () = 41$	$5 \times 4 - () = 12$	$7 \times () - 9 = 26$	$5 \times () - 9 = 21$

完成时间:_____