

万以内数的加减•多品强化训练

竖式版



$$\begin{array}{r} 407 \\ - 249 \\ \hline \end{array}$$

$$\begin{array}{r} 601 \\ + 111 \\ \hline \end{array}$$

$$\begin{array}{r} 867 \\ - 788 \\ \hline \end{array}$$

$$\begin{array}{r} 491 \\ + 248 \\ \hline \end{array}$$

$$\begin{array}{r} 857 \\ - 572 \\ \hline \end{array}$$

$$\begin{array}{r} 936 \\ - 618 \\ \hline \end{array}$$

$$\begin{array}{r} 390 \\ - 234 \\ \hline \end{array}$$

$$\begin{array}{r} 930 \\ - 449 \\ \hline \end{array}$$

$$\begin{array}{r} 200 \\ + 219 \\ \hline \end{array}$$

$$\begin{array}{r} 636 \\ - 399 \\ \hline \end{array}$$

$$\begin{array}{r} 754 \\ + 876 \\ \hline \end{array}$$

$$\begin{array}{r} 321 \\ + 533 \\ \hline \end{array}$$

$$\begin{array}{r} 580 \\ - 146 \\ \hline \end{array}$$

$$\begin{array}{r} 331 \\ - 127 \\ \hline \end{array}$$

$$\begin{array}{r} 879 \\ - 778 \\ \hline \end{array}$$

$$\begin{array}{r} 556 \\ - 127 \\ \hline \end{array}$$

$$\begin{array}{r} 624 \\ - 429 \\ \hline \end{array}$$

$$\begin{array}{r} 560 \\ - 452 \\ \hline \end{array}$$

$$\begin{array}{r} 637 \\ - 238 \\ \hline \end{array}$$

$$\begin{array}{r} 656 \\ + 498 \\ \hline \end{array}$$

$$\begin{array}{r} 527 \\ + 73 \\ \hline \end{array}$$

$$\begin{array}{r} 623 \\ + 500 \\ \hline \end{array}$$

$$\begin{array}{r} 433 \\ - 395 \\ \hline \end{array}$$

$$\begin{array}{r} 342 \\ - 248 \\ \hline \end{array}$$

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$$\begin{array}{r} 699 + 60 = \\ 699 \\ + 60 \\ \hline \end{array}$$

$$\begin{array}{r} 351 - 141 = \\ 351 \\ - 141 \\ \hline \end{array}$$

$$\begin{array}{r} 693 - 530 = \\ 693 \\ - 530 \\ \hline \end{array}$$

$$\begin{array}{r} 976 - 139 = \\ 976 \\ - 139 \\ \hline \end{array}$$

$$\begin{array}{r} 808 + 625 = \\ 808 \\ + 625 \\ \hline \end{array}$$

$$\begin{array}{r} 623 + 433 = \\ 623 \\ + 433 \\ \hline \end{array}$$

$$\begin{array}{r} 779 - 666 = \\ 779 \\ - 666 \\ \hline \end{array}$$

$$\begin{array}{r} 472 - 32 = \\ 472 \\ - 32 \\ \hline \end{array}$$

$$\begin{array}{r} 655 + 984 = \\ 655 \\ + 984 \\ \hline \end{array}$$

$$\begin{array}{r} 741 - 470 = \\ 741 \\ - 470 \\ \hline \end{array}$$

$$\begin{array}{r} 107 + 54 = \\ 107 \\ + 54 \\ \hline \end{array}$$

$$\begin{array}{r} 393 - 42 = \\ 393 \\ - 42 \\ \hline \end{array}$$

$$\begin{array}{r} 819 - 212 = \\ 819 \\ - 212 \\ \hline \end{array}$$

$$\begin{array}{r} 818 + 880 = \\ 818 \\ + 880 \\ \hline \end{array}$$

$$\begin{array}{r} 403 + 580 = \\ 403 \\ + 580 \\ \hline \end{array}$$

$$\begin{array}{r} 747 + 507 = \\ 747 \\ + 507 \\ \hline \end{array}$$

$$\begin{array}{r} 831 - 245 = \\ 831 \\ - 245 \\ \hline \end{array}$$

$$\begin{array}{r} 790 + 663 = \\ 790 \\ + 663 \\ \hline \end{array}$$

$$\begin{array}{r} 998 - 234 = \\ 998 \\ - 234 \\ \hline \end{array}$$

$$\begin{array}{r} 896 + 463 = \\ 896 \\ + 463 \\ \hline \end{array}$$

$$\begin{array}{r} 343 - 187 = \\ 343 \\ - 187 \\ \hline \end{array}$$

$$\begin{array}{r} 534 + 82 = \\ 534 \\ + 82 \\ \hline \end{array}$$

$$\begin{array}{r} 851 - 287 = \\ 851 \\ - 287 \\ \hline \end{array}$$

$$\begin{array}{r} 362 - 148 = \\ 362 \\ - 148 \\ \hline \end{array}$$

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$$\begin{array}{r} 654 \\ + 62 \\ \hline \end{array}$$

$$\begin{array}{r} 672 \\ + 13 \\ \hline \end{array}$$

$$\begin{array}{r} 942 \\ + 222 \\ \hline \end{array}$$

$$\begin{array}{r} 261 \\ + 69 \\ \hline \end{array}$$

$$\begin{array}{r} 899 \\ + 119 \\ \hline \end{array}$$

$$\begin{array}{r} 641 \\ - 53 \\ \hline \end{array}$$

$$\begin{array}{r} 490 \\ - 295 \\ \hline \end{array}$$

$$\begin{array}{r} 382 \\ + 361 \\ \hline \end{array}$$

$$\begin{array}{r} 794 \\ - 587 \\ \hline \end{array}$$

$$\begin{array}{r} 933 \\ - 501 \\ \hline \end{array}$$

$$\begin{array}{r} 955 \\ + 171 \\ \hline \end{array}$$

$$\begin{array}{r} 168 \\ + 867 \\ \hline \end{array}$$

$$\begin{array}{r} 246 \\ + 926 \\ \hline \end{array}$$

$$\begin{array}{r} 744 \\ - 93 \\ \hline \end{array}$$

$$\begin{array}{r} 977 \\ - 668 \\ \hline \end{array}$$

$$\begin{array}{r} 487 \\ + 962 \\ \hline \end{array}$$

$$\begin{array}{r} 343 \\ - 288 \\ \hline \end{array}$$

$$\begin{array}{r} 972 \\ + 342 \\ \hline \end{array}$$

$$\begin{array}{r} 121 \\ + 300 \\ \hline \end{array}$$

$$\begin{array}{r} 733 \\ + 320 \\ \hline \end{array}$$

$$\begin{array}{r} 451 \\ + 381 \\ \hline \end{array}$$

$$\begin{array}{r} 577 \\ + 899 \\ \hline \end{array}$$

$$\begin{array}{r} 796 \\ + 220 \\ \hline \end{array}$$

$$\begin{array}{r} 302 \\ - 193 \\ \hline \end{array}$$

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$$\begin{array}{r} 758 + 17 = \\ 758 \\ + 17 \\ \hline \end{array}$$

$$\begin{array}{r} 165 + 587 = \\ 165 \\ + 587 \\ \hline \end{array}$$

$$\begin{array}{r} 438 + 602 = \\ 438 \\ + 602 \\ \hline \end{array}$$

$$\begin{array}{r} 594 - 482 = \\ 594 \\ - 482 \\ \hline \end{array}$$

$$\begin{array}{r} 217 + 458 = \\ 217 \\ + 458 \\ \hline \end{array}$$

$$\begin{array}{r} 474 - 157 = \\ 474 \\ - 157 \\ \hline \end{array}$$

$$\begin{array}{r} 575 + 566 = \\ 575 \\ + 566 \\ \hline \end{array}$$

$$\begin{array}{r} 590 + 849 = \\ 590 \\ + 849 \\ \hline \end{array}$$

$$\begin{array}{r} 922 - 78 = \\ 922 \\ - 78 \\ \hline \end{array}$$

$$\begin{array}{r} 632 + 190 = \\ 632 \\ + 190 \\ \hline \end{array}$$

$$\begin{array}{r} 468 + 227 = \\ 468 \\ + 227 \\ \hline \end{array}$$

$$\begin{array}{r} 841 - 130 = \\ 841 \\ - 130 \\ \hline \end{array}$$

$$\begin{array}{r} 903 - 471 = \\ 903 \\ - 471 \\ \hline \end{array}$$

$$\begin{array}{r} 928 - 682 = \\ 928 \\ - 682 \\ \hline \end{array}$$

$$\begin{array}{r} 528 - 101 = \\ 528 \\ - 101 \\ \hline \end{array}$$

$$\begin{array}{r} 371 + 220 = \\ 371 \\ + 220 \\ \hline \end{array}$$

$$\begin{array}{r} 318 - 286 = \\ 318 \\ - 286 \\ \hline \end{array}$$

$$\begin{array}{r} 109 + 219 = \\ 109 \\ + 219 \\ \hline \end{array}$$

$$\begin{array}{r} 952 - 83 = \\ 952 \\ - 83 \\ \hline \end{array}$$

$$\begin{array}{r} 662 - 590 = \\ 662 \\ - 590 \\ \hline \end{array}$$

$$\begin{array}{r} 509 - 343 = \\ 509 \\ - 343 \\ \hline \end{array}$$

$$\begin{array}{r} 441 - 193 = \\ 441 \\ - 193 \\ \hline \end{array}$$

$$\begin{array}{r} 655 - 76 = \\ 655 \\ - 76 \\ \hline \end{array}$$

$$\begin{array}{r} 329 - 210 = \\ 329 \\ - 210 \\ \hline \end{array}$$

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$$\begin{array}{r} 110 + 40 = \\ 110 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 580 - 380 = \\ 580 \\ - 380 \\ \hline \end{array}$$

$$\begin{array}{r} 511 - 477 = \\ 511 \\ - 477 \\ \hline \end{array}$$

$$\begin{array}{r} 351 + 701 = \\ 351 \\ + 701 \\ \hline \end{array}$$

$$\begin{array}{r} 460 - 309 = \\ 460 \\ - 309 \\ \hline \end{array}$$

$$\begin{array}{r} 815 + 619 = \\ 815 \\ + 619 \\ \hline \end{array}$$

$$\begin{array}{r} 740 - 300 = \\ 740 \\ - 300 \\ \hline \end{array}$$

$$\begin{array}{r} 629 + 531 = \\ 629 \\ + 531 \\ \hline \end{array}$$

$$\begin{array}{r} 716 - 56 = \\ 716 \\ - 56 \\ \hline \end{array}$$

$$\begin{array}{r} 714 - 289 = \\ 714 \\ - 289 \\ \hline \end{array}$$

$$\begin{array}{r} 340 - 193 = \\ 340 \\ - 193 \\ \hline \end{array}$$

$$\begin{array}{r} 880 + 273 = \\ 880 \\ + 273 \\ \hline \end{array}$$

$$\begin{array}{r} 430 + 940 = \\ 430 \\ + 940 \\ \hline \end{array}$$

$$\begin{array}{r} 107 + 968 = \\ 107 \\ + 968 \\ \hline \end{array}$$

$$\begin{array}{r} 668 + 556 = \\ 668 \\ + 556 \\ \hline \end{array}$$

$$\begin{array}{r} 585 - 448 = \\ 585 \\ - 448 \\ \hline \end{array}$$

$$\begin{array}{r} 448 - 24 = \\ 448 \\ - 24 \\ \hline \end{array}$$

$$\begin{array}{r} 885 - 593 = \\ 885 \\ - 593 \\ \hline \end{array}$$

$$\begin{array}{r} 661 - 285 = \\ 661 \\ - 285 \\ \hline \end{array}$$

$$\begin{array}{r} 489 - 218 = \\ 489 \\ - 218 \\ \hline \end{array}$$

$$\begin{array}{r} 561 + 216 = \\ 561 \\ + 216 \\ \hline \end{array}$$

$$\begin{array}{r} 287 + 10 = \\ 287 \\ + 10 \\ \hline \end{array}$$

$$\begin{array}{r} 333 - 92 = \\ 333 \\ - 92 \\ \hline \end{array}$$

$$\begin{array}{r} 979 - 766 = \\ 979 \\ - 766 \\ \hline \end{array}$$

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$$\begin{array}{r} 618 \\ + 243 \\ \hline \end{array}$$

$$\begin{array}{r} 404 \\ - 189 \\ \hline \end{array}$$

$$\begin{array}{r} 433 \\ + 40 \\ \hline \end{array}$$

$$\begin{array}{r} 604 \\ - 459 \\ \hline \end{array}$$

$$\begin{array}{r} 907 \\ - 86 \\ \hline \end{array}$$

$$\begin{array}{r} 930 \\ - 687 \\ \hline \end{array}$$

$$\begin{array}{r} 774 \\ + 83 \\ \hline \end{array}$$

$$\begin{array}{r} 389 \\ - 283 \\ \hline \end{array}$$

$$\begin{array}{r} 362 \\ + 433 \\ \hline \end{array}$$

$$\begin{array}{r} 417 \\ + 927 \\ \hline \end{array}$$

$$\begin{array}{r} 897 \\ - 509 \\ \hline \end{array}$$

$$\begin{array}{r} 753 \\ + 381 \\ \hline \end{array}$$

$$\begin{array}{r} 758 \\ - 75 \\ \hline \end{array}$$

$$\begin{array}{r} 543 \\ - 490 \\ \hline \end{array}$$

$$\begin{array}{r} 804 \\ - 710 \\ \hline \end{array}$$

$$\begin{array}{r} 410 \\ - 322 \\ \hline \end{array}$$

$$\begin{array}{r} 792 \\ - 223 \\ \hline \end{array}$$

$$\begin{array}{r} 559 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 982 \\ + 430 \\ \hline \end{array}$$

$$\begin{array}{r} 461 \\ - 364 \\ \hline \end{array}$$

$$\begin{array}{r} 442 \\ - 180 \\ \hline \end{array}$$

$$\begin{array}{r} 371 \\ - 90 \\ \hline \end{array}$$

$$\begin{array}{r} 595 \\ - 243 \\ \hline \end{array}$$

$$\begin{array}{r} 132 \\ + 416 \\ \hline \end{array}$$

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$$\begin{array}{r} 771 \\ - 455 \\ \hline \end{array}$$

$$\begin{array}{r} 185 \\ + 684 \\ \hline \end{array}$$

$$\begin{array}{r} 608 \\ - 231 \\ \hline \end{array}$$

$$\begin{array}{r} 394 \\ + 45 \\ \hline \end{array}$$

$$\begin{array}{r} 417 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 397 \\ + 560 \\ \hline \end{array}$$

$$\begin{array}{r} 646 \\ + 464 \\ \hline \end{array}$$

$$\begin{array}{r} 819 \\ - 51 \\ \hline \end{array}$$

$$\begin{array}{r} 342 \\ - 33 \\ \hline \end{array}$$

$$\begin{array}{r} 854 \\ - 316 \\ \hline \end{array}$$

$$\begin{array}{r} 556 \\ + 354 \\ \hline \end{array}$$

$$\begin{array}{r} 886 \\ + 643 \\ \hline \end{array}$$

$$\begin{array}{r} 702 \\ + 848 \\ \hline \end{array}$$

$$\begin{array}{r} 650 \\ - 427 \\ \hline \end{array}$$

$$\begin{array}{r} 426 \\ + 661 \\ \hline \end{array}$$

$$\begin{array}{r} 642 \\ + 955 \\ \hline \end{array}$$

$$\begin{array}{r} 408 \\ + 443 \\ \hline \end{array}$$

$$\begin{array}{r} 834 \\ - 442 \\ \hline \end{array}$$

$$\begin{array}{r} 344 \\ - 41 \\ \hline \end{array}$$

$$\begin{array}{r} 586 \\ - 280 \\ \hline \end{array}$$

$$\begin{array}{r} 234 \\ + 250 \\ \hline \end{array}$$

$$\begin{array}{r} 350 \\ - 108 \\ \hline \end{array}$$

$$\begin{array}{r} 858 \\ - 116 \\ \hline \end{array}$$

$$\begin{array}{r} 215 \\ + 999 \\ \hline \end{array}$$

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$$\begin{array}{r} 528 - 479 = \\ 528 \\ - 479 \\ \hline \end{array}$$

$$\begin{array}{r} 816 - 317 = \\ 816 \\ - 317 \\ \hline \end{array}$$

$$\begin{array}{r} 527 - 185 = \\ 527 \\ - 185 \\ \hline \end{array}$$

$$\begin{array}{r} 779 - 79 = \\ 779 \\ - 79 \\ \hline \end{array}$$

$$\begin{array}{r} 880 + 48 = \\ 880 \\ + 48 \\ \hline \end{array}$$

$$\begin{array}{r} 117 + 27 = \\ 117 \\ + 27 \\ \hline \end{array}$$

$$\begin{array}{r} 954 - 576 = \\ 954 \\ - 576 \\ \hline \end{array}$$

$$\begin{array}{r} 687 + 70 = \\ 687 \\ + 70 \\ \hline \end{array}$$

$$\begin{array}{r} 271 + 90 = \\ 271 \\ + 90 \\ \hline \end{array}$$

$$\begin{array}{r} 884 + 139 = \\ 884 \\ + 139 \\ \hline \end{array}$$

$$\begin{array}{r} 661 - 24 = \\ 661 \\ - 24 \\ \hline \end{array}$$

$$\begin{array}{r} 540 - 34 = \\ 540 \\ - 34 \\ \hline \end{array}$$

$$\begin{array}{r} 232 + 676 = \\ 232 \\ + 676 \\ \hline \end{array}$$

$$\begin{array}{r} 493 + 703 = \\ 493 \\ + 703 \\ \hline \end{array}$$

$$\begin{array}{r} 356 + 143 = \\ 356 \\ + 143 \\ \hline \end{array}$$

$$\begin{array}{r} 237 + 163 = \\ 237 \\ + 163 \\ \hline \end{array}$$

$$\begin{array}{r} 523 + 310 = \\ 523 \\ + 310 \\ \hline \end{array}$$

$$\begin{array}{r} 734 - 604 = \\ 734 \\ - 604 \\ \hline \end{array}$$

$$\begin{array}{r} 500 + 246 = \\ 500 \\ + 246 \\ \hline \end{array}$$

$$\begin{array}{r} 700 - 211 = \\ 700 \\ - 211 \\ \hline \end{array}$$

$$\begin{array}{r} 611 + 95 = \\ 611 \\ + 95 \\ \hline \end{array}$$

$$\begin{array}{r} 955 - 59 = \\ 955 \\ - 59 \\ \hline \end{array}$$

$$\begin{array}{r} 899 - 362 = \\ 899 \\ - 362 \\ \hline \end{array}$$

$$\begin{array}{r} 477 - 187 = \\ 477 \\ - 187 \\ \hline \end{array}$$

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$$\begin{array}{r} 460 + 980 = \\ 460 \\ + 980 \\ \hline \end{array}$$

$$\begin{array}{r} 673 + 131 = \\ 673 \\ + 131 \\ \hline \end{array}$$

$$\begin{array}{r} 647 + 523 = \\ 647 \\ + 523 \\ \hline \end{array}$$

$$\begin{array}{r} 754 - 57 = \\ 754 \\ - 57 \\ \hline \end{array}$$

$$\begin{array}{r} 198 + 415 = \\ 198 \\ + 415 \\ \hline \end{array}$$

$$\begin{array}{r} 846 + 19 = \\ 846 \\ + 19 \\ \hline \end{array}$$

$$\begin{array}{r} 958 + 616 = \\ 958 \\ + 616 \\ \hline \end{array}$$

$$\begin{array}{r} 462 + 156 = \\ 462 \\ + 156 \\ \hline \end{array}$$

$$\begin{array}{r} 520 - 199 = \\ 520 \\ - 199 \\ \hline \end{array}$$

$$\begin{array}{r} 632 - 48 = \\ 632 \\ - 48 \\ \hline \end{array}$$

$$\begin{array}{r} 890 + 562 = \\ 890 \\ + 562 \\ \hline \end{array}$$

$$\begin{array}{r} 928 - 606 = \\ 928 \\ - 606 \\ \hline \end{array}$$

$$\begin{array}{r} 396 + 456 = \\ 396 \\ + 456 \\ \hline \end{array}$$

$$\begin{array}{r} 432 + 381 = \\ 432 \\ + 381 \\ \hline \end{array}$$

$$\begin{array}{r} 898 - 422 = \\ 898 \\ - 422 \\ \hline \end{array}$$

$$\begin{array}{r} 750 + 574 = \\ 750 \\ + 574 \\ \hline \end{array}$$

$$\begin{array}{r} 864 - 518 = \\ 864 \\ - 518 \\ \hline \end{array}$$

$$\begin{array}{r} 929 + 728 = \\ 929 \\ + 728 \\ \hline \end{array}$$

$$\begin{array}{r} 556 - 383 = \\ 556 \\ - 383 \\ \hline \end{array}$$

$$\begin{array}{r} 538 + 22 = \\ 538 \\ + 22 \\ \hline \end{array}$$

$$\begin{array}{r} 757 - 381 = \\ 757 \\ - 381 \\ \hline \end{array}$$

$$\begin{array}{r} 785 - 518 = \\ 785 \\ - 518 \\ \hline \end{array}$$

$$\begin{array}{r} 482 + 592 = \\ 482 \\ + 592 \\ \hline \end{array}$$

$$\begin{array}{r} 245 + 31 = \\ 245 \\ + 31 \\ \hline \end{array}$$

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$$\begin{array}{r} 630 \\ - 91 \\ \hline \end{array}$$

$$\begin{array}{r} 896 \\ + 740 \\ \hline \end{array}$$

$$\begin{array}{r} 309 \\ - 36 \\ \hline \end{array}$$

$$\begin{array}{r} 407 \\ - 385 \\ \hline \end{array}$$

$$\begin{array}{r} 231 \\ + 617 \\ \hline \end{array}$$

$$\begin{array}{r} 354 \\ - 199 \\ \hline \end{array}$$

$$\begin{array}{r} 537 \\ - 66 \\ \hline \end{array}$$

$$\begin{array}{r} 629 \\ - 92 \\ \hline \end{array}$$

$$\begin{array}{r} 417 \\ + 610 \\ \hline \end{array}$$

$$\begin{array}{r} 478 \\ + 679 \\ \hline \end{array}$$

$$\begin{array}{r} 758 \\ + 691 \\ \hline \end{array}$$

$$\begin{array}{r} 612 \\ + 970 \\ \hline \end{array}$$

$$\begin{array}{r} 681 \\ + 850 \\ \hline \end{array}$$

$$\begin{array}{r} 431 \\ + 12 \\ \hline \end{array}$$

$$\begin{array}{r} 114 \\ + 35 \\ \hline \end{array}$$

$$\begin{array}{r} 248 \\ + 472 \\ \hline \end{array}$$

$$\begin{array}{r} 992 \\ + 315 \\ \hline \end{array}$$

$$\begin{array}{r} 172 \\ + 662 \\ \hline \end{array}$$

$$\begin{array}{r} 203 \\ + 540 \\ \hline \end{array}$$

$$\begin{array}{r} 681 \\ - 47 \\ \hline \end{array}$$

$$\begin{array}{r} 328 \\ - 150 \\ \hline \end{array}$$

$$\begin{array}{r} 925 \\ - 788 \\ \hline \end{array}$$

$$\begin{array}{r} 771 \\ - 597 \\ \hline \end{array}$$

$$\begin{array}{r} 335 \\ - 36 \\ \hline \end{array}$$

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