



$$\begin{array}{r} 22 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 15 \\ \hline \end{array}$$

$$\begin{array}{r} 16 \\ + 28 \\ \hline \end{array}$$

$$\begin{array}{r} 10 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \\ + 32 \\ \hline \end{array}$$

$$\begin{array}{r} 37 \\ + 44 \\ \hline \end{array}$$

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$$\begin{array}{r} 81 \\ + 12 \\ \hline \end{array}$$

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$$\begin{array}{r} 14 \\ + 62 \\ \hline \end{array}$$

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$$\begin{array}{r} 32 \\ + 61 \\ \hline \end{array}$$

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完成时间:_____



$$\begin{array}{r} 48 \\ + 43 \\ \hline \end{array}$$

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$$\begin{array}{r} 13 \\ + 11 \\ \hline \end{array}$$

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完成时间:_____

100以内的竖式加法•多品强化训练

班级

姓名



$$\begin{array}{r} 41 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 17 \\ + 24 \\ \hline \end{array}$$

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完成时间:_____

每日推送最新考题，添加右侧老师微信即可免费领取

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$$\begin{array}{r} 89 \\ + 11 \\ \hline \end{array}$$

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$$\begin{array}{r} 52 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 77 \\ + 20 \\ \hline \end{array}$$

$$\begin{array}{r} 45 \\ + 53 \\ \hline \end{array}$$

$$\begin{array}{r} 81 \\ + 18 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 56 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 13 \\ + 14 \\ \hline \end{array}$$

$$\begin{array}{r} 26 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 79 \\ + 16 \\ \hline \end{array}$$

$$\begin{array}{r} 21 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 54 \\ + 38 \\ \hline \end{array}$$

$$\begin{array}{r} 41 \\ + 44 \\ \hline \end{array}$$

$$\begin{array}{r} 88 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 39 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 33 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 86 \\ + 11 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \\ + 37 \\ \hline \end{array}$$

$$\begin{array}{r} 75 \\ + 25 \\ \hline \end{array}$$

$$\begin{array}{r} 65 \\ + 30 \\ \hline \end{array}$$

$$\begin{array}{r} 89 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 84 \\ + 13 \\ \hline \end{array}$$

完成时间:_____