



$24+47-14=$

$$\begin{array}{r} 24 \\ + 47 \\ \hline (\quad) \\ - 14 \\ \hline \end{array}$$

$59+41-10=$

$$\begin{array}{r} 59 \\ + 41 \\ \hline (\quad) \\ - 10 \\ \hline \end{array}$$

$45+11-47=$

$$\begin{array}{r} 45 \\ + 11 \\ \hline (\quad) \\ - 47 \\ \hline \end{array}$$

$31+21-28=$

$$\begin{array}{r} 31 \\ + 21 \\ \hline (\quad) \\ - 28 \\ \hline \end{array}$$

$13+43-23=$

$$\begin{array}{r} 13 \\ + 43 \\ \hline (\quad) \\ - 23 \\ \hline \end{array}$$

$54+42-80=$

$$\begin{array}{r} 54 \\ + 42 \\ \hline (\quad) \\ - 80 \\ \hline \end{array}$$

$49+44-93=$

$$\begin{array}{r} 49 \\ + 44 \\ \hline (\quad) \\ - 93 \\ \hline \end{array}$$

$10+89-13=$

$$\begin{array}{r} 10 \\ + 89 \\ \hline (\quad) \\ - 13 \\ \hline \end{array}$$

$48+42-70=$

$$\begin{array}{r} 48 \\ + 42 \\ \hline (\quad) \\ - 70 \\ \hline \end{array}$$

$55+28-83=$

$$\begin{array}{r} 55 \\ + 28 \\ \hline (\quad) \\ - 83 \\ \hline \end{array}$$

$36+17-49=$

$$\begin{array}{r} 36 \\ + 17 \\ \hline (\quad) \\ - 49 \\ \hline \end{array}$$

$55+16-71=$

$$\begin{array}{r} 55 \\ + 16 \\ \hline (\quad) \\ - 71 \\ \hline \end{array}$$

$30+10-15=$

$$\begin{array}{r} 30 \\ + 10 \\ \hline (\quad) \\ - 15 \\ \hline \end{array}$$

$55+22-54=$

$$\begin{array}{r} 55 \\ + 22 \\ \hline (\quad) \\ - 54 \\ \hline \end{array}$$

$27+27-52=$

$$\begin{array}{r} 27 \\ + 27 \\ \hline (\quad) \\ - 52 \\ \hline \end{array}$$

$48+51-92=$

$$\begin{array}{r} 48 \\ + 51 \\ \hline (\quad) \\ - 92 \\ \hline \end{array}$$

$25+22-12=$

$$\begin{array}{r} 25 \\ + 22 \\ \hline (\quad) \\ - 12 \\ \hline \end{array}$$

$28+65-11=$

$$\begin{array}{r} 28 \\ + 65 \\ \hline (\quad) \\ - 11 \\ \hline \end{array}$$

$15+10-17=$

$$\begin{array}{r} 15 \\ + 10 \\ \hline (\quad) \\ - 17 \\ \hline \end{array}$$

$53+46-61=$

$$\begin{array}{r} 53 \\ + 46 \\ \hline (\quad) \\ - 61 \\ \hline \end{array}$$

完成时间:_____



$33+55-26=$

$$\begin{array}{r} 33 \\ + 55 \\ \hline (\quad) \\ - 26 \\ \hline \end{array}$$

$20+18-16=$

$$\begin{array}{r} 20 \\ + 18 \\ \hline (\quad) \\ - 16 \\ \hline \end{array}$$

$47+32-77=$

$$\begin{array}{r} 47 \\ + 32 \\ \hline (\quad) \\ - 77 \\ \hline \end{array}$$

$29+52-39=$

$$\begin{array}{r} 29 \\ + 52 \\ \hline (\quad) \\ - 39 \\ \hline \end{array}$$

$48+27-38=$

$$\begin{array}{r} 48 \\ + 27 \\ \hline (\quad) \\ - 38 \\ \hline \end{array}$$

$52+11-57=$

$$\begin{array}{r} 52 \\ + 11 \\ \hline (\quad) \\ - 57 \\ \hline \end{array}$$

$47+38-51=$

$$\begin{array}{r} 47 \\ + 38 \\ \hline (\quad) \\ - 51 \\ \hline \end{array}$$

$33+11-43=$

$$\begin{array}{r} 33 \\ + 11 \\ \hline (\quad) \\ - 43 \\ \hline \end{array}$$

$17+59-49=$

$$\begin{array}{r} 17 \\ + 59 \\ \hline (\quad) \\ - 49 \\ \hline \end{array}$$

$50+46-30=$

$$\begin{array}{r} 50 \\ + 46 \\ \hline (\quad) \\ - 30 \\ \hline \end{array}$$

$10+30-34=$

$$\begin{array}{r} 10 \\ + 30 \\ \hline (\quad) \\ - 34 \\ \hline \end{array}$$

$31+40-38=$

$$\begin{array}{r} 31 \\ + 40 \\ \hline (\quad) \\ - 38 \\ \hline \end{array}$$

$40+43-23=$

$$\begin{array}{r} 40 \\ + 43 \\ \hline (\quad) \\ - 23 \\ \hline \end{array}$$

$14+42-12=$

$$\begin{array}{r} 14 \\ + 42 \\ \hline (\quad) \\ - 12 \\ \hline \end{array}$$

$18+59-26=$

$$\begin{array}{r} 18 \\ + 59 \\ \hline (\quad) \\ - 26 \\ \hline \end{array}$$

$31+37-57=$

$$\begin{array}{r} 31 \\ + 37 \\ \hline (\quad) \\ - 57 \\ \hline \end{array}$$

$45+55-98=$

$$\begin{array}{r} 45 \\ + 55 \\ \hline (\quad) \\ - 98 \\ \hline \end{array}$$

$33+58-23=$

$$\begin{array}{r} 33 \\ + 58 \\ \hline (\quad) \\ - 23 \\ \hline \end{array}$$

$14+55-29=$

$$\begin{array}{r} 14 \\ + 55 \\ \hline (\quad) \\ - 29 \\ \hline \end{array}$$

$24+12-19=$

$$\begin{array}{r} 24 \\ + 12 \\ \hline (\quad) \\ - 19 \\ \hline \end{array}$$

完成时间:_____



$53+44-87=$

$$\begin{array}{r} 53 \\ + 44 \\ \hline (\quad) \\ - 87 \\ \hline \end{array}$$

$27+72-11=$

$$\begin{array}{r} 27 \\ + 72 \\ \hline (\quad) \\ - 11 \\ \hline \end{array}$$

$57+22-54=$

$$\begin{array}{r} 57 \\ + 22 \\ \hline (\quad) \\ - 54 \\ \hline \end{array}$$

$35+28-46=$

$$\begin{array}{r} 35 \\ + 28 \\ \hline (\quad) \\ - 46 \\ \hline \end{array}$$

$35+36-58=$

$$\begin{array}{r} 35 \\ + 36 \\ \hline (\quad) \\ - 58 \\ \hline \end{array}$$

$22+75-97=$

$$\begin{array}{r} 22 \\ + 75 \\ \hline (\quad) \\ - 97 \\ \hline \end{array}$$

$14+31-41=$

$$\begin{array}{r} 14 \\ + 31 \\ \hline (\quad) \\ - 41 \\ \hline \end{array}$$

$35+45-71=$

$$\begin{array}{r} 35 \\ + 45 \\ \hline (\quad) \\ - 71 \\ \hline \end{array}$$

$36+44-20=$

$$\begin{array}{r} 36 \\ + 44 \\ \hline (\quad) \\ - 20 \\ \hline \end{array}$$

$52+36-40=$

$$\begin{array}{r} 52 \\ + 36 \\ \hline (\quad) \\ - 40 \\ \hline \end{array}$$

$53+37-10=$

$$\begin{array}{r} 53 \\ + 37 \\ \hline (\quad) \\ - 10 \\ \hline \end{array}$$

$46+42-15=$

$$\begin{array}{r} 46 \\ + 42 \\ \hline (\quad) \\ - 15 \\ \hline \end{array}$$

$58+32-61=$

$$\begin{array}{r} 58 \\ + 32 \\ \hline (\quad) \\ - 61 \\ \hline \end{array}$$

$43+51-66=$

$$\begin{array}{r} 43 \\ + 51 \\ \hline (\quad) \\ - 66 \\ \hline \end{array}$$

$27+59-82=$

$$\begin{array}{r} 27 \\ + 59 \\ \hline (\quad) \\ - 82 \\ \hline \end{array}$$

$18+76-36=$

$$\begin{array}{r} 18 \\ + 76 \\ \hline (\quad) \\ - 36 \\ \hline \end{array}$$

$44+33-68=$

$$\begin{array}{r} 44 \\ + 33 \\ \hline (\quad) \\ - 68 \\ \hline \end{array}$$

$27+62-58=$

$$\begin{array}{r} 27 \\ + 62 \\ \hline (\quad) \\ - 58 \\ \hline \end{array}$$

$34+42-14=$

$$\begin{array}{r} 34 \\ + 42 \\ \hline (\quad) \\ - 14 \\ \hline \end{array}$$

$14+86-45=$

$$\begin{array}{r} 14 \\ + 86 \\ \hline (\quad) \\ - 45 \\ \hline \end{array}$$

完成时间:_____

带括号竖式连加减•多品强化训练



$30+51-10=$

$$\begin{array}{r} 30 \\ + 51 \\ \hline () \\ - 10 \\ \hline \end{array}$$

$17+83-18=$

$$\begin{array}{r} 17 \\ + 83 \\ \hline () \\ - 18 \\ \hline \end{array}$$

$28+20-23=$

$$\begin{array}{r} 28 \\ + 20 \\ \hline () \\ - 23 \\ \hline \end{array}$$

$38+59-70=$

$$\begin{array}{r} 38 \\ + 59 \\ \hline () \\ - 70 \\ \hline \end{array}$$

$55+45-51=$

$$\begin{array}{r} 55 \\ + 45 \\ \hline () \\ - 51 \\ \hline \end{array}$$

$22+38-26=$

$$\begin{array}{r} 22 \\ + 38 \\ \hline () \\ - 26 \\ \hline \end{array}$$

$13+74-73=$

$$\begin{array}{r} 13 \\ + 74 \\ \hline () \\ - 73 \\ \hline \end{array}$$

$43+10-48=$

$$\begin{array}{r} 43 \\ + 10 \\ \hline () \\ - 48 \\ \hline \end{array}$$

$17+10-23=$

$$\begin{array}{r} 17 \\ + 10 \\ \hline () \\ - 23 \\ \hline \end{array}$$

$53+21-44=$

$$\begin{array}{r} 53 \\ + 21 \\ \hline () \\ - 44 \\ \hline \end{array}$$

$24+74-53=$

$$\begin{array}{r} 24 \\ + 74 \\ \hline () \\ - 53 \\ \hline \end{array}$$

$17+37-30=$

$$\begin{array}{r} 17 \\ + 37 \\ \hline () \\ - 30 \\ \hline \end{array}$$

$23+61-58=$

$$\begin{array}{r} 23 \\ + 61 \\ \hline () \\ - 58 \\ \hline \end{array}$$

$30+58-19=$

$$\begin{array}{r} 30 \\ + 58 \\ \hline () \\ - 19 \\ \hline \end{array}$$

$22+33-52=$

$$\begin{array}{r} 22 \\ + 33 \\ \hline () \\ - 52 \\ \hline \end{array}$$

$45+21-33=$

$$\begin{array}{r} 45 \\ + 21 \\ \hline () \\ - 33 \\ \hline \end{array}$$

$36+17-19=$

$$\begin{array}{r} 36 \\ + 17 \\ \hline () \\ - 19 \\ \hline \end{array}$$

$13+55-36=$

$$\begin{array}{r} 13 \\ + 55 \\ \hline () \\ - 36 \\ \hline \end{array}$$

$29+68-11=$

$$\begin{array}{r} 29 \\ + 68 \\ \hline () \\ - 11 \\ \hline \end{array}$$

$26+23-16=$

$$\begin{array}{r} 26 \\ + 23 \\ \hline () \\ - 16 \\ \hline \end{array}$$

完成时间:_____

带括号竖式连加减•多品强化训练



$24+71-82=$

$$\begin{array}{r} 24 \\ + 71 \\ \hline (\quad) \\ - 82 \\ \hline \end{array}$$

$39+61-33=$

$$\begin{array}{r} 39 \\ + 61 \\ \hline (\quad) \\ - 33 \\ \hline \end{array}$$

$43+40-47=$

$$\begin{array}{r} 43 \\ + 40 \\ \hline (\quad) \\ - 47 \\ \hline \end{array}$$

$30+64-56=$

$$\begin{array}{r} 30 \\ + 64 \\ \hline (\quad) \\ - 56 \\ \hline \end{array}$$

$40+21-33=$

$$\begin{array}{r} 40 \\ + 21 \\ \hline (\quad) \\ - 33 \\ \hline \end{array}$$

$53+43-30=$

$$\begin{array}{r} 53 \\ + 43 \\ \hline (\quad) \\ - 30 \\ \hline \end{array}$$

$18+15-10=$

$$\begin{array}{r} 18 \\ + 15 \\ \hline (\quad) \\ - 10 \\ \hline \end{array}$$

$38+44-81=$

$$\begin{array}{r} 38 \\ + 44 \\ \hline (\quad) \\ - 81 \\ \hline \end{array}$$

$36+12-25=$

$$\begin{array}{r} 36 \\ + 12 \\ \hline (\quad) \\ - 25 \\ \hline \end{array}$$

$27+56-27=$

$$\begin{array}{r} 27 \\ + 56 \\ \hline (\quad) \\ - 27 \\ \hline \end{array}$$

$27+71-31=$

$$\begin{array}{r} 27 \\ + 71 \\ \hline (\quad) \\ - 31 \\ \hline \end{array}$$

$28+71-51=$

$$\begin{array}{r} 28 \\ + 71 \\ \hline (\quad) \\ - 51 \\ \hline \end{array}$$

$39+48-59=$

$$\begin{array}{r} 39 \\ + 48 \\ \hline (\quad) \\ - 59 \\ \hline \end{array}$$

$46+34-80=$

$$\begin{array}{r} 46 \\ + 34 \\ \hline (\quad) \\ - 80 \\ \hline \end{array}$$

$18+62-27=$

$$\begin{array}{r} 18 \\ + 62 \\ \hline (\quad) \\ - 27 \\ \hline \end{array}$$

$11+53-50=$

$$\begin{array}{r} 11 \\ + 53 \\ \hline (\quad) \\ - 50 \\ \hline \end{array}$$

$43+13-17=$

$$\begin{array}{r} 43 \\ + 13 \\ \hline (\quad) \\ - 17 \\ \hline \end{array}$$

$44+21-49=$

$$\begin{array}{r} 44 \\ + 21 \\ \hline (\quad) \\ - 49 \\ \hline \end{array}$$

$46+28-33=$

$$\begin{array}{r} 46 \\ + 28 \\ \hline (\quad) \\ - 33 \\ \hline \end{array}$$

$40+44-53=$

$$\begin{array}{r} 40 \\ + 44 \\ \hline (\quad) \\ - 53 \\ \hline \end{array}$$

完成时间:_____

带括号竖式连加减•多品强化训练

$37+63-22=$

$$\begin{array}{r} 37 \\ + 63 \\ \hline (\quad) \\ - 22 \\ \hline \end{array}$$

$38+40-60=$

$$\begin{array}{r} 38 \\ + 40 \\ \hline (\quad) \\ - 60 \\ \hline \end{array}$$

$30+45-22=$

$$\begin{array}{r} 30 \\ + 45 \\ \hline (\quad) \\ - 22 \\ \hline \end{array}$$

$35+29-21=$

$$\begin{array}{r} 35 \\ + 29 \\ \hline (\quad) \\ - 21 \\ \hline \end{array}$$

$58+36-69=$

$$\begin{array}{r} 58 \\ + 36 \\ \hline (\quad) \\ - 69 \\ \hline \end{array}$$

$58+10-38=$

$$\begin{array}{r} 58 \\ + 10 \\ \hline (\quad) \\ - 38 \\ \hline \end{array}$$

$40+30-58=$

$$\begin{array}{r} 40 \\ + 30 \\ \hline (\quad) \\ - 58 \\ \hline \end{array}$$

$24+63-19=$

$$\begin{array}{r} 24 \\ + 63 \\ \hline (\quad) \\ - 19 \\ \hline \end{array}$$

$38+11-19=$

$$\begin{array}{r} 38 \\ + 11 \\ \hline (\quad) \\ - 19 \\ \hline \end{array}$$

$32+31-42=$

$$\begin{array}{r} 32 \\ + 31 \\ \hline (\quad) \\ - 42 \\ \hline \end{array}$$

$56+33-40=$

$$\begin{array}{r} 56 \\ + 33 \\ \hline (\quad) \\ - 40 \\ \hline \end{array}$$

$56+32-79=$

$$\begin{array}{r} 56 \\ + 32 \\ \hline (\quad) \\ - 79 \\ \hline \end{array}$$

$11+50-53=$

$$\begin{array}{r} 11 \\ + 50 \\ \hline (\quad) \\ - 53 \\ \hline \end{array}$$

$52+33-34=$

$$\begin{array}{r} 52 \\ + 33 \\ \hline (\quad) \\ - 34 \\ \hline \end{array}$$

$51+12-23=$

$$\begin{array}{r} 51 \\ + 12 \\ \hline (\quad) \\ - 23 \\ \hline \end{array}$$

$44+52-41=$

$$\begin{array}{r} 44 \\ + 52 \\ \hline (\quad) \\ - 41 \\ \hline \end{array}$$

$16+14-14=$

$$\begin{array}{r} 16 \\ + 14 \\ \hline (\quad) \\ - 14 \\ \hline \end{array}$$

$49+19-67=$

$$\begin{array}{r} 49 \\ + 19 \\ \hline (\quad) \\ - 67 \\ \hline \end{array}$$

$59+15-53=$

$$\begin{array}{r} 59 \\ + 15 \\ \hline (\quad) \\ - 53 \\ \hline \end{array}$$

$43+21-43=$

$$\begin{array}{r} 43 \\ + 21 \\ \hline (\quad) \\ - 43 \\ \hline \end{array}$$

完成时间:_____



$35+57-36=$

$$\begin{array}{r} 35 \\ + 57 \\ \hline (\quad) \\ - 36 \\ \hline \end{array}$$

$34+30-25=$

$$\begin{array}{r} 34 \\ + 30 \\ \hline (\quad) \\ - 25 \\ \hline \end{array}$$

$22+76-38=$

$$\begin{array}{r} 22 \\ + 76 \\ \hline (\quad) \\ - 38 \\ \hline \end{array}$$

$11+54-10=$

$$\begin{array}{r} 11 \\ + 54 \\ \hline (\quad) \\ - 10 \\ \hline \end{array}$$

$42+47-37=$

$$\begin{array}{r} 42 \\ + 47 \\ \hline (\quad) \\ - 37 \\ \hline \end{array}$$

$54+15-16=$

$$\begin{array}{r} 54 \\ + 15 \\ \hline (\quad) \\ - 16 \\ \hline \end{array}$$

$13+15-17=$

$$\begin{array}{r} 13 \\ + 15 \\ \hline (\quad) \\ - 17 \\ \hline \end{array}$$

$58+31-33=$

$$\begin{array}{r} 58 \\ + 31 \\ \hline (\quad) \\ - 33 \\ \hline \end{array}$$

$47+25-51=$

$$\begin{array}{r} 47 \\ + 25 \\ \hline (\quad) \\ - 51 \\ \hline \end{array}$$

$19+78-47=$

$$\begin{array}{r} 19 \\ + 78 \\ \hline (\quad) \\ - 47 \\ \hline \end{array}$$

$18+45-13=$

$$\begin{array}{r} 18 \\ + 45 \\ \hline (\quad) \\ - 13 \\ \hline \end{array}$$

$43+45-47=$

$$\begin{array}{r} 43 \\ + 45 \\ \hline (\quad) \\ - 47 \\ \hline \end{array}$$

$55+29-23=$

$$\begin{array}{r} 55 \\ + 29 \\ \hline (\quad) \\ - 23 \\ \hline \end{array}$$

$53+33-76=$

$$\begin{array}{r} 53 \\ + 33 \\ \hline (\quad) \\ - 76 \\ \hline \end{array}$$

$25+69-81=$

$$\begin{array}{r} 25 \\ + 69 \\ \hline (\quad) \\ - 81 \\ \hline \end{array}$$

$26+43-21=$

$$\begin{array}{r} 26 \\ + 43 \\ \hline (\quad) \\ - 21 \\ \hline \end{array}$$

$43+12-19=$

$$\begin{array}{r} 43 \\ + 12 \\ \hline (\quad) \\ - 19 \\ \hline \end{array}$$

$58+14-22=$

$$\begin{array}{r} 58 \\ + 14 \\ \hline (\quad) \\ - 22 \\ \hline \end{array}$$

$50+40-16=$

$$\begin{array}{r} 50 \\ + 40 \\ \hline (\quad) \\ - 16 \\ \hline \end{array}$$

$49+51-72=$

$$\begin{array}{r} 49 \\ + 51 \\ \hline (\quad) \\ - 72 \\ \hline \end{array}$$

完成时间:_____



$47+45-14=$

$$\begin{array}{r} 47 \\ + 45 \\ \hline (\quad) \\ - 14 \\ \hline \end{array}$$

$20+63-57=$

$$\begin{array}{r} 20 \\ + 63 \\ \hline (\quad) \\ - 57 \\ \hline \end{array}$$

$43+40-50=$

$$\begin{array}{r} 43 \\ + 40 \\ \hline (\quad) \\ - 50 \\ \hline \end{array}$$

$12+34-45=$

$$\begin{array}{r} 12 \\ + 34 \\ \hline (\quad) \\ - 45 \\ \hline \end{array}$$

$56+44-26=$

$$\begin{array}{r} 56 \\ + 44 \\ \hline (\quad) \\ - 26 \\ \hline \end{array}$$

$22+55-51=$

$$\begin{array}{r} 22 \\ + 55 \\ \hline (\quad) \\ - 51 \\ \hline \end{array}$$

$36+33-11=$

$$\begin{array}{r} 36 \\ + 33 \\ \hline (\quad) \\ - 11 \\ \hline \end{array}$$

$53+42-91=$

$$\begin{array}{r} 53 \\ + 42 \\ \hline (\quad) \\ - 91 \\ \hline \end{array}$$

$23+37-54=$

$$\begin{array}{r} 23 \\ + 37 \\ \hline (\quad) \\ - 54 \\ \hline \end{array}$$

$41+40-78=$

$$\begin{array}{r} 41 \\ + 40 \\ \hline (\quad) \\ - 78 \\ \hline \end{array}$$

$40+27-61=$

$$\begin{array}{r} 40 \\ + 27 \\ \hline (\quad) \\ - 61 \\ \hline \end{array}$$

$26+20-24=$

$$\begin{array}{r} 26 \\ + 20 \\ \hline (\quad) \\ - 24 \\ \hline \end{array}$$

$22+76-15=$

$$\begin{array}{r} 22 \\ + 76 \\ \hline (\quad) \\ - 15 \\ \hline \end{array}$$

$59+29-85=$

$$\begin{array}{r} 59 \\ + 29 \\ \hline (\quad) \\ - 85 \\ \hline \end{array}$$

$56+33-17=$

$$\begin{array}{r} 56 \\ + 33 \\ \hline (\quad) \\ - 17 \\ \hline \end{array}$$

$14+81-34=$

$$\begin{array}{r} 14 \\ + 81 \\ \hline (\quad) \\ - 34 \\ \hline \end{array}$$

$42+52-42=$

$$\begin{array}{r} 42 \\ + 52 \\ \hline (\quad) \\ - 42 \\ \hline \end{array}$$

$58+19-56=$

$$\begin{array}{r} 58 \\ + 19 \\ \hline (\quad) \\ - 56 \\ \hline \end{array}$$

$55+26-27=$

$$\begin{array}{r} 55 \\ + 26 \\ \hline (\quad) \\ - 27 \\ \hline \end{array}$$

$53+23-21=$

$$\begin{array}{r} 53 \\ + 23 \\ \hline (\quad) \\ - 21 \\ \hline \end{array}$$

完成时间:_____

带括号竖式连加减•多品强化训练



$17+36-23=$

$$\begin{array}{r} 17 \\ + 36 \\ \hline () \\ - 23 \\ \hline \end{array}$$

$28+55-77=$

$$\begin{array}{r} 28 \\ + 55 \\ \hline () \\ - 77 \\ \hline \end{array}$$

$40+55-37=$

$$\begin{array}{r} 40 \\ + 55 \\ \hline () \\ - 37 \\ \hline \end{array}$$

$32+58-42=$

$$\begin{array}{r} 32 \\ + 58 \\ \hline () \\ - 42 \\ \hline \end{array}$$

$18+18-32=$

$$\begin{array}{r} 18 \\ + 18 \\ \hline () \\ - 32 \\ \hline \end{array}$$

$46+39-35=$

$$\begin{array}{r} 46 \\ + 39 \\ \hline () \\ - 35 \\ \hline \end{array}$$

$21+74-79=$

$$\begin{array}{r} 21 \\ + 74 \\ \hline () \\ - 79 \\ \hline \end{array}$$

$56+16-18=$

$$\begin{array}{r} 56 \\ + 16 \\ \hline () \\ - 18 \\ \hline \end{array}$$

$55+13-63=$

$$\begin{array}{r} 55 \\ + 13 \\ \hline () \\ - 63 \\ \hline \end{array}$$

$28+65-67=$

$$\begin{array}{r} 28 \\ + 65 \\ \hline () \\ - 67 \\ \hline \end{array}$$

$38+58-22=$

$$\begin{array}{r} 38 \\ + 58 \\ \hline () \\ - 22 \\ \hline \end{array}$$

$10+16-17=$

$$\begin{array}{r} 10 \\ + 16 \\ \hline () \\ - 17 \\ \hline \end{array}$$

$33+46-24=$

$$\begin{array}{r} 33 \\ + 46 \\ \hline () \\ - 24 \\ \hline \end{array}$$

$51+45-91=$

$$\begin{array}{r} 51 \\ + 45 \\ \hline () \\ - 91 \\ \hline \end{array}$$

$13+38-33=$

$$\begin{array}{r} 13 \\ + 38 \\ \hline () \\ - 33 \\ \hline \end{array}$$

$44+28-65=$

$$\begin{array}{r} 44 \\ + 28 \\ \hline () \\ - 65 \\ \hline \end{array}$$

$32+26-56=$

$$\begin{array}{r} 32 \\ + 26 \\ \hline () \\ - 56 \\ \hline \end{array}$$

$43+11-19=$

$$\begin{array}{r} 43 \\ + 11 \\ \hline () \\ - 19 \\ \hline \end{array}$$

$50+25-67=$

$$\begin{array}{r} 50 \\ + 25 \\ \hline () \\ - 67 \\ \hline \end{array}$$

$10+81-42=$

$$\begin{array}{r} 10 \\ + 81 \\ \hline () \\ - 42 \\ \hline \end{array}$$

完成时间:_____



$14+16-12=$

$$\begin{array}{r} 14 \\ + 16 \\ \hline (\quad) \\ - 12 \\ \hline \end{array}$$

$13+52-56=$

$$\begin{array}{r} 13 \\ + 52 \\ \hline (\quad) \\ - 56 \\ \hline \end{array}$$

$55+16-71=$

$$\begin{array}{r} 55 \\ + 16 \\ \hline (\quad) \\ - 71 \\ \hline \end{array}$$

$16+41-30=$

$$\begin{array}{r} 16 \\ + 41 \\ \hline (\quad) \\ - 30 \\ \hline \end{array}$$

$21+18-18=$

$$\begin{array}{r} 21 \\ + 18 \\ \hline (\quad) \\ - 18 \\ \hline \end{array}$$

$42+38-52=$

$$\begin{array}{r} 42 \\ + 38 \\ \hline (\quad) \\ - 52 \\ \hline \end{array}$$

$54+20-60=$

$$\begin{array}{r} 54 \\ + 20 \\ \hline (\quad) \\ - 60 \\ \hline \end{array}$$

$21+49-70=$

$$\begin{array}{r} 21 \\ + 49 \\ \hline (\quad) \\ - 70 \\ \hline \end{array}$$

$12+46-34=$

$$\begin{array}{r} 12 \\ + 46 \\ \hline (\quad) \\ - 34 \\ \hline \end{array}$$

$39+23-28=$

$$\begin{array}{r} 39 \\ + 23 \\ \hline (\quad) \\ - 28 \\ \hline \end{array}$$

$40+53-49=$

$$\begin{array}{r} 40 \\ + 53 \\ \hline (\quad) \\ - 49 \\ \hline \end{array}$$

$40+11-49=$

$$\begin{array}{r} 40 \\ + 11 \\ \hline (\quad) \\ - 49 \\ \hline \end{array}$$

$27+57-15=$

$$\begin{array}{r} 27 \\ + 57 \\ \hline (\quad) \\ - 15 \\ \hline \end{array}$$

$51+21-23=$

$$\begin{array}{r} 51 \\ + 21 \\ \hline (\quad) \\ - 23 \\ \hline \end{array}$$

$29+62-80=$

$$\begin{array}{r} 29 \\ + 62 \\ \hline (\quad) \\ - 80 \\ \hline \end{array}$$

$44+34-62=$

$$\begin{array}{r} 44 \\ + 34 \\ \hline (\quad) \\ - 62 \\ \hline \end{array}$$

$14+61-30=$

$$\begin{array}{r} 14 \\ + 61 \\ \hline (\quad) \\ - 30 \\ \hline \end{array}$$

$32+18-34=$

$$\begin{array}{r} 32 \\ + 18 \\ \hline (\quad) \\ - 34 \\ \hline \end{array}$$

$29+34-13=$

$$\begin{array}{r} 29 \\ + 34 \\ \hline (\quad) \\ - 13 \\ \hline \end{array}$$

$50+28-36=$

$$\begin{array}{r} 50 \\ + 28 \\ \hline (\quad) \\ - 36 \\ \hline \end{array}$$

完成时间:_____